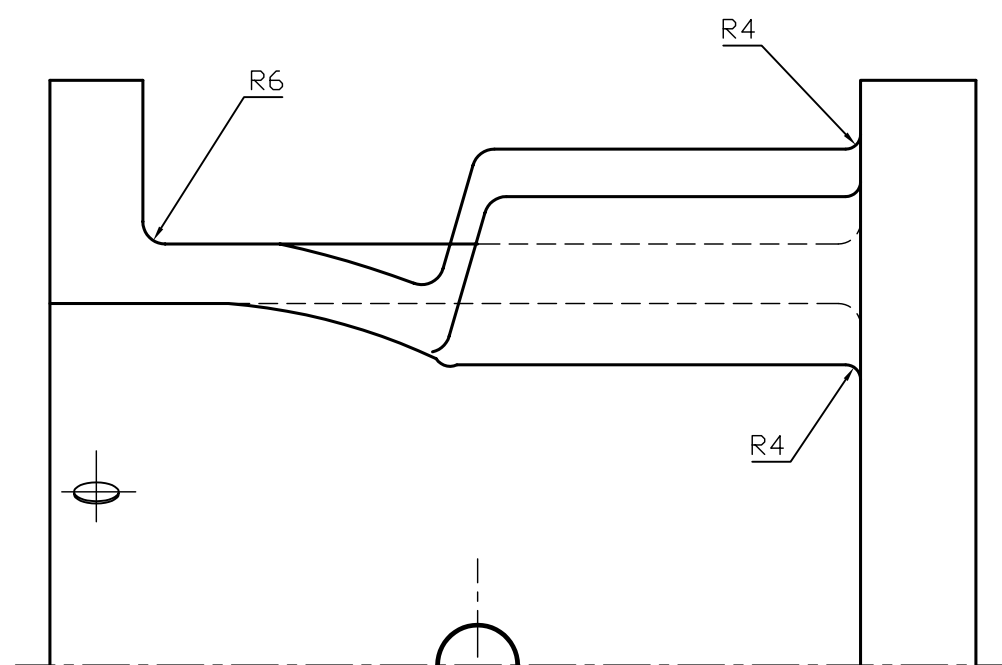


INVENTORY NO.	2-180-3131
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1. CASTING DRAWING NO. 2 180 452 4651.
2. VISUAL EXAMINATION AS PER MSS SP 55.
3. LPE AS PER STD. NO.AA0850131, ACCEPTANCE AS PER AA0850132, LEVEL-II.
4. WELD REPAIR PROCEDURE AS PER FP70010 FOR MINOR AND FP70050 FOR MAJOR REPAIRS.

	CASTING	2 180 452 4651			FP9216903503	40.0	42.0				
					HY19569	1					
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.				
					MATERIAL SPECN.	QUANTITY					
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°. 3. INTERNAL M/CD CORNER RADII 1 TO 0.7. 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.				BHEL HYD SAP INFORMATIONS CENTER भारत भारती BHEL BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		NAME	SIGN	DATE	NO.OF VAR.		
						DRN.	ACAD			19.8.81	
						CHD.	T.S.RAO			19.8.81	NA
						APPD.	N.S.RAO			19.8.81	
DEPT. PUMPS			SCALE 1: 2	WEIGHT(Kg) 40.0	REF. TO ASSY DRG. 21804513130	ITEM NO. 1	NO.OF ITEMS NA				
CODE 410		TITLE BEARING BRACKET (D.E. & N.D.E.)			DRAWING NO. 2 180 45 1 3131		REV. 08				
					SHEET NO. 01	NO OF SHEETS 01					