



AN ISO 9001
COMPANY

Bharat Heavy Electricals Limited
(A Govt. of India Undertaking)
High Pressure Boiler Plant, Tiruchirappalli 620 014, India
Phone: (0431) 2575824
Fax: (0431) 2520719
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Ref: 2661600385

Date: 22.09.2016

CORRIGENDUM No. 2

With reference to BHEL enquiry ref: **2661600385 Dt.06.09.2016**, hosted in BHEL & NIC Portal on **06.09.2016** vide reference: NIT - 29385, for our requirement of **ANNUAL PROCUREMENT OF DRY TRACTION BATTERIES & CELLS FOR BATTERY OPERATE TRUCKS at BHEL TRICHY**

In addition to previous tender documents drawing for DRY TRACTION BATTERY (item Sl. No 30&70) are attached for the relevant tender.

Item 30 : DRY TRACTION BATTERY - 30V 290 AH : Drg. No.: 3M-02B-01-12333

Item 70 : DRY TRACTION BATTERY - 36V 1500 AH : Drg. No. : 2M-02B07-05306

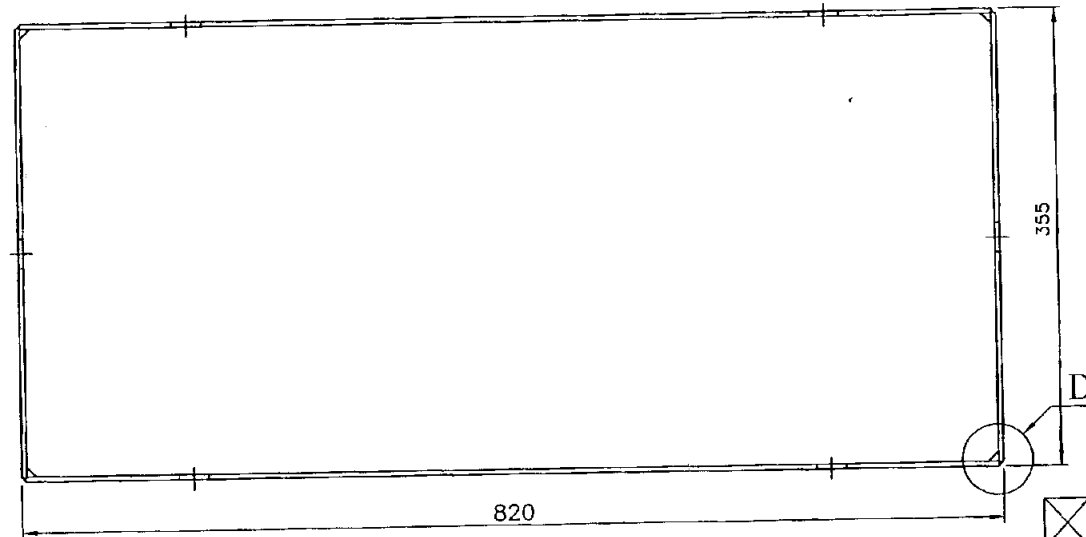
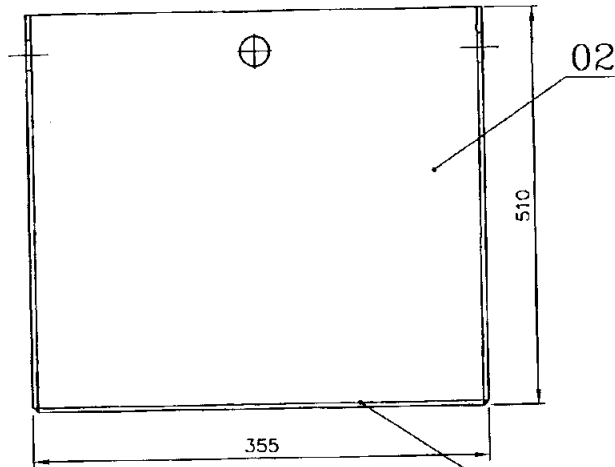
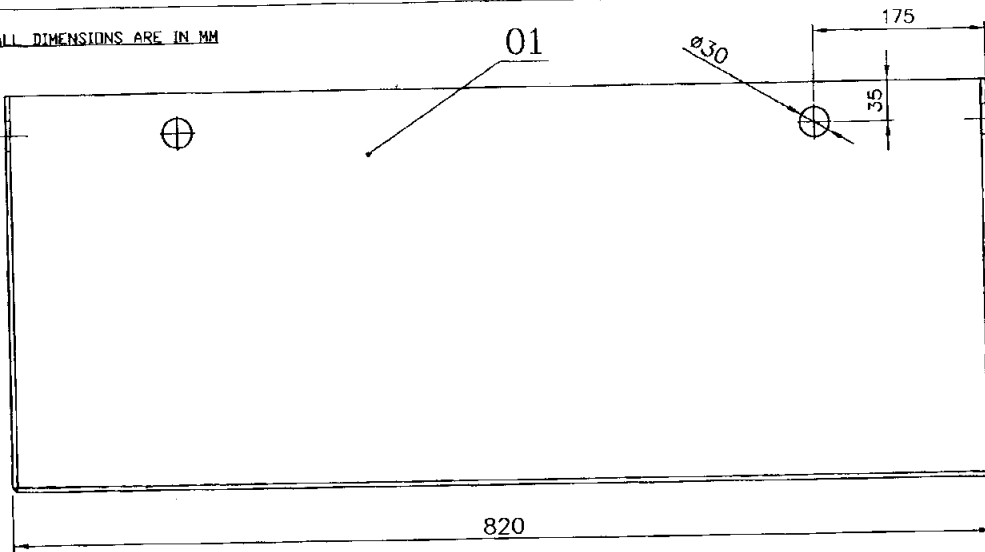
Please submit your offer within the due date & time.

All other terms & conditions remain same.

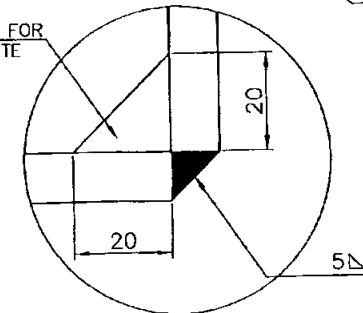

SURAJ KUMAR
Engineer
Purchase / MM / RM / CP & SP
BHEL, TRICHY - 620 014.

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ALL DIMENSIONS ARE IN MM



DRAIN OPENING FOR
BOTTOM PLATE



DETAIL-D

NOTE: ALL HOLES ARE $\phi 30$

01	PL5tx345x810	Fe410WA	IS: 2062	10.96	03
02	PL5tx345x505	Fe410WA	IS: 2062	13.67	02
02	PL5tx505x810	Fe410WA	IS: 2062	31.79	01

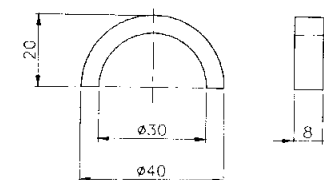
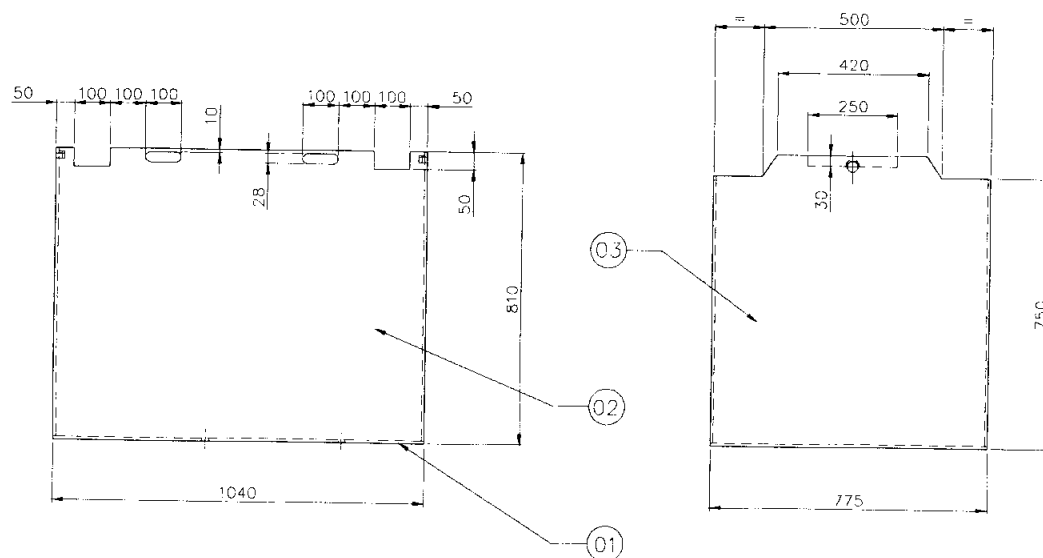
355x510x820		56.42		DRAWING No.		ITEM No.	
DESCRIPTION		MATERIAL		STANDARD		NET.WT.IN KGS.	
REFERENCE:		COMPONENT CODE: 00		EQUIPMENT CODE: 01			
SCALE		DRAWN		CHECKED		APPROVED	
/		30.08.2003		DATE			
MACHINE: AUTOMOBILES		TYPE: JUMBO (PLT-2T)		DRAWING No: 01		REV.	
TITLE: BATTERY CONTAINER		No of Sheets		Sheet No			

2-M-02B07-05306

ON DRAWING

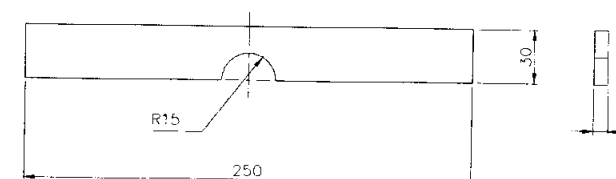
ALL DIMENSIONS ARE IN MILLIMETERS

3.2



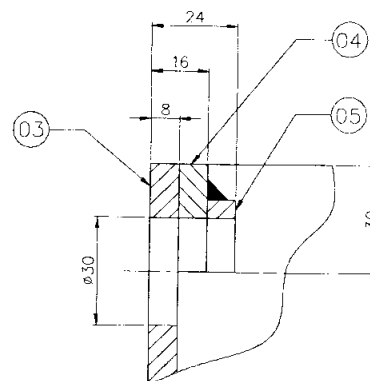
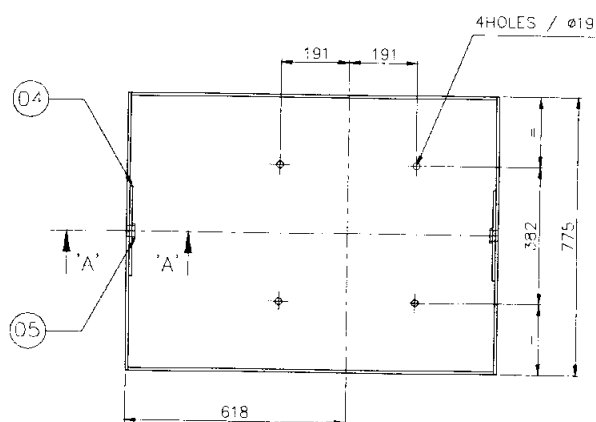
ITEM NO. - 05

SCALE - 1:1



ITEM NO. - 04

SCALE - 1:2



SECTION - 'AA'

SCALE - 1:1

NOTES:-

01. ALL JOINTS ARE WELDED
02. SHARP CORNERS TO BE REMOVED

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ITEM NO	DESCRIPTION	DRAWING NO	MATL SPEC	MAF CODE	UNIT WT	QTY
05	PL 440 x 8 IS 1730		E 250 A	IS 2062	0.035	2
04	PL 250 x 30 x 8 IS 1730		E 250 A	IS 2062	0.45	2
03	PL 802 x 775 x 8 IS 1730		E 250 A	IS 2062	39.03	2
02	PL 1024 x 802 x 8 IS 1730		E 250 A	IS 2062	51.57	2
01	PL 1040 x 775 x 8 IS 1730		E 250 A	IS 2062	50.61	1

EIGHT AUTOMOBILES / MISC



Bharat Heavy Electricals Ltd
HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

DATE	SIGNATURE	NAME
07/08/15	<i>S. Sankaranarayanan</i>	N. MADURAVEERAN
07/08/15	<i>S. Sankaranarayanan</i>	G. GOVINDARAJ
07/08/15	<i>S. Sankaranarayanan</i>	G. THIAGARAJAN

DEPT	MAS	GRADE OF JENCKEN DIM	SCALE	WEIGHT (Kg)	REF TO ASSY Dwg NO	ITEM NO
2591	2591	6/M/T IS 2102	1:10 1:1 1:2	232.78	REF TO Dwg NO	
BATTERY CONTAINER (36V - 1500AH)				CARD CODE U 01	DRAWING NO 2-M-02B07-05306	REV

A2-SIZE