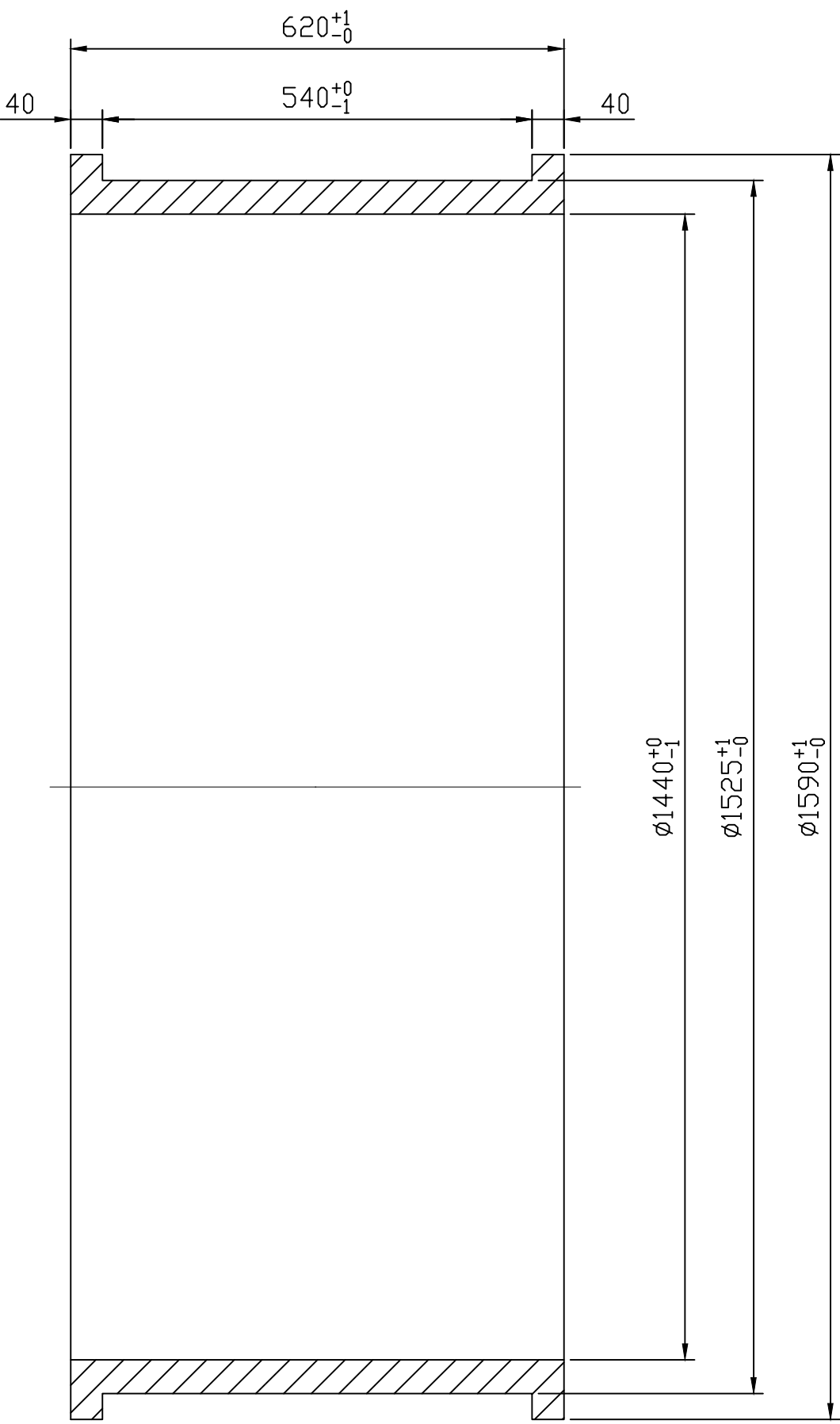
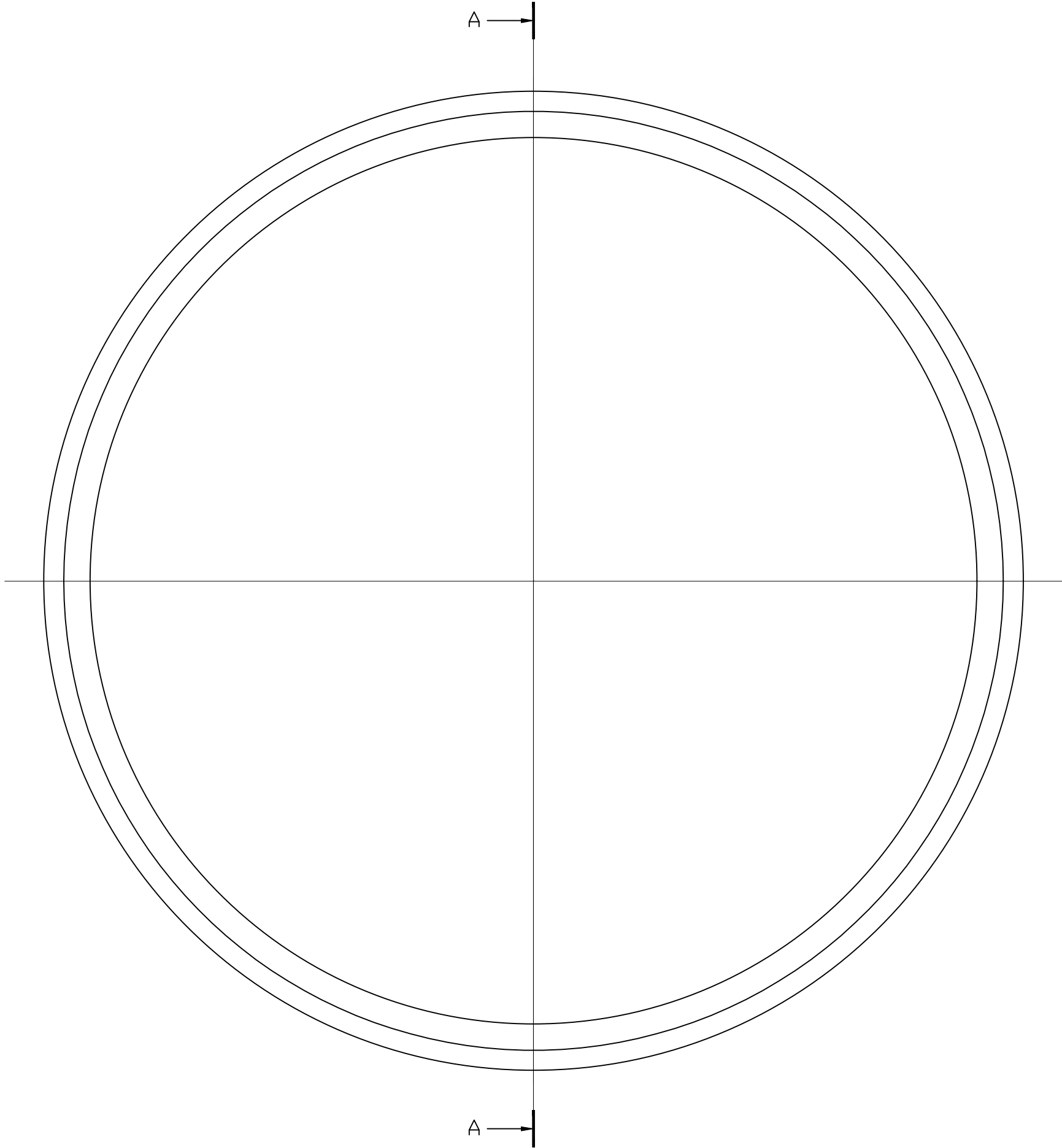


INVENTORY NO
SIGN. AND DATE
REF. DRG. NO.
COMPUTER FILE NAME
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DRG. NO. 2-62-216-00005



SECTION: A-A

12.5
V

1	BEARING SHELL CASTING				BA9789018010	1219.0	
					BA89018-01		01
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.	TYPE OF PRODUCT WET BALL MILLS										
	NAME OF CUSTOMER/PROJECT										
				BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD			DRN.	NAME	SIGN.	DATE	NO.OF VAR.
							CHD.	K.PAVAN		11.03.20	
							APPD.	S.GHATGE		11.03.20	
1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.	DEPT. PULV. ENGG.	UNTOL. DIMS. GR.		SCALE NTS	WEIGHT (KG) 1219.0	REF. TO ASSY DRG.		ITEM NO.	NO.OF ITEMS		
2. CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0 AT 45°.	CODE 446	Ø/M/∅									
3. INTERNAL M/CD. CORNER RADII 1 TO 0.7	TITLE BEARING SHELL CASTING - WBM 4074					DRAWING NO.			REV.		
4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.						2-62-216-00005			00		
	SHEET NO. 01			NO OF SHEETS 01							