

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

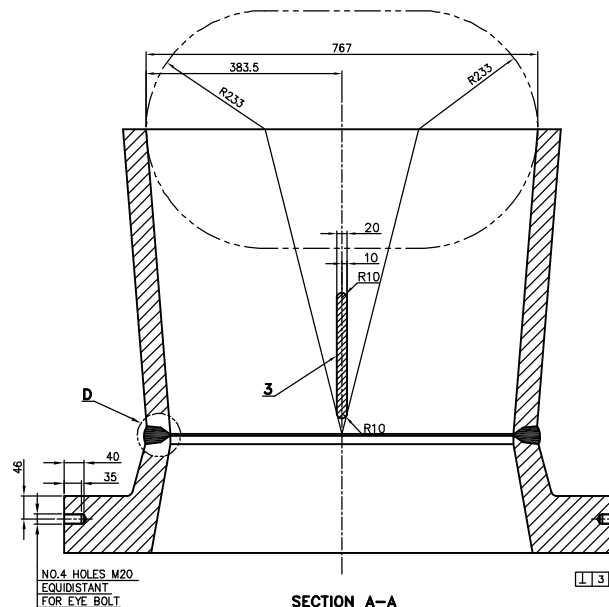
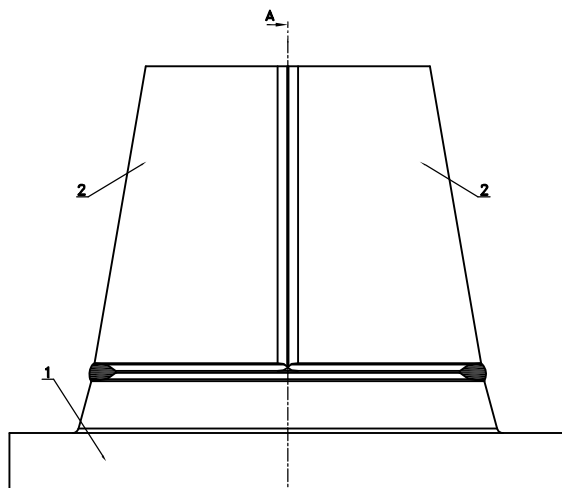
REVISION NO. SH. AND DATE REF. DRG. NO. COMPUTER FILE NAME

FIRST ANGLE PROJECTION

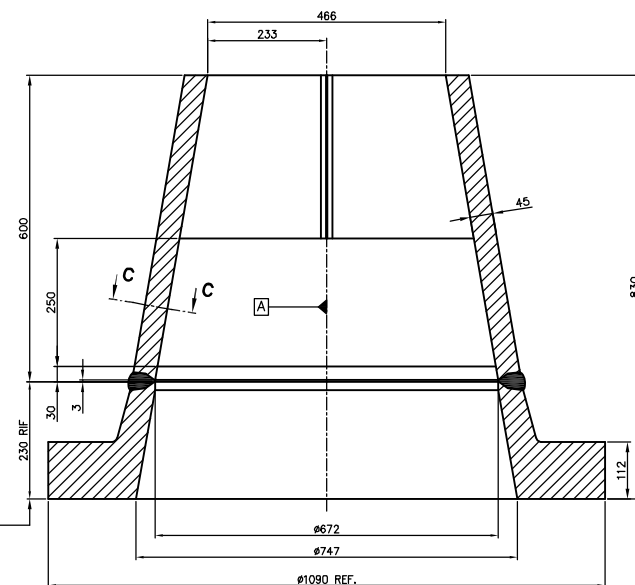
(ALL DIMENSIONS ARE IN mm)

DRG. NO. 2-331-07-00047

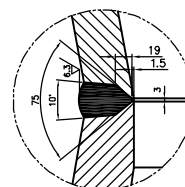
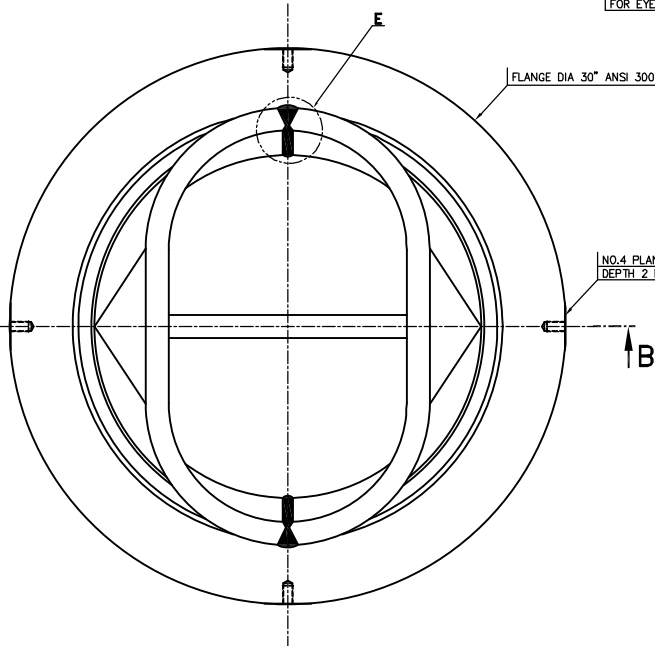
✓ (✓)



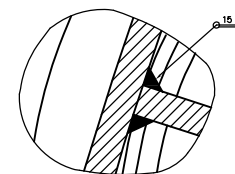
SECTION A-A



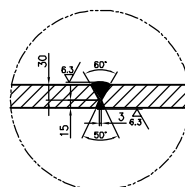
SECTION B-B



DETAIL-D



SECTION C-C



DETAIL-E

NOTES AND DOCUMENTS MENTIONED:

1. MACHINING AND CHECKING RULES ACCORDING TO TC72059 (ITN07713.01)
2. DEVIATIONS FOR DIMENSIONS WITHOUT INDICATION OF TOLERANCE ACCORDING TO TC72066 (ITN02312)
3. THE VALUES OF THE GEOMETRICAL TOLERANCES ARE THE MAX READING ON THE GAUGE (F.I.R.)
4. CARRY OUR WELDING AS PER WPS - ME001
5. SEQUENCE OF WELDING SHALL BE FOLLOWED AS SPECIFIED IN TECHNOLOGICAL PROCESS
6. USE ONLY QUALIFIED WELDERS
7. RADIO GRAPHIC PROCEDURE AND ACCEPTANCE AS PER STD: HY0850170
8. MPI PROCEDURE AND ACCEPTANCE AS PER STD: HY0850180

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		BCL 806	
DRN.	NAME	SIGN.	DATE
CHD.	NAME	SIGN.	DATE
APPD.	NAME	SIGN.	DATE
BCL 806		HYDERABAD	
DEPT.	UNTO.	DWS.	SCALE
CODE	430	850	NTS
TITLE		WEIGHT	REF. TO GENP. DRG.
SUCTION NOZZLE FABRICATED		850	SW 4508325
DIA 30" - 300#		CARD CODE	NO. OF SH. 01
DRAWING NO. 2-331-07-00047		REV.	NO. OF SH. 01