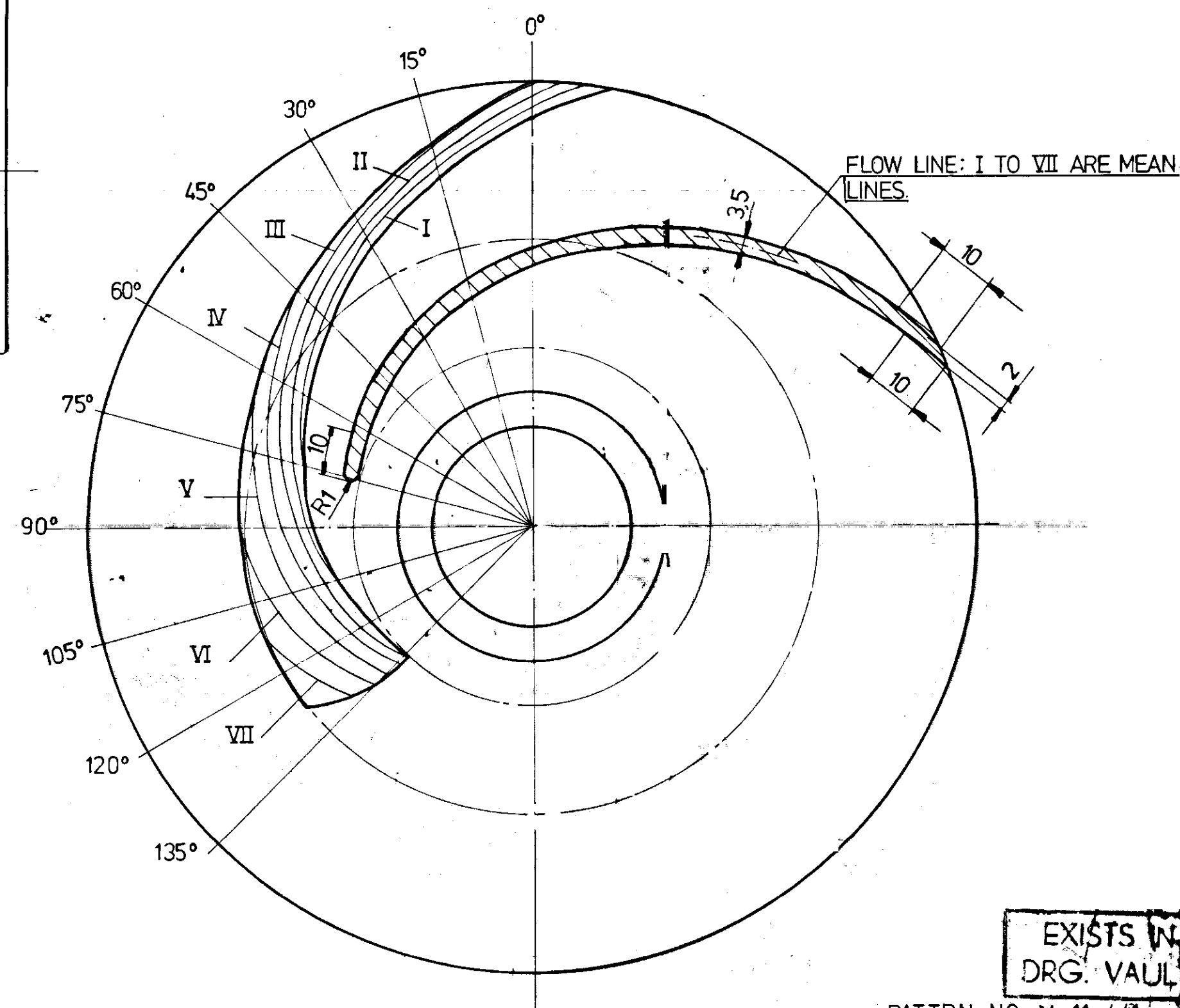
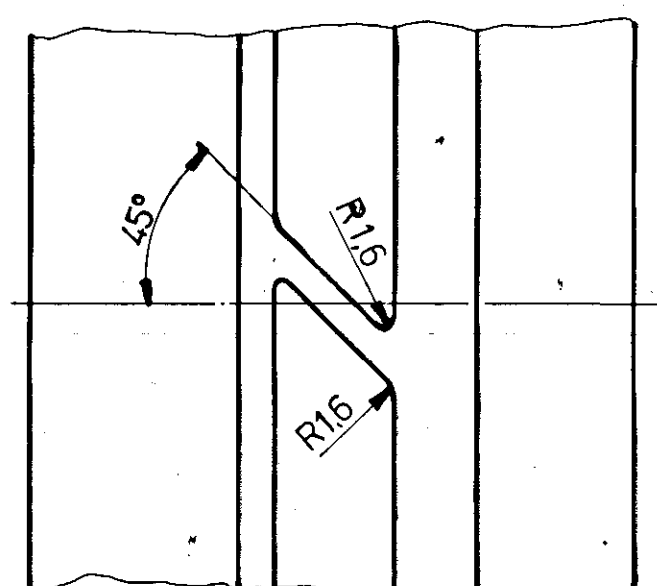
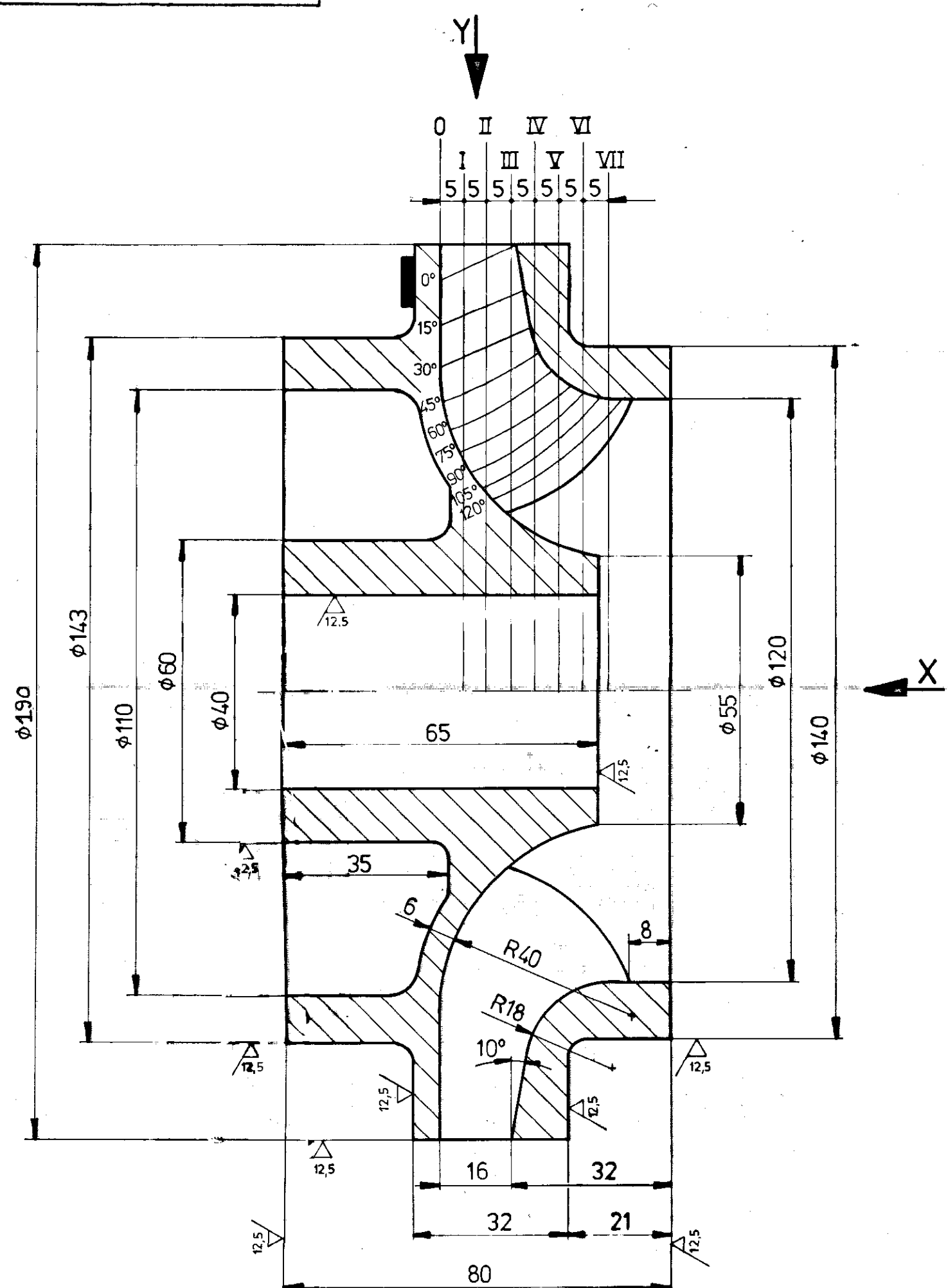


(ALL DIMENSIONS ARE IN mm)

VIEW-Y

VIEW-X
(WITHOUT COVER PLATE)
6 VANES



EXISTS IN
DRG. VAULT

PATTRN. NO M-11-44

UNMENTIONED RADII $R=4$ mm.
DIMENSIONS SHOWN IN THE DRG. DO NOT CONTAIN ANY ALLOWANCE.

NOTES:—

1. CORE TO BE MADE OUT OF FINE CAULKING SAND.
2. MARKING S. XXXXXXXXXX
3. DEGREE OF ACCURACY OF CASTING AS PER GTA 1515 DIN 1688.
4. ALLOWANCE FOR ROUGH MACHINING FOR DIMENSIONS UP TO 500mm 3 ± 0.5 mm.

GENERAL DIMENSIONAL LIMITS
& TOLERANCE AS PER P.S. HY-0230261

[illegible]

ADDITIONAL INFORMATION			TYPE OF PRODUCT OR NAME OF CUSTOMER/PRO		
STATUS OF DRAWING			DISTRIBUTION OF PRINTS		
					
			DHARAT HEAVY ELECTRICALS LIMITED HYDERABAD		
REV	DATE	ALTERED	CODE	WEIGHT (KG)	REF. TO ASSY.DRG
01	19/11/94	CHECKED	415	1.7	NA
TITLE			ITEM No.		
IMPELLER (BZ) (L=160)			1		
DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN. MACHINING TOLERANCE ± 0.25mm UNLESS OTHERWISE SHOWN. NON-MACHINING TOLERANCE			DRAWING No. 2-30226-10001		
SHEET No. 1 No. OF SHEETS 1			CARD CODE 2-30226-10001		

2-11-29 23

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INVENTORY No.	SIGN. AND DATE	5-0390-5008-00 REF. DRG. No.
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