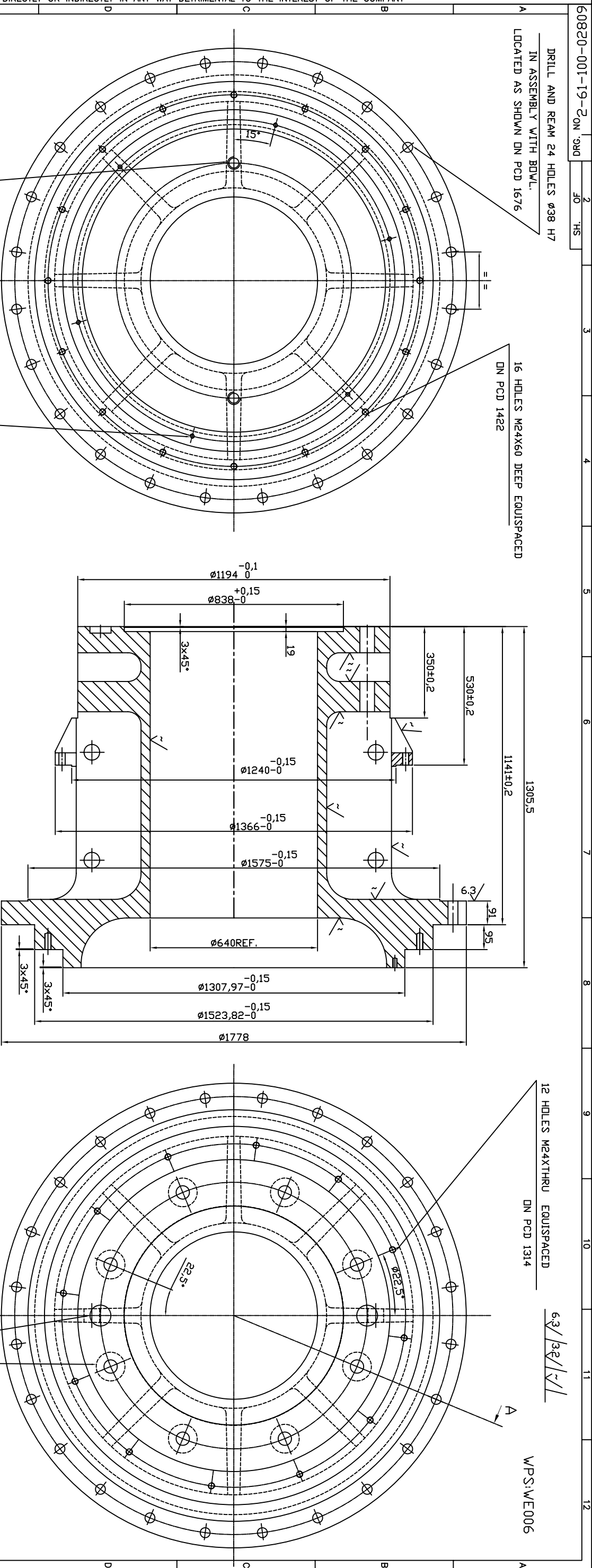


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)



2 HOLES M48X90 DEEP
180° APART AS SHOWN ON PCD 900

6 HOLES M16X35 DEEP
EQUISPACED ON PCD 1232

DRILL AND REAM 24 HOLES $\phi 38$ H7
IN ASSEMBLY WITH BOWL.
LOCATED AS SHOWN ON PCD 1676

16 HOLES M24X60 DEEP EQUISPACED
ON PCD 1422

12 HOLES M24XTHRU EQUISPACED
ON PCD 1314

WPS:WE006

NOTES: -

01. MANUFACTURE AS PER CUSTOMER'S APPROVED QUALITY PLAN
02. ALL MACHINED DIAMETERS TO BE $\phi 0.10/A$ AND ALL FACES TO BE $0.10/B$ UNLESS OTHERWISE SPECIFIED
03. TRP AS PER CAT 'D' OF HY0490563. PAINT AS PER APPROVED PAINTING STANDARD FOR THE PROJECT.
04. PAINT AS PER APPROVED PAINTING STANDARD FOR THE PROJECT.
05. MACHINE ALL SURFACES TO $6.3/\sqrt{}$, UNLESS OTHERWISE SPECIFIED.

INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.	COMPUTER FILE NAME
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REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE	CHD.	CHD.	ZONE	CHD.	CHD.	ZONE	CHD.	CHD.

01	CASTING	2-61-100-02808			BA9211121825	6000.0	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORMING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					AA19511	1	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.			
1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.			
2. CHAMFER W/O. SHARP EDGES 1.2 TO 1.0 AT 45°			
3. INTERNAL W/O. CORNER RADI 1 TO 0.7			
4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE SLASH GIVEN ON THE TOP MOST RIGHT CORNER OF THE DRG.			

TYPE OF PRODUCT			
NAME OF CUSTOMER/PROJECT			
BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD			
DESIGN CODE	UNCL. DIMS. OR C/M/F	SCALE	WEIGHT (KG)
446	C/M/F	1:15	5700.0
TITLE		DRAWING NO.	REV.
BOWL HUB MACHINING		2-61-100-02809	00

NAME	SIGN.	DATE	NO. OF
DRN. ACAD		18.05.07	VAR.
CHD. AMAN		18.05.07	
APPRO. SCHAATGE		18.05.07	
REF. TO ASSY DRG.			ITEM NO.