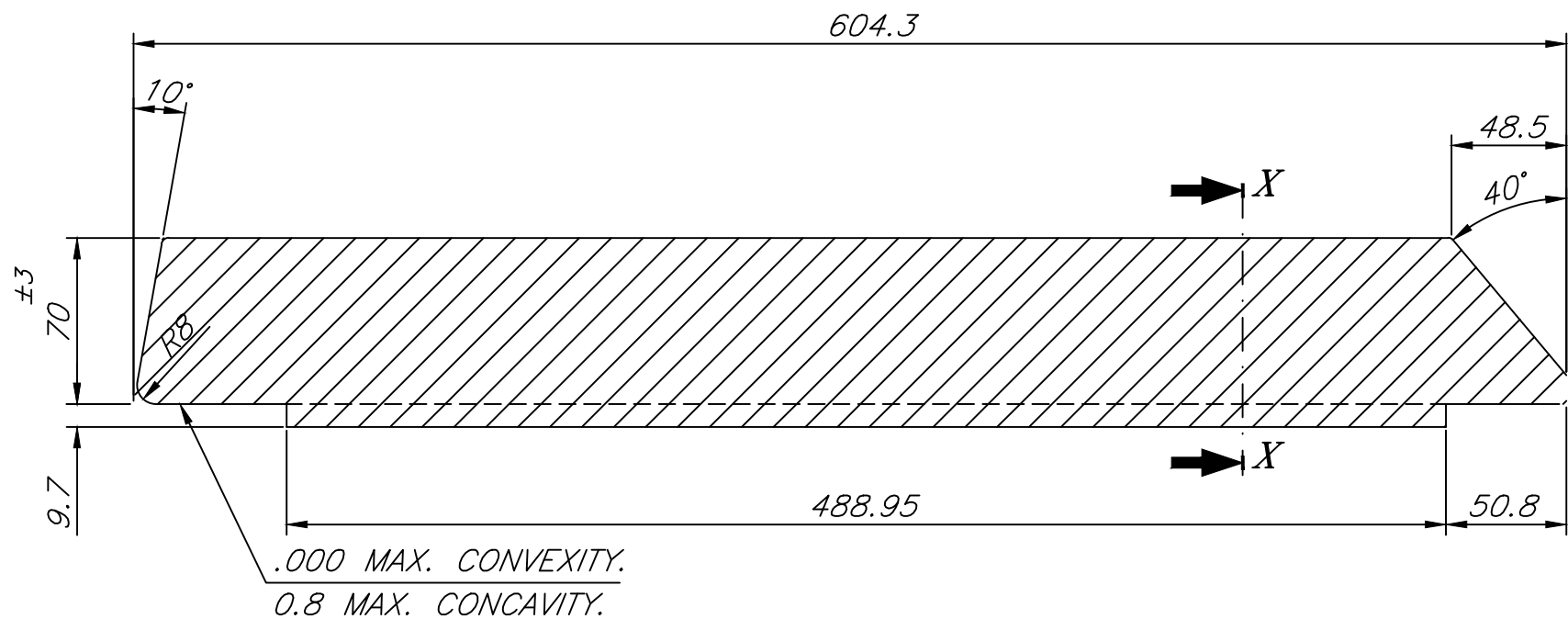


INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

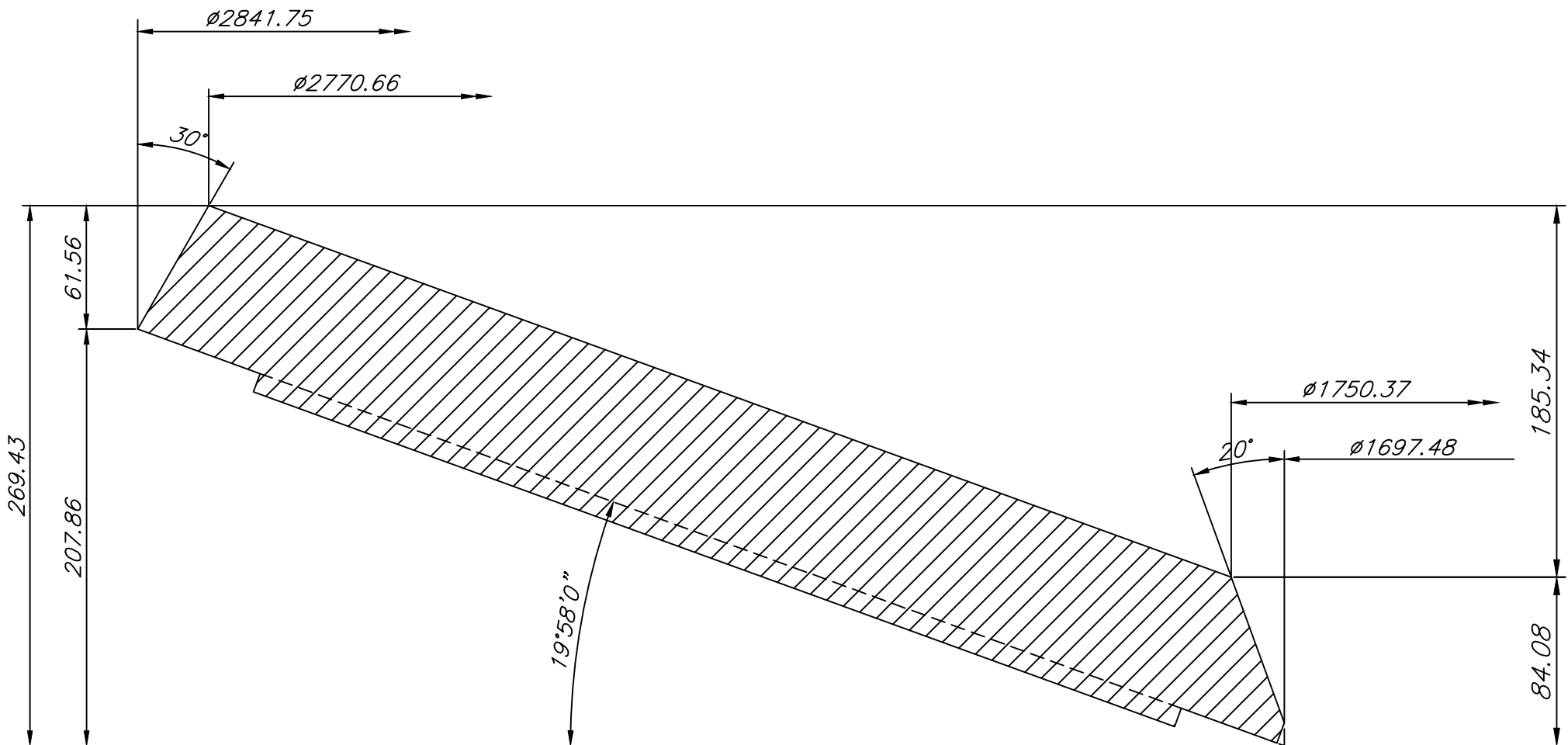
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 2-61-110-02905

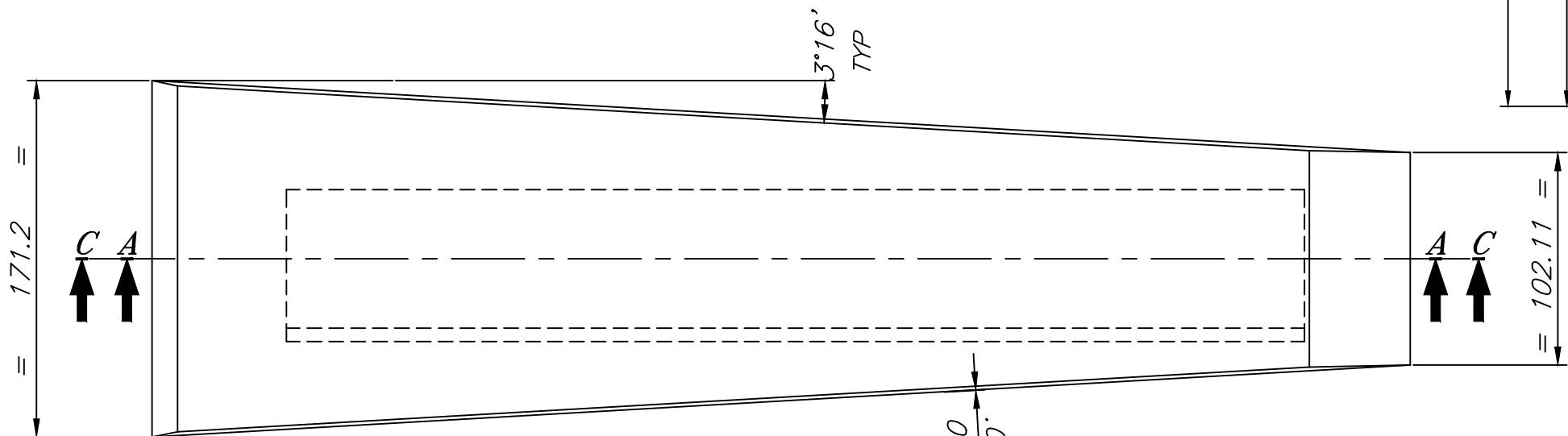


SECTION A-A

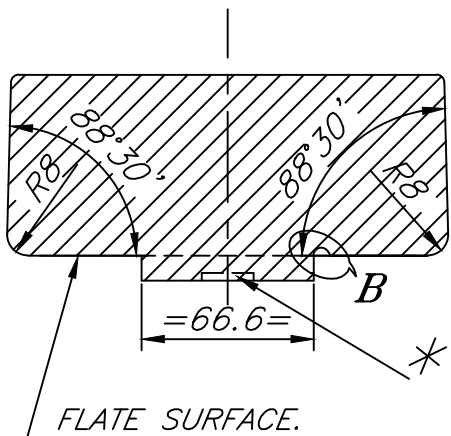


TRUE ORIENTATION & GAGE DIM'S

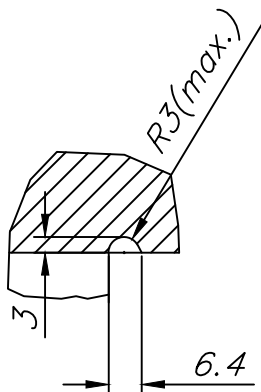
SECTION: -C..C



.000 MAX. CONVEXITY.
0.8 MAX. CONCAVITY.
BOTH SIDES



SECTION X-X



DETAIL B

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD. CORNER RADII 1 TO 0.7
- THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT

NAME OF CUSTOMER/PROJECT

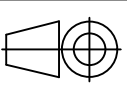


BHARAT HEAVY ELECTRICALS LIMITED
HYDERABAD

NAME	SIGN.	DATE	NO.OF VAR.
R.RANJAN		26.6.09	
A.SURIN		26.6.09	
S.GHATGE		26.6.09	

DEPT. PULV ENGG. CODE 446

UNTOL. DIMS. GR. 0/M/0



SCALE 1:2.75

WEIGHT (KG) 42.2

REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS

BULL RING SEGMENT KEYED

DRAWING NO.	REV.
2-61-110-02905	00
SHEET NO. 01	NO OF SHEETS 01