

		<b>TECHNOLOGICAL PROCESS NOT FOR PROCESS SHEET PRINT</b>			Production Order	Date	
Plant: P002	Equipment No:			102009126	17.12.2022		
Type	WBS Element	Customer / Project Name			Part No		
	P-1024201500-14204	Orissa Alloy & Steel Pvt. Ltd. (OAS)			14204008		
Drawing No.-Var	E.Rev.	T.Rev	Material No.	Name Of The Part			
21420431007	02	02	21420431007-00	MAIN POLE LAMINATION			
Pos.No	BOM Qty	Ord Qty	MU	St.	Nt.Wt.	Remarks	MDCC
0020	3,000.000	3,000.000	EA	IS02	2.039	MAIN POLE LAMINATION	YES

**BOM Details**

Pos.No	IC	Material Code	P.No	Remarks					
Matl.Spec	SPK	Qty	MU	Size 1	Size 2	Size 3	Formula Key	MPcs	St.
0001	L	HY1091716935	14204003						
AA10916		20,490.000	KG	0.000	0.000	0.000		0.000	ST02
Material Description : UN-INSL CRNGO STEEL SHEET 0.65X1250XCOIL				Reservation :	Item : 0001	Picklist:			
				0014478757					

**Operation Details**

Opr No	W.C.	Plant	Ctl. ky	Prep Time	Time/ PC(M)	Time/ PC(L)	Total Time	QC Signature
PRT Cat	PRT No.			PRT Description				
Sub Operation Text								
0020	CA5972	P002	ZP99	0.000	0.000	0.000	0.000	
Shear the sheets to size 1100x1250 with edges at right angles.								

SAP PRINT

Chkd. By	Dt.	ECR/ Rev No	Dt.	Pro.Plnr	Rate Fixr / Tool Plnr	Pg no	No.of Pgs
	17.12.2022			AB		1	1