DWG NO. 2 518 50 07 526

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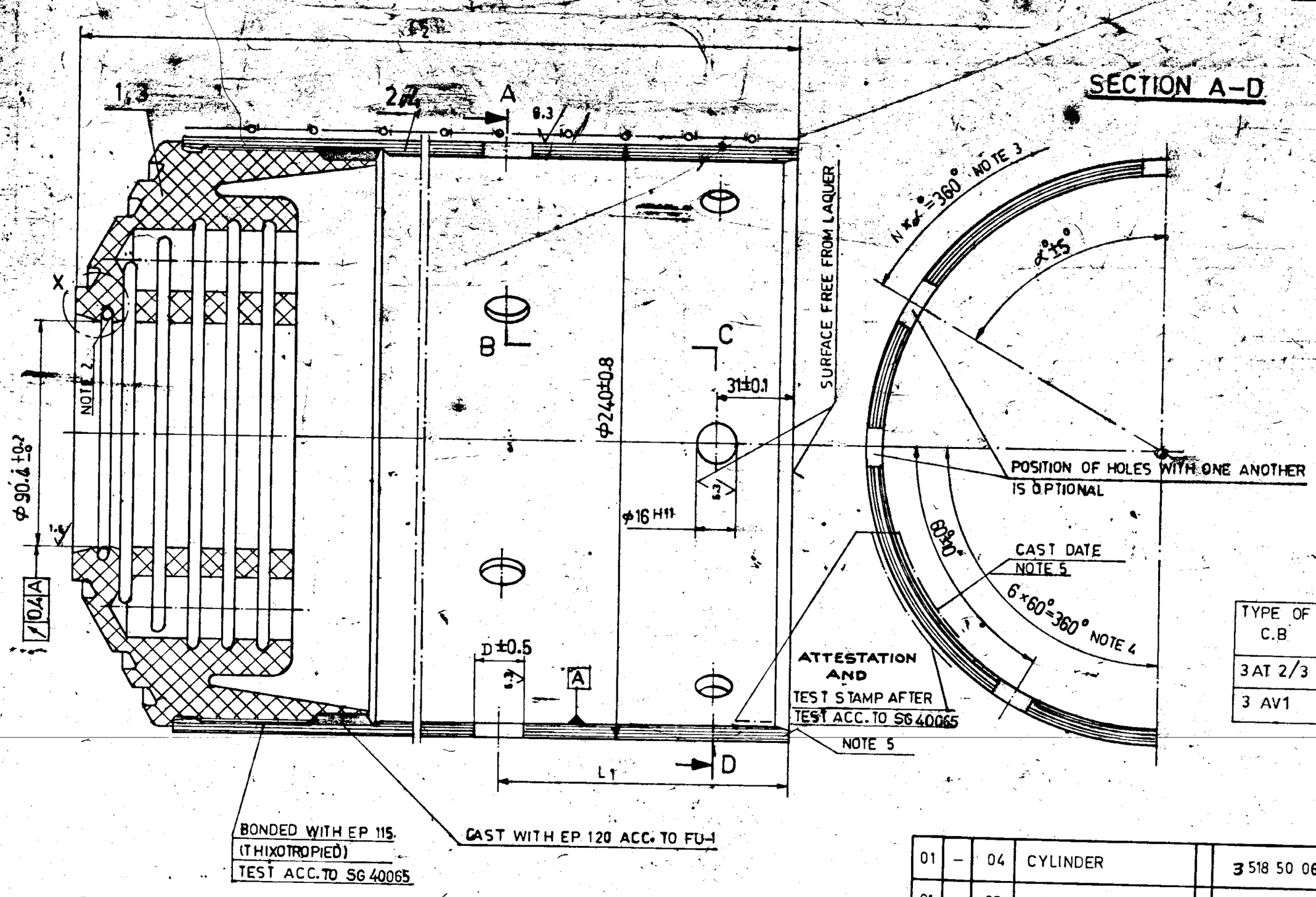
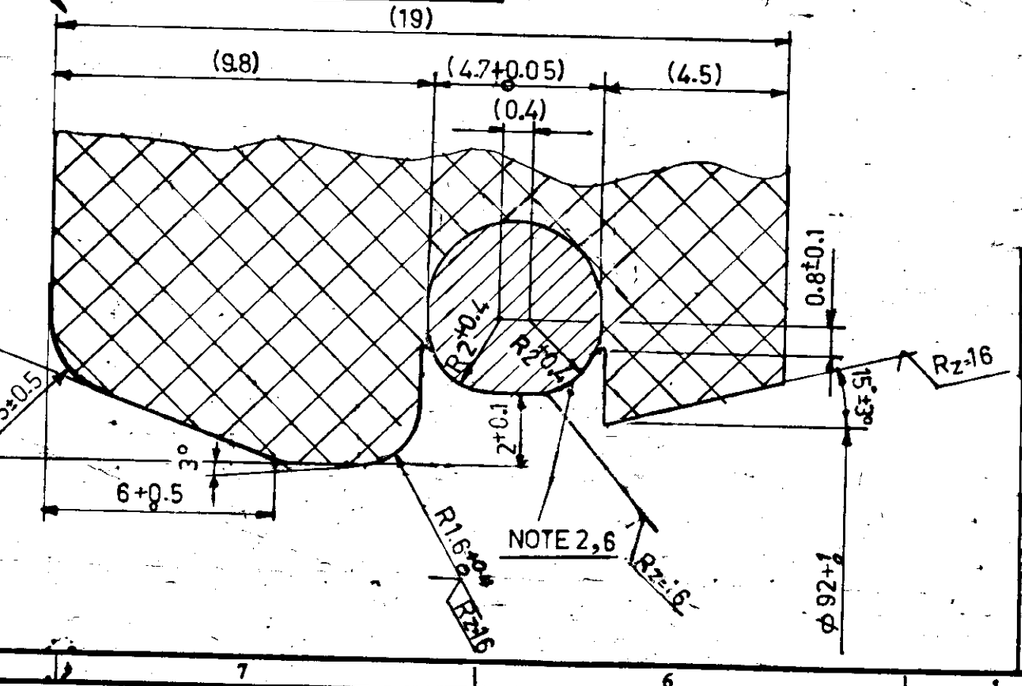


NOTE :—

1) —o— LAQUERED WITH EV1
2) 100 % INSPECTION OF RING ELECTRDE BURRS ARE NOT ALLOWED TO BE TRACED (BY FEEL OF THE FINGERS) LOOSE TEFLON BURRS ARE NOT ALLOWED
3) ALLOWABLE TOLERANCE WITH ANY OTHER HOLE IS ±5°
4) ALLOWABLE TOLERANCE WITH ANY OTHER HOLE IS ±10
5) POSITION ANY WHERE ON CIRCUMFERANCE
6) EDGES AND RADII, TRANSITIONS SHALL BE BURR FREE

TYPE OF C.B	COL.	L_1 (±1)	L_2	D	N	α°
3 AT 2/3	A	118	498	φ18	8	45
3 AV1	B	122	618	φ20	6	60

DETAIL-X



TOLERANCES TO HY 0230261

VAR 00	REMARKS	VAR B	VAR. NO. A	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT.NO. / VAR.	MATL. CODE / MATL. SPECN.	UNIT	UNIT WT. / QTY.	G.S	ZONE
		01	–	04	CYLINDER		3 518 50 06 524						
		01	–	03	HEAD		2 518 50 07 527						
		–	01	02	CYLINDER		3 518 5006 524						
		–	01	01	HEAD		2 518 50 07 527						

CARD TYPE -3 / CARD TYPE -2 / CARD TYPE -1

REV	DATE	ALTD	APPD	
06	7.7.98			IN SECTION AD ANGLE α°±5° WAS 60°±5°
04	26-10-91			DIMS D±0.5, N×α° AND 11B WERE 20±0.5, 6×60°, 127 IN COL. A&B D, N, AND α° ADDED.
02	27-2-89			DETAIL X REDRAWN WITH CORRECTIONS.
05	21.11.94			ATTESTATION ADDED
03	19/6/91			PROFILE MACHINING OF AL-RING MODIFIED, TEST SG 40065 ADDED
01	17.9.86			COL. B ADDED

TYPE OF PRODUCT SF6 CB
OR
NAME OF CUSTOMER/PROJECT 3 AT 2/3 / 3 AV1

BHEL BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

	NAME	SIGN.	DATE
DRN.			12.7.86
CHD.			24.7.86
APPD.			24.7.86

DEPT. SGD | CODE 435 | GRADE OF UNTOL. DIM. | SCALE NTS | WEIGHT (KG) | REF. TO ASSY. DRG. | ITEM NO. | NO. OF ITEMS

TITLE BLAST CYLINDER

CARD CODE | DRAWING NO. 2 518 50 07 526 | REV 06 | SHEET NO. 1 | NO. OF SHEETS 1

TD-150-REV. NO. 1 | SIZE A2

1278 INVENTORY NO. | SIGN AND DATE | REF. DRG. NO. 2HG 429 078 43 005 003