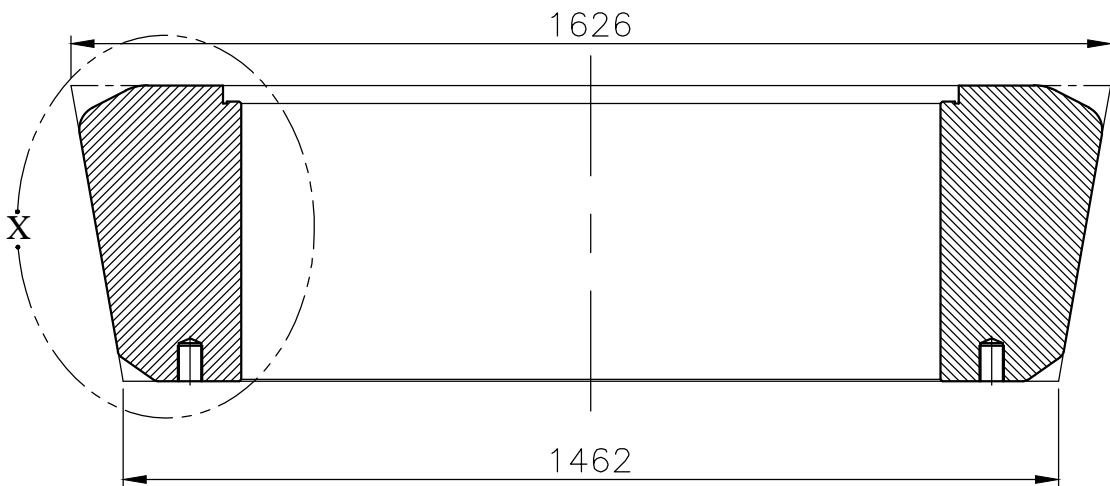


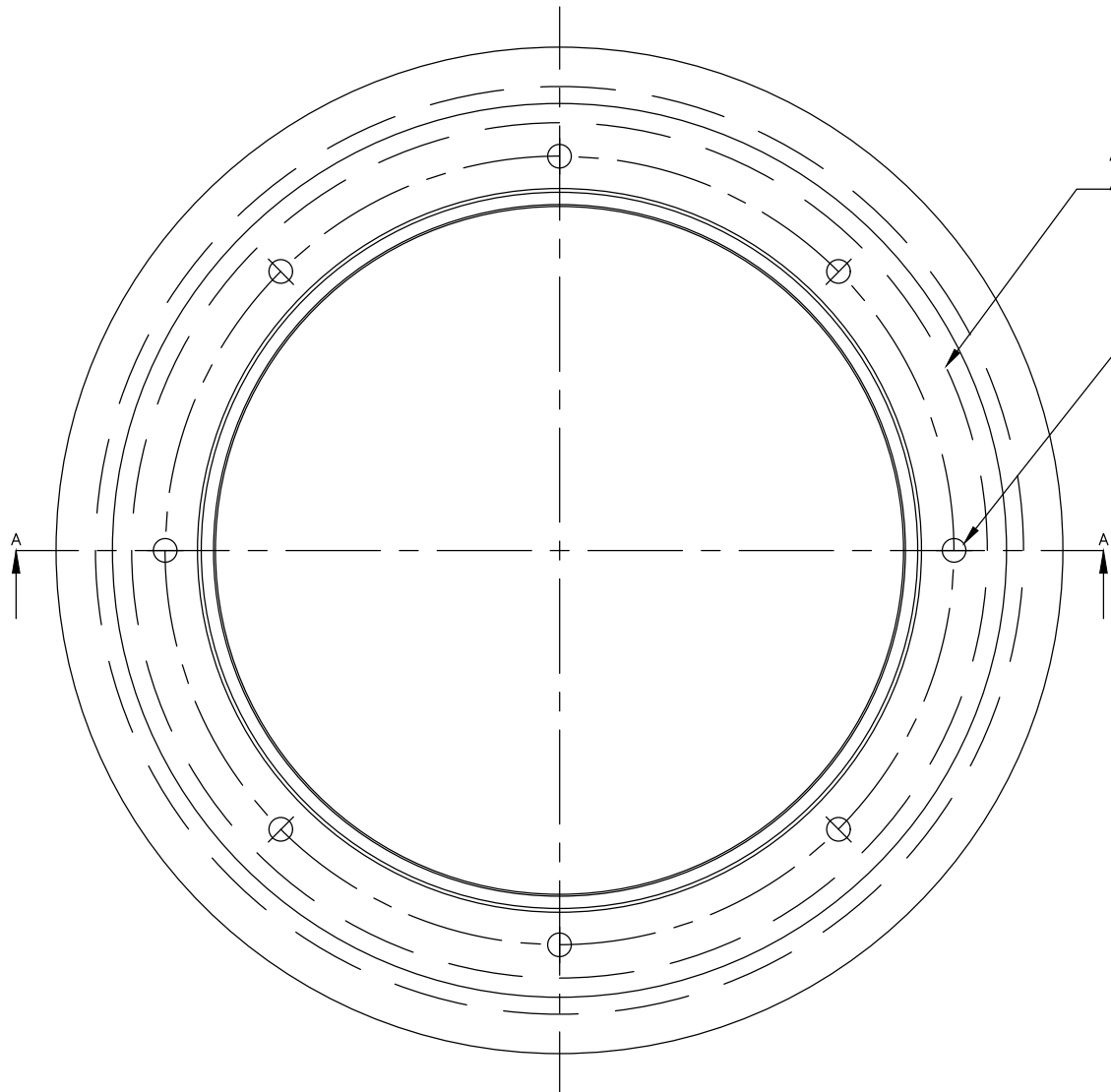
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 2-61-010-03169



SECTION: A-A



SCALE 1:4

AIAE ROLLER IDENTIFICATION NUMBER TO BE PUNCHED AT FINAL STAGE ON TOP & BOTTOM FACES

8 TAPPED HOLES EQUISPACED
1.5"-6UNC X 63.5mm DEEP ON PCD 1174

$\phi 1.27$ S P139.7 BA M
0.25 B

RAW MATERIAL WT/PC: 3374.0

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD. CORNER RADII 1 TO 0.7
- THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT HP 1023-1103- COAL MILL
NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LIMITED
HYDERABAD

NAME	SIGN.	DATE	NO.OF VAR.
BGK		10.03.12	
AMAN			
S.G			

DEPT. PULV ENGG. CODE 446
UNTOL. DIMS. GR. ϕ /M/F
SCALE 1:5
WEIGHT (KG) 3155.0

TITLE GRINDING ROLL 63"

REF. TO ASSY DRG. DRAWING NO. 2-61-010-03169
ITEM NO. REV. 00

SHEET NO. 01 NO OF SHEETS 01

REV.	DATE	ALTERED CHD.	APPD.	REV.	DATE	ALTERED CHD.	APPD.	REV.	DATE	ALTERED CHD.	APPD.
ZONE				ZONE				ZONE			

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COMPUTER FILE NAME

REF. DRG. NO.

SIGN. AND DATE

INVENTORY NO