

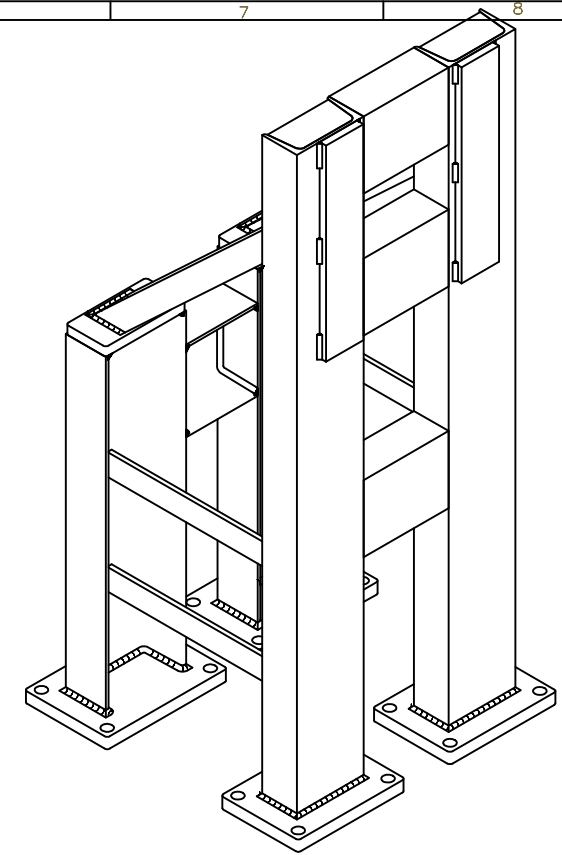
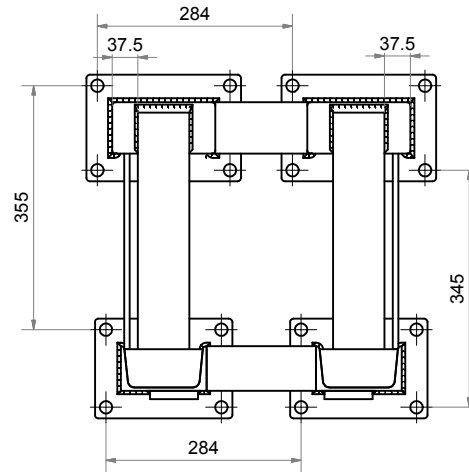
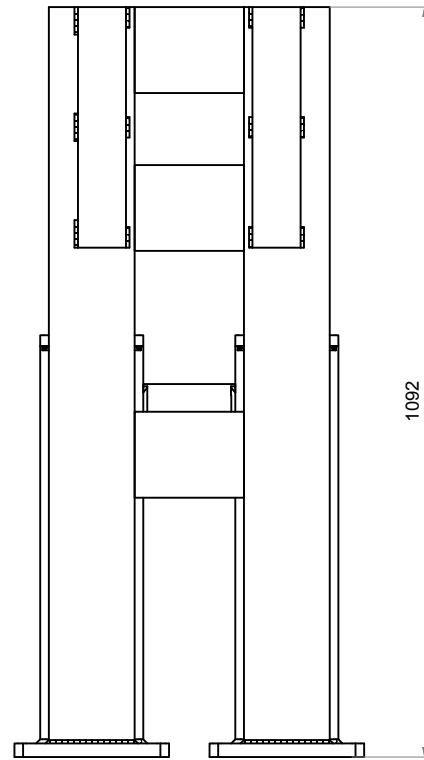
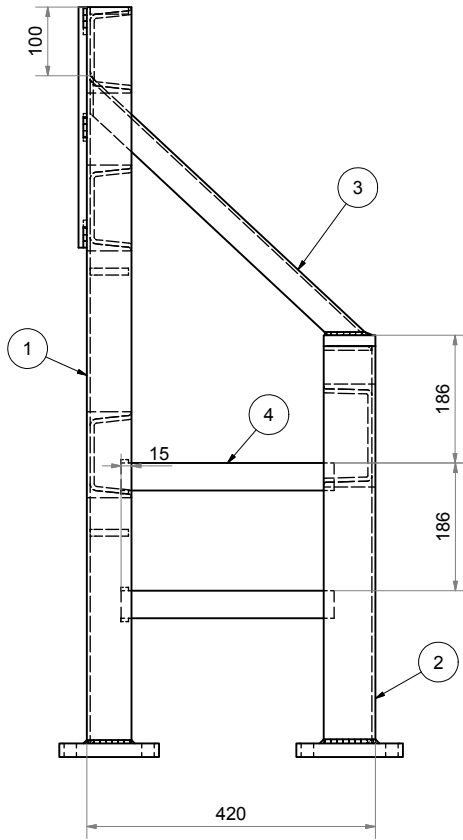
THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

COMP. FILE NAME
E:\BACKUP\08.2018\OTHER\1
ON DOCUMENT
ISSUES & SANITIZATION
DATE: 10/05/2019 10:50 AM

REF.DRG.NO.

INVENTORY NO.

DRG.NO. 26150109085

**NOTES:**

- Continuous welding of 5mm Min thickness unless otherwise specified.
- Welding shall be done as per WPS No: WE006

4	4	STRIP FOR SUPPORT STRUCTURE		FLAT 40X8 X310 Lg.	AA1010308572/AA10108
2	3	ANGLE SUPPORT	46112009060		
1	2	SUPPORT CHANNEL WELDED ASSY	46150109087		
1	1	MOTOR-PUMP PEDASTAL ASSY	46112009208		
VAR A	ITEM NO	DESCRIPTION	DRG NUMBER	MAT.SIZE	MAT.CODE/SPE

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES
- CHAMFER M/CD SHARP EDGES
1.2 TO 1.0 AT 45°
- INTERNAL M/CD CORNER RADII
1 TO 0.7
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUTSIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF THE CUSTOMER/PROJECT					250LPM MLOS				
 BHARAT HEAVY ELECTRICALS LTD HYDERABAD						NAME	SIGN.	DATE	NO.OF VAR
					DRN.	LVRK		20.05.17	
					CHD.	RJ		20.05.17	
					APPD	VVS		20.05.17	
DEPT.	SGD		SCALE	WEIGHT(KG)	REF. TO ASSY. DRG.		ITEM NO.	NO. OF ITEMS	
CODE.	435		NTS	92.18 kg	26150109084		01		
TITLE MOTOR-PUMP PEDASTAL WITH SUPPORT STRUCTURE (WELDED ASSY)					DRAWING NO. 26150109085			REV. 01	
					SHEET NO. 1		NO. OF SHEETS: 1		

REV	DATE	ALTERED	APPD.	REV	DATE	ALTERED	APPD.	REV	DATE	ALTERED	APPD.	REV	DATE	ALTERED	LVRK
		CHECKED				CHECKED				CHECKED				CHECKED	RJ
ZONE				ZONE				ZONE				ZONE			HOLES PITCH ADDED