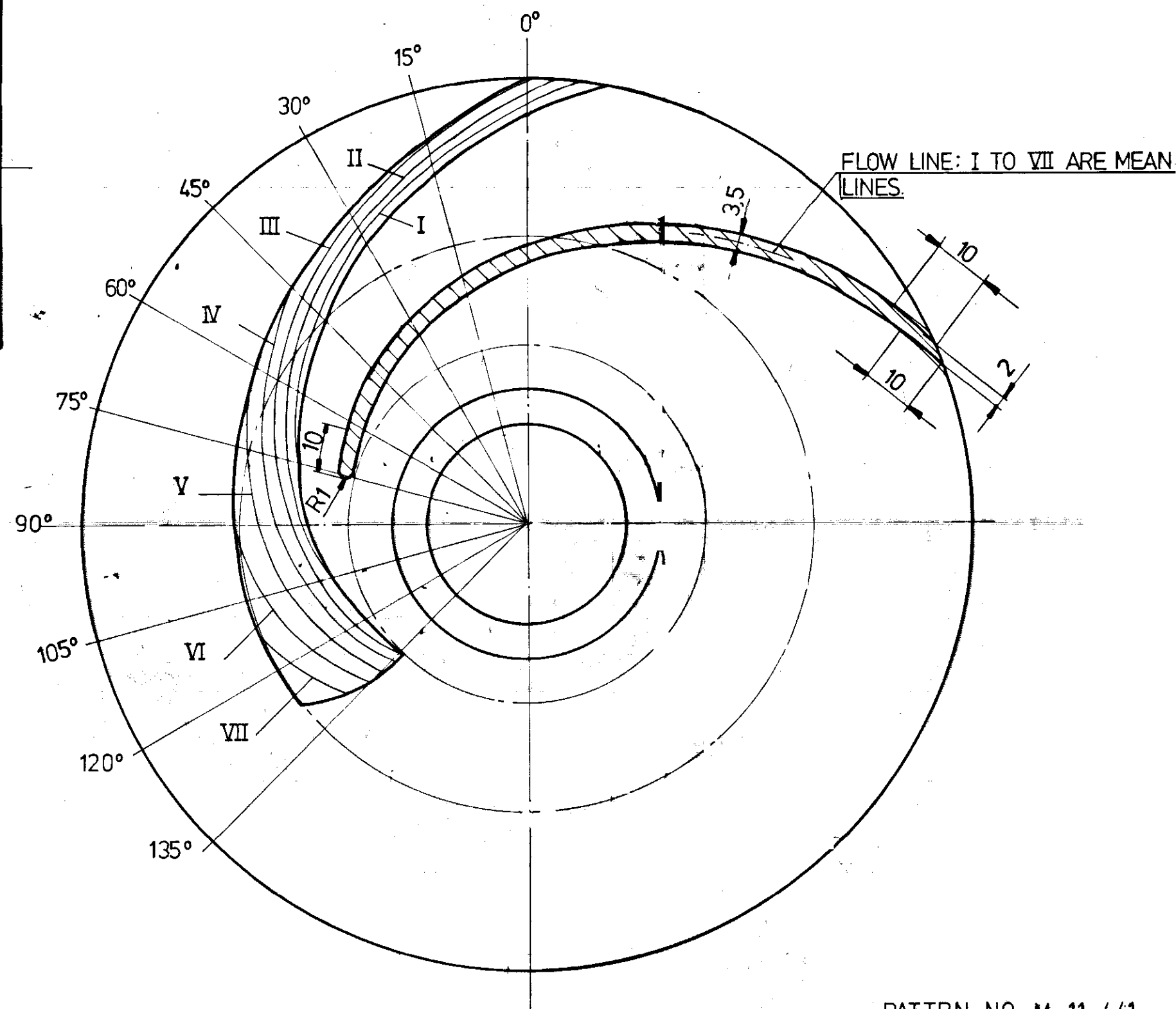
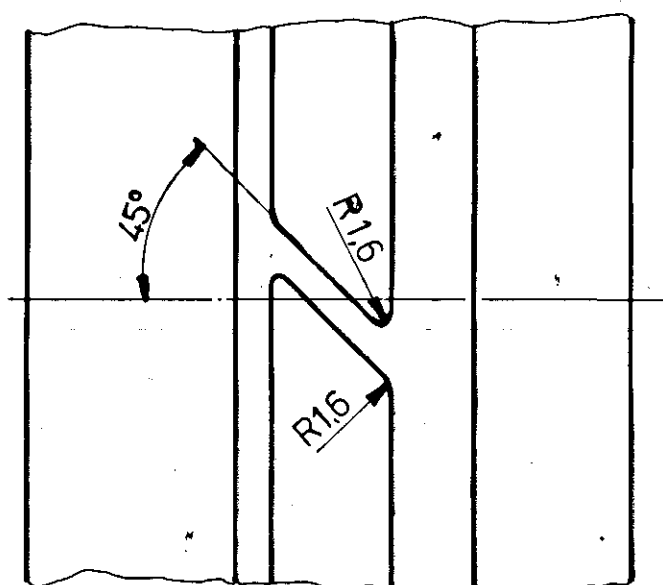
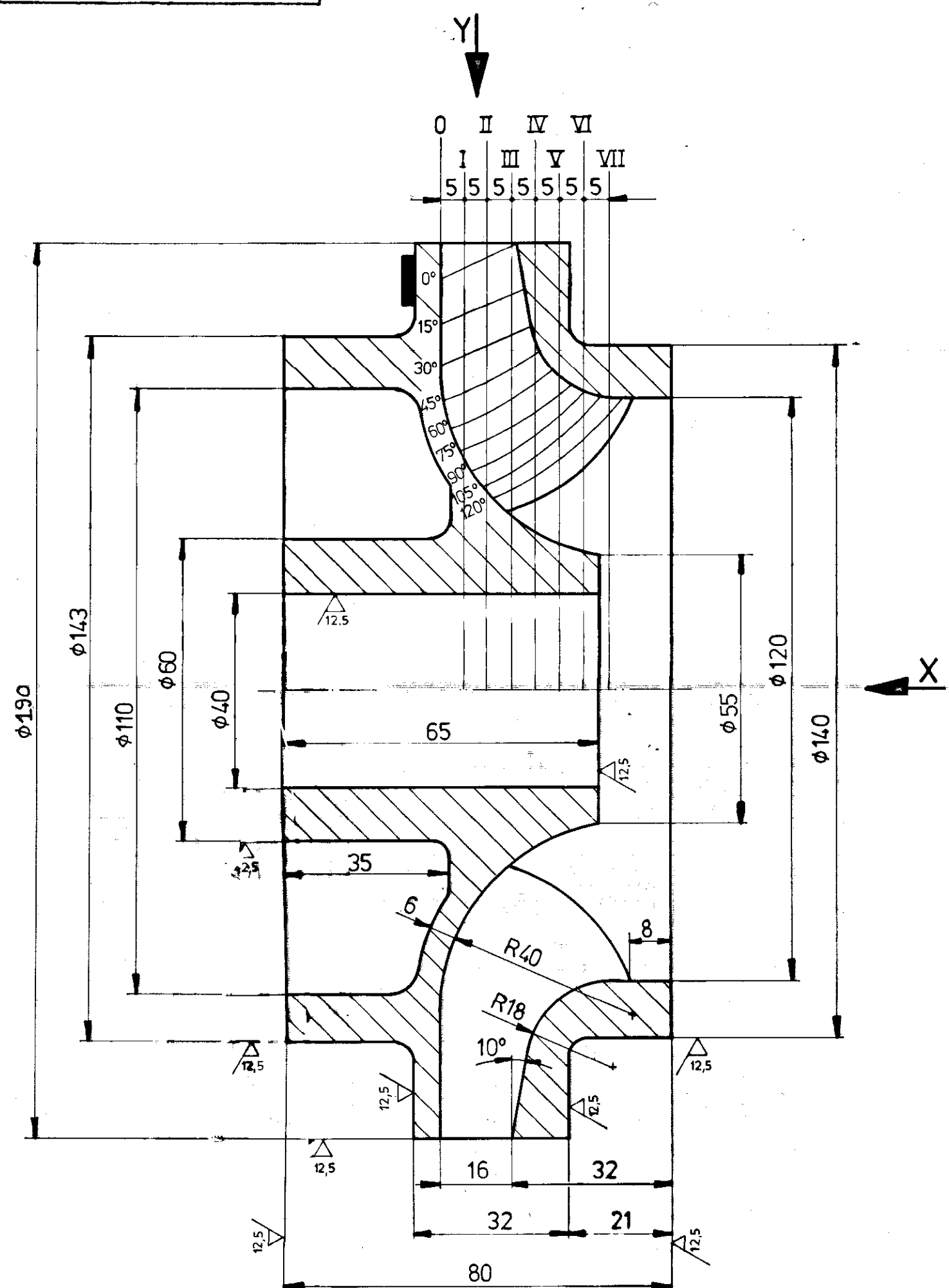


VIEW-Y

VIEW-X
(WITHOUT COVER PLATE)
6 VANES



PATTRN. NO M-11-441

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

5-0390-5008-00
REF. DRG. No. /

SIGN. AND DATE

INVENTORY No.

UNMENTIONED RADII $R = 4$ mm.

DIMENSIONS SHOWN IN THE DRG. DO NOT CONTAIN ANY ALLOWANCE.

NOTES:—

1. MARKING: 
2. DEGREE OF ACCURACY OF CASTING AS PER GTA 1515 DIN 1688.
3. ALLOWANCE FOR ROUGH MACHINING FOR DIMENSIONS UP TO 500mm: 3 ± 0.5 mm.

— GENERAL OPERATIONAL LIMITS
& TOLERANCE — P.S. HY-030261

[illegible]

ADDITIONAL INFORMATION		TYPE OF PRODUCT OR NAME OF CUSTOMER/PRO - (	
STATUS OF DRAWING		DISTRIBUTION OF PRINTS	
			
REV. DATE: ALTERED CHECKED ZONE		BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD	
CODE 415		SCALE 1:1 WEIGHT (KG) 17 REF. TO ASSY.DRG NA	
TITLE IMPELLER (BZ) (L=160)		DRAWN NAME RP CHECKED NSN APPROVED ASHOK	
DIMENSIONS TO BE CONTROLLED WITH LIMITS AS SHOWN. MACHINING TOLERANCE ± 0.25mm UNLESS OTHERWISE SHOWN. NON-M HIN NG		DRAWING No. 2-302-26-10002 SHEET No. 1 No. OF SHEETS 1	

2-11-29 23