

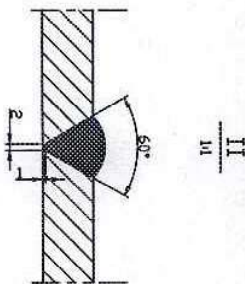
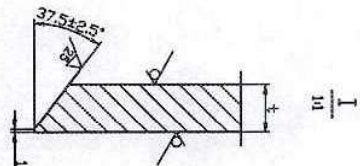
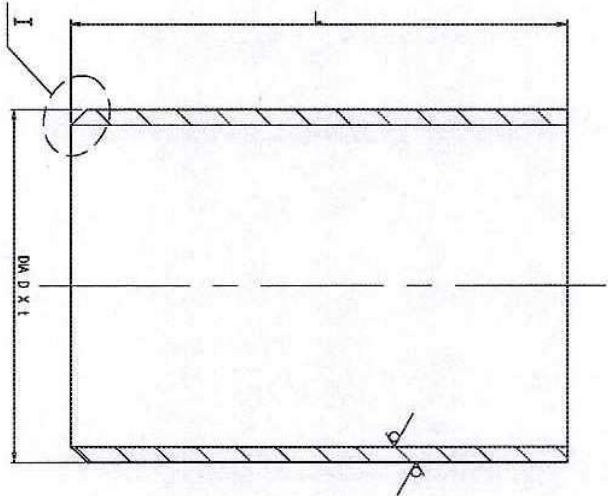
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DATE: 11/11/2011

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[illegible]

~~50~~ THE REST.



TABLE

VAR.	D x t	L	Mt. (kg)
00	114,3X6,02	163	2,62
01	323,9X7,1	418	23,18
02	355,6X9,53	431	35,07
03	353,6X8,38	418	27,78
04	323,9X10	431	34
05	508X9,53	557	66,5

TECH. REQUIREMENTS:-

1. IF REQUIRED, NOZZLE WR. 02 MAY BE MADE FROM PLATE (A410119).
2. WELDING TO BE DONE AS PER DETAIL - II.
3. VISUAL INSPECTION OF WELD SEAM AS PER IS 9410:2009, CLASSIFICATION GROUP CS/BK.
4. NON DESTRUCTIVE EXAMINATION OF WELD SEAM TO BE DONE AS PER IS 9410:2009 PART 10.

[illegible]

A2 1415/142 SIZE