



SCALE 1:10

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
							1
							QUANTITY

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/C/D SHARP EDGES 1.2 TO 1.0 AT 45°.
- INTERNAL M/C/D CORNER RADI 1 TO 0.7.
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: TARI 930-30P

DRN.	A PRAMODH	SIGN.		DATE	11.12.15	NO. OF VAR.	
CHD.	M ASIM				11.12.15		N.A
APPD.	K C PANDA				11.12.15		

DEPT. EME | SCALE 1:10 | WEIGHT (kg) 475.67 | REF. TO ASSY. DRG. 11350431152 | ITEM NO. 20 | NO. OF ITEMS NA

TITLE: CORE BACK RING MIDDLE ASSEMBLY | DRAWING NO. 21350431060 | REV. 00 | SHEET NO. 01 | NO OF SHEETS 01

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