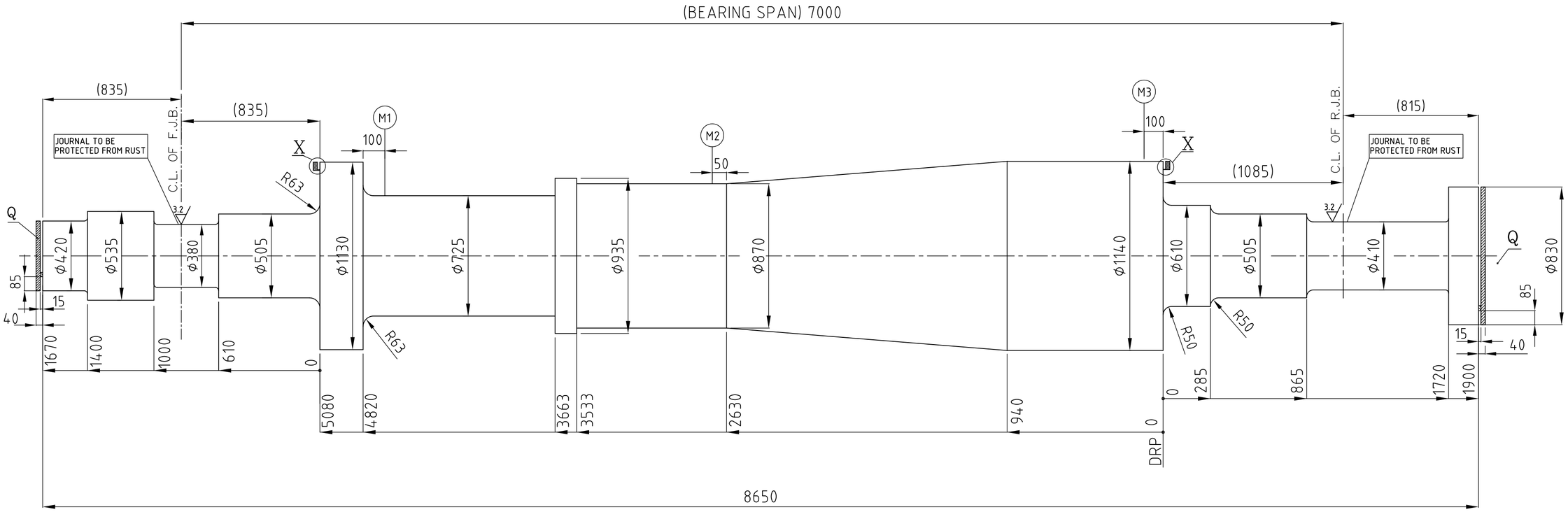
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

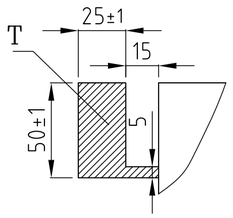
DRG. NO. 2-303-01-20133 SH. 1 OF 1



M1 M2 M3 MEASURING LOCATIONS FOR THERMAL STABILITY TEST.

EXACT LOCATION FOR MEASURING IS TO BE DECIDED BY THE SUPPLIER.

DETAIL– X



TECHNICAL REQUIREMENTS:

1) ROTOR FORGING IS TO BE SUPPLIED AS PER PURCHASE SPECIFICATION NO. HY19473

2) ALL UNMENTIONED RADII =R10

3) T = TANGENTIAL TEST PIECE Q = RADIAL TEST PIECE

4. THE THERMAL STABILITY TEST SHALL BE DONE AS PER HW0850197

APPLICABLE	TC9517350279	HY19473	00
THERMAL STABILITY TEST	MATERIAL CODE	MAT.SPEC.	VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: HNK 90/3.2–4

BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

	NAME	SIGN.	DATE	NO.OF VAR.
DRN.	SANTOSH		28.08.13	
CHD.	ASHOK		28.08.13	
APPD.	M.R.BABU		28.08.13	

RESTRICTED USE

REV.	DATE	ALTERED	CHD/APPD
01	04.06.14	MEERAVALI	ASHOK

ZONE C6 DIAMETER Ø1140 WAS Ø1120

WEIGHT 34182 WAS 33920

DEPT.	UNTOL. DIMS.	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
I.T.D. CODE 415	GR. ~~C/M/F~~	N.T.S	34182	–N.A.–	–N.A.–	–N.A.–

TITLE: ROTOR FORGING

CARD CODE: N.A.

DRAWING NO. 2–303–01–20133 REV. 01

SHT. No 1 NO. OF SHT. 1

GENERAL DIMENSIONAL LIMITS,FITS & TOLERANCES AS PER HY0230261

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COMPUTER FILE NAME

REF. DRG NO. 3-303-01-20154 1-303-01-20066

SIGN. AND DATE

INVENTORY NO

Jun Fri 6 07:29 2014

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