



An ISO 9001
Company

Bharat Heavy Electricals Limited

(High Pressure Boiler Plant)

Tiruchirappalli – 620014, TAMIL NADU, INDIA

MATERIALS MANAGEMENT / CAPITAL EQUIPMENT

ENQUIRY – Corrigendum 1

Phone: +91 431 257 76 53

Email : skaruna@bheltry.co.in

Web : www.bhel.com

NIT_29798

**Enquiry
Number:**

2631600081

**Enquiry
Date:**

13.10.2016

**Due date for submission
of quotation:**

11.11.2016

You are requested to quote the Enquiry number date and due date in all your correspondences. This is only a request for quotation and not an order

Please note that under any circumstances both **delayed offer** and **late offers** will not be considered. Hence vendors are requested to ensure that the offer should be submitted online before 14.00 hrs on the date of tender opening

Item Description: Hand Held Electrically Operated Tube End Beveling Equipment -Angular

Details of Corrigendum

AMENDMENT TO CLAUSE No. 1.3 of PART - B

SI No of the Specification	Particulars / Description	BHEL Requirement (Existing)	BHEL Requirement (New) Amended as
1.3 of PART B	ID Boring	ID Straight boring up to 20mm in depth. min bore dia is 13.1mm {Dia 38.1 –[2x12.5(max thk)]=13.1mm}	ID straight boring up to 20mm in depth with a merging taper of 30Deg ± 2.5Deg with radius R3 as indicated in Annexure 1 (attached) Minimum bore dia of tubes (D-2t) shall be assumed as 19mm for designing ID boring tool

All other terms and conditions and specifications as published in the NIT_29798 remain unaltered.

BHEL's General guidelines / instructions including bank guarantee formats and list of consortium banks, Commercial terms check-list can be downloaded from <https://bheleps.buyjunction.in> or BHEL web site <http://www.bhel.com> or from the Government tender website <http://tenders.gov.in> (public sector units > Bharat Heavy Electricals Limited page) under Enquiry reference "2631600081".

Tenders should be submitted online at our above indicated web portal before 14:00 hours on the due date
Tenders will be opened at 14:30 hours on the due date

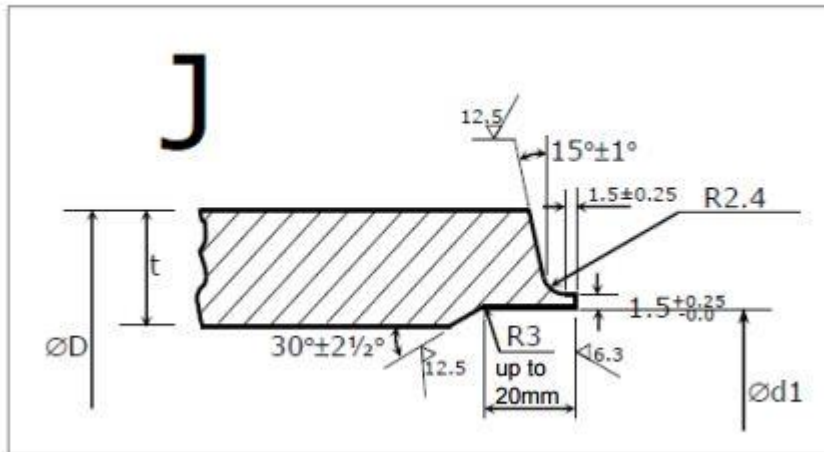
Yours faithfully,
For BHARAT HEAVY ELECTRICALS LIMITED


DGM / MM / Capital Equipment

S. KARUNANIDHY
Dy. General Manager
Capital Equipment / MM
BHEL, Tiruchirappalli - 620 014.

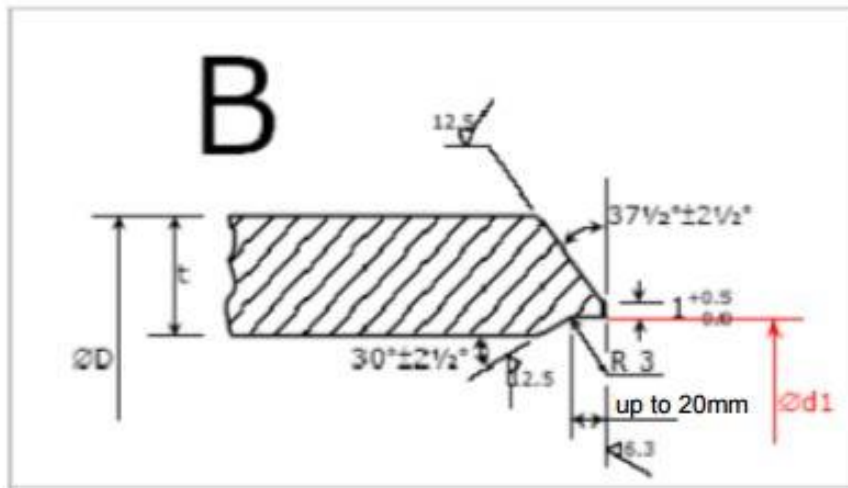
Annexure-1

OD chamfering and ID boring Profiles



D: Tube outer Dia
t: Tube Thickness and
d1: Bore ID

J style OD chamfering and ID bore Profile



37 ½ degree OD chamfering and ID bore Profile