TECHNICAL QUALIFICATION REQUIREMENT

Name of Project:

1. **Substation Package SS-01** for (i) 765/400/220kV Bikaner-III Pooling Station including 400kV class Bus Reactor at Bikaner-II S/s; (ii) Extension of 765kV Neemrana-II S/s for termination of 765 kV D/c line Neemrana-II–Bikaner-III T/L and (iii) Extension of 400kV Bikaner-II S/s for termination of 400kV Bikaner-II Bikaner-III T/L under "Transmission system for evacuation of power from Rajasthan REZ Ph-IV (Part-1) (Bikaner Complex)

2. **Substation Package SS01** for (a) Extn. of 765kV Sikar-II Substation, (b) Extn. of 765kV Khetri Substation; associated with "Transmission system for evacuation of power from REZ in Rajasthan (20 GW) under Phase III-Part D"

Name of Customer: POWERGIRD

Name of Item: 765kV CIRCUIT BREAKER

TECHNICAL QUALIFICATION REQUIREMENT
Technical requirements for Circuit Breaker: (i) The manufacturer(s) whose 765kV Circuit Breaker(s) are offered, must have, manufactured, type tested (as per IEC/IS or equivalent standard) and supplied 715kV or higher voltage class Circuit Breaker(s), which are in satisfactory operation# for atleast two (2) years as on 10.02.2024 (ii) Alternatively, the manufacturer, who have established manufacturing and testing facilities in India for the offered Circuit Breaker and not meeting the requirement stipulated in (i) above, can also be considered provided that a) 715kV or higher Voltage class Circuit Breaker(s) must have been manufactured in the above Indian works & type tested (as per IEC/IS standard) and supplied as on the date of 10.02.2024. b) In case manufacturer meets the technical requirement through clause (ii) above, warranty obligations for additional warranty of two (2) years over & above the warranty period as specified in the bidding documents shall be applicable for the entire quantity of the offered Circuit Breaker(s) to be supplied under the contract. Further, contractor shall furnish performance guarantee for an amount of 10% of the ex-works cost of the Circuit Breaker(s) for the additional warranty period in addition to the contract performance guarantee to be submitted by the contractor.

PREPARED BY 31/01/24

REVIEWED BY 31/01/2024

APPROVED BY 31.01.24

Legend:

#: satisfactory operation means certificate issued by the Employer/Utility certifying the operation without any adverse remark.

SUPPORTING DOCUMENTS TO BE SUBMITTED BY BIDDER ALONG WITH TECHNICAL BID		
Sr	**Required Criteria**	**Supporting Documents**
1	Manufacturing	Approved Drawings / GTP / Approved Quality Plan / Factory Inspection Test Report etc. stabilising bidder as manufacturer of offered item in line with TQR
2	Supply	PO / Dispatch clearance / LR / Material Receipt certificate at site / installation or commissioning certificate etc. stabilising bidder as proven supplier of offered item in line with TQR
3	Type Test	TTR approval from customer / Type Test Report etc. establishing successful type tested design in line with TQR
4	Successful operation	Successful operation means certificate issued by employer/end-customer or main contractor (along with chain of document from employer/end-customer) stating successful operation without any adverse remark.
5	Any other document if specifically called in TQR	Any other document if specifically called in TQR

NOTES:

1. Bidder to please note that the submitted bid shall be liable to rejection in the absence of submission of valid Technical TQR documents along with technical bid.
2. Consideration of offer shall be subject to customer's approval of bidder's, if applicable.
3. Bidder to submit all supporting documents in English. If documents submitted by bidder are in language other than English, a self- attested English translated document should also be submitted.
4. Notwithstanding anything stated above, BHEL reserves the right to assess the capabilities and capacity of the bidder to perform the contract, should the circumstances warrant such assessment in the overall interest of BHEL.
5. After satisfactory fulfilment of all the above criteria / requirement, offer shall be considered for further evaluation as per NIT and all the other terms of the tender.

PREPARED BY 31/01/24 (Amit Srivastava)

REVIEWED BY 31/01/2024 JAI KUMAR

APPROVED BY 31.01.24. (VIVEK KAPIL)

BHARAT HEAVY ELECTRICALS LIMITED

TRANSMISSION BUSINESS GROUP

DOCUMENT No.	**TB-424-316-001A**	Rev. No.	**00**	Prepared	Checked	Approved
TYPE OF DOC.	**TECHNICAL SPECIFICATION**		SIGN			
TITLE			NAME	AS	JK	VK
765kV Circuit Breaker			DATE			
			GROUP	**TBEM**	W.O. No	
CUSTOMER	**POWERGRID**					
PROJECT	**1. Substation Package SS-01** for (i) 765/400/220kV Bikaner-III Pooling Station including 400kV class Bus Reactor at Bikaner-II S/s; (ii) Extension of 765kV Neemrana-II S/s for termination of 765 kV D/c line Neemrana-II–Bikaner-III T/L and (iii) Extension of 400kV Bikaner-II S/s for termination of 400kV Bikaner-II Bikaner-III T/L under "Transmission system for evacuation of power from Rajasthan REZ Ph-IV (Part-1) (Bikaner Complex) 2. **Substation Package SS01** for (a) Extn. of 765kV Sikar-II Substation, (b) Extn. of 765kV Khetri Substation; associated with "Transmission system for evacuation of power from REZ in Rajasthan (20 GW) under Phase III-Part D"					
NOA NO.						
Station						

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Rev No.	Date	Altered	Checked	Approved	REVISION DETAILS

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	Copies	1	1	1	1

SECTION-1

Scope, Bill of Quantity, Specific Technical Requirements

1.1 Scope

This technical specification covers the requirements of design, manufacture, inspection and testing at manufacturer's works, proper packing and delivery to project sites and supervision of erection, testing & commissioning of 765kV Circuit Breaker complete in all respect for efficient & trouble free operation mentioned under this specification.

The equipment is required for the following project:

Name of the customer: **POWERGRID**

Name of the project : **1. Substation Package SS-01** for
(i) 765/400/220kV Bikaner-III Pooling Station including 400kV class Bus Reactor at Bikaner-II S/s;
(ii) Extension of 765kV Neemrana-II S/s for termination of 765 kV D/c line Neemrana-II–Bikaner-III T/L and
(iii) Extension of 400kV Bikaner-II S/s for termination of 400kV Bikaner-II Bikaner-III T/L under "Transmission system for evacuation of power from Rajasthan REZ Ph-IV (Part-1) (Bikaner Complex)

Station: Bikaner III & Neemrana, Rajasthan

2. **Substation Package SS01** for (a) Extn. of 765kV Sikar-II Substation, (b) Extn. of 765kV Khetri Substation; associated with "Transmission system for evacuation of power from REZ in Rajasthan (20 GW) under Phase III-Part D"

Station: Sikar-II & Khetri, Rajasthan

***Note: The terms used in this specification namely, "Employer" refers to "POWERGRID", "PURCHASHER" refers to BHEL, "Contractor" refers to successful Bidder, "GTR" refers to "section-3".**

In case of any conflict among the various sections of this specification, the order of precedence shall be section 1, section 2 & section 3.

1.2 Bill of Quantities

1.2.1 Main Supply:

FOR BIKANER-III BOQ: Refer Annexure BOQ-Bikaner-III.

FOR Neemrana BOQ: Refer Annexure BOQ-Neemrana-II.

FOR SIKAR II & KHETRI BOQ: Refer Annexure BOQ-Sikar II & Khetri

Additional Requirements:

i. All cables within & between circuit breaker poles and its marshalling box and up to the controlled switching device shall be in bidder's scope of supply. Cable shall be provided with single drum length considering all circuit breakers. Necessary glands and lugs to be provided. Bidder to provide detailed "**Bill of Quantity**" during detailed engineering stage.

ii. Cabling & termination schedule for the same shall be provided by successful bidder along with AS MANUFACTURED drawing during contract stage.

iii. TB's for incoming AC Power Cables shall be suitable for size (minimum) **4Cx16** sq. mm. Al.

iv. LED luminaries/light is to be provided as per technical requirement (minimum 7 watt).

v. Following minimum accessories are clarified as bidder's scope of supply
- **Structure** for Equipment support, Ladder & Platform etc.
- **Foundation bolts** for Circuit Breaker, CB ladder, CB Platform, common control cubicle.
- **Cable Tray** arrangement to be mounted on Breaker structure.
- Breaker **Terminal pad**.

vi. Following are not in bidder's scope of supply (BHEL supplied items)
- Terminal Connectors.

Notes –

1. The above quantities may vary by ± 25%.
2. Prices for all applicable accessories & hardware of Circuit Breakers shall be included in the equipment prices.
3. For spare items where unit is mentioned as 'Set', the same is defined as quantity required for 1 (one) pole of Circuit Breaker.
4. 3 phase circuit breaker shall be suitable for changeover with 1 phase CB (for Line reactor switching application)
5. Respective dates for the commencement of erection, testing and commissioning activities of Circuit Breakers shall be communicated to manufacturers from time to time as per the readiness of respective sites. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done in one go. Multiple visits shall be required.
6. For item where unit is mentioned as lot is defined as the total quantity required for all circuit breakers.
7. For CSD Cable Per meter price should consist of required no. of cable runs, i.e. **price for per meter of multiple runs**. Average distance between circuit breaker mechanism box to CSD located in relay panel is taken as 250 m per breaker. Total length of the cable should be decided by bidder considering above distance and required no. of runs. Total no. of CSDs: as mentioned in BOQ. Cable shall be provided with single drum length after confirmation by BHEL during detailed engineering. Sensors, timers, relay, gland and lugs etc. shall be in bidder scope. If special cable is not required, vendor to quote normal cable as required.

1.3 Specific Technical Requirements

1.3.1 Technical Parameters - 765kV Circuit Breaker

S. No.	Description	Unit	765kV System
1	Rated voltage (Umax)	kV (rms)	800
2	Rated frequency	Hz	50
3	No. of poles	Nos.	3
4	Type of circuit breaker		SF6 gas insulated
5	Rated continuous current at an ambient temperature of 50°C	A	3150
6	Rated short circuit capacity with percentage of DC component as per IEC- 62271-100 corresponding to minimum opening time under operating conditions specified.	kA	50kA for 1.0s
7	Symmetrical interrupting capability	kA (rms)	50
8	Rated short circuit making current	kAp	125
9	Short time current carrying capability	kA (rms)	50 for one second
10	Out of phase breaking current carrying capability	kA (rms)	12.5
11	Rated line charging interrupting current at 90 deg. Leading power factor angle (The breaker shall be able to interrupt the rated line charging current with test voltage immediately before opening equal to the product of U/Ö3 and 1.4 as per IEC-62271-100	A rms	900
12	First pole to clear factor		1.3
13	Temperature rise over an ambient temperature of 50°C		As per IEC: 62271-100
14	Rated break time as IEC	ms	40
15	Total break time	ms	45
16	Total closing time	ms	Not more than 150
17	Operating mechanism or a combination of these		Spring
18	Rated operating duty cycle		O-0.3s-CO-3min-CO
19	Reclosing		Single phase &Three phase auto reclosing.
20	Pre-insertion resistor requirement		As per BOQ
20.1	Rating	ohms	450(max.) with tolerance as applicable
20.2	Minimum electrical (mechanical insertion time +pre-arcing time) pre-insertion time	ms	9

20.3	Opening of PIR contacts		PIR contacts should open immediately after closing of main contacts OR At least 5 ms prior to opening of main contacts at rated air/gas pressure where the PIR contacts remain closed
21	Max. difference in the instants of closing/opening of contacts between poles at rated control voltage and rated operating & quenching media pressures	ms	2.5(within a pole) 3.3 (opening) 5.0 (closing)
22	Maximum allowable switching over voltage under any switching condition	p.u.	1.9 p.u.
23	Trip coil and closing coil voltage with variation as specified	V DC	220V DC
24	Noise level at base and up to 50 m distance from base of circuit breaker	dB	As per IEC
25	Rating of Auxiliary contacts	A	10A at 220V DC
26	Breaking capacity of Aux. Contacts	A	2A DC with circuit time constant not less than 20ms
27	Rated insulation levels		
27.1	Full wave impulse withstand (1.2 /50 µs) between line terminals and ground	kVp	±2100kVp
27.2	Full wave impulse withstand (1.2 /50 µs) between terminals with circuit breaker open	kVp	2100kVp impulse on one terminal & 455 kVp power frequency voltage of opposite polarity on the other terminal
27.3	Rated switching impulse withstand voltage (250/2500 µs) Dry & wet between line terminals and ground	kVp	+ 1550kVp
27.4	Rated switching impulse withstand voltage (250/2500 µs) Dry &wet Between terminals with circuit breaker open	kVp	1175kVp impulse on one terminal & 650 kVp power frequency voltage of opposite polarity on the other terminal
27.5	One minute power frequency dry withstand voltage between line terminals and ground	kVrms	830kV rms
27.6	One minute power frequency dry withstand voltage between terminals with circuit breaker open	kVrms	1150kV rms
28	Minimum corona extinction voltage with CB in all positions	kVrms	508 kV rms
29	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz (Micro volts)	µV	2500 µV (at 508kV rms)
30	Minimum Creepage distance		
30.1	Phase to ground (25mm/kV)	mm	20000 mm
30.2	Between CB terminals	mm	18000 mm
31	System neutral earthing		Effectively earthed
32	Rated terminal load		As per IEC or as per the value calculated based on specific switchyard layout requirement, whichever is higher.

33	Auxiliary contacts		Besides requirement of technical specification, the manufacturer/bidder shall wire up 10 NO + 10 NC contacts exclusively for BHEL/POWERGRID use and wired up to common marshalling box.
34	No. of terminals in common marshalling box		All contacts & control circuits to be wired out up to common marshalling box + minimum 24 terminals exclusively for BHEL/POWERGRID future use
35	Seismic level		0.5g horizontal for the site location under the Zone-V as per IS-1893 0.3g horizontal for the site location under other than the Zone-V as per IS1893

For other parameters, refer respective section 2 for the applicable voltage class of Circuit Breakers.

1.3.2 Technical Qualifying Requirement

Refer Annexure-TQR

1.3.3 Type Tests

i. All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with requirements stipulated under respective sections.

The reports for all type tests as per technical specification shall be furnished by the bidder along with equipment / material drawings. However, type test reports of similar equipment/ material already accepted in POWERGRID shall be applicable for all projects with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID/representative authorized by POWERGRID/representative of Utility /representative of accredited test lab/ representative of The National Accreditation Board for Certification Bodies (NABCB) certified agency shall also be acceptable.

ii. Unless otherwise specified elsewhere, the type test reports submitted shall be of the tests conducted within the 10 years from date of 10.02.2024. In case the test reports are of the test conducted earlier than the years specified from the date 10.02.2024, the bidder shall repeat these test(s) at no extra cost to the Employer.

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the BHEL/Employer.

The Bidder shall intimate the Employer/BHEL the detailed program about the type tests atleast two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies.

iii. The Employer reserves the right to witness any or all the type tests. The Employer shall bear all expenses for deputation of Employer's representative(s) for witnessing the type tests except in the case of re-deputation if any, necessitated due to no fault of the Employer.

iv. The list of makes of various items, for which Type test reports are not required to be submitted are specified in Annexure-J, Section-3

1.3.4 SUPERVISION OF ERECTION COMMISSIONING AND TESTING:

Supervision of Erection, testing and commissioning of all the supplied Circuit Breakers are in the bidder's scope. Bidder shall quote price for supervision of installation, testing and commissioning of all offered breakers. Bidder's testing engineer shall bring SF6 gas leak detector, SF6 gas filling adopter, timing kit and Transducer for operational analyser (as per requirement).

Required unskilled man power / Labor, tools (other than special tools and tackles which shall be in bidder's scope) shall be provided by BHEL.

The measurement at site shall be carried out as per Powergrid Standard Pre-commissioning procedures as indicated in Section-2 Technical Specification. The commissioning report shall be prepared and signed by the manufacturer's representative.

SPARE- Following Instruments shall be made available by BHEL to testing engineer
a) DCRM (Operational analyser) Kit
b) 5kV Insulation tester
c) 1kV Insulation tester
d) Single phase variac
e) Dew Point meter
f) Capacitance and Tan Delta Kit
g) Contact Resistance measurement kit
h) Multimeter

Any other instrument(s), if required for Testing/commissioning of Circuit Breaker shall be arranged by bidder. Cost of the same shall be deemed inclusive in the offer.

The respective dates of commencement of erection, testing and commissioning activities by BHEL will be intimated to the equipment manufacturer from time to time, so that arrangements for supervising the activity can be made accordingly by the manufacturer. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done in one go. Multiple visits shall be required.

1.3.5 Special Tools and Tackles

Bidder shall supply all special tools and tackle (other than maintenance tools as if mentioned in BOQ) which are specifically required for Circuit Breakers and are proprietary in nature.

Cost of the same shall be deemed inclusive in the offer for main item. List of such special tools and tackle should be clearly listed along with the technical offer. Any special tool which is not listed in the technical spec / bid but required during the erection/commissioning of Circuit Breakers shall also be supplied by the bidder without time / cost implication.
In case, special tools and tackles which is proprietary in nature is not required for Erection/testing/commissioning or for smooth operation of Circuit Breaker, bidder has to submit a certificate mentioning that no special tools and tackles is required for Circuit Breakers.

1.3.6 Quality Plan

Bidder should have POWERGRID approved and valid quality plan at contract stage. In case bidder don't have POWERGRID approved Quality plan, it will be bidder's responsibility to get its quality plan approved directly POWERGRID.

1.3.7 Deviations

The bidder shall list all the deviation from the specification separately. Offers without specific deviation will be deemed to be totally in compliance with the specification and NO DEVIATION on any account will be entertained at a later date.

1.3.8 Approval of Engineering Drawings and Documents

Date of Submission of first lot of drawings will be counted only from the date of submission of reasonably correct drawings. List of drawings required for technical clearance of manufacturing are as follows:
1. Approved GTP
2. Approved GA.
3. Approved Type Test Reports

765kV Circuit Breaker

Doc. No. : TB-424-316-001A- Rev 00

Annexure BOQ- Bikaner-III

S. No.	Item Description	Unit	Quantity Bikaner-III
1	SUPPLY- CIRCUIT BREAKER : 765KV 50KA FOR 1S 25MM/KV CREEPAGE 3150A, **3** PHASE CIRCUIT BREAKER **WITHOUT PIR**, WITH CONTROL SWITCHING CAPABILITY, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT	Nos.	10+2#
2	SUPPLY- CIRCUIT BREAKER : 765KV 50KA FOR 1S 25MM/KV CREEPAGE 3150A, **3** PHASE CIRCUIT BREAKER **WITH PIR**, WITH CONTROL SWITCHING CAPABILITY, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT	Nos.	6
3	SUPPLY- CIRCUIT BREAKER : 765KV, 50KA FOR 1S, 25MM/KV CREEPAGE, 3150A **1 PHASE** CIRCUIT BREAKER WITHOUT PIR WITH CONTROL SWITCHING CAPABILITY ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT SUITABLE FOR 1-PHASE REACTOR SWITCHING	Nos.	1
4	SUPPLY- **CONTROLLED SWITCHING DEVICES** ALONG WITH TRANSDUCERS, SENSORS, CABLES, CONTACTORS, SWITCHES ETC	Nos.	16
5	SUPPLY- CIRCUIT BREAKER: **SPECIAL CABLES**** FOR CB/CSD/RP INTERFACING. MODE OF MEASUREMENT SHALL BE CABLE-TRENCH RUNNING LENGTH FROM CIRCUIT BREAKER TO CSD/REALY PANEL	MTR	4250
6	SUPPLY- CIRCUIT BREAKER : 765KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER	Lot	1
7	SUPPLY- CIRCUIT BREAKER : TRANSDUCERS / FIXTURES REQUIRED FOR TRAVEL MEASUREMENT OF COMPLETE 3-PHASE CB	Lot	1
8	SUPPLY- CIRCUIT BREAKER : SF6 GAS FILLING ADOPTER, INCLUDING COUPLING, REGULATOR, CONNECTING HOSE PIPE UP TO GROUND LEVEL	Lot	1
	MANDATORY SPARES		
9	SPARE-CIRCUIT BREAKER: 765kV, 3150A, 50kA for 1 sec:- Complete Pole (Phase) of circuit breaker **without PIR**, with grading capacitor (if applicable), with pole column, interrupter, operating mechanism, Marshaling Box, corona rings and terminal connector but without support structure	No	1

10	SPARE-CIRCUIT BREAKER : 765kV, 3150A, 50kA for 1 sec :- Complete Pole (Phase) of circuit breaker **with PIR**, with grading capacitor (if applicable), with pole column, interrupter, operating mechanism, Marshaling Box, corona rings and terminal connector but without support structure	No	1
11	SPARES- CIRCUIT BREAKER: 765kV, Grading Capacitor (if applicable)	No.	2
12	SPARES- CIRCUIT BREAKER: 765kV, Rubber gaskets, 'O' rings and seals	Set	1
13	SPARES- CIRCUIT BREAKER: 765kV, Trip coils with resistor	Set	2
14	SPARES- CIRCUIT BREAKER: 765kV, Closing coils with resistor	Set	2
15	SPARES- CIRCUIT BREAKER: 765kV, Terminal Pads (one no. each type)	Set	2
16	SPARES- CIRCUIT BREAKER: 765kV, Molecular filter	No.	2
17	SPARES- CIRCUIT BREAKER: 765kV, Corona rings	No.	1
18	SPARES- CIRCUIT BREAKER: 765kV, Relays, Power contactors, switch fuse units, limit switches, push buttons, timers & MCB etc.	Set	1
19	SPARES- CIRCUIT BREAKER: 765kV,: Pressure switches of each type	Set	1
20	SPARES-CIRCUIT BREAKER : Auxiliary switch assembly	Set	1
21	SPARES- CIRCUIT BREAKER: 765kV, Operation Counter	No.	1
22	SPARES- CIRCUIT BREAKER: 765kV, Complete Drive Mechanism	Set	1
23	SPARES- CIRCUIT BREAKER: 765kV,: SF6 Gas (Equivalent to 2 poles)	Lot	1
24	**SPARES**- CIRCUIT BREAKER: 765kV, CONTROLLED SWITCHING DEVICES ALONG WITH TRANSDUCERS, SENSORS, CABLES, CONTACTORS, SWITCHES ETC	Nos.	1
25	**SERVICES**- CIRCUIT BREAKER : 765KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF 3 PHASE CIRCUIT BREAKER	Nos.	18 (for item no. 1 & 2)
26	**SERVICES**- CIRCUIT BREAKER : 765KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF 1 PHASE CIRCUIT BREAKER.	Nos.	1 (for item no.3)
27	**SERVICES**- CIRCUIT BREAKER : 765KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF **CONTROLLED SWITCHING** DEVICE FOR 3 PHASE CIRCUIT BREAKER	Nos.	16

Notes –

1. The above quantities may vary ± 25%.
2. Prices for all applicable accessories & hardware of Circuit Breakers shall be included in the equipment prices.
3. # 3 phase circuit breaker shall be suitable for changeover with 1 phase CB (for Line reactor switching application)
4. Respective dates for the commencement of erection, testing and commissioning activities of Circuit Breakers shall be communicated to manufacturers from time to time as per the readiness of respective sites. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done one go. Multiple visits shall be required.
5. For item at sl. No. 6, 7 & 8 each lot is defined as the total quantity required for all circuit breaker against item at Sl. No.1, 2 & 3.
6. ******For Item no.5, Per meter price should consist of required no. of cable runs, i.e. price for per meter of multiple runs. Average distance between circuit breaker mechanism box to CSD located in relay panel is taken as 250 m per breaker. Total length of the cable should be decided by bidder considering above distance and required no. of runs. Total no. of CSD: 16+1. Cable shall be provided with single drum length after confirmation by BHEL during detailed engineering. Sensors, timers, relay gland and lugs etc. shall be in bidder scope. If special cable is not required, vendor to quote normal cable as required.
7. For spare items at Sl. No. 11-22 where unit is mentioned as 'Set', the same is defined as quantity required for 1 (one) pole of Circuit Breaker.

8. Additional Requirements:

i. All cables within & between circuit breaker poles and its marshalling box and up to the controlled switching device shall be in bidder's scope of supply. Cable shall be provided with single drum length considering all circuit breakers. Necessary glands and lugs to be provided. Bidder to provide detailed "**Bill of Quantity**" during detailed engineering stage.

ii. Cabling & termination schedule for the same shall be provided by successful bidder along with AS MANUFACTURED drawing during contract stage.

iii. TB's for incoming AC Power Cables shall be suitable for size (minimum) **4Cx16** sq. mm. Al.

iv. LED luminaries/light is to be provided as per technical requirement (minimum 7 watt).

v. Following minimum accessories are clarified as bidder's scope of supply
   - **Structure** for Equipment support, Ladder & Platform etc.
   - **Foundation bolts** for Circuit Breaker, CB ladder, CB Platform, common control cubicle.
   - **Cable Tray** arrangement to be mounted on Breaker structure.
   - Breaker **Terminal pad**.

vi. Following are not in bidder's scope of supply (BHEL supplied items)
   - Terminal Connectors.

765kV Circuit Breaker

Doc. No. : TB-424-316-001A- Rev 00

Annexure-BOQ-Neemrana-II

S. No.	Item Description	Unit	Quantity for Neemrana-II
1	SUPPLY- CIRCUIT BREAKER : 765KV 50KA FOR 1S 25MM/KV CREEPAGE 3150A, **3** PHASE CIRCUIT BREAKER **WITHOUT PIR**, WITH CONTROL SWITCHING CAPABILITY, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT	Nos.	2
2	SUPPLY- CIRCUIT BREAKER : 765KV 50KA FOR 1S 25MM/KV CREEPAGE 3150A, **3** PHASE CIRCUIT BREAKER **WITH PIR**, WITH CONTROL SWITCHING CAPABILITY, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT	Nos.	4
3	SUPPLY- CIRCUIT BREAKER : 765KV, 50KA FOR 1S, 25MM/KV CREEPAGE, 3150A **1 PHASE** CIRCUIT BREAKER WITHOUT PIR WITH CONTROL SWITCHING CAPABILITY ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT SUITABLE FOR 1-PHASE REACTOR SWITCHING	Nos.	1
4	SUPPLY- **CONTROLLED SWITCHING DEVICES** ALONG WITH TRANSDUCERS, SENSORS, CABLES, CONTACTORS, SWITCHES ETC	Nos.	2
5	SUPPLY- CIRCUIT BREAKER : **SPECIAL CABLES**** FOR CB/CSD/RP INTERFACING. MODE OF MEASUREMENT SHALL BE CABLE-TRENCH RUNNING LENGTH FROM CIRCUIT BREAKER TO CSD/REALY PANEL	MTR	750
6	SUPPLY- CIRCUIT BREAKER : 765KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER	Lot	1
7	SUPPLY- CIRCUIT BREAKER : TRANSDUCERS / FIXTURES REQUIRED FOR TRAVEL MEASUREMENT OF COMPLETE 3-PHASE CB	Lot	1
8	SUPPLY- CIRCUIT BREAKER : SF6 GAS FILLING ADOPTER, INCLUDING COUPLING, REGULATOR, CONNECTING HOSE PIPE UP TO GROUND LEVEL	Lot	1
	MANDATORY SPARES		
9	SPARES-CIRCUIT BREAKER: 765kV, 3150A, 50kA for 1 sec:- Complete Pole (Phase) of circuit breaker **without PIR**,	No	1

	with grading capacitor (if applicable), with pole column, interrupter, operating mechanism, Marshaling Box, corona rings and terminal connector but without support structure		
10	SPARES- SPARE-CIRCUIT BREAKER: 765kV, 3150A, 50kA for 1 sec:- Complete Pole (Phase) of circuit breaker **with PIR**, with grading capacitor (if applicable), with pole column, interrupter, operating mechanism, Marshaling Box, corona rings and terminal connector but without support structure	No	1
11	SPARES-CIRCUIT BREAKER : 765kV:- Grading Capacitor (if applicable)	No.	2
12	SPARES-CIRCUIT BREAKER : 765kV:- Rubber gaskets, 'O' rings and seals	Set	1
13	SPARES-CIRCUIT BREAKER : 765kV:- Trip coils with resistor	Set	2
14	SPARES-CIRCUIT BREAKER: 765kV:- Closing coils with resistor	Set	2
15	SPARES-CIRCUIT BREAKER : Terminal Pads (one no. each type)	Set	2
16	SPARES-CIRCUIT BREAKER : 765kV:- Molecular filter	No.	2
17	SPARES-CIRCUIT BREAKER : 765kV: Corona rings	No.	1
18	SPARES-CIRCUIT BREAKER : 765kV:- Relays, Power contactors, switch fuse units, limit switches, push buttons, timers & MCB etc.	Set	1
19	SPARES-CIRCUIT BREAKER : 765kV:- Pressure switches of each type	Set	1
20	SPARES-CIRCUIT BREAKER : 765kV:- Auxiliary switch assembly	Set	1
21	SPARE- CIRCUIT BREAKER : 765kV:- Operation Counter	No.	1
22	SPARE-CIRCUIT BREAKER : 765kV:- Complete Drive Mechanism	Set	1
23	SPARES-CIRCUIT BREAKER : 765kV:- SF6 Gas (Equivalent to 2 poles)	Lot	1
24	**SPARES-**CIRCUIT BREAKER :765kV: CONTROLLED SWITCHING DEVICES ALONG WITH TRANSDUCERS, SENSORS, CABLES, CONTACTORS, SWITCHES ETC	Nos.	1
25	**SERVICES**- CIRCUIT BREAKER : 765KV: SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF 3 PHASE CIRCUIT BREAKER	Nos.	6 (for item no.1 & 2)
26	**SERVICES**- CIRCUIT BREAKER : 765KV: SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF 1 PHASE CIRCUIT BREAKER.	Nos.	1(for item no.3)
27	**SERVICES**- CIRCUIT BREAKER : 765KV: SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF **CONTROLLED SWITCHING** DEVICE FOR 3 PHASE CIRCUIT BREAKER	Nos.	2

Notes –

i. The above quantities may vary ± 25%.
ii. Prices for all applicable accessories & hardware of Circuit Breakers shall be included in the equipment prices.

iii. Respective dates for the commencement of erection, testing and commissioning activities of Circuit Breakers shall be communicated to manufacturers from time to time as per the readiness of respective sites. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done in one go. Multiple visits shall be required.

iv. Item No. 1 : 3 phase circuit breaker shall be suitable for changeover with 1 phase CB (for Line reactor switching application) .

v. For item at sl. No. 6, 7 & 8 each lot is defined as the total quantity required for all circuit breaker against item at Sl. No.1, 2 & 3.

1. ** For Item no.5, Per meter price should consist of required no. of cable runs, i.e. price for per meter of multiple runs. Average distance between circuit breaker mechanism box to CSD located in relay panel is taken as 250 m per breaker. Total length of the cable should be decided by bidder considering above distance and required no. of runs. Total no. of CSD: 2+1. Cable shall be provided with single drum length after confirmation by BHEL during detailed engineering. Sensors, timers, relay gland and lugs etc. shall be in bidder scope. If special cable is not required, vendor to quote normal cable as required.

vi. For spare items at Sl. No. 09-23 where unit is mentioned as 'Set', the same is defined as quantity required for 1 (one) pole of Circuit Breaker.

vii. All cables within & between circuit breaker poles and its marshalling box and up to the controlled switching device shall be in bidder's scope of supply. Cable shall be provided with single drum length considering all circuit breakers. Necessary glands and lugs to be provided. Bidder to provide detailed "Bill of Quantity" during detailed engineering stage.

viii. Cabling & termination schedule for the same shall be provided by successful bidder along with AS MANUFACTURED drawing during contract stage.

ix. TB's for incoming AC Power Cables shall be suitable for size (minimum) **4Cx16** sq. mm. Al.

x. LED luminaries/light is to be provided as per technical requirement (minimum 7 watt).

xi. Following minimum accessories are clarified as bidder's scope of supply

- **Structure** for Equipment support, Ladder & Platform etc.
- **Foundation bolts** for Circuit Breaker, CB ladder, CB Platform, common control cubicle.
- **Cable Tray** arrangement to be mounted on Breaker structure.
- Breaker **Terminal pad**.

xii. Following are not in bidder's scope of supply (BHEL supplied items)

- Terminal Connectors.

Annexure BOQ- SIKAR II & KHETRI

S. No.	Item Description	Unit	Quantity	
			Sikar -II	Khetri
1	SUPPLY- CIRCUIT BREAKER: 765KV 50KA FOR 1S 25MM/KV CREEPAGE 3150A, **3** PHASE CIRCUIT BREAKER **WITHOUT PIR**, WITH CONTROL SWITCHING CAPABILITY, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT	Nos.	2#	-
2	SUPPLY- CIRCUIT BREAKER: 765KV 50KA FOR 1S 25MM/KV CREEPAGE 3150A, **3** PHASE CIRCUIT BREAKER **WITH PIR**, WITH CONTROL SWITCHING CAPABILITY, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT	Nos.	5	2
3	SUPPLY- CIRCUIT BREAKER: 765KV, 50KA FOR 1S, 25MM/KV CREEPAGE, 3150A **1 PHASE** CIRCUIT BREAKER WITHOUT PIR WITH CONTROL SWITCHING CAPABILITY ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT SUITABLE FOR 1-PHASE REACTOR SWITCHING	Nos.	1	-
4	SUPPLY- **CONTROLLED SWITCHING DEVICES** ALONG WITH TRANSDUCERS, SENSORS, CABLES, CONTACTORS, SWITCHES ETC	Nos.	2	-
5	SUPPLY- CIRCUIT BREAKER: **SPECIAL CABLES**** FOR CB/CSD/RP INTERFACING. MODE OF MEASUREMENT SHALL BE CABLE-TRENCH RUNNING LENGTH FROM CIRCUIT BREAKER TO CSD/REALY PANEL	MTR	500	-
6	SUPPLY- CIRCUIT BREAKER: 765KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER	Lot	1	1
7	SUPPLY- CIRCUIT BREAKER: TRANSDUCERS / FIXTURES REQUIRED FOR TRAVEL MEASUREMENT OF COMPLETE 3-PHASE CB	Lot	1	1
8	SUPPLY- CIRCUIT BREAKER: SF6 GAS FILLING ADOPTER, INCLUDING COUPLING, REGULATOR, CONNECTING HOSE PIPE UP TO GROUND LEVEL	Lot	1	1
	SERVICES			
9	**SERVICES-** CIRCUIT BREAKER: 765KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF 3 PHASE CIRCUIT BREAKER	Nos.	7 (for item no. 1 & 2)	2(for item no. 1 & 2)

10	**SERVICES-** CIRCUIT BREAKER: 765KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF 1 PHASE CIRCUIT BREAKER.	Nos.	1(for item no.3)	-
11	**SERVICES-** CIRCUIT BREAKER: 765KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF **CONTROLLED SWITCHING** DEVICE FOR 3 PHASE CIRCUIT BREAKER	Nos.	2	-

Notes –

1. The above quantities may vary ± 25%.
2. Prices for all applicable accessories & hardware of Circuit Breakers shall be included in the equipment prices.
3. # 3 phase circuit breaker shall be suitable for changeover with 1 phase CB (for Line reactor switching application)
4. Respective dates for the commencement of erection, testing and commissioning activities of Circuit Breakers shall be communicated to manufacturers from time to time as per the readiness of respective sites. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done in one go. Multiple visits shall be required.
5. For item at sl. No. 6, 7 & 8 each lot is defined as the total quantity required for all circuit breaker against item at Sl. No.1, 2 & 3.
6. ****** For Item no.5, Per meter price should consist of required no. of cable runs, i.e. price for per meter of multiple runs. Average distance between circuit breaker mechanism box to CSD located in relay panel is taken as 250 m per breaker. Total length of the cable should be decided by bidder considering above distance and required no. of runs. Total no. of CSD: 4. Cable shall be provided with single drum length after confirmation by BHEL during detailed engineering. Sensors, timers, relay gland and lugs etc. shall be in bidder scope. If special cable is not required, vendor to quote normal cable as required.

8. Additional Requirements:

i. All cables within & between circuit breaker poles and its marshalling box and up to the controlled switching device shall be in bidder's scope of supply. Cable shall be provided with single drum length considering all circuit breakers. Necessary glands and lugs to be provided. Bidder to provide detailed "**Bill of Quantity**" during detailed engineering stage.

ii. Cabling & termination schedule for the same shall be provided by successful bidder along with AS MANUFACTURED drawing during contract stage.

iii. TB's for incoming AC Power Cables shall be suitable for size (minimum) **4Cx16** sq. mm. Al.

iv. LED luminaries/light is to be provided as per technical requirement (minimum 7 watt).

v. Following minimum accessories are clarified as bidder's scope of supply
   - **Structure** for Equipment support, Ladder & Platform etc.
   - **Foundation bolts** for Circuit Breaker, CB ladder, CB Platform, common control cubicle.
   - **Cable Tray** arrangement to be mounted on Breaker structure.
   - Breaker **Terminal pad**.

vi. Following are not in bidder's scope of supply (BHEL supplied items)
   - Terminal Connectors.

Section-2

TECHNICAL SPECIFICATION SECTION: SWITCHGEAR-CB REVISION-11

C.	**Section Switchgear – CB Rev 11**	
1.	**Clause no. 2.6 Para 2**	The CSD shall be provided in following circuit breakers: d) 765kV • Main and Tie bay for Auto Transformer • Main and Tie bay of Bus Reactor • Switchable Line Reactor bay e) 400kV • Main and Tie bay for 765/400kV Auto Transformer • Main and Tie bay of Bus Reactor • Switchable Line Reactor bay f) 220 & 132kV • Bay for operation of Shunt reactor The requirement of CSD shall be explicitly specified in price schedule.
2.	**New Clause no. 2.6.1(n)**	For Circuit breaker with CSD controlling a Transformer following is applicable "The limit for inrush current for switching of Transformer by CSD shall be 1.0 p.u. of rated current of transformer after fine tuning of CSD settings during pre-commissioning checks. For site acceptance of CSD, during online CSD test after fine tuning inrush current should be less than 1.0 P.U. of rated current in five consecutive operations".
3.	**Clause No. 11.4**	Separate cables shall be used for AC, DC-I, DC-II and selected DC. **Each control cable shall include minimum 10% spare cores (subject to minimum 1 no. of spare core).**
4.	**Clause No. 11.5**	Requirement of Plug-In type connector for Inter-pole cabling is deleted
5.	**Clause No. 11.6**	Vertical run of cables to the operating mechanism box shall be properly supported by providing the perforated closed type galvanized cable tray (Cable tray also to be supplied along with the Circuit Breaker) to be fixed as an integral part of the

<table>
<tr><td></td><td></td><td>structures. The load of the cable shall not be transferred to the mechanism box/terminal arrangement in any circumstances. Hanging or loose run of cable is not permitted. The drawing of cable tray including fixing arrangement shall be incorporated in the GA drawing of CB also.</td></tr>
<tr><td>6.</td><td>Clause No. 16.0
S.No. 20 (i)</td><td>
<table>
<tr><th>Parameter</th><th>765kV system</th><th>400kV system</th><th>220kV system</th><th>132 kV system</th><th>66kV System</th></tr>
<tr><td>Pre-insertion resistor requirement</td><td>As per BPS</td><td>As per BPS</td><td>NA</td><td>NA</td><td>NA</td></tr>
<tr><td>Rating (ohms)</td><td>Approx. 450 with tolerance as applicable</td><td>Approx. 400 with tolerance as applicable</td><td>NA</td><td>NA</td><td>NA</td></tr>
</table>
</td></tr>
</table>

Summary of major changes made in this revision w.r.t earlier Technical Specification, Section: Switchgear, Chapter-CB, Rev.10A & Section: Switchgear, Chapter 765kV CB, Rev.02

1) Technical specification, Section: Switchgear, Chapter 765kV CB, Rev.02 and Section: Switchgear, Chapter CB, Rev.10A are merged to prepare this combined technical specification section up to 765kV CB.

2) All 765kV & 400kV Circuit Breaker control schematics shall be finalized in such a way, that it may operate with or without CSD (refer clause 1.6)

3) Some duty requirements parameters added/modified (refer clause 2.0)

4) SF6 gas for main CBs shall be supplied in returnable cylinders (refer clause 5.0)

5) Insulators for Circuit breakers can be of Porcelain/polymer type (refer clause 6.0)

6) Included Indicative platform & ladder drawing for 400kV&765kV CB (refer clause 9.0)

7) Included Plug-in type arrangement for termination of inter pole cables (refer clause 11.0)

8) Included Technical parameters for 72.5kV CB (refer clause 16.0)

9) Some parameters like dielectric, creepage, seismic requirement etc w.r.t CBs are included (refer clause 16.0)

10) Included Actions required for defects observed during defect liability period (refer clause 18.0)

Note:
Changes made in this document are shown with bold letters, further major changes are listed above; however for complete details of changes, please refer the complete technical specification, Section: Switchgear-CB, REV.11

SECTION: SWITCHGEAR–CB (CIRCUIT BREAKER)

CONTENTS

SECTION: SWITCHGEAR–CB (CIRCUIT BREAKER)

1.0 GENERAL

1.1 The circuit breakers and accessories shall conform to IEC: 62271-100, IEC: 62271-1 and other relevant IEC standards except to the extent explicitly modified in the specification and shall also be in accordance with requirements specified in Section-GTR.

1.2 800/420/245/145/**72.5**kV circuit breakers offered would be of sulphur hexafluoride (SF6) type and of class C2-M2 as per IEC. The bidder may offer circuit breakers of either live tank type or dead tank type of proven design.

1.3 The circuit breaker shall be complete with operating mechanism, **common marshalling box**, piping, inter-pole cables, cable accessories like glands, terminal blocks, marking ferrules, lugs, pressure gauges, density monitors (with graduated scale), galvanised support structure, **platform with ladder** for CB, their foundation bolts and all other accessories required for carrying out all the functions of the CB.

All necessary parts to provide a complete and operable circuit breaker installation such as terminal pads, control parts and other devices shall be provided.

1.4 Painting shall be done in line with Section – GTR. **Paint shade RAL-7032** or similar shades can be used for painting. The support structure, **platform & ladder** of circuit breaker shall be hot dip galvanised. Exposed hardware items shall be hot dip galvanised or Electro-galvanised.

1.5 The circuit breakers shall be designed for use in the geographic and meteorological conditions as given in Section-**Project**.

1.6 **All 765kV & 400kV Circuit Breaker control schematics shall be finalized in such a way, that it may operate with or without CSD by using a suitable selector switch irrespective of whether circuit breakers to be supplied are envisaged along with CSD or not as per bid price schedules.**

2.0 DUTY REQUIREMENTS

2.1 The circuit breakers shall be capable of performing their duties without opening resistors.

2.2 The circuit breaker shall meet the duty requirements for any type of fault or fault location **and** also for line switching when used on effectively grounded system and perform make and break operations as per the stipulated duty cycles satisfactorily.

2.2.1 PRE-INSERTION RESISTER

800kV & 420kV circuit breakers shall be provided with single step pre-insertion closing resistors **(wherever the requirement of PIR is explicitly specified in bid price schedules)** to limit the switching surges. The resistance value of pre-insertion resistor and the duration of pre-insertion time **is** given in clause **16.0** of this section. The resistor shall have thermal rating for the following duties:

i) TERMINAL FAULT

Close .... 1 Min .... Open Close Open…..2 min ..... Close ..... 1 Min ..... Open Close Open.

ii) RECLOSING AGAINST TRAPPED CHARGES

Duty shall be the same as under (i) above. The first, third and fourth closures are to be on de - energised line while second closing is to be made with lines against trapped charge of 1.2 p.u. of opposite polarity.

iii) OUT OF PHASE CLOSING

One closing operation under phase opposition, that is with twice the voltage across the terminals.

iv) No allowance shall be made for heat dissipation of resistor during time interval between successive closing operations. The resistors and resistor supports shall perform all these duties without deterioration. Test reports of resistors proving thermal rating for duties specified above shall be furnished during detailed engineering. The calculations shall be provided to take care of the effect of tolerances on resistance values and-insertion time.

2.3 The breaker shall be capable of:

i) Interrupting the steady and transient magnetizing current corresponding to Power transformers as follows:

Voltage rating of CB	**Type of Transformer**	**Rating (in MVA)**
800kV	**765/400kV**	**250 to 1500**
420kV	**765/400kV**	**250 to 1500**
	400/220kV	**250 to 630**
	400/132kV	**160 to 315**
245kV	**400/220kV**	**200 to 630**
	220/132kV	**50 to 200**

	220/66kV	**50 to 200**
145kV	**220/132kV**	**50 to 200**
	132/33kV	**10 to 50**

ii) Interrupting line/cable charging current as per IEC without use of opening resistors. **The breaker shall be able to interrupt the rated line charging current as per IEC-62271-100 with test voltage immediately before opening equal to the product of U/√3 and 1.4**

iii) Clearing short line fault (kilometric faults) with source impedance behind the bus equivalent to symmetrical fault current specified.

iii) Breaking 25% of the rated fault current at twice rated voltage under phase opposition condition.

i**v) Withstanding all dielectric stresses imposed on it in open condition at lock out pressure continuously (i.e. shall be designed for 2 p.u. across the breaker continuously, for validation of which a power frequency withstand test conducted for a duration of at least 15 minutes is acceptable).**

v) Circuit breakers shall be able to switch in and out the shunt reactor as detailed below:

Voltage rating of CB	**Reactor Rating (in MVAR)**	**Max. rise of over voltage (in p.u.)**
800kV	**150 to 330**	**1.9**
420kV	**50 to 150**	**2.3**
245kV	**25 to 50**	**2.3**

a. Capability of 400 kV circuit breakers to interrupt inductive current below 100 A without giving rise to overvoltage more than 2.3 p.u. (As specified in IEC-62271-110) shall be validated by carrying out the simulation study/analysis (EMTP/PSCAD) by modeling an equivalent circuit comprising all circuit component i.e. Inductance of Shunt Reactor, Stray capacitance of Shunt Reactor, Circuit Breaker, Stray capacitance of Bus Connection, Capacitance of grading Capacitor, inductance of neutral grounding reactor, Network Thevenin's equivalent, any other series/parallel inductance/capacitance connected to simulate the actual inductive load switching.

b. Current chopping capability (chopping number) of circuit breaker as per IEC-62271-306 to be figured out from actual Laboratory test and / or field test report and same Current chopping capability (chopping number) shall be used in above said simulation study/analysis.

c. To validate the results of above said simulation study/analysis report, the same study shall be carried out for capability of tested circuit breaker and the study/analysis results shall be comparable with actual Laboratory test and / or field test reports.

d. Laboratory test/ field test reports shall be submitted for 400 kV CBs in case there is change in design including change in following:

i. Different short circuit current capability

ii. Different model/type

vi) The breakers shall also withstand the voltages specified under clause **16.0** of this section.

2.6 CONTROLLED SWITCHING DEVICE (CSD) :

Circuit Breakers shall be equipped with controlled switching **device** with consequent optimization of switching behavior, when used in:

- Switching of transformer **(from 765kV and 400kV side circuit breakers only)**
- Switching of shunt Reactor

The CSD shall be provided in Circuit breaker of switchable line reactor **bay** and in Main & Tie **bay** circuit breakers of Transformers, line with non-switchable line reactors and Bus reactors. **The CSD shall be supplied as per bid price schedules.**

2.6.1 Technical Requirement for controlled switching device:

a) The CSD shall be designed to operate correctly and satisfactorily with the excursion of auxiliary A/C & DC voltages and frequency as specified in section - GTR.

b) The CSD shall meet the requirements **of IEC-61000-4-16 class IV** for HF disturbance test **(for short and long durations both)** and fast transient test shall be as per **IEC-61000-4-4 level IV** and insulation test as per IEC 60255–5.

c) The CSD shall have functions for switching ON & OFF the circuit breakers.

d) The CSD shall get command to operate the breakers manually. The controller shall be able to analyze the current and voltage waves available through the signals from secondaries of CTs & CVTs for the purpose of calculation of optimum moment of the switching the circuit breaker and issue command to circuit breaker to operate.

e) The CSD shall also have an adaptive control feature to consider the next operating time of the breaker in calculation of optimum time of issuing the switching command. In calculation of next operating time of the breaker, the CSD must consider all factors that may affect the operating time of the breaker such as, but not limited to, ambient temperature, control voltage variation, SF6 gas density variations etc. Schematic drawing for this purpose shall be provided by the contractor. The accuracy of the operating time estimation by the controller shall be better than **± 0.5 ms.**

f) The CSD should have display facility at the front for the display of settings and measured values.

g) The CSD shall be PC compatible for the setting of various parameters and down loading of the settings and measured values, date, time of switching etc. Window based software for this purpose shall be supplied by the contractor to be used on the owner's PC.

h) The controller shall be suitable for current input of 1 ampere from the secondary of the CTs. and 110 V (Ph to Ph) from the CVTs. The CSD shall **withstand** transient and dynamic state values of the current from the secondary of the CTs and CVTs.

i) The CSD shall have time setting resolution of 0.1 ms or better.

j) The CSD shall have sufficient number of output/input potential free contacts for connecting the monitoring equipment and annunciation system available in the control room. Necessary details shall be worked out during engineering of the scheme.

k) The CSD shall also record and monitor the switching operations and make adjustments to the switching instants to optimize the switching behavior as necessary. It shall provide self-diagnostic facilities, signaling of alarms and enable downloading of data captured from the switching events.

l) The provision for bypassing the Controlled switching device shall be provided through BCU and SCADA both **so that whenever, the CSD is not healthy due to any reason (including auxiliary supply failure), uncontrolled trip/close command can be extended to the circuit**

Breaker. Alternatively, in case of any non-operation of the CSD after receiving a close/trip command after a pre-determined time delay, the CSD should automatically be bypassed so as to ensure that the trip and close commands are extended to the Trip/Close coils **through subsequent command.**

m) The CSD shall be provided with a communication port to facilitate online communication of the CSD with Substation automation system directly on IEC 61850 protocols. If the CSD does not meet the protocols of IEC 61850, suitable gateway shall be provided to enable the communication of CSD as per IEC 61850.

3.0 TOTAL BREAK TIME

3.1 The total break time as specified under this section shall not be exceeded under any of the following duties:

i) Test duties T10, T30, T60, T100a, and T100s (with TRV as per IEC: 62271-100)

ii) Short line fault L75, L90 (with TRV as per IEC: 62271-100)

3.2 The total break time of the breaker shall not be exceeded under any duty conditions specified such as with the combined variation of the trip coil voltage (70-110%), arc extinguishing medium pressure etc. While furnishing the proof of the total break time of complete circuit breaker, the effect of non-simultaneity between contacts within a pole or between poles **shall be brought out to establish** guaranteed total break time.

3.3 The values guaranteed shall be supported with the type test reports.

4.0 CONSTRUCTIONAL FEATURES

The features and constructional details of circuit breakers shall be in accordance with requirements stated hereunder:

4.1 Contacts

4.1.1 The gap between the open contacts shall be such that it can withstand at least the rated phase to ground voltage for 8 hours at zero gauge pressure of SF6 gas due to the leakage. The breaker should be able to withstand all dielectric stresses imposed on it in open condition at lock out pressure continuously (i.e. 2 p.u. across the breaker continuously, for validation of which a power frequency dielectric with stand test conducted for a duration of at least 15 minutes is acceptable).

4.2 If multi-break interrupters are used, these shall be so designed and augmented that a uniform voltage distribution is developed across them. Calculations/

test reports in support of the same shall be furnished. The thermal and voltage withstand rating of the grading elements shall be adequate for the service conditions and duty specified.

4.3 The SF6 Circuit Breaker shall meet the following additional requirements:

a) The circuit breaker shall be single pressure type. The design and construction of the circuit breaker shall be such that there is a minimum possibility of gas leakage and entry of moisture. There should not be any condensation of SF6 gas on the internal insulating surfaces of the circuit breaker.

b) All gasketted surfaces shall be smooth, straight and reinforced, if necessary, to minimise distortion and to make a tight seal, the operating rod connecting the operating mechanism to the arc chamber (SF6 media) shall have adequate seals. The SF6 gas leakage should not exceed 0.5% per year and the leakage rate shall be guaranteed **during the warrantee period**. In case the leakage under the specified conditions is found to be greater than 0.5% **per** year **after** commissioning of circuit breaker **during the warrantee period**, the manufacturer will have to supply free of cost, the total gas requirement for subsequent ten (10) years, based on actual leakage observed during **the warrantee period**.

c) In the interrupter assembly there shall be an absorbing product box to minimise the effect of SF6 decomposition products and moisture. The material used in the construction of the circuit breakers shall be fully compatible with SF6 gas decomposition products.

d) Each pole shall form an enclosure filled with SF6 gas independent of two other poles (for 800, 420 & 245 kV CBs) and the SF6 density of each pole shall be monitored individually. For CBs of voltage class of 145 kV or less, a common SF6 scheme/density monitor shall be acceptable.

e) The dial type SF6 density monitor shall be adequately temperature compensated to model the pressure changes due to variations in ambient temperature within the body of circuit breaker as a whole. **Separate density monitor and dial type temperature compensated pressure guage is also acceptable.** The density monitor shall have graduated scale and it shall be possible to dismantle the density monitor for checking/replacement without draining the SF6 gas by providing suitable interlocked non return valve coupling.

f) Circuit Breaker shall be capable of withstanding a vacuum of minimum 8 millibars without distortion or failure of any part.

g) Sufficient SF6 gas **(including that will be required for gas analysis during filling)** shall be provided to fill all the circuit breakers **being supplied.** Spare gas shall be supplied in separate unused cylinders as per requirement specified in **BPS.**

4.4 Provisions shall be made for attaching an operational analyser to record contact travel, speed and making measurement of operating timings, pre insertion timings of closing resisters if used, synchronisation of contacts in one pole.

4.5 **The CO (Close-open) operation and its timing shall be such as to ensure complete travel/insertion of the contact during closing operation and then follow the opening operation.**

5.0 SULPHUR HEXAFLUORIDE GAS (SF6 GAS)

a) The SF6 gas shall comply with IEC 60376 and shall be suitable in all respects for use in the switchgear under the operating conditions.

b) The high pressure cylinders in which the SF6 gas is shipped and stored at site shall comply with requirements of the relevant standards and regulations. **SF6 gas shall be supplied (in returnable cylinders) for all circuit breakers. However, SF6 gas for spare circuit breakers and mandatory spare quantity of SF6 gas shall be supplied in non-returnable cylinders.**

c) Test: SF6 gas shall be tested for purity, dew point, air, **hydro-soluble** fluorides and water content as per IEC 60376 and test certificates shall be furnished to Employer indicating all the tests as per IEC 60376 for each lot of SF6 gas and Material safety datasheet shall be provided. Gas bottles should be checked for leakage during receipt at site.

6.0 INSULATORS

a) The porcelain**/polymer** of the insulators shall conform to the requirements stipulated under Section-GTR.

b) The mechanical characteristics of insulators shall match with the requirements specified under this section.

c) All **porcelain & polymer** hollow **column** insulators shall conform to IEC-62155 & **IEC-61462 respectively.**

d) Hollow Porcelain**/polymer** for pressurised columns/chambers should be in one integral piece in green and fired stage.

7.0 SPARE PARTS AND MAINTENANCE EQUIPMENT

The bidder shall include in his proposal, spare parts and maintenance equipment in accordance with BPS. Calibration certificates of each maintenance equipment shall be supplied along with the equipment.

8.0 OPERATING MECHANISM AND CONTROL

8.1 General Requirements

8.1.1 **Circuit breaker shall be operated by spring charged mechanism. The mechanism box shall meet the requirements of IP-55.**

8.1.2 The operating mechanism **box** shall be strong, rigid, **rebound free and shall be readily accessible for maintenance**.

8.1.3 The mechanism shall be anti-pumping and trip free under every method of closing.

8.1.4 The mechanism shall be such that the failure of any auxiliary spring will not prevent tripping and will not cause **unwanted** trip or closing operation of the Circuit Breaker

8.1.5 A mechanical indicator shall be provided to show open and close position of the breaker. It shall be located in a position where it will be visible to a man standing on the ground level with the mechanism housing closed. An operation counter shall also be provided in the **common marshalling box**.

8.1.6 Working parts of the mechanism shall be of corrosion resisting material, bearings which require grease shall be equipped with pressure type grease fittings. Bearing pin, bolts, nuts and other parts shall be adequately pinned or locked to prevent loosening or changing adjustment with repeated operation of the breaker.

8.1.7 The **contractor** shall furnish detailed operation and maintenance manual of the mechanism alongwith the operation manual for the circuit breaker. The instruction manuals shall contain exploded diagrams with complete storage, handling, erection, commissioning, troubleshooting, servicing and overhauling instructions.

8.1.8 Size of common marshalling Box shall be such that adequate space is available for working in the panel and all wiring shall be routed through non-inflammable wire troughs with covers.

8.1.9 Space shall be available in 765kV CB common marshalling box to mount monitoring device, of about 300x300x150mm size and of approximately 7kg weight, by the owner in future.

8.1.10 Operating mechanism and Marshalling box should be provided with space heater with thermostat, CFL/LED lamp and AC point /Socket.

8.2 **Control:**

8.2.1 The close and trip circuits shall be designed to permit use of momentary contact switches and push buttons.

8.2.2 Each breaker shall be provided with two (2) independent tripping circuits, pressure switches and coils each to be fed from separate DC sources.

8.2.3 The breaker shall normally be operated by remote electrical control. Electrical tripping shall be performed by shunt trip coils. However, provisions shall be made for local electrical control. For this purpose a local/remote selector switch and close and trip control switch/push buttons shall be provided in the Breaker **common marshalling box**.

8.2.4 The trip coils shall be suitable for trip circuit supervision during both open and close position of breaker.

8.2.5 Closing coil and associated circuits shall operate correctly at all values of voltage between 85% and 110% of the rated voltage. Shunt trip coil and associated circuits shall operate correctly under all operating conditions of the circuit breaker up to the rated breaking capacity of the circuit breaker and at all values of supply voltage between 70% and 110% of rated voltage. However, even at 50% of rated voltage the breaker shall be able to open. If additional elements are introduced in the trip coil circuit their successful operation and reliability for similar applications on outdoor circuit breakers shall be clearly brought out during detailed engineering.

8.2.6 The 765kV kV, 3-Phase circuit breakers suitable for single phase switching shall be suitable for taking a spare pole into service in case of any operational requirement and their marshalling box shall be suitable for accommodating the additional relays etc. required for changeover arrangement of all contacts, alarms, signals, indications, interlocks and lockouts.

8.2.7 In trip and closing circuits, relays/relay contacts shall preferably be used instead of contactors.

8.2.8 Controlled switching scheme/device, wherever required shall be considered as integral part of CB and shall be commissioned along with CB.

8.2.9 Density Monitor contacts and pressure switch contacts shall be **preferably** suitable for direct use as permissive in closing and tripping circuits. **The devices shall provide continuous & automatic monitoring of the state of the gas as follows:**

a) 'Gas Refill' level

This contact will be used for remote indication/ to annunciate the need for gas refilling.

b) 'SF6 gas density Low' Alarm level - 1
This contact will be used for remote indication/ to annunciate the need for the urgent gas refilling.

c) 'SF6 gas density Low' Alarm level - 2
This contact will be used to annunciate the need for gas refilling under emergency or trip the Circuit Breaker.

d) 'Breaker Block' level
This is the minimum gas density at which the manufacturer will guarantee the rated fault interrupting capability of the breaker. At this level the breaker block contact shall operate & the tripping & closing circuit shall be blocked.

It shall be possible to test all gas monitoring relays/devices without de-energizing the primary equipment & without reducing pressure in the main section. Plugs & sockets shall be used for test purposes. It shall also damp the pressure pulsation while filling the gas in service, so that flickering of the pressure switch contacts does not take place.

The density monitor shall be placed suitably inclined in such a way so that the readings are visible from ground level with or without using binoculars. Separate contacts have to be used for each of tripping and closing circuits. If contacts are not suitably rated and multiplying relays are used then fail safe logic/schemes are to be employed. DC supplies for all auxiliary circuits shall be monitored and provision shall be made for remote annunciations and operation lockout in case of D.C. failures. Density monitors are to be so mounted that the contacts do not change on vibration during operation of circuit Breaker.

8.2.10 The auxiliary switch of the breaker shall be positively driven by the breaker operating rod.

8.3 **Spring operated mechanism:**

a) Spring operated mechanism shall be complete with motor **as per manufacturer practice**. Opening spring and closing spring with limit switch for automatic charging and other necessary accessories to make the mechanism a complete operating unit shall also be provided.

b) As long as power is available to the motor, a continuous sequence of the closing and opening operations shall be possible. The motor shall have adequate thermal rating for this duty.

c) After failure of power supply to the motor one close open operation shall be possible with the energy contained in the operating mechanism.

d) Breaker operation shall be independent of the motor which shall be used solely for compressing the closing spring. Facility for manual charging of the closing spring shall also be provided. The motor rating shall be such that it requires not more than 30 seconds for full charging of the closing spring.

e) Closing action of circuit breaker shall compress the opening spring ready for tripping.

f) When closing springs are discharged after closing a breaker, closing springs shall be automatically charged for the next operation and an indication of this shall be provided in the local and remote control cabinet.

g) Provisions shall be made to prevent a closing operation of the breaker when the spring is in the partial charged condition. Mechanical interlocks shall be provided in the operating mechanism to prevent discharging of closing springs when the breaker is already in the closed position.

h) The spring operating mechanism shall have adequate energy stored in the operating spring to close and latch the circuit breaker against the rated making current and also to provide the required energy for the tripping mechanism in case the tripping energy is derived from the operating mechanism.

i) **The spring charging failure alarm shall be provided with a time delay relay having setting range from 0-1minute.**

j) **Separate MCBs shall be provided for each spring charging motor and the rating of MCBs shall be suitably selected to match the starting, running and stalling time.**

k) **An overload relay shall be provided for protection of the spring charging motor.**

9.0 SUPPORT STRUCTURE

a) The structure design shall be such that during operation of circuit breaker vibrations are reduced to minimum.

b) **Ladder and Maintenance platform for 400kV and 765kV Circuit breaker:**

A suitable ladder with the safety cage and a free standing maintenance platform with railing for each pole of the circuit breaker shall be supplied along with the equipment and it's support structure. The platform shall be suitable for maintenance personnel to stand and carryout the activities along with the tools and plant.
The ladder cum maintenance platform shall be designed as a free standing structure without taking any support from the main circuit breaker structure. The ladder having height more than 3.0m shall have at least 15 degree slope and is to be provided with safety guard above 2.0m level. All structural steel for the platform shall be as per IS: 2062 and to be galvanized. An indicative drawing of ladder and platform (Drg.Ref.: C-ENGG-IND.DWG-PLATFORM-CB, Rev.0) is added at page 27 of 27 with this specification for guidance which may be modified to suit the requirement of CB by CB manufacturer. However, the minimum size of the structural members shall be maintained as mentioned in the drawing.

c) **For 220kV, 132kV & 66kV circuit breakers a suitable platform cum ladder shall be provided as per manufacturer design.**

10.0 TERMINAL CONNECTOR PAD

The circuit breaker terminal pads shall be made up of high quality electrolytic copper or aluminium and shall be conforming to Australian Standard AS-2935 **or equivalent standard** for rated current. The terminal pad shall have protective covers which shall be removed before interconnections.

11.0 INTER-POLE CABLING

11.1 All cables to be used by contractor shall be armoured and shall be as per IS – 1554/ IEC-60502 (1100 Volts Grade). All cables within & between circuit breaker poles and its marshaling box and up to the controlled switching device is included in the scope of work. Special cables like screened cable if required for Circuit Breaker, **temperature Transducer/CB Status Signals for CSD** and its associated C&R panel shall be laid in 50mm diameter PVC pipe. Suitable supports for PVC pipe shall be included in the scope of Supply.

11.2 Only stranded conductor shall be used. Minimum size of the conductor for inter-pole control wiring shall be 1.5 sq.mm. Copper.

11.3 The cables shall be with oxygen index Minimum 29 and temperature index as 250^{O}C as per relevant standards.

11.4 **Separate cables shall be used for AC, DC-I, DC-II and selected DC.**

11.5 **All inter-pole cabling of Circuit breakers and up to common marshalling box shall be done by plug-in type arrangement. Suitable removable type**

encasing cover shall be provided in case plug-in type connection arrangement is provided exterior side of LCC/MB. The plug-in type cable termination shall be conforming to IP-67 as per IEC60529. Cable sealing arrangement shall be provided (as per requirement) to avoid entry of moisture etc.

11.6 **Vertical run of cables to the operating mechanism box shall be properly supported by providing the perforated closed type galvanized cable tray (Cable tray also to be supplied along with the Circuit Breaker) to be fixed as an integral part of the structures. The load of the cable shall not be transferred to the mechanism box/plug-in type terminal arrangement in any circumstances. Hanging or loose run of cable is not permitted. The drawing of cable tray including fixing arrangement shall be incorporated in the GA drawing of CB also.**

11.7 **Wiring** shall be done with stud type terminals and ring type lugs. More than two wires shall not be connected on each side of terminal.

12.0 FITTINGS AND ACCESSORIES

12.1 Following is **list of** some of the major fittings and accessories to be furnished by Contractor in the **common marshalling box**. Number and exact location of these parts shall be indicated **in the drawing**.

i) Cable glands (Double compression type), Lugs, Ferrules etc.

ii) Local/remote changeover switch.

iii) Operation counter

iv) Control switches to cut off control power supply.

v) Fuses**/MCBs** as required.

vi) The number of terminals provided shall be adequate enough to wire out all contacts and control circuits plus 24 terminals spare for future use.

vii) Anti-pumping relay.

viii) Pole discrepancy relay (for electrically ganged CBs).

ix) D.C. Supervision relays.

x) Rating plate description in accordance with IEC incorporating year of manufacture.

xi) Controlled switching **accessories** like sensors, timers, relays etc.(as applicable)

xii) **Transducers/Fixtures required for travel measurement shall be supplied by CB manufacturer. The complete set of Transducers/Fixtures for measurement of complete 3-phase CB shall be supplied for each station. Further, one set of gas filling adopter (Including coupling, regulator, connecting hose pipe up to ground level) shall be supplied as per BPS.**

13.0 ADDITIONAL DATA TO BE FURNISHED

a) Drawing, showing contacts in close, arc initiation, full arcing, arc extinction and open position.

b) The temperature v/s pressure curves for each setting of density monitor along with details of density monitor.

c) Method of checking the healthiness of voltage distribution devices (condensers) provided across the breaks at site.

d) Data on capabilities of circuit breakers in terms of time and number of operations at duties ranging from 100% fault currents to load currents of the lowest possible value without requiring any maintenance or checks.

e) **Maximum** non-simultaneity between contacts, between poles and **effect of the same on the** guaranteed total break time.

f) Sectional view of non-return couplings used for SF6 pipes.

g) Details & type of filters used in interrupter assembly and also the operating experience with such filters.

h) Details of SF6 gas:

   i) The test methods used in controlling the quality of gas used in the circuit breakers particularly purity and moisture content.

   ii) Proposed tests to assess the conditions of the SF6 within a circuit breaker after a period of service particularly with regard to moisture contents of the gas.

j) Shall furnish curves supported by test data indicating the opening time under close open operation with combined variation of trip coil voltage.

k) Detailed literature and schematic diagrams of switching mechanism for closing resistor showing the duration of insertion shall also be furnished alongwith the calculations in respect of thermal rating of resistors for the duties specified under clause **2.2.1** of this section in case of 420 kV **& 800kV** circuit breakers.

l) All duty requirements as applicable to 800 kV, 420 kV, 245 kV, 145 kV & 72.5kV CBs specified under Clause **2.0** of this section shall be provided with the support of adequate test reports.

14.0 DEAD TANK TYPE CIRCUIT BREAKER

14.1 In case dead tank type circuit breaker is offered, the Bidder shall offer bushing type CTs (whose secondary parameters are given in under **Section: Switchgear-Instrument Transformer** and in case of 765kV and 400kV these secondaries shall be provided in sets of 3 cores, i.e., 2 cores of PX class and one core of metering, on both sides of dead tank circuit breaker instead of conventional outdoor CTs.

14.2 The enclosure shall be made of either Al/Al Alloy or mild steel (suitably hot dip galvanized). The enclosure shall be designed for the mechanical and thermal loads to which it is subjected in service. The enclosure shall be manufactured and tested according to the pressure vessel codes {i.e., latest edition of the ASME code for pressure vessel - Section VIII of BS-5179, IS4379, IS-7311 (as applicable) and also shall meet Indian Boiler Regulations}.

The maximum temperature of enclosure with CB breaker carrying full load current shall not exceed the ambient by more than 20 deg C.

14.3 The enclosure has to be tested as a routine test at 1.5 times the design pressure for one minute. A bursting pressure test shall be carried out at 5 times the design pressure as type test on the enclosure.

15.0 TESTS

15.1 In accordance with the requirements stipulated under Section-GTR the circuit breaker alongwith its operating mechanism shall conform to **the type tests as per** IEC: 62271-100.

15.2 The type test reports **as per IEC** and the following additional type test reports shall also be submitted for purchaser's/**employer's** review:

i) Corona extinction voltage test (**procedure** as per Annexure-A of Section-GTR).

ii) Out of phase closing test as per IEC: 62271-100.

iii) Line charging interrupting current for proving parameters as per clause no. **16.0** of this section.

iv) Test to demonstrate the Power Frequency withstand capability of breaker in open condition at Zero Gauge pressure and at lockout pressure (Ref. Clause 4.1.1).

v) Seismic withstand test **(procedure** as per Annexure-B of Section-GTR) in unpressurised condition.

vi) Verification of the degree of protection.

vii) Low temperature test (applicable only for minimum ambient temperatures of less than (-) 10 deg.C application purpose) and High temperature test. Contractor can also submit the field performance report in line with IEC stipulations.

viii) Static Terminal Load test.

ix) Critical Currents test (if applicable).

x) Switching of Shunt Reactors. **Test reports shall be submitted as per IEC. Calculations shall be submitted for meeting the requirements of clause 2.3(v) of this section.**

xi) Circuit breakers meant for controlled switching shall conform to requirements of IEC/TR-62271 – 302. The contractor shall submit test reports to demonstrate that the offered CB conforms to the requirements of performance verification tests and parameter definition tests as per IEC/TR 62271-302. The contractor shall also furnish the report for the re-ignition free arcing window for switching 3-phase shunt reactor as demonstrated in the shunt reactor switching test.

15.3 **Routine Tests**

Routine tests as per IEC:62271-100 shall be performed on all circuit breakers.

In addition to the mechanical and electrical tests specified by IEC, the following tests shall also be performed.

i) Speed curves for each breaker shall be obtained with the help of a suitable operation analyzer to determine the breaker contact movement during opening, closing, auto reclosing and trip free operation under normal as well as limiting operating **control voltage conditions**. The tests shall show the speed of contacts directly at various stages of operation, travel of contacts, opening time, closing time, shortest time between separation and meeting of contacts at break make operation etc. This test shall also be performed at site for which the necessary operation analyzer along with necessary transducers, cables, console etc. shall be **arranged by the contractor at his own cost**.

ii) **During testing of CB, dynamic contact resistance measurement (DCRM) shall be carried out for close-open (CO) operations with delay of 300ms between close and trip operations. Minimum 100A**

current shall be injected for DCRM test. Travel characteristics, injected current, trip/close coil current shall also be recorded along with DCRM test.

iii) **Routine tests on Circuit breakers with Controlled switching device as per IEC/TR 62271-302.**

iv) **Tan delta and Capacitance measurement for grading capacitors at rated voltage and also at 10kV (for reference).**

16.0 TECHNICAL PARAMETERS FOR CIRCUIT BREAKER

(In addition to those indicated in section-GTR)

Sl. no.	**Parameter**	**765kV system**	**400kV system**	**220kV system**	**132 kV system**	**66 kV system**
1.	Rated voltage (Umax) kV (rms)	800	420	245	145	72.5
2.	Rated frequency (Hz)	50	50	50	50	50
3.	No. of poles	3	3	3	3	3
4.	Type of circuit breaker	SF6 gas insulated	SF6 gas insulated	SF6 gas insulated	SF6 gas insulated	SF6 gas insulated
5.	Rated continuous current (A) at an ambient temperature of 50^0C	3150/4000	2000/3150/ 4000 (as applicable)	1600/2500 (as applicable)	1250	1250
6.	Rated short circuit capacity with percentage of DC component as per IEC-62271-100 corresponding to minimum opening time under operating conditions specified.	50kA (As applicable)	40/50/63kA (As applicable)	40/50 kA (As applicable)	31.5kA	25kA
7.	Symmetrical interrupting capability kA (rms)	50	40/50/63 (As applicable)	40/50 (As applicable)	31.5	25
8.	Rated short circuit making current kAp	125	100/125/ 157.5 (As applicable)	100/125 (As applicable)	80	63
9.	Short time current carrying capability kA (rms)	50 for one second	40/50/63 As applicable for one second	40/50 As applicable for one second	31.5 for one second	25 for three second
10.	Out of phase breaking current carrying capability kA (rms)	12.5	10/12.5/15.75 (As applicable)	**As per IEC**	**As per IEC**	**As per IEC**
11.	Rated line charging interrupting current at 90 deg. Leading power factor angle (A rms) (The breaker shall be able to interrupt the rated line charging current with test voltage immediately before	900	600	As per IEC	As per IEC	As per IEC

	opening equal to the product of U/√3 and 1.4 as per IEC-62271-100					
12.	First pole to clear factor	1.3	1.3	1.3	1.3	1.5
13.	Temperature rise over an ambient temperature of 50^0C	As per IEC: 62271-100	As per IEC: 62271-100	As per IEC: 62271-100	As per IEC: 62271-100	As per IEC: 62271-100
14.	Rated break time as IEC (ms)	40	40	60	60	Less than 75
15.	Total break time (ms)	45	45	65	65	Less than 80
16.	Total closing time (ms)	Not more than 150	Not more than 150	Not more than **150**	Not more than **150**	Not more than **150**
17.	Operating mechanism or a combination of these	Spring	Spring	Spring	Spring	Spring
18.	Rated operating duty cycle	O-0.3s-CO-3 min-CO	O-0.3s-CO-3 min-CO	O-0.3s-CO-3 min-CO	O-0.3s-CO-3 min-CO	O-0.3s-CO-3 min-CO
19.	Reclosing	Single phase &Three phase auto reclosing.	Single phase &Three phase auto reclosing.	Single phase &Three phase auto reclosing.	Three phase auto reclosing. (Single phase auto reclosing if specified in section-project)	Three phase auto reclosing.
20.	Pre-insertion resistor requirement	As per BPS	As per BPS	NA	NA	NA
i)	Rating (ohms)	450(max.) with tolerance as applicable	400(max.) with tolerance as applicable	NA	NA	NA
ii)	Minimum electrical (mechanical insertion time +pre-arcing time) pre-insertion time (ms)	9	8	NA	NA	NA
iii)	Opening of PIR contacts	PIR contacts should open immediately after closing of main contacts OR At least 5 ms prior to opening of main contacts at rated air/gas pressure where the	PIR contacts should open immediately after closing of main contacts OR At least 5 ms prior to opening of main contacts at rated air/gas pressure where the	NA	NA	NA

		PIR contacts remain closed	PIR contacts remain closed			
21.	Max. difference in the instants of closing/opening of contacts (ms) between poles at rated control voltage and rated operating & quenching media pressures	2.5(within a pole) 3.3(opening) 5.0(closing)	2.5(within a pole) 3.3(opening) 5.0(closing)	3.3(opening) 5.0(closing)	3.3(opening) 3.3(closing)	As per IEC
22.	Maximum allowable switching over voltage under any switching condition	1.9 p.u.	2.3 p.u.	As per IEC	As per IEC	As per IEC
23.	Trip coil and closing coil voltage with variation as specified	220V DC	220V DC	220V DC	220V DC or 110V DC	220V DC or 110V DC
24.	Noise level at base and up to 50 m distance from base of circuit breaker	As per IEC	140dB (max.)	140dB (max.)	140dB (max.)	140dB (max.)
25.	Rating of Auxiliary contacts	10A at 220V DC	10A at 220V DC	10A at 220V DC	10A at 220V DC	10A at 220V DC
26.	Breaking capacity of Aux. Contacts	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms
27.	**Rated insulation levels**					
i)	Full wave impulse withstand (1.2 /50 µs) between line terminals and ground	±2100kVp	±1425 kVp	±1050 kVp	±650 kVp	±325 kVp
ii)	Full wave impulse withstand (1.2 /50 µs) between terminals with circuit breaker open	2100kVp impulse on one terminal & 455 kVp power frequency voltage of opposite polarity on the other terminal	1425 kVp impulse on one terminal & 240 kVp power frequency voltage of opposite polarity on the other terminal	±1050 kVp	+ 650kVp	±325 kVp
iii)	Rated switching impulse withstand voltage (250/2500 µs) Dry & wet between line terminals and ground	+ 1550kVp	+1050 kVp .	NA	NA	NA
iv)	Rated switching impulse withstand voltage (250/2500 µs) Dry &wet Between terminals with circuit breaker open	1175kVp impulse on one terminal & 650 kVp power frequency	900 kVp impulse on one terminal & 345 kVp power frequency	NA	NA	NA

		voltage of opposite polarity on the other terminal	voltage of opposite polarity on the other terminal			
v)	One minute power frequency dry withstand voltage between line terminals and ground	830kV rms	520 kV rms.	460 kV rms.	275 kV rms	140 kV rms
vi)	One minute power frequency dry withstand voltage between terminals with circuit breaker open	1150kV rms	610 kV rms.	460 kV rms.	275 kV rms	160 kV rms
28.	Minimum corona extinction voltage with CB in all positions	508 kV rms	320kV rms	156 kV rms	92 kV rms	NA
29.	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz (Micro volts)	2500 µV (at 508kV rms)	1000 µV (at 266kV rms)	1000 µV (at 156kV rms)	500µV (at 92kV rms)	NA
30.	Minimum Creepage distance*					
i)	Phase to ground (25mm/kV)	20000mm	10500mm	6125mm	3625mm	1813mm
ii)	Between CB terminals	18000mm	10500mm	6125mm	3625mm	1813mm
31.	System neutral earthing	Effectively earthed				
32.	Rated terminal load	As per IEC or as per the value calculated based on specific switchyard layout requirement, whichever is higher.				
33.	Auxiliary contacts	Besides requirement of technical specification, the manufacturer/contractor shall wire up 10 NO + 10 NC contacts exclusively for purchaser's use and wired up to common marshalling box.				
34.	No. of terminals in common marshalling box	All contacts & control circuits to be wired out up to common marshalling box + minimum 24 terminals exclusively for purchaser's future use				
35.	Seismic level	0.5g horizontal for the site location under the Zone-V as per IS-1893 0.3g horizontal for the site location under other than the Zone-V as per IS-1893				

*** The values indicated are for specific creepage of 25mm/kV. In case of specific creepage of 31mm/kV specified, the Minimum Creepage distance values shall be concidered proportionately.**

17.0 PRE-COMMISSIONING TESTS

17.1 An indicative list of tests is given below. All routine tests except power frequency voltage dry withstand test on main circuit breaker shall be repeated on the completely assembled breaker at site. For Pre-commissioning tests, procedures and formats for circuit breakers, POWERGRID document no. CF/CB/03/R-4 dated 01/04/2013 of document no. D-2-01-03-01-04 dated 01-04-2013 will be the reference document. This document will be available at respective sites and shall be referred by the contractor. Contractor shall perform any additional test based on specialties of the items as per the field Q.P./instructions of the equipment Supplier or Employer without any extra cost to the Employer. The Contractor

shall arrange all instruments required for conducting these tests alongwith calibration certificates and shall furnish the list of instruments to the Employer for approval.

(a) Insulation resistance of each pole.

(b) Check adjustments, if any suggested by manufacturer.

(c) Breaker closing and opening time.

(d) Slow and Power closing operation and opening.

(e) Trip free and anti pumping operation.

(f) Minimum pick-up voltage of coils.

(g) Dynamic Contact resistance measurement.

(h) Functional checking of control circuits interlocks, tripping through protective relays and auto reclose operation.

(i) Insulation resistance of control circuits, motor etc.

(j) Resistance of closing and tripping coils.

(k) SF6 gas leakage check.

(l) Dew Point Measurement

(m) Operation check of pressure switches and gas density monitor during gas filling.

(n) Checking of mechanical 'CLOSE' interlock, wherever applicable.

(o) Testing of grading capacitor.

(p) Resistance measurement of main circuit.

(q) Checking of operating mechanisms

(r) Check for annunciations in control room.

(s) Point of wave switching test (wherever applicable)

17.2 The contractor shall ensure that erection, testing and commissioning of circuit breaker shall be carried out under the supervision of the circuit breaker manufacturer's representative. The commissioning report shall be signed by the manufacturer's representative.

18.0 ACTIONS REQUIRED FOR DEFECTS OBSERVED DURING DEFECT LIABILITY PERIOD

The actions required to be taken by contractor in case of defects observed in AIS type Circuit Breakers of ratings 132kV & above during the warranty period (defect liability period) shall be as per following. Further, the replaced/repaired/ refurbished equipment (or part of equipment) shall have warranty in line with the GCC clause 22 in SCC.

Sl.no.	Nature of problem	Corrective measures to be taken by contractor
1.	Blasting of interrupter, PIR, pole column,	Replacement of compete CB pole Including SF6 gas
	a. Abnormal DCRM and Travel Measurement b. Contact assembly and internal component damage, misalignment not leading to complete failure of interrupter/ PIR	Repair/replacement of affected assembly/ component based on repair procedure approved by QA
2.	Crack in insulator, cementing joint of interrupter , PIR , pole column	Replacement of affected part
3.	SF6 gas leakage from sealing and bolted joints. SF6 gas leakage detectable by any Leakage Detection Method	Rectification by replacement of gasket, O-ring, sealing, Interrupter or affected part to be replaced etc If unable to arrest the leakage in 02 attempts, replacement of interrupter/ column
4.	SF6 gas low dew point: > (-)35 deg C at atmospheric pressure.	Re-conditioning of gas. If does not improve, complete evacuation of CB, replacement filter material and gas
5.	Oil leakage of grading capacitor Change in Capacitance value beyond +/- 5 % w.r.t. to value of Capacitance obtained at site during pre-commissioning test.	Replacement or Refurbishment of grading capacitor
6.	Pole/ break discrepancy (during O&M) Limits: Break to Break (Opening/Closing) : max. 2.5 ms Phase to Phase (Opening) : max. 3.33 ms Phase to Phase (Closing) : max 5 ms	Rectification/replacement of affected parts
7.	Static Contact Resistance: increase >50% from factory/ pre-commissioning value or >75 micro-ohm/ break whichever is lower	Rectification/Replacement of pole
8.	Drive mechanism assembly failure	Rectification/ Replacement of affected part
9.	Trip/ close coil, density monitor, relays and contactors and components of common MB	Replacement of affected part

Note: 1) Replaced/Repaired/Refurbished Equipment (or part of equipment) shall have 2 years warranty without prejudice to contractual warranty period.

2) The measurement at site shall be carried out as per POWERGRID standard Pre-commissioning procedures as indicated in Technical Specification.

GENERAL NOTES
1. ALL DIMENSIONS ARE IN MM.
2. ALL STRUCTURAL STEEL SHALL BE AS PER IS:2062 & FABRICATION SHALL BE AS PER IS:802.
3. BOLTS, NUTS SHALL BE AS PER IS:1367 (PROPERTY CLASS 5.6)
4. ALL MEMBERS, BOLTS, NUTS, WASHERS SHALL BE HOT DIP GALVANISED AS PER IS 2614.
5. THE MINIMUM THICKNESS OF GALVANISATION SHALL BE SAME AS THAT OF THE CB SUPPORT STRUCTURE.
6. SPRING WASHERS SHALL BE AS PER IS: 1573 AND MAY BE HOT DIP/ ELECTRO GALVANISED AS PER MANUFACTURER SPECIFICATION.
7. ALL HOLES 17.5MM DIA FOR 16MM DIA. BOLT UNLESS NOTED OTHERWISE.
8. WELDING SHALL BE DONE AS PER I.S. : 816.
9. ALL ITEMS TO BE PREFIXED WITH "PCB" THAT IS PCB-1, PCB-2, SO ON.
10. POSITION OF LADDER SHOWN IS INDICATIVE AND THE SAME SHALL BE SUITABLY POSITIONED BY CB MANUFACTURER DURING DETAILED ENGINEERING.
11. ORIENTATION OF PLATFORM CUM LADDER SHALL BE SUITABLY SHOWN ON OGA OF CIRCUIT BREAKER DURING DETAILED ENGINEERING BY CB MANUFACTURER ALONG WITH CB MAIN SUPPORT STRUCTURE.
12. THE AXB DIMENSION SHALL BE THE OVERALL LENGTH AND WIDTH OF THE CB STRUCTURE INCLUDING THE MECHANISM BOX OF CB AT PLATFORM LEVEL.
13. THE MEMBER SIZES SHOWN FOR PLATFORM SUPPORT STRUCTURE AND BRACINGS ARE INDICATIVE. THE SAME MAY BE VARY AS PER DURING DETAILED ENGINEERING. HOWEVER, THE MEMBER SIZES SHALL NOT BE LESS THAN THE MINIMUM SECTION SIZES SHOWN IN THIS DRAWING.
CB SUPPORT STRUCTURE AS PER VENDOR DRAWING.
900MM HIGH SAFETY RAILING ALL AROUND USING SUITABLE TUBULAR SECTIONS AND MS FLAT
BEAM TO SUPPORT CHEQ.PLATE (MIN:ISMC75)
MAIN LEGS (FOUR CORNERS) MIN ISMC100
BRACING AS PER DESIGN (MIN:50X50X6)
*Structure height shall be suitably decided by CB Manufacturer
* THE PLATFORM LEVEL SHALL BE 1METRE BELOW THE BOTTOM OF THE MECHANSIM BOX
45 DEG
600mm WIDE LADDER WITH SAFETY CAGE MIN:ISA75X75X6
300
SECTION X-X
600 (minimum)
600 (minimum)
75 (MIN)
75 (MIN)
75 (MIN)
75 (MIN)
1200 (minimum)
600
6MM THICK GALVANISED CHEQUERED PLATE AS PER MANUFACTURER SPECIFICATION.
BEAMS TO SUPPORT CHEQUERED PLATE
THE SIZE OF THE CB STRUCTURE (AXB) AS PER VENDOR DESIGN AT PLATFORM LEVEL
75MM GAP BETWEEN THE CB STRUCTURE& PLATFORM ALL AROUND
LADDER WITH SAFETY CAGE
IN 15 DEGREE SLOPE
PLAN AT PLATFORM LEVEL
X
X
ACDE ENGG-CVL
CDE ENGG-CVL
ENGG-SS
AGM ENGG-SS
AGM ENGG-CVL
GM ENGG-SS
GM ENGG-CVL
DATE
0 12/16
POWER GRID CORPORATION OF INDIA LIMITED
(A Government of India Enterprise)
TITLE :
INDICATIVE DRAWING FOR PLATFORM DETAILS OF 400Kv & 765kV CIRCUIT BREAKER
DRAWING NO.
C:ENGG-IND:DWG-PLATFORM-CB SHEET 01 OF 01
SCALE
NTS
REV.
0

BHARAT HEAVY ELECTRICALS LIMITED

TRANSMISSION BUSINESS ENGINEERING MANAGEMENT

DOCUMENT No.	TB-424-316-000	Rev. No.	00		Prepared	Checked	Approved
TYPE OF DOC.	TECHNICAL SPECIFICATION			SIGN			
TITLE	GENERAL TECHNICAL REQUIREMENTS- SECTION 3			NAME	DM	NK	SKS
				DATE			
				GROUP	TBEM	W.O.	Awaited

CUSTOMER	**Power Grid Corporation of India Limited** (POWERGRID)
Station	**Bikaner-III/Bikaner-II Neemrana, Rajasthan**
	Sikar - II / Khetri, Rajasthan

RevNo.	Date	Altered	Checked	Approved	REVISION DETAILS

Distribution	To	TBEM	TBMM	TBQM	Supplier
	Copies	1	1	1	4

Site Information -1

S.No.	Particular	Details
a)	Owner	Power Grid Corporation of India Limited (POWERGRID)
b)	Customer	Power Grid Corporation of India Limited (POWERGRID)
c)	Project Title	**Substation Package SS-01 for (i) 765/400/220kV Bikaner-III Pooling Station including 400kV class Bus Reactor at Bikaner-II S/s; (ii) Extension of 765kV Neemrana-II S/s for termination of 765 kV D/c line Neemrana-II–Bikaner-III T/L and (iii) Extension of 400kV Bikaner-II S/s for termination of 400kV Bikaner-II Bikaner-III T/L under "Transmission system for evacuation of power from Rajasthan REZ Ph-IV (Part-1) (Bikaner Complex)**
d)	Location	**Bikaner & Neemrana, Rajasthan**
e)	Transport Facilities	Road/Train Nearest Rail Head For **Bikaner-III -**Bikaner Nearest Rail Head For **Bikaner-II -** Bikaner Nearest Rail Head For **Neemrana -II -** Alwar
	SITE CONDITIONS	
f)	Max. ambient air temp.	50°C
g)	Min. ambient air temp.	0°C
h)	Max. design ambient temp.	50°C
i)	Costal area consideration	No
j)	Altitude above sea level	Less than 1000 meter above mean sea level (MSL)
k)	Seismic Zone	NBC2016
l)	Wind Zone	NBC2016
m)	Snow fall	NIL
	Main Electrical Parameters:	
n)	Fault Levels:	765kV: 50kA for 1 Sec 400kV: 63kA for 1 Sec 220kV: 50kA for 1 sec
o)	Creepage Distance	25mm/kV for All Equipment i.e BPI/Bushings, CB, Isolator, CT, CVT, LA, WT, NCT etc. and for insulator string/ long rod insulators/ outdoor bushings - 31 mm/kV

Site Information -2

Sl	Particular	Details
a)	Owner	Power Grid Corporation of India Ltd. (POWERGRID)
b)	Customer	Power Grid Corporation of India Ltd. (POWERGRID)
c)	Project Title	***Substation Package SS-09T for Extension of 765/400/220kV Koppal-II PS and Extension of 765kV Raichur SS under Transmission Scheme for integration of Renewable Energy Zone (Phase-II) in Koppal-II (Phase- B) in Karnataka***
d)	Location: Location of the Substation - The location of substation is indicated below	

SL	Name of Substation	Name of State	Nearest Rail Head
1	Koppal-II PS	Karnataka	**Koppal**
2	Raichur SS	Karnataka	**Raichur**

e)	Transport Facilities	As above
SITE CONDITIONS		
a)	Max. ambient air temp.	50°C
b)	Min. ambient air temp.	0°C
c)	Max. design ambient emp.	50°C
d)	Design reference temp.	50°C
e)	Average Humidity	Max. 100%
	Special corrosion conditions	No
f)	Solar Radiation	As per applicable code, minimum 1.2kW/ Sqm
g)	Atmospheric UV radiation	High
h)	Altitude above sea level	Less than 1000 meter above mean sea level (MSL)
i)	Pollution Severity	Coastal Area consideration: NO
j)	Seismic Zone	As per IS 1893 (Part 1)
WIND DATA		
k)	Wind Zone	NBC 2016

	Average No. of thunderstorm days per annum	As per IS
	Fault Level & current ratings:	

Sl. No.	Name of Substation	765kV	400kV	220kV
1.	765/400/220kV Koppal-II PS	50kA for 1 Sec	63kA for 1 Sec	50kA for 1 sec
2.	765/400kV Raichur SS	50kA for 1Sec	-	-

	Minimum Creepage Distance	**25mm/kV**

The substation shall be designed considering current ratings as indicated below-

Sl. No	Description of bay	765/400/220kV Koppal-II PS			765/400kV Raichur S/S
		765kV	400kV	220 kV	765kV
1.	Bus Bar	4000A	4000A	3000A	4000A
2.	Line bay	3150A	3150A	1600A	3150A
3.	ICT bay	3150A	3150A	1600A	-
4.	Bus Reactor bay	3150A	3150A	-	-
5.	Bus Coupler bay	-	-	3000A	-
6.	Transfer Bus coupler bay	-	-	1600A	-
7.	Line Reactor bay	3150A	-	-	-
8.	Bus Sectionalizer Bay	-	-	3000A	-

Following switching schemes are proposed for the substations envisaged under this specification:

Name of s/s	765kV	400 kV	220 kV
765/400/220kV Koppal-II PS	One & half breaker scheme	One & half breaker scheme	Double main & Transfer
765/400kV Raichur SS	One & half breaker scheme	-	-

Site Information -3

S.No.	Particular	Details
a)	Owner	Power Grid Corporation of India Limited (POWERGRID)
b)	Customer	Power Grid Corporation of India Limited (POWERGRID)
c)	Project Title	***Substation Package SS01 for (a) Extn. of 765kV Sikar-II Substation, (b) Extn. of 765kV Khetri Substation; associated with "Transmission system for evacuation of power from REZ in Rajasthan (20 GW) under Phase III-Part D" through tariff based competitive bidding (TBCB) route prior to RfP bid submission by POWERGRID to BPC."***
d)	Location	Sikar - II and Khetri, Rajasthan
e)	Transport Facilities	Road/Train Nearest Rail Head for **Sikar-II** project-Sikar Nearest Rail Head for **Khetri** project- Khetri
	SITE CONDITIONS	
f)	Max. ambient air temp.	50°C
g)	Min. ambient air temp.	0°C
h)	Max. design ambient temp.	50°C
i)	Costal area consideration	No
j)	Altitude above sea level	Less than 1000 meter above mean sea level (MSL)
k)	Pollution Severity	High Pollution level
l)	Seismic Zone	As per IS – 1893
m)	Wind Zone	As per National Building Code (NBC) 2016
n)	Snow fall	NIL
	Main Electrical Parameters:	
o)	Fault Levels:	765kV: 50kA for 1 s
p)	Creepage Distance	25mm/kV for All Equipment i.e BPI, CB, Isolator, CT, CVT, LA, WT, NCT etc. and 31 mm/kV for insulator string/ long rod insulators/ bushings.

GENERAL TECHNICAL REQUIREMENTS - SECTION 3

1.0 FOREWORD

The provisions under this section are intended to supplement requirements for the materials, equipment's and services covered under other sections of tender documents and are not exclusive.

The Supplier shall note that the standards mentioned herein are not mutually exclusive or complete in themselves, but are intended to complement each other, with minimum repetition, to define the requirements of the Specification. In the event of a conflict between requirements of any two clauses of the Specification/ documents or requirements of different codes/ standards specified, the more stringent requirement as per the interpretation of the owner shall apply, unless confirmed otherwise by the owner in writing based on a written request from the Supplier.

In case of conflicting requirements between this document (General Technical Requirement Section 3) and equipment specification (Section 1 & Section 2), equipment specification shall prevail.

When specific requirements stipulated in the Specification exceed or change those required by the applicable standards, the stipulations of the Specification shall take precedence.

Unless specifically agreed to by the Purchaser prior to Award of Contract, the Work shall be in accordance with the standards indicated and the requirements of the Specification. The Supplier shall be held responsible for any deviation.

In case of conflict between the various standards, the decision of owner shall be binding & final.

The following words and expressions shall have the meanings hereby assigned to them throughout this document

"Employer/Owner" means Power Grid Corporation of India Ltd.

"Purchaser" means Bharat Heavy Electricals Limited.

"Supplier/Manufacturer/Bidder" means the person or persons, firm or company assigned to execute the works as defined by the scope of supply, described here.

"Specification" refers to this document.

The supplier should be approved by Power Grid. If not, it is the responsibility of the vendor to be assessed and approved by Power Grid, before placement of order by BHEL. Any cost involved in vendor assessment/approval must be borne by the vendor himself.

2.0 GENERAL REQUIREMENT

2.1 a) All equipment/materials/items, as applicable under present scope of works, shall be supplied by domestic manufacturers only with **minimum Local Content for individual items as listed annexure-K (rev.01)**

Any imported equipment/material/item/parts/component (comprising of embedded systems) to be supplied under the contract shall be tested in the certified laboratories to check for any kind of embedded malware/trojans/cyber threats and for adherence to Indian Standards as per the directions issued by Ministry of Power/Govt. of India from time to time. In case of such import from specified "prior reference" countries, the requirement of prior permission from the Govt. of India

including protocol for testing in certified and designated laboratories by Ministry of Power/Govt. of India shall also be complied with by the Bidder.

The bidder/contractor shall list out the products and components producing Toxic e-waste under the contract and shall furnish to the Employer the procedure of safe disposal at the time of closing of the contract.

2.1 b) The Supplier/Manufacturer shall furnish catalogues, engineering data, technical information, design documents, drawings etc., fully in conformity with the technical specification during detailed engineering.

2.2 It is recognised that the Bidder may have standardised on the use of certain components, materials, processes or procedures different from those specified herein. Alternate proposals offering similar equipment based on the manufacturer's standard practice will also be considered provided such proposals meet the specified designs, standard and performance requirements and are acceptable to Employer.

2.3 Wherever a material or article is specified or defined by the name of a particular brand, Manufacturer or Vendor, the specific name mentioned shall be understood as establishing type, function and quality and not as limiting competition.

2.4 Equipment furnished shall be complete in every respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/or needed for erection, completion and safe operation of the equipment as required by applicable codes though they may not have been specifically detailed in the Technical Specifications unless included in the list of exclusions. Materials and components which are minor in nature and incidental to the requirement but not specifically stated in the specification, which are necessary for commissioning and satisfactory operation of the switchyard/ substation unless specifically excluded shall be deemed to be included in the scope of the specification and shall be supplied without any extra cost. All similar standard components/parts of similar standard equipment provided, shall be inter-changeable with one another.

2.5 Deleted.

2.6 Deleted.

3.0 STANDARDS

3.1 The works covered by the specification shall be designed, engineered, manufactured, built, tested and commissioned in accordance with the Acts, Rules, Laws and Regulations of India.

3.2 The equipment offered by the Bidder shall at least conform to the requirements specified under relevant IS standard. In case of discrepancy between IS and other international standard, provisions of IS shall prevail. The Bidder shall also note that the list of standards presented in Annexure-C is not complete. Whenever necessary, the list of standards shall be considered in conjunction with specific IS. If the IS standard is not available for an equipment/material, then other applicable International standard (IEC/Equivalent), as per the specification, shall be accepted.

3.3 The Bidder shall note that standards mentioned in the specification are not mutually exclusive or complete in themselves, but intended to complement each other.

3.4 When the specific requirements stipulated in the specifications exceed or differ than those required by the applicable standards, the stipulation of the specification shall take precedence.

3.5 Other internationally accepted standards which ensure equivalent or better performance than that specified in the standards specified under Annexure-C / individual sections for various equipments shall also, be accepted, however the salient points of difference shall be clearly brought out during detailed engineering along with English language version of such standard. The equipment

conforming to standards other than specified under Annexure-C /individual sections for various equipments shall be subject to Employer's approval.

4.0 SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED

4.1 Switching surge over voltage and power frequency over voltage is specified in the system parameters below. In case of the 400kV system, the initial value of the temporary overvoltages could be 2.0 p.u. for 1-2 cycles. The equipment furnished under this specification shall perform all its functions and operate satisfactorily without showing undue strain, restrike etc under such over voltage conditions.

4.2 All equipments shall also perform satisfactorily under various other electrical, electromechanical and meteorological conditions of the site of installation.

4.3 All equipment shall be able to withstand all external and internal mechanical, thermal and electromechanical forces due to various factors like wind load, temperature variation, ice & snow, (wherever applicable) short circuit etc. for the equipment.

4.4 The Bidder shall design terminal connectors of the equipment taking into account various forces as above at Sl.No.4.3 that are required to withstand.

4.5 The equipment shall also comply to the following:

a) To facilitate erection of equipment, all items to be assembled at site shall be "match marked".

b) All piping, if any between equipment control cabinet/operating mechanism to marshalling box of the equipment, shall bear proper identification to facilitate the connection at site.

4.6 **System Parameter**

765kV, 400kV & 220kV System

SL No	Description of parameters	765kV System	400kV System	220kV System
1.	System operating voltage	765kV	400kV	220kV
2.	Maximum operating voltage of the system (rms)	800kV	420kV	245kV
3.	Rated frequency	50Hz	50Hz	50Hz
4.	No. of phase	3	3	3
5.	Rated Insulation levels			
i)	Full wave impulse withstand voltage (1.2/50 microsec.)	2100kVp	1550kVp	1050 kVp
ii)	Switching impulse withstand voltage (250/2500 micro sec.) dry and wet	1550kVp	1050kVp	-
iii)	One minute power frequency dry withstand voltage (rms)	830kV	630kV	-
iv)	One minute power frequency dry and wet withstand voltage (rms)	-	-	460kV
6.	Corona extinction voltage	508kV	320kV	-

7.	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz	2500 µV at 508kV rms	1000 µV at 266kV rms	1000 µV at 156kV rms
8.	Minimum creepage distance - for Equipment other than Insulator string	20000 mm	10500 mm	6125 mm
	Minimum creepage distance - for Insulator String	24800 mm	13020 mm	7595 mm
9.	Min. clearances			
i.	Phase to phase	7600mm (for conductor conductor configuration) 9400mm (for rod -conductor configuration)	4000mm (for conductor conductor configuration) 4200mm (for rod -conductor configuration)	2100 mm
ii.	Phase to earth	4900mm (for conductor-structure) 6400mm (for rod-structure)	3500 mm	2100 mm
iii)	Sectional clearances	10300 mm	6500 mm	5000 mm
10.	Rated short circuit current for 1 sec. duration	50kA	63 kA	50kA
11.	System neutral earthing	Effectively earthed	Effectively earthed	Effectively earthed

66kV, 52kV and 33kV System

SL No	Description of parameters	66kV System	52 kV System	33 kV System
1.	System operating voltage	66kV	52kV	33kV
2.	Maximum operating voltage of the system(rms)	72.5kV	52kV	36kV
3.	Rated frequency	50Hz	50Hz	50Hz
4.	No. of phase	3	3	3
5.	Rated Insulation levels			
i)	Full wave impulse withstand voltage (1.2/50 microsec.)	325 kVp	250 kVp	170 kVp
ii)	One minute power frequency dry and wet withstand voltage (rms)	140kV	95kV	70kV
6.	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz	-	-	-

7.	Minimum creepage distance	1813 mm (2248mm for coastal area)	1300mm (1612 mm for coastal area)	900 mm (1116m m for coastal area)
8.	Min. Clearance			
i.	Phase to phase	750 mm	530mm	320 mm
ii.	Phase to earth	630 mm	480mm	320 mm
iii.	Sectional clearances	3100 mm	3100mm	2800 mm
9.	Rated short circuit current	25kA for 3 Sec*	25kA for 1 Sec	25 kA for 3 sec
10.	System neutral earthing	Effectively earthed	Effectively earthed	Effectively earthed

Notes:

1. The above parameters are applicable for installations up to an altitude of 1000m above mean sea level. For altitude exceeding 1000m, necessary altitude correction factor shall be applicable as per relevant IEC/IS.
2. The insulation and RIV levels of the equipments shall be as per values given in the Technical Specification of respective equipment.
3. Corona and radio interference voltage test and seismic withstand test procedures for equipments shall be in line with the procedure given at **Annexure-A** and **Annexure-B** respectively.
4. "*" For tertiary loading Equipment's fault level shall be 25kA for 3 Sec.

5.0 ENGINEERING DATA AND DRAWINGS

5.1 Deleted.

5.2 Deleted.

5.3 Drawings

5.3.1 All drawings submitted by the Bidder shall be in sufficient detail to indicate the type, size, arrangement, material description, Bill of Materials, weight of each component, break-up for packing and shipment, dimensions, internal & the external connections, fixing arrangement required and any other information specifically requested in the specifications.

5.3.2 Drawings submitted by the Bidder shall be clearly marked with the name of the Employer, the unit designation, the specifications title, the specification number and the name of the Project. POWERGRID has standardized a large number of drawings/documents of various make including type test reports which can be used for all projects having similar requirements and in such cases no project specific approval (except for list of applicable drawings alongwith type test reports) is required. However, distribution copies of standard drawings/documents shall be submitted as per provision of the contract. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be in SI units.

5.3.3 The review of these data by the Employer will cover only general conformance of the data to the specifications and documents, interfaces with the equipment provided under the specifications, external connections and of the dimensions which might affect substation layout. This review by the Employer may not indicate a thorough review of all dimensions, quantities and details of the equipment, materials, any devices or items indicated or the accuracy of the information submitted. This review and/or approval by the Employer shall not be considered by the Contractor, as limiting

any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications and documents.

5.5 All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawings shall be at the Bidder's risk. The Bidder may make any changes in the design which are necessary to make the equipment conform to the provisions and intent of the Contract and such changes will again be subject to approval by the Employer. Approval of Bidder's drawing or work by the Employer shall not relieve the bidder of any of his responsibilities and liabilities under the Contract.

5.6 All engineering data submitted by the Bidder after final process including review and approval by the Employer shall form part of the Contract Document and the entire works performed under these specifications shall be performed in strict conformity, unless otherwise expressly requested by the Employer in Writing.

5.7 Approval Procedure

The following schedule shall be followed generally for approval and for providing final documentation.

i)	Approval/comments/ by Employer on initial submission	15 days
ii)	Resubmission (whenever required)	Within 3 (three) weeks from date of comments
iii)	Approval or comments	Within 3 (three) weeks of receipt of resubmission
iv)	Furnishing of distribution copies (2 hard copies to each substation and one scanned copy (pdf format)	Within 3 (three) weeks of receipt of resubmission
v)	Furnishing of distribution copies of test reports	
	a) Type test reports (one scanned softcopy in pdf format to each substation plus one for corporate centre & one hardcopy per substation)	2 weeks from the date of final approval
	b) Routine Test Reports (one copy for each substation)	-do-

vi)	Furnishing of instruction/ operation manuals (2 copies per substation and one softcopy (pdf format) for corporate centre & per substation)	On completion of Engineering
vii)	As built drawings (two sets of hardcopy per substation & one softcopy (pdf format) for corporate centre & per substation)	On completion of entire works

NOTE :

(1) The bidder may please note that all resubmissions must incorporate all comments given in the earlier submission by the Employer or adequate justification for not incorporating the same must be submitted failing which the submission of documents is likely to be returned.

(2) Deleted.

(3) The instruction Manuals shall contain full details of drawings of all equipment being supplied under this contract, their exploded diagrams with complete instructions for storage, handling, erection, commissioning, testing, operation, trouble shooting, servicing and overhauling procedures.

(4) If after the commissioning and initial operation of the substation, the instruction manuals require any modifications/additions/changes, the same shall be incorporated and the updated final instruction manuals shall be submitted by the Contractor to the Employer.

(5) The Bidder shall furnish to the Employer catalogues of spare parts.

(6) Deleted.

5.8 Deleted.

6.0 MATERIAL/ WORKMANSHIP

6.1 General Requirement

6.1.1 Where the specification does not contain references to workmanship, equipment, materials and components of the covered equipment, it is essential that the same must be new, of highest grade of the best quality of their kind, conforming to best engineering practice and suitable for the purpose for which they are intended.

6.1.2 In case where the equipment, materials or components are indicated in the specification as "similar" to any special standard, the Employer shall decide upon the question of similarity. When required by the specification or when required by the Employer the Contractor shall submit, for approval, all the information concerning the materials or components to be used in manufacture. Machinery, equipment, materials and components supplied, installed or used without such approval shall run the risk of subsequent rejection, it is to be understood that the cost as well as the time delay associated with the rejection shall be borne by the Bidder.

6.1.3 The design of the Works shall be such that installation, future expansions, replacements and general maintenance may be undertaken with a minimum of time and expenses. Each component shall be designed to be consistent with its duty and suitable factors of safety, subject to mutual agreements. All joints and fastenings shall be devised, constructed and documented so that the component parts shall be accurately positioned and restrained to fulfil their required function. In general, screw threads shall be standard metric threads. The use of other thread forms will only be permitted when prior approval has been obtained from the Employer.

6.1.4 Whenever possible, all similar part of the Works shall be made to gauge and shall also be made interchangeable with similar parts. All spare parts shall also be interchangeable and shall be made of the same materials and workmanship as the corresponding parts of the Equipment supplied

under the Specification. Where feasible, common component units shall be employed in different pieces of equipment in order to minimize spare parts stocking requirements. All equipment of the same type and rating shall be physically and electrically interchangeable.

6.1.5 Deleted.

6.1.6 The Bidder shall apply oil and grease of the proper specification to suit the machinery, as is necessary for the installation of the equipment. Lubricants used for installation purposes shall be drained out and the system flushed through where necessary for applying the lubricant required for operation. The Bidder shall apply all operational lubricants to the equipment installed by him.

6.1.7 All oil, grease and other consumables used in the Works/Equipment shall be purchased in India unless the Bidder has any special requirement for the specific application of a type of oil or grease not available in India. If such is the case, he shall declare source of oil/grease /other consumables in the GTP/Drawings, where such oil or grease is available. He shall help Employer in establishing equivalent Indian make and Indian Contractor. The same shall be applicable to other consumables too.

6.2 Provisions For Exposure to Hot and Humid climate

Outdoor equipment supplied under the specification shall be suitable for service and storage under tropical conditions of high temperature, high humidity, heavy rainfall and environment favourable to the growth of fungi and mildew. The indoor equipments located in non-air conditioned areas shall also be of same type.

6.2.1 Space Heaters

6.2.1.1 The heaters shall be suitable for continuous operation at 240V as supply voltage. Onoff switch and fuse shall be provided.

6.2.1.2 One or more adequately rated thermostatically connected heaters shall be supplied to prevent condensation in any compartment. The heaters shall be installed in the compartment and electrical connections shall be made sufficiently away from below the heaters to minimize deterioration of supply wire insulation. The heaters shall be suitable to maintain the compartment temperature to prevent condensation.

6.2.2 FUNGI STATIC VARNISH

Besides the space heaters, special moisture and fungus resistant varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

6.2.3 Ventilation opening

Wherever ventilation is provided, the compartments shall have ventilation openings with fine wire mesh of brass to prevent the entry of insects and to reduce to a minimum the entry of dirt and dust.

6.2.4 Degree of Protection

The enclosures of the Control Cabinets, Junction boxes and Marshalling Boxes, panels etc. to be installed shall comply with following degree of protection as detailed here under:

a) Installed out door: IP- 55
b) Installed indoor in air conditioned area: IP-31
c) Installed in covered area: IP-52
d) Installed indoor in non-air conditioned area where possibility of entry of water is limited: IP-41.
e) For LT Switchgear (AC & DC distribution Boards): IP-52

The degree of protection shall be in accordance with IS/IEC60947; IS/IEC/60529 . Type test report for of relevant Degree of Protection test, shall be submitted for approval.

6.3 RATING PLATES, NAME PLATES AND LABELS

6.3.1 Each main and auxiliary item of substation is to have permanently attached to it in a conspicuous position a rating plate of non-corrosive material upon which is to be engraved manufacturer's name, Customer Name, year of manufacture, equipment name, type or serial number together with details of the loading conditions under which the item of substation in question has been designed to operate, and such diagram plates as may be required by the Employer. The rating plate of each equipment shall be according to IS/ IEC requirement.

6.3.2 All such nameplates, instruction plates, rating plates of transformers, reactors, CB, CT, CVT, SA, Isolators, C & R panels and PLCC equipments shall be bilingual with Hindi

inscription first followed by English. Alternatively two separate plates one with Hindi and the other with English inscriptions may be provided.

6.4 FIRST FILL OF CONSUMABLES, OIL AND LUBRICANTS

All the first fill of consumables such as oils, lubricants, filling compounds, touch up paints, soldering/brazing material for all copper piping of circuit breakers and essential chemicals etc. which will be required to put the equipment covered under the scope of the specifications, into operation, shall be furnished by the Bidder unless specifically excluded under the exclusions in these specifications and documents.

7.0 DESIGN IMPROVEMENTS / COORDINATION

7.1 Deleted.

7.2 Deleted.

7.3 The Bidder shall be responsible for the selection and design of appropriate equipments to provide the best co-ordinated performance of the entire system. The basic design requirements are detailed out in this Specification. The design of various components, sub-assemblies and assemblies shall be so done that it facilitates easy field assembly and maintenance.

7.4 The Bidder has to coordinate designs and terminations with the agencies (if any) who are Consultants/Bidder for the Employer. The names of agencies shall be intimated to the successful bidders.

7.5 The Bidder will be called upon to attend design co-ordination meetings with the Engineer, other Contractor's and the Consultants of the Employer (if any) during the period of Contract. The Bidder shall attend such meetings at his own cost at POWERGRID Corporate Centre, Gurgaon (Haryana) or at mutually agreed venue as and when required and fully cooperate with such persons and agencies involved during those discussions.

8.0 QUALITY ASSURANCE PROGRAMME

8.1 To ensure that the equipment and services under the scope of this Contract, whether manufactured or performed within the Bidder's Works or at his Sub-Bidder's premises or at the Employer's site or at any other place of Work as applicable, are in accordance with the specifications, the Contractor shall ensure suitable quality assurance programme to control such activities at all points necessary. A quality assurance programme of the Contractor shall be in line with ISO requirements & shall generally cover the following:

a) The organisation structure for the management and implementation of the proposed quality assurance programme.

b) System for Document and Data Control.

c) Qualification and Experience data of Bidder's key personnel.

d) The procedure for purchases of materials, parts, components and selection of sub-Bidder's services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchases etc.

e) System for shop manufacturing and site erection controls including process controls, fabrication and assembly control.

f) System for Control of non-conforming products including deviation dispositioning, if any and system for corrective and preventive actions based on the feedback received from the Customers and also internally documented system for Customer complaints.

g) Inspection and test procedure both for manufacture and field activities.

h) System for Control of calibration of testing and measuring equipment and the indication of calibration status on the instruments.

i) System for indication and appraisal of inspection status.

j) System of Internal Quality Audits, Management review and initiation of corrective and Preventive actions based on the above.

k) System for authorising release of manufactured product to the Employer.

l) System for maintenance of records.

m) System for handling, storage and delivery.

n) A quality plan detailing out the specific quality control measures and procedure adopted for controlling the quality characteristics relevant to each item of equipment furnished and /or service rendered.

o) System for various field activities i.e. unloading, receipt at site, proper storage, erection, testing and commissioning of various equipment and maintenance of records. In this regard, the Employer has already prepared Standard Field Quality Plan for transmission line/substation equipments as applicable, Civil/erection Works which is required to be followed for associated works.

The Employer or his duly authorised representative reserves the right to carry out quality audit and quality surveillance of the system and procedure of the Bidder/his vendor's quality management and control activities.

8.2 Quality Assurance Documents

The Bidder shall ensure availability of the following Quality Assurance Documents:

i) All Non-Destructive Examination procedures, stress relief and weld repair procedure actually used during fabrication, and reports including radiography interpretation reports.

ii) Welder and welding operator qualification certificates.

iii) Welder's identification list, welding operator's qualification procedure and welding identification symbols.

iv) Raw Material test reports on components as specified by the specification and in the quality plan.

v) The Manufacturing Quality Plan(MQP) indicating Customer Inspection Points (CIPs) at various stages of manufacturing and methods used to verify that the inspection and testing points in the quality plan were performed satisfactorily.

vi) Factory test results for testing required as per applicable quality plan/technical specifications/GTP/Drawings etc.

vii) Stress relief time temperature charts/oil impregnation time temperature charts, wherever applicable.

8.3 INSPECTION, TESTING & INSPECTION CERTIFICATE

8.3.1 The responsibility and the basis of inspection for various items & equipment is placed at **Annexure-G** along with the requirement of MQP (Manufacturing Quality Plan), ITP(Inspection & Test Plan), FAT(Factory Acceptance Test) which should be valid & POWERGRID approved and Level of inspection envisaged against each item.

Bidder shall ensure that order for items where MQP/ITP/FAT is required will be placed only on vendors having valid MQP/ITP/FAT and where the supplier's MQP/ITP/FAT is either not valid or has not been approved by POWERGRID, MQP shall be generally submitted as per POWERGRID format before placing order.

Items not covered under MQP/ITP/FAT shall be offered for inspection as per POWERGRID LOA/technical Specifications/POWERGRID approved data sheets/ POWERGRID approved drawings and relevant Indian/International standards.

Inspection **Levels**: For implementation of projects in a time bound manner and to avoid any delay in deputation of POWERGRID or its authorized representative, involvement of POWERGRID for inspection of various items / equipment will be based on the level below:

Level –I: Bidder to raise all inspection calls and review the report of tests carried out by the manufacturer, on his own, as per applicable standards/ POWERGRID specification, and submit to concerned POWERGRID inspection office/Inspection Engineer. CIP/MICC will be issued by POWERGRID based on review of test reports/certificates of manufacturers.

Level – II: Bidder to raise all inspection calls and carry out the inspection on behalf of POWERGRID on the proposed date of inspection as per applicable standards/specification. However, in case POWERGRID wishes to associate itself during inspection, the same would be intimated to
Bidder and CIP/MICC will be issued by POWERGRID. Else, Bidder would submit their test reports/certificates to POWERGRID. CIP/MICC will be issued by POWERGRID based on review of test reports/ certificates.

Level - III: Bidder to raise inspection calls for both, stage (as applicable) & final inspection and carry out the stage inspections (if applicable) on behalf of POWERGRID on the proposed date of inspection as per applicable standards/specification. However, in case POWERGRID wishes to associate itself during stage inspection, the same would be intimated to Bidder and CIP will be issued by POWERGRID. Else, Bidder would submit the test reports / certificates of stage inspection after their own review and CIP will be issued by POWERGRID based on review of test reports / certificates. Final inspection will be carried out by POWERGRID and CIP/MICC will be issued by POWERGRID.

Level – IV: Bidder to raise inspection calls for both, stage (as applicable) & final inspections. POWERGRID will carry out the inspection for both stage & final inspection as per applicable standards/specification and CIP/MICC will be issued by POWERGRID.

8.3.2 Bidder shall ensure that to implement the above inspection levels, particularly for the quality control and inspection at sub-vendor's works, they would depute sufficient qualified & experienced

manpower in their Quality Control and Inspection department. Further, to assure quality of construction, Bidder shall have a separate workforce having appropriate qualification & experience and deploy suitable tools and plant for maintaining quality requirement during construction in line with applicable Field Quality Plan (FQP).

8.3.3 The Employer, his duly authorised representative and/or outside inspection agency acting on behalf of the Employer shall have at all reasonable times access to the Bidder's premises or Works and shall have the power at all reasonable times to ensure that proper Quality Management practices / norms are adhered to, inspect and examine the materials & workmanship of the Works, to carry out Quality/Surveillance Audit during manufacture or erection and if part of the Works is being manufactured or assembled at other premises or works. The Bidder shall obtain for the Employer and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Bidder's own premises or works. The item/equipment, if found unsatisfactory with respect to workmanship or material is liable to be rejected. The observations for improvements during product/ process inspection by POWERGRID shall be recorded in Quality Improvement Register (available & maintained at works) for review & timely compliance of observations.

8.3.4 Bidder shall submit inspection calls over internet through POWERGRID website. The required vendor code and password to enable raising inspection call will be furnished to the main Contractor within 30 days of award of contract on submission of documents by Contractor. After raising the inspection calls, Contractor shall then proceed as per the message of that particular call which is available on the message board.

8.3.5 The Employer reserves the right to witness any or all type, acceptance and routine tests specified for which the Bidder shall give the Employer/Inspector Twenty one (21) days written notice of any material being ready for testing for each stage of testing as identified in the approved quality plan as customer inspection point (CIP) for indigenous inspections. All inspection calls for overseas material shall be given at least forty five (45) days in advance. Such tests shall be to the Bidder's account except for the expenses of the Inspection Engineer. The Employer/inspector, unless witnessing of the tests is waived by Employer, will attend such tests within Twenty one (21) days of the date of which the equipment is notified as being ready for test/inspection, failing which the Bidder may proceed with the test which shall be deemed to have been made in the Inspector's presence and he shall forthwith forward to the Inspector three copies of tests, duly certified. Bidder shall ensure, before giving notice for type test, that all drawings and quality plans have been got approved. The equipment shall be dispatched to site only after approval of Routine and Acceptance test results and Issuance of Dispatch Clearance in writing by the Employer. CIP/Material Inspection clearance certificate (MICC) shall be issued by the Employer after inspection of the equipment or review of test reports as applicable. Employer may waive off the presence of Employer's inspecting engineer. In that case test will be carried out as per approved QP and test certificate will be furnished by the supplier for approval. CIP/MICC will be issued only after review and approval of the test reports.

8.3.6 Bidder shall generally offer material for inspection as per supply bar chart approved by POWERGRID and not before 30 days from schedule indicated in the bar chart. In case Bidder offers material(s) for inspection prior to 30 days from the scheduled date with necessary approval of POWERGRID, POWERGRID shall inspect the material and issue CIP only. However, in such an exceptional case, MICC shall be issued only as per provision of original / revised approved supply schedule.

8.3.7 Bidder shall minimize the number of inspection calls by offering optimum quantities in each inspection call at the respective manufacturer's works.

8.3.8 Bidder shall inspect the material themselves and only after they are fully convinced about the Quality, they shall offer the material for POWERGRID inspection and shall also ensure that relevant portion of LOA/NOA, approved drawing and data sheets along with applicable Quality Plans are

available at the works of Contractor or their Sub-vendor before the material is offered for inspection.

8.3.9 Bidder shall ensure that material which has been cleared for dispatch after inspection will be dispatched within 30 days in case of domestic supplies and within 60 days in case of Off-shore supplies from the date of issuance of CIP. Material which is not dispatched within stipulated time as above will be reoffered for POWERGRID inspection or specific approval of POWERGRID QA&I shall be obtained for delayed dispatch.

8.3.10 The Employer or IE shall give notice in writing to the Bidder, of any objection either to conformance to any drawings or to any equipment and workmanship which in his opinion is not in accordance with the Contract. The Bidder shall give due consideration to such objections and shall either make the modifications that may be necessary to meet the said objections or shall confirm in writing to the Employer/Inspection Engineer giving reasons therein, that no modifications are necessary to comply with the Contract.

8.3.11 All Test Reports and documents to be submitted in English during final inspection of equipment by POWERGRID or as and when required for submission.

8.3.12 When the factory tests have been completed at the Bidder's or Sub-Bidder's works, the Employer/Inspection Engineer(IE) shall issue a certificate to this effect within fifteen (15) days after completion of tests & submission of documents by Bidder/manufacturer but if the tests are not witnessed by the Employer/IE, the certificate shall be issued within fifteen (15) days of receipt of the Bidder's Test certificate by the Employer/IE. Bidder shall, on completion of all tests, submit test reports within Ten (10) days to POWERGRID IE. Failure of the Employer/IE to issue such a certificate shall not prevent the Contractor from proceeding with the Works. The completion of these tests or the issue of the certificate shall not bind the Employer to accept the equipment should, it, on further tests after erection, be found not to comply with the Contract.

8.3.13 In all cases, where the Contract provides for tests whether at the premises or works of the Bidder or of any Sub-Bidder, the Bidder, except where otherwise specified, shall provide free of charge such items as labour, materials, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Employer/Inspector or his authorised representative to carry out effectively such tests of the equipment in accordance with the Contract and shall give facilities to the Employer/Inspection Engineer or to his authorised representative to accomplish testing.

8.3.14 The inspection and acceptance by Employer and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed quality assurance programme forming a part of the Contract, or if such equipment is found to be defective at a later stage.

8.3.15 The Employer will have the right of having at his own expenses any other test(s) of reasonable nature carried out at Contractor's premises or at site or in any other place in addition of aforesaid type and routine tests, to satisfy that the material comply with the specification.

8.3.16 The Employer reserves the right for getting any additional field tests conducted on the completely assembled equipment at site to satisfy that material complies with specifications.

8.3.17 Rework/ Re-engineering, if any, on any item/equipment shall be carried out only after mutual discussions and in accordance with mutually agreed procedure. Bidder shall submit Joint Inspection Report of equipments under Re-Work/Re-Engineering alongwith procedure for the same to POWERGRID for approval, before taking up the Re-Work/Re-Engineering, failing which POWERGRID reserves the right to reject the equipment.

8.3.18 Bidder may establish a field test Laboratory to execute Civil Construction testing requirements at site with the condition that all testing equipment shall be calibrated from POWERGRID approved accredited Testing laboratories, with calibration certificates kept available at site and all testing personnel employed in the Field-Testing Laboratories to be qualified and experienced Engineers or testing to be carried out at POWERGRID approved Third Party Laboratories.

8.3.19 Bidder shall ensure that all possible steps are taken to avoid damages to the equipment during transport, storage and erection.

8.3.20 Deleted.

8.3.21 Bidder shall ensure commissioning of all CSDs along with Circuit Breakers wherever applicable.

8.3.22 **For EHV transformers/reactors**:

Insulation oil shall be as per POWERGRID Technical specifications and same grade shall be used for impregnation of the active part & testing at the works of Transformer/Reactor Manufacturer and as well as for filling the Transformer/Reactors at site. Contractor to ensure that windings for Transformer/Reactors are made in air-conditioned environment. Core-coil assembly shall be performed in positive pressurized dust controlled environment. Dust measurements shall be monitored regularly at Transformer / Reactor Manufacturer works. Contractor shall ensure that respective civil foundations & Fire walls for Transformer/Reactors units to be commissioned, shall be made ready at concerned sites before receipt of Transformer/Reactors units. All the requisite material for Neutral & Delta Bus formation required for charging of complete bank of 765KV class 1-ph Transformer/Reactor units shall be made available at the concerned sites before receipt of the Transformer/Reactor units at site.

8.3.23 The Employer reserves the right to increase or decrease their involvement in inspections at Bidder's Works or at his Sub-Bidder's premises or at the Employer's site or at any other place of Work based on performance of Bidder/sub-bidder.

9.0 TYPE TESTING & CLEARANCE CERTIFICATE

9.1 All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with requirements stipulated under respective sections.

9.2 The reports for all type tests as per technical specification shall be furnished by the Contractor along with equipment / material drawings. However, type test reports of similar equipments/ material already accepted in POWERGRID shall be applicable for all projects with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID/representative authorized by POWERGRID/representative of Utility /representative of accredited test lab/ representative of The National Accreditation Board for Certification Bodies (NABCB) certified agency shall also be acceptable.

Unless otherwise specified elsewhere, the type test reports submitted shall be of the tests conducted within the years specified below from the date of NOA. In case the test reports are of the test conducted earlier than the years specified below from the date of NOA, the contractor shall repeat these test(s) at no extra cost to the Employer.

S.No	Name of Equipment	Validity of type test (in years)
1	Power Transformer	5
2	LT Transformer	5
3	Shunt Reactor	5
4	OLTC	10
5	Bushing of Power Transformers/Reactors	7
6	Fittings and accessories for Power transformers & Reactors	10
7	Circuit Breaker	10
8	Isolator	10
9	Lighting Arrester	10
10	Wave Trap	10
11	Instrument transformer	7
12	GIS & Hybrid GIS	10

13	LT Switchgear	10
14	Cable and associated accessories	10
15	Relays	7
16	Capacitors	10
17	Battery & Battery Charger	7
18	Conductor & Earth wire	10
19	Insulators (Porcelain/Glass)	10
20	Composite Insulators	5
21	PLCC	5

Note :
For all other equipment's validity of type test shall be 10 years from date of NOA.

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the Employer.

The Contractor shall intimate the Employer the detailed program about the type tests atleast two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies.

9.3 The Employer intends to repeat those type tests which are indicated in the price schedule and the same shall be payable as per provision of contract. The price of conducting type tests shall be included in Bid price and break up of these shall be given in the relevant schedule of Bid Proposal Sheets. These Type test charges would be considered in bid evaluation. In case Bidder does not indicate charges for any of the type tests or does not mention the name of any test in the price schedules, it will be presumed that the particular test has been offered free of charge. Further, in case any Bidder indicates that he shall not carry out a particular test, his offer shall be considered incomplete and shall be liable to be rejected. The Employer reserves the right to waive the repeating of type tests partly or fully and in case of waival, test charges for the same shall not be payable.

9.4 The Employer reserves the right to witness any or all the type tests. The Employer shall bear all expenses for deputation of Employer's representative(s) for witnessing the type tests except in the case of re-deputation if any, necessitated due to no fault of the Employer.

9.5 The list of makes of various items, for which Type test reports are not required to be submitted are specified at Annexure-J.

10.0 Deleted.

11.0 PACKAGING & PROTECTION

11.1 All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. On request of the Employer, the Bidder shall also submit packing details/associated drawing for any equipment/material under his scope of supply, to facilitate the Employer to repack any equipment/material at a later date, in case the need arises. While packing all the materials, the limitation from the point of view of availability of Railway wagon sizes in India should be taken into account. The Bidder shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. Any demurrage, wharfage and other such charges claimed by the transporters, railways etc. shall be to the account of the Contractor. Employer/BHEL takes no responsibility of the availability of the wagons.

11.2 All coated surfaces shall be protected against abrasion, impact, discolouration and any other damages. All exposed threaded portions shall be suitably protected with either a metallic or a non-metallic protecting device. All ends of all valves and pipings and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage.

12.0 FINISHING OF METAL SURFACES

12.1 All metal surfaces shall be subjected to treatment for anti-corrosion protection. All ferrous surfaces for external use unless otherwise stated elsewhere in the specification or specifically agreed, shall be hot-dip galvanized after fabrication. All steel conductors including those used for earthing/grounding (above ground level) shall also be galvanized according to IS: 2629.

12.2 HOT DIP GALVANISING

12.2.1 The minimum weight of the zinc coating shall be 610 gm/sq.m and minimum average thickness of coating shall be 86 microns for all items having thickness 6mm and above. For items lower than 6mm thickness requirement of coating thickness shall be as per relevant ASTM. For surface which shall be embedded in concrete, the zinc coating shall be 610 gm/sq.m minimum.

12.2.2 The galvanized surfaces shall consist of a continuous and uniform thick coating of zinc, firmly adhering to the surface of steel. The finished surface shall be clean and smooth and shall be free from defects like discoloured patches, bare spots, unevenness of coating, spelter which is loosely attached to the steel globules, spiky deposits, blistered surface, flaking or peeling off, etc. The presence of any of these defects noticed on visual or microscopic inspection shall render the material liable to rejection.

12.2.3 After galvanizing, no drilling or welding shall be performed on the galvanized parts of the equipment excepting that nuts may be threaded after galvanizing. Sodium dichromate or alternate approved treatment shall be provided to avoid formation of white rust after hot dip galvanization.

12.2.4 The galvanized steel shall be subjected to four numbers of one minute dips in copper sulphate solution as per IS-2633.

12.2.5 Sharp edges with radii less than 2.5 mm shall be able to withstand four immersions of the Standard Preece test. All other coatings shall withstand six immersions. The following galvanizing tests should essentially be performed as per relevant Indian Standards.

- Coating thickness
- Uniformity of zinc
- Adhesion test
- Mass of zinc coating

12.2.6 Galvanised material must be transported properly to ensure that galvanised surfaces are not damaged during transit. Application of touch-up zinc rich paint at site shall be allowed with approval of Engineer Incharge.

12.3 PAINTING

12.3.1 All sheet steel work shall be degreased, pickled, phosphated in accordance with the IS6005 "Code of practice for phosphating iron and sheet". All surfaces, which will not be easily accessible after shop assembly, shall beforehand be treated and protected for the life of the equipment. The surfaces, which are to be finished painted after installation or require corrosion protection until installation, shall be shop painted with at least two coats of primer. Oil, grease, dirt and swaf shall be thoroughly removed by emulsion cleaning. Rust and scale shall be removed by pickling with dilute acid followed by washing with running water, rinsing with slightly alkaline hot water and drying.

12.3.2 Hot Phosphating shall be done for phosphating process under pretreatment of sheets After phosphating, thorough rinsing shall be carried out with clean water followed by final rinsing with dilute dichromate solution and oven drying. The phosphate coating shall be sealed with application of two coats of ready mixed, stoving type zinc chromate primer. The first coat may be "flash dried" while the second coat shall be stoved.

12.3.3 After application of the primer, two coats of finishing synthetic enamel paint shall be applied, each coat followed by stoving. The second finishing coat shall be applied after inspection of first coat of painting.

12.3.4 The exterior and interior colour of the paint in case of new substations shall preferably be RAL 7032 for all equipment, marshalling boxes, junction boxes, control cabinets, panels etc. unless specifically mentioned under respective sections of the equipments. Glossy white colour inside the equipments /boards /panels/junction boxes is also acceptable. The exterior colour for panels shall be matching with the existing panels in case of extension of a substation. Each coat of primer and finishing paint shall be of slightly different shade to enable inspection of the painting. A small quantity of finishing paint shall be supplied for minor touching up required at site after installation of the equipments.

12.3.5 In case the contractor proposes to follow his own standard surface finish and protection procedures or any other established painting procedures, like electrostatic painting etc., the procedure shall be submitted during detailed engineering for Employer's review & approval.

12.3.6 The colour scheme as given below shall be followed for Fire Protection and Air Conditioning systems

S.No.	PIPE LINE	Base colour	Band colour
Fire Protection System			
1	Hydrant and Emulsifier system pipeline/NIFPS	FIRE RED	-
2	Emulsifier system detection line – water	FIRE RED	Sea Green
3	Emulsifier system detection line –Air	FIRE RED	Sky Blue
4	Pylon support pipes	FIRE RED	
Air Conditioning Plant			
5	Refrigerant gas pipeline – at compressor suction	Canary Yellow	-
6	Refrigerant gas pipeline – at compressor discharge	Canary Yellow	Red
7	Refrigerant liquid pipeline	Dark Admiralty Green	-
8	Chilled water pipeline	Sea Green	-
9	Condenser water pipeline	Sea Green	Dark Blue

The direction of flow shall be marked by → (arrow) in black colour.

Base Colour Direction of flow Band Colour

12.3.7 For aluminium casted surfaces, the surface shall be with smooth finish. Further, in case of aluminium enclosures, the surface shall be coated with powder (coating thickness of 60 microns) after surface preparation for painting. For stainless steel surfaces, no painting is envisaged.

12.3.8 Band colour is required for Emulsifier system detection line only if both water and air detection lines are present at the same substation. Further, band colour shall be applied at an interval of 2 meters approx. along the length and minimum width of band shall be 25mm.

13.0 Deleted.

14.0 TOOLS

14.1 Deleted.

14.2 SPECIAL TOOLS AND TACKLES

The bidder shall supply all special tools and tackles required for Operation and maintenance of equipment. The special tools and tackles shall only cover items which are specifically required for the equipment offered and are proprietary in nature. The list of special tools and tackles, if any, shall be finalized during detail engineering and the same shall be supplied without any additional cost implication to the Employer.

14.3 Deleted.

15.0 AUXILIARY SUPPLY

15.1 The auxiliary power for station supply, including the equipment drive, cooling system of any equipment, air-conditioning, lighting etc shall be designed for the specified Parameters as under. The DC supply for the instrumentation and PLCC system shall also conform the parameters as indicated in the following table:

Normal Voltage	Variation in Voltage	Frequency in HZ	Phase/Wire	Neutral connection
415V	± 10%	50 ± 5%	3/4 Wire	Solidly Earthed.
240V	± 10%	50 ± 5%	1/2 Wire	Solidly Earthed.
220V	190V to 240V	DC	Isolated 2 wire System	-
110V	95V to 120V	DC	Isolated 2 wire System	-
48V	--	DC	2 wire system (+) earthed	-

Combined variation of voltage and frequency shall be limited to ± 10%.

15.2 Pickup value of binary input modules of Intelligent Electronic Devices, Digital protection couplers, Analog protection couplers shall not be less than 50% of the specified rated station auxiliary DC supply voltage level.

16.0 SUPPORT STRUCTURE (ONLY OF CIRCUIT BREAKER)

16.1 The equipment support structures shall be suitable for equipment connections at the first level i.e 14.0-meter, 8.0-meter, 5.9 meter and 4.6 meter from plinth level for 765kV, 400kV, 220kV and 132kV substations respectively. All equipment support structures shall be supplied alongwith brackets, angles, stools etc. for attaching the operating mechanism, control cabinets & marshalling box (wherever applicable) etc.

16.2 The minimum vertical distance from the bottom of the lowest porcelain/polymer part of the bushing, porcelain/polymer enclosures or supporting insulators to the bottom of the equipment base, where it rests on the foundation pad shall be 2.55 metres.

17.0 CLAMPS AND CONNECTORS INCLUDING TERMINAL CONNECTORS (For Lightning Arrester & Wave Trap only)

17.1 All power clamps and connectors shall conform to IS:5561 or other equivalent international standard and shall be made of materials listed below :

Sl. No.	Description	Materials
a)	For connecting ACSR conductors/AAC conductors/ Aluminium tube	Aluminum alloy casting, conforming to designation **4600** of IS:617 and all test shall conform to IS:617
b)	For connecting equipment terminals mad of copper with ACSR conductors/AAC conductors/ Aluminium tube	Bimetallic connectors made from aluminum alloy casting, conforming to designation **4600** of IS:617 with 2mm thick bimetallic liner/strip and all test shall conform to IS:617
c)	For connecting G.I	Galvanised mild steel shield wire
d)	Bolts, nuts & plain washers	Electro-galvanised for sizes below M12, for others hot dip galvanised.
e)	Spring washers	Electro-galvanised mild steel suitable for atleast service condition-3 as per IS:1573

17.2 Necessary clamps and connectors shall be supplied for all equipment and connections. If corona rings are required to meet these requirements they shall be considered as part of that equipment and included in the scope of work.

17.3 Where copper to aluminum connections are required, bi-metallic clamps shall be used, which shall be properly designed to ensure that any deterioration of the connection is kept to a minimum and restricted to parts which are not current carrying or subjected to stress.

17.4 Low voltage connectors, grounding connectors and accessories for grounding all equipment as specified in each particular case, are also included in the scope of Work.

17.5 No current carrying part of any clamp shall be less than 10 mm thick. All ferrous parts shall be hot dip galvanised. Copper alloy liner/strip of minimum 2 mm thickness shall be cast integral with aluminum body or 2 mm thick bi-metallic liner/strips shall be provided for Bi-metallic clamps.

17.6 All casting shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.

17.7 Flexible connectors, braids or laminated straps made for the terminal clamps for bus posts shall be suitable for both expansion or through (fixed/sliding) type connection of IPS AL tube as required. In both the cases the clamp height (top of the mounting pad to centre line of the tube) should be same.

17.8 Current carrying parts (500A and above) of the clamp/connector shall be provided with minimum four numbers of bolts preferably for 132kV and above.

17.9 All current carrying parts shall be designed and manufactured to have minimum contact resistance.

17.10 Power Clamps and connectors shall be designed to control corona as per requirement.

17.11 Tests

Clamps and connectors should be type tested on minimum three samples as per IS:5561 and shall also be subjected to routine tests as per IS:5561. Following type test reports shall be submitted for approval. Type test once conducted shall hold good. The requirement of test conducted within last ten years, shall not be applicable.

i) Temperature rise test (maximum temperature rise allowed is 35°C over 50°C ambient)

ii) Short time current test

iii) Corona (dry) and RIV (dry) test [for 132kV and above voltage level clamps]

iv) Resistance test and Pullout strength test

v) Cantilever Strength test on bus support clamps & connectors

18.0 CONTROL CABINETS, JUNCTION BOXES, TERMINAL BOXES MARSHALLING BOXES FOR OUTDOOR EQUIPMENT

18.1 All types of boxes, cabinets etc. shall generally conform to & be tested in accordance with IS/IEC 61439-0, as applicable, and the clauses given below:

18.2 Control cabinets, junction boxes, Marshalling boxes & terminal boxes, Out door ACDB cum DCDB panels shall be made of stainless steel of atleast 1.5 mm thick or aluminum enclosure of atleast 1.6 mm thick and shall be dust, water and vermin proof. Stainless steel used shall be of grade SS304 (SS316 for coastal area) or better. The box shall be properly braced to prevent wobbling. There shall be sufficient reinforcement to provide level surfaces, resistance to vibrations and rigidity during transportation and installation. In case of aluminum enclosed box the thickness of aluminum shall be such that it provides adequate rigidity and long life as comparable with sheet steel of specified thickness.

Control cabinets, junction boxes, marshalling boxes & terminal boxes, out-door ACDB cum DCDB panels shall have adequate space/clearance as per guidelines/technical specifications to access/replace any component. Necessary component labelling to be also done on non-conducting sheet.

For CONTROL CABINETS, JUNCTION BOXES, TERMINAL BOXES MARSHALLING BOXES

FOR OUTDOOR EQUIPMENT Junction Box, wire should be as per IS or equivalent IEC with FRLS grade.

Machine laid PU Foam gasket may be permitted for use in Control Cabinets etc.

18.3 A canopy and sealing arrangements for operating rods shall be provided in marshalling boxes / Control cabinets to prevent ingress of rain water.

18.4 Cabinet/boxes with width more than 700 mm shall be provided with double hinged doors with padlocking arrangements. The distance between two hinges shall be adequate to ensure uniform sealing pressure against atmosphere.

18.5 All doors, removable covers and plates shall be gasketed all around with suitably profiled EPDM/Neoprene/PU gaskets. The gasket shall be tested in accordance with approved quality plan, IS:11149 and IS:3400. Ventilating Louvers, if provided, shall have screen and filters. The screen shall be fine wire mesh made of brass.

Further, the gasketing arrangement shall be such that gaskets are pasted in slots (in door fabrication/gasket itself) in order to prevent ingression of dust and moisture inside the panels so that no internal rusting occurs in panels during the operation of the equipment.

18.6 All boxes/cabinets shall be designed for the entry of cables by means of weather proof and dust-proof connections. Boxes and cabinets shall be designed with generous clearances to avoid interference between the wiring entering from below and any terminal blocks or accessories

mounted within the box or cabinet. Suitable cable gland plate above the base of the marshalling kiosk/box shall be provided for this purpose along with the proper blanking plates. Necessary number of cable glands shall be supplied and fitted on this gland plate. Gland plate shall have provision for some future glands to be provided later, if required. The Nickel plated glands shall be dust proof, screw on & double compression type and made of brass. The gland shall have provision for securing armour of the cable separately and shall be provided with earthing tag. The glands shall conform to BS:6121.

18.7 A 240V, single phase, 50 Hz, 15 amp AC plug and socket shall be provided in the cabinet with ON-OFF switch for connection of hand lamps. Plug and socket shall be of industrial grade.

18.8 LED based illumination of minimum 9 watts shall be provided. The switching of the fittings shall be controlled by the door switch.

For junction boxes of smaller sizes such as lighting junction box, manual operated earth switch mechanism box etc., plug socket, heater and illumination is not required to be provided.

18.9 All control switches shall be of MCB/rotary switch type and Toggle/piano switches shall not be accepted.

18.10 Earthing of the cabinet shall be ensured by providing two separate earthing pads. The earth wire shall be terminated on to the earthing pad and secured by the use of self etching washer. Earthing of hinged door shall be done by using a separate earth wire.

18.11 The bay marshalling kiosks shall be provided with danger plate and a diagram showing the numbering/connection/feruling by pasting the same on the inside of the door.

18.12 The following routine tests alongwith the routine tests as per IS:5039 shall also be conducted:

i) Check for wiring

ii) Visual and dimension check

18.13 The enclosure of bay marshalling kiosk, junction box, terminal box and control cabinets shall conform to IP-55 as per IS/IEC60947 including application of 1kV rms for 1 (one) minute, after IP-55 test.

19.0 Deleted.

20.0 TERMINAL BLOCKS AND WIRING

20.1 Control and instrument leads from the switchboards or from other equipment will be brought to terminal boxes or control cabinets in conduits. All interphase and external connections to equipment or to control cubicles will be made through terminal blocks.

20.2 Terminal blocks shall be 650V grade and have continuous rating to carry the maximum expected current on the terminals and non-breakable type. These shall be of moulded piece, complete with insulated barriers, stud type terminals, washers, nuts and lock nuts. Screw clamp, overall insulated, insertion type, rail mounted terminals can be used in place of stud type terminals. But the terminal blocks shall be non-disconnecting stud type except for the secondary junction boxes of Current Transformer and Voltage Transformer.

20.3 Terminal blocks for current transformer and voltage transformer secondary leads shall be provided with test links and isolating facilities. The current transformer secondary leads shall also be provided with short circuiting and earthing facilities.

20.4 The terminal shall be such that maximum contact area is achieved when a cable is terminated. The terminal shall have a locking characteristic to prevent cable from escaping from the terminal clamp unless it is done intentionally.

20.5 The conducting part in contact with cable shall preferably be tinned or silver plated however Nickel plated copper or zinc plated steel shall also be acceptable.

20.6 The terminal blocks shall be of extensible design, multilayer terminal arrangement is not allowed in any junction box (Common MB, Individual MB, JB etc.). There should be sufficient space at both sides of terminals so that ferrule number of wires / TB numbers are clearly visible during wire removal or insertion.

20.7 The terminal blocks shall have locking arrangement to prevent its escape from the mounting rails.

20.8 The terminal blocks shall be fully enclosed with removable covers of transparent, nondeteriorating type plastic material. Insulating barriers shall be provided between the terminal blocks. These barriers shall not hinder the operator from carrying out the wiring without removing the barriers.

20.9 Unless otherwise specified terminal blocks shall be suitable for connecting the following conductors on each side.

a) All circuits except CT/PT circuits	Minimum of two of 2.5 sq mm copper flexible.
b) All CT/PT circuits	Minimum of 4 nos. of 2.5 sq mm copper flexible.

20.10 The arrangements shall be in such a manner so that it is possible to safely connect or disconnect terminals on live circuits and replace fuse links when the cabinet is live.

20.11 Atleast 20 % spare terminals shall be provided on each panel/cubicle/box and these spare terminals shall be uniformly distributed on all terminals rows.

20.12 There shall be a minimum clearance of 250 mm between the First/bottom row of terminal block and the associated cable gland plate for outdoor ground mounted marshalling box and the clearance between two rows of terminal blocks shall be a minimum of 150 mm.

20.13 The Contractor shall furnish all wire, conduits and terminals for the necessary interphase electrical connections (where applicable) as well as between phases and common terminal boxes or control cabinets

21.0 LAMPS & SOCKETS

21.1 Lamps & Sockets

All lamps shall use a socket base as per IS-1258, except in the case of signal lamps.

All sockets (convenience outlets) shall be suitable to accept both 5 Amp & 15 Amp pin round Standard Indian plugs. They shall be switched sockets with shutters.

21.2 Hand Lamp:

A 240 Volts, single Phase, 50 Hz AC plug point shall be provided in the interior of each cubicle with ON-OFF Switch for connection of hand lamps.

21.3 Switches and Fuses:

21.3.1 Each panel shall be provided with necessary arrangements for receiving, distributing, isolating and fusing of DC and AC supplies for various control, signaling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with miniature circuit breaker / switch fuse units. Selection of the main and Sub-circuit fuse ratings shall be such as to ensure selective clearance of sub-circuit faults. Potential circuits for relaying and metering shall be protected by HRC fuses.

21.3.2 All fuses shall be of HRC cartridge type conforming to relevant IS mounted on plug-in type fuse bases. Miniature circuit breakers with thermal protection and alarm contacts will also be accepted. All accessible live connection to fuse bases shall be adequately shrouded. Fuses shall have operation indicators for indicating blown fuse condition. Fuse carrier base shall have imprints of the fuse rating and voltage.

22.0 BUSHINGS, HOLLOW COLUMN INSULATORS, SUPPORT INSULATORS:

22.1 Bushings shall be manufactured and tested in accordance with IS:2099 & IEC-60137 while hollow column insulators shall be manufactured and tested in accordance with IEC-62155/IS:5621.The support insulators shall be manufactured and tested as per IS:2544/IEC-60168 and IEC-60273. The insulators shall also conform to IEC-60815 as applicable.

The bidder may also offer composite hollow insulators, conforming to IEC-61462.

22.2 Support insulators, bushings and hollow column insulators shall be manufactured from high quality porcelain. Porcelain used shall be homogeneous, free from laminations, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified tough and impervious to moisture.

22.3 Glazing of the porcelain shall be uniform brown in colour, free from blisters, burrs and similar other defects.

22.4 Support insulators/bushings/hollow column insulators shall be designed to have ample insulation, mechanical strength and rigidity for the conditions under which they will be used.

22.5 When operating at normal rated voltage there shall be no electric discharge between the conductors and bushing which would cause corrosion or injury to conductors, insulators or supports by the formation of substances produced by chemical action. No radio interference shall be caused by the insulators/bushings when operating at the normal rated voltage.

22.6 Bushing porcelain shall be robust and capable of withstanding the internal pressures likely to occur in service. The design and location of clamps and the shape and the strength of the porcelain flange securing the bushing to the tank shall be such that there is no risk of fracture. All portions of the assembled porcelain enclosures and supports other than gaskets, which may in any way be exposed to the atmosphere shall be composed of completely non hygroscopic material such as metal or glazed porcelain.

22.7 All iron parts shall be hot dip galvanised and all joints shall be air tight. Surface of joints shall be trued up porcelain parts by grinding and metal parts by machining. Insulator/bushing design shall be such as to ensure a uniform compressive pressure on the joints.

22.8 Void

22.9 Deleted.

23.0 MOTORS

Motors shall be "Squirrel Cage" three phase induction motors of sufficient size capable of satisfactory operation for the application and duty as required for the driven equipment and shall be subjected to routine tests as per applicable standards. The motors shall be of approved make.

23.1 Enclosures

a) Motors to be installed outdoor without enclosure shall have hose proof enclosure equivalent to IP-55 as per IS: 4691. For motors to be installed indoor i.e. inside a box, the motor enclosure, shall be dust proof equivalent to IP-44 as per IS: 4691.

b) Two independent earthing points shall be provided on opposite sides of the motor for bolted connection of earthing conductor.

c) Motors shall have drain plugs so located that they will drain water resulting from condensation or other causes from all pockets in the motor casing.

d) Motors weighing more than 25 Kg. shall be provided with eyebolts, lugs or other means to facilitate lifting.

23.2 Operational Features

a) Continuous motor rating (name plate rating) shall be at least ten (10) percent above the maximum load demand of the driven equipment at design duty point and the motor shall not be over loaded at any operating point of driven equipment that will rise in service.

b) Motor shall be capable at giving rated output without reduction in the expected life span when operated continuously in the system having the particulars as given in Clause 15.0 of this Section.

23.3 Starting Requirements:

a) All induction motors shall be suitable for full voltage direct-on-line starting. These shall be capable of starting and accelerating to the rated speed alongwith the driven equipment without exceeding the acceptable winding temperature even when the supply voltage drops down to 80% of the rated voltage.

b) Motors shall be capable of withstanding the electrodynamic stresses and heating imposed if it is started at a voltage of 110% of the rated value.

c) The locked rotor current shall not exceed six (6) times the rated full load current for all motors, subject to tolerance as given in IS:325.

d) Motors when started with the driven equipment imposing full starting torque under the supply voltage conditions specified under Clause 15.0 shall be capable of withstanding atleast two successive starts from cold condition at room temperature and one start from hot condition without injurious heating of winding. The motors shall also be suitable for three equally spread starts per hour under the above referred supply condition.

e) The locked rotor withstand time under hot condition at 110% of rated voltage shall be more than starting time with the driven equipment of minimum permissible voltage by at least two seconds or 15% of the accelerating time whichever is greater. In case it is not possible to meet the above requirement, the Bidder shall offer centrifugal type speed switch mounted on the motor shaft which shall remain closed for speed lower than 20% and open for speeds above 20% of the rated speed. The speed switch shall be capable of withstanding 120% of the rated speed in either direction of rotation.

23.4 Running Requirements:

a) The maximum permissible temperature rise over the ambient temperature of 50 degree C shall be within the limits specified in IS:325 (for 3-phase induction motors) after adjustment due to increased ambient temperature specified.

b) The double amplitude of motor vibration shall be within the limits specified in IS: 4729. Vibration shall also be within the limits specified by the relevant standard for the driven equipment when measured at the motor bearings.

c) All the induction motors shall be capable of running at 80% of rated voltage for a period of 5 minutes with rated load commencing from hot condition.

23.5 TESTING AND COMMISSIONING

An indicative list of tests is given below. Contractor shall perform any additional test based on specialities of the items as per the field Q.P./ Instructions of the equipment Contractor or Employer without any extra cost to the Employer. The Contractor shall arrange all instruments required for conducting these tests alongwith calibration certificates and shall furnish the list of instruments to the Employer for approval.

(a) Insulation resistance.

(b) Phase sequence and proper direction of rotation.

(c) Any motor operating incorrectly shall be checked to determine the cause and the conditions corrected.

ANNEXURE-A

CORONA AND RADIO INTERFERENCE VOLTAGE (RIV) TEST

1. General

Unless otherwise stipulated, all equipment together with its associated connectors, where applicable, shall be tested for external corona (for 400kV & above) both by observing the voltage level for the extinction of visible corona under falling power frequency voltage and by measurement of radio interference voltage (RIV) for 132kV and above.

2. Test Levels:

The test voltage levels for measurement of external RIV and for corona extinction voltage are listed under the relevant clauses of the specification.

3. Test Methods for RIV:

3.1 RIV tests shall be made according to measuring circuit as per International Special-Committee on Radio Interference (CISPR) Publication 16-1(1993) Part -1. The measuring circuit shall preferably be tuned to frequency with 10% of 0.5 Mhz but other frequencies in the range of 0.5 MHz to 2 MHz may be used, the measuring frequency being recorded. The results shall be in microvolts.

3.2 Alternatively, RIV tests shall be carried out in accordance with relevant IEC of respective equipment or NEMA standard Publication No. 107-1964.

3.3 In measurement of, RIV, temporary additional external corona shielding may be provided. In measurements of RIV only standard fittings of identical type supplied with the equipment and a simulation of the connections as used in the actual installation will be permitted in the vicinity within 3.5 meters of terminals.

3.4 Ambient noise shall be measured before and after each series of tests to ensure that there is no variation in ambient noise level. If variation is present, the lowest ambient noise level will form basis for the measurements. RIV levels shall be measured at increasing and decreasing voltages of 85%, 100%, and 110% of the specified RIV test voltage for all equipment unless otherwise specified. The specified RIV test voltage for 765kV, 400 kV, 220 KV is listed in the detailed specification together with maximum permissible RIV level in microvolts.

3.5 The metering instruments shall be as per CISPR recommendation or equivalent device so long as it has been used by other testing authorities.

3.6 The RIV measurement may be made with a noise meter. A calibration procedure of the frequency to which noise meter shall be tuned shall establish the ratio of voltage at the high voltage terminal to voltage read by noise meter.

4. Test Methods for Visible Corona

The purpose of this test is to determine the corona extinction voltage of apparatus, connectors etc. The test shall be carried out in the same manner as RIV test described above with the exception that RIV measurements are not required during test and a search technique shall be used near the onset and extinction voltage, when the test voltage is raised and lowered to determine their precise values. The test voltage shall be raised to 110% of specified corona extinction voltage and maintained there for five minutes. In case corona inception does not take place at 110%, test shall be stopped,

otherwise test shall be continued and the voltage will then be decreased slowly until all visible corona disappears. The procedure shall be repeated at least 3 times with corona inception and extinction voltage recorded each time. The corona extinction voltage for purposes of determining compliance with the specification shall be the lowest of the three values at which visible corona (negative or positive polarity) disappears.

The test to determine the visible corona extinction voltage need not be carried out simultaneously with test to determine RIV levels.

However, both test shall be carried out with the same test set up and as little time duration between tests as possible. No modification on treatment of the sample between tests will be allowed. Simultaneous RIV and visible corona extinction voltage testing may be permitted at the discretion of Employer's inspector if, in his opinion, it will not prejudice other test

5. Test Records:

In addition to the information previously mentioned and the requirements specified as per CISPR or NEMA 107-1964 the following data shall be included in test report:

a) Background noise before and after test.

b) Detailed procedure of application of test voltage.

c) Measurements of RIV levels expressed in micro volts at each level.

d) Results and observations with regard to location and type of interference sources detected at each step.

e) Test voltage shall be recorded when measured RIV passes through 100 microvolts in each direction.

f) Onset and extinction of visual corona for each of the four tests required shall be recorded.

SEISMIC WITHSTAND TEST PROCEDURE

The seismic withstanding test on the complete equipment (for 400kV and above) shall be carried out along with supporting structure. Seismic Withstand Test carried out using either lattice or pipe structure is acceptable." **Seismic Calculations certified by NABL Labs shall also be acceptable**

The Bidder shall arrange to transport the structure from his Contractor's premises/ POWERGRID sites for the purpose of seismic withstand test only.

The seismic level specified shall be applied at the base of the structure. The accelerometers shall be provided at the Terminal Pad of the equipment and any other point as agreed by the Employer. The seismic test shall be carried out in all possible combinations of the equipment. The seismic test procedure shall be furnished for approval of the Employer.

The frequency range for the earthquake spectra shall be as per IEC–62271-300.

ANNEXURE-C

LIST OF GENERAL STANDARDS AND CODES

CODES	TITLE
--	India Electricity Rules
--	Indian Electricity Act
--	Indian Electricity (Supply) Act
--	Indian Factories Act
IS-5	Colors for Ready Mixed Paints and Enamels
IS-335	New Insulating Oils
IS-617	Aluminium and Aluminium Alloy Ingots and Castings for General Engineering Purposes
IS-1448 (P1 to P 145)	Methods of Test for Petroleum and its Products
IS-2071 (P1 to P3)	Methods of High Voltage Testing
IS-12063	Classification of degrees of protection provided by enclosures of electrical equipment
IS-2165 ; P1:1997, P2:1983	Insulation Coordination
IS-3043	Code of Practice for Earthing
IS-6103	Method of Test for Specific Resistance (Resistivity) of Electrical Insulating Liquids
IS-6104	Method of Test for Interfacial Tension of Oil against Water by the Ring Method
IS-6262	Method of test for Power factor & Dielectric Constant of Electrical Insulating Liquids
IS-6792	Method for determination of electric strength of insulating oils
IS-5578	Guide for marking of insulated conductors
IS-11353	Guide for uniform system of marking & identification of conductors & apparatus terminals.
IS-8263	Methods for Radio Interference Test on High voltage Insulators
IS-9224 (Part 1,2&4)	Low Voltage Fuses
IEC-60060 (Part 1 to P4)	High Voltage Test Techniques
IEC 60068	Environmental Test
IEC-60117	Graphical Symbols
IEC-60156	Method for the Determination of the Electrical Strength of Insulation Oils
IEC-60270	Partial Discharge Measurements
IEC-60376	Specification and Acceptance of New Sulphur Hexafloride
IEC-60437	Radio Interference Test on High Voltage Insulators
IEC-60507	Artificial Pollution Tests on High Voltage Insulators to be used on AC Systems
IEC-62271-1	Common Specification for High Voltage Switchgear & Control gear Standards
IEC-60815	Guide for the Selection of Insulators in respect of Polluted Conditions

CODES	TITLE
IEC-60865 (P1 & P2)	Short Circuit Current - Calculation of effects
ANSI-C.1/NFPA.70	National Electrical Code
ANSI-C37.90A	Guide for Surge Withstand Capability (SWC) Tests
ANSI-C63.21, C63.3	Specification for Electromagnetic Noise and Field Strength Instrumentation 10 KHz to 1 GHZ
C36.4ANSI-C68.1	Techniquest for Dielectric Tests
ANSI-C76.1/EEE21	Standard General Requirements and Test Procedure for Outdoor Apparatus Bushings
ANSI-SI-4	Specification for Sound Level Meters
ANSI-Y32-2/C337.2	Drawing Symbols
ANSI-Z55.11	Gray Finishes for Industrial Apparatus and Equipment No. 61 Light Gray
NEMA-107T	Methods of Measurements of RIV of High Voltage Apparatus
NEMA-ICS-II	General Standards for Industrial Control and Systems Part ICSI-109
CISPR-1	Specification for CISPR Radio Interference Measuring Apparatus for the frequency range 0.15 MHz to 30 MHz
CSA-Z299.1-1978h	Quality Assurance Program Requirements
CSA-Z299.2-1979h	Quality Control Program Requirements
CSA-Z299.3-1979h	Quality Verification Program Requirements
CSA-Z299.4-1979h	Inspection Program Requirements
TRANSFORMERS AND REACTORS	
IS:10028 (Part 2 & 3)	Code of practice for selection, installation & maintenance of Transformers (P1:1993), (P2:1991), (P3:1991)
IS-2026 (P1 to P4)	Power Transformers
IS-3347 (part 1 to Part 8)	Dimensions for Porcelain transformer Bushings for use in lightly polluted atmospheres
IS-3639	Fittings and Accessories for Power Transformers
IS-6600	Guide for Loading of oil immersed Transformers
IEC-60076 (Part 1 to 5)	Power Transformers
IEC-60214	On-Load Tap-Changers
IEC-60289	Reactors
IEC- 60354	Loading Guide for Oil - Immersed power transformers
IEC-60076-10	Determination of Transformer and Reactor Sound Levels
ANSI-C571280	General requirements for Distribution, Power and Regulating Transformers
ANSI-C571290	Test Code for Distribution, Power and Regulation Transformers
ANSI-C5716	Terminology & Test Code for Current Limiting Reactors
ANSI-C5721	Requirements, Terminology and Test Code for Shunt Reactors Rated Over 500 KVA
ANSI-C5792	Guide for Loading Oil-Immersed Power Transformers upto and including 100 MVA with 55 deg C or 65 deg C Winding Rise

ANNEXURE-C

CODES	TITLE
ANSI-CG,1EEE-4	Standard Techniques for High Voltage Testing
IEC 60076	Power transformers
IEC 60076-1	Part 1: General
IEC 60076-2	Part 2: Temperature rise
IEC 60076-3	Part 3: Insulation levels, dielectric tests and external clearances in air
IEC 60076-4	Part 4: Guide to the lightning impulse and switching impulse testing - Power transformers and reactors
IEC 60076-3-1	Part 3-1: Insulation Levels and Dielectric Tests –External Clearances in Air
IEC 60076-5	Part 5: Ability to withstand short circuit
IEC 60076-6	Part 6: Reactors
IEC 60076-7	Part 7: Loading guide for oil-immersed power transformers
IEC 60076-8	Part 8: Application guide
IEC 60076-10	Part 10: Determination of sound levels
IEC 60076-10-1	Part 10-1: Determination of sound levels - Application guide
IEC 60076-11	Part 11: Dry-type transformers
IEC 60076-12	Part 12: Loading guide for dry-type power transformers
IEC 60076-13	Part 13: Self-protected liquid-filled transformers
IEC 60076-14	Part 14: Design and application of liquid-immersed power transformers using high-temperature insulation materials
IEC 60076-15	Part 15: Gas-filled power transformers
IEC 60076-16	Part 16: Transformers for wind turbine applications
IEC 60076-18	Part 18: Measurement of frequency response
IEC 60076-19	Part 19: Rules for the determination of uncertainties in the measurement of losses in power transformers and reactors
IEC 60076-21	Part 21: Standard requirements, terminology, and test code for step-voltage regulators
IEC 60044, BS 3938	Current transformers
IEC 60050	International Electrotechnical Vocabulary
IEC 60050(421)	International Electrotechnical vocabulary- Chapter 421 : Power Transformers and Reactors
IEC 60060	High Voltage test techniques
IEC 60060-1	General definitions and test requirements
IEC 60060-2	Measuring systems
IEC 60071	Insulation co-ordination
IEC 60071-1	Part 1: Definitions, principles and rules
IEC 60071-2	Part 2 : Application guide
IEC 60137	Bushing for alternating voltage above 1000V
IEC 60214	On-Load Tap changers
IEC 255-21-3	Relays vibration

CODES	TITLE
IEC 60270	Partial discharge measurements
IEC 60296	Specification for Unused Mineral Oil for Transformers and Switchgear
IEC 60422	Supervision and Maintenance guide for Mineral Insulating Oil in Electrical Equipment
IEC 60475	Method of Sampling Liquid dielectrics
IEC 60529	Classification of Degrees of Protection provided by Enclosures
IEC 60542	Application Guide for On-Load Tap-Changers
IEC 60567	Guide for the Sampling of Gases and of Oil from Oil-filled Electrical Equipment for the Analysis of Free and Dissolved Gases
IEC 60651	Sound Level Meters
IEC 61083	Digital Recorders and Software for High Voltage Impulse testing
IEC 61083-1	Part 1: Requirements for digital recorders in high voltage impulse tests
IEC 61083-2	Part 2: Evaluation of software used for the determination of the parameters of impulse waveforms
CISPR 16	Specification for radio disturbance and immunity measuring apparatus
CISPR 16-1	Radio disturbance and immunity measuring apparatus
CISPR-18	Radio Interference Characteristics of Power Lines and High Voltage Equipment
ISO 9001	Quality system-Model for Quality Assurance in Design /development
Cigre Publication 202	Guidelines for conducting design reviews for transformers 100 MVA and 123 kV and above. August 2002-Cigre Working Group 12.22
WG 12-15	Guide for Customers Specifications for Transformers 100 MVA and 123 kV and above
WG 12 19	Short Circuit Performance of Transformers.
BS-4360	Specification for weldable structural steel
BS-5135	Specification for arc welding of carbon and carbon manganese steels
BS-5500	Specification for unfired fusion welded pressure vessels
IS-3618	Specification for phosphate treatment of iron & steel for protection against corrosion
IS-6005	Code of practice for phosphating of Iron and Steel
ISO-8501	Preparation of steel surface before application of Paints and related product
IEC-60599	Mineral oil impregnated electrical equipment in service – guide to the interpretation of dissolved and free gases analysis
IS-10593	Method of evaluating the analysis of gases in oil filled electrical equipment in service
IS-2099	Bushings for alternating voltages above 1000 volts

CODES	TITLE
IS-3347 Part I to 8	Dimension for porcelain transformer bushing
DIN-42530	Bushing up to 1000kV from 250A-5000A for liquid filled Transformer
IS-2026 Part 1 to 5	Power transformer
IS-4691	Degrees of protection provided by enclosure for rotating electrical machinery
IEC-60034-5	Degrees of protection provided by integral design of rotating electrical machines(IP Code) classification
IS:325 / IEC -60034	Performance of cooling fan / oil pump motor
IS-13947 part 1 to 5	Specification for low voltage switchgear and control gear
IS:3400	Methods of test for vulcanised rubber
IS:7016 part 1 to 14	Methods of test for coated and treated fabrics
IS:803	Code of practice for design, fabrication and erection of vertical mild steel cylindrical welded oil storage tanks.
IS:3637	Gas operated Relays
IS:335	New Insulating oils – Specification
IEC-62271-203	Gas insulated metal enclosed switchgear for rated voltage above 52kV
IEC-61639	Direct connection between power transformers and gas-insulated metal enclosed switchgear for rated voltages of 52.5 kV and above.
IS:3400 / BS 903 / IS:7016	Air cell (Flexible Air Separator)
IEC 60529 / IP : 55	Degree of protection for cooler control cabinet , MOLG, Cooling fan , oil pump, Buchholz Relay
IEC 60529 / IP : 56	Degree of protection for Pressure Relief Device
IEC 60529 / IP : 43	Degree of protection for Remote tap Changer cubicle (RTCC)
CIRCUIT BREAKERS	
IEC-62271-100	High-voltage switchgear and control gear - Part 100: Alternating current circuit-breakers
IEC-62271-101	High-voltage switchgear and control gear - Part 101: Synthetic testing
IEC-62155	Hollow pressurized and unpressurized ceramic and glass insulators for use in electrical equipment with rated voltages greater than 1000 V
IEC-62271-110	High-voltage switchgear and control gear - Part 110: Inductive load switching
IEC-62271-109	High-voltage switchgear and control gear - Part 110: Inductive load switching
CURRENT TRANSFORMERS, VOLTAGE TRANSFORMERS AND COUPLING CAPACITOR VOLTAGE TRANSFORMERS	
IS-2705- (P1 to P4)	Current Transformers

CODES	TITLE
IS:3156- (P1 to P4)	Voltage Transformers
IS-4379	Identification of the Contents of Industrial Gas Cylinders
IEC-61869 (Part-1)	Instrument transformers - Part 1: General requirements
IEC-61869 (Part-2)	Instrument transformers - Part 2: Additional requirements for current transformers
IEC-61869 (Part-3)	Instrument transformers - Part 3: Additional requirements for inductive voltage transformers
IEC-61869 (Part-4)	Instrument transformers - Part 4: Additional requirements for combined transformers
IEC-61869 (Part-5)	Instrument transformers - Part 5: Additional requirements for capacitor voltage transformers
IEC-61869 (Part-6)	Instrument transformers - Part 6: Additional general requirements for low-power instrument transformers
IEC-61869 (Part-9)	Instrument transformers - Part 9: Digital interface for instrument transformers
IEC-61869 (Part-102)	Instrument transformers - Part 102: Ferroresonance oscillations in substations with inductive voltage transformers
IEC-61869 (Part-103)	Instrument transformers - The use of instrument transformers for power quality measurement
BUSHING	
IS-2099	Bushings for Alternating Voltages above 1000V
IEC-60137	Insulated Bushings for Alternating Voltages above 1000V
SURGE ARRESTERS	
IS-3070 (PART2)	Lightning arresters for alternating current systems : Metal oxide lightning arrestors without gaps
IEC-60099-4	Metal oxide surge arrestors without gaps
IEC-60099-5	Selection and application recommendation
ANSI-C62.1	IEE Standards for S A for AC Power Circuits
NEMA-LA 1	Surge Arresters
CUBICLES AND PANELS & OTHER RELATED EQUIPMENTS	
IS-722, IS-1248	Electrical relays for power system
IS-3231, 3231 (P-3)	Protection
IS:5039	Distributed pillars for Voltages not Exceeding 1000 Volts
IEC-60068.2.2	Basic environmental testing procedures Part 2: Test B: Dry heat
IEC-60529	Degree of Protection provided by enclosures
IEC-60947-4-1	Low voltage switchgear and control gear
IEC-61095	Electromechanical Contactors for household and similar purposes
IEC-60439 (P1 & 2)	Low Voltage Switchgear and control gear assemblies
ANSI-C37.20	Switchgear Assemblies, including metal enclosed bus
ANSI-C37.50	Test Procedures for Low Voltage Alternating Current Power

CODES	TITLE
	Circuit Breakers
ANSI-C39	Electric Measuring instrument
ANSI-C83	Components for Electric Equipment
IS: 8623: (Part I to 3)	Specification for Switchgear & Control Assemblies
NEMA-AB	Moulded Case Circuit and Systems
NEMA-CS	Industrial Controls and Systems
NEMA-PB-1	Panel Boards
NEMA-SG-5	Low voltage Power Circuit breakers
NEMA-SG-3	Power Switchgear Assemblies
NEMA-SG-6	Power switching Equipment
NEMA-5E-3	Motor Control Centers
1248 (P1 to P9)	Direct acting indicating analogue electrical measuring instruments & their accessories
Disconnecting switches	
IEC-62271-102	High-voltage switchgear and control gear - Part 102: Alternating current disconnectors and earthing switches
IEC-60265 (Part 1 & 2)	High Voltage switches
ANSI-C37.32	Schedule of preferred Ratings, Manufacturing Specifications and Application Guide for high voltage Air Switches, Bus supports and switch accessories
ANSI-C37.34	Test Code for high voltage air switches
NEMA-SG6	Power switching equipment
PLCC and line traps	
IS-8792	Line traps for AC power system
IS-8793	Methods of tests for line traps
IS-8997	Coupling devices for PLC systems
IS-8998	Methods of test for coupling devices for PLC systems
IEC-60353	Line traps for A.C. power systems
IEC-60481	Coupling Devices for power line carrier systems
IEC-60495	Single sideboard power line carrier terminals
IEC-60683	Planning of (single Side-Band) power line carrier systems
CIGRE	Teleprotection report by Committee 34 & 35
CIGRE	Guide on power line carrier 1979
CCIR	International Radio Consultative Committee
CCITT	International Telegraph & Telephone Consultative Committee
EIA	Electric Industries Association
Protection and control equipment	
IEC-60051: (P1 to P9)	Recommendations for Direct Acting indicating analogue electrical measuring instruments and their accessories
IEC-60255 (Part 1 to 23)	Electrical relays
IEC-60297 (P1 to P4)	Dimensions of mechanical structures of the 482.6mm (19 inches)

CODES	TITLE
	series
IEC-60359	Expression of the performance of electrical & electronic measuring equipment
IEC-60387	Symbols for Alternating-Current Electricity meters
IEC-60447	Man machine interface (MMI) - Actuating principles
IEC-60521	Class 0.5, 1 and 2 alternating current watt hour metres
IEC-60547	Modular plug-in Unit and standard 19-inch rack mounting unit based on NIM Standard (for electronic nuclear instruments)
ANSI-81	Screw threads
ANSI-B18	Bolts and Nuts
ANSI-C37.1	Relays, Station Controls etc
ANSI-C37.2	Manual and automatic station control, supervisory and associated telemetering equipment
ANSI-C37.2	Relays and relay systems associated with electric power apparatus
ANSI-C39.1	Requirements for electrical analog indicating instruments
MOTORS	
IS-325	Three phase induction motors
IS-4691	Degree of protection provided by enclosure for rotating electrical machinery
IEC-60034 (P1 to P19:)	Rotating electrical machines
IEC-Document 2	Three phase induction motors
(Central Office) NEMA-MGI	Motors and Generators
Electronic equipment and components	
MIL-21B, MIL-833 & MIL-2750	Environmental testing
EC-60068 (P1 to P5)	Printed boards
IEC-60326 (P1 to P2)	Material and workmanship standards
IS-1363 (P1 to P3)	Hexagon head bolts, screws and nuts of product grade C
IS-1364 (P1 to P5)	Hexagon head bolts, screws and nuts of products grades A and B
IS-3138	Hexagonal Bolts and Nuts (M42 to M150)
ISO-898	Fasteners: Bolts, screws and studs
ASTM	Specification and tests for materials
Clamps & connectors	
IS-5561	Electric power connectors
NEMA-CC1	Electric Power connectors for sub station
NEMA-CC 3	Connectors for Use between aluminium or aluminum-Copper Overhead Conductors
Bus hardware and insulators	
IS: 2121	Fittings for Aluminum and steel cored Al conductors for overhead

CODES	TITLE
	power lines
IS-731	Porcelain insulators for overhead power lines with a nominal voltage greater than 1000 V
IS-2486 (P1 to P4)	Insulator fittings for overhead power lines with a nominal voltage greater than 1000 V
IEC-60120	Dimensions of Ball and Socket Couplings of string insulator units
IEC-60137	Insulated bushings for alternating voltages above 1000 V
IEC-60168	Tests on indoor and outdoor post insulators of ceramic material or glass for Systems with Nominal Voltages Greater than 1000 V
IEC-62155	Hollow pressurized and unpressurized ceramic and glass insulators for use in electrical equipment with rated voltages greater than 1 000 V
IEC-60273	Characteristics of indoor and outdoor post insulators for systems with nominal voltages greater than 1000V
IEC-61462	Pressurized and un-pressurized insulator for use in electrical equipment with rated voltage greater than 1000V – Definitions, Test methods, acceptance criteria and design recommendations
IEC-60305	Insulators for overhead lines with nominal voltage above 1000V-ceramic or glass insulator units for ac systems Characteristics of String Insulator Units of the cap and pin type
IEC-60372 (1984)	Locking devices for ball and socket couplings of string insulator units : dimensions and tests
IEC-60383 (P1 and P2)	Insulators for overhead lines with a nominal voltage above 1000 V
IEC-60433	Characteristics of string insulator units of the long rod type
IEC-60471	Dimensions of Clevis and tongue couplings of string insulator units
ANSI-C29	Wet process porcelain insulators
ANSI-C29.1	Test methods for electrical power insulators
ANSI-C92.2	For insulators, wet-process porcelain and toughened glass suspension type
ANSI-C29.8	For wet-process porcelain insulators apparatus, post-type
ANSI-G.8	Iron and steel hardware
CISPR-7B	Recommendations of the CISPR, tolerances of form and of Position, Part 1
ASTM A-153	Zinc Coating (Hot-Dip) on iron and steel hardware
Strain and rigid bus-conductor	
IS-2678	Dimensions & tolerances for Wrought Aluminum and Aluminum Alloys drawn round tube
IS-5082	Wrought Aluminum and Aluminum Alloy Bars. Rods, Tubes and Sections for Electrical purposes
ASTM-B 230-82	Aluminum 1350 H19 Wire for electrical purposes

CODES	TITLE
ASTM-B 231-81	Concentric - lay - stranded, aluminum 1350 conductors
ASTM-B 221	Aluminum - Alloy extruded bar, road, wire, shape
ASTM-B 236-83	Aluminum bars for electrical purpose (Bus-bars)
ASTM-B 317-83	Aluminum-Alloy extruded bar, rod, pipe and structural shapes for electrical purposes (Bus Conductors)
Batteries	
IS:1651	Stationary Cells and Batteries, Lead-Acid Type (with Tubular Positive Plates)
IS:1652	Stationary Cells and Batteries, Lead-Acid Type (with Plante Positive Plates)
IS:1146	Rubber and Plastic Containers for Lead-Acid Storage Batteries
IS:6071	Synthetic Separators for Lead-Acid Batteries
IS:266	Specification for Sulphuric Acid
IS:1069	Specification for Water for Storage Batteries
IS:3116	Specification for Sealing Compound for Lead-Acid Batteries
IS:1248	Indicating Instruments
IS:10918	Vented type nickel Cadmium Batteries
IEC:60896-21&22	Lead Acid Batteries Valve Regulated types – Methods of Tests & Requirements
IEC: 60623	Vented type nickel Cadmium Batteries
IEC:60622	Secondary Cells & Batteries – Sealed Ni-Cd rechargeable single cell
IEC:60623	Secondary Cells & Batteries – Vented Ni-Cd rechargeable single cell
IEC:60896-11	Stationary Lead Acid Batteries – Vented Type – General requirements & method of tests
IEEE-485	Recommended practices for sizing of Lead Acid Batteries
IEEE-1115	Sizing of Ni-Cd Batteries
IEEE-1187	Recommended practices for design & installation of VRLA Batteries
IEEE-1188	Recommended practices for design & installation of VRLA Batteries
IEEE-1189	Guide for selection of VRLA Batteries
Battery Charger	
IS:3895	Mono-crystalline Semiconductor Rectifier Cells and Stacks
IS:4540	Mono-crystalline Semiconductor Rectifier Assemblies and Equipment
IS:6619	Safety Code for Semiconductor Rectifier Equipment
IS:2026	Power Transformers

CODES	TITLE
IS:2959	AC Contactors for Voltages not Exceeding 1000 Volts
IS:1248	Indicating Instruments
IS:2208	HRC Fuses
IS:13947 (Part-3)	Air break switches, air break disconnectors & fuse combination units for voltage not exceeding 1000V AC or 1200V DC
IS:2147	Degree of protection provided by enclosures for low voltage switchgear and control gear
IS:6005	Code of practice for phosphating of Iron and Steel
IS:3231	Electrical relays for power system protection
IS:3842	Electrical relay for AC Systems
IS:5	Colours for ready mix paint
IEEE-484	Recommended Design for installation design and installation of large lead storage batteries for generating stations and substations
IEEE-485	Sizing large lead storage batteries for generating stations and substations
Wires and cables	
ASTMD-2863	Measuring the minimum oxygen concentration to support candle like combustion of plastics (oxygen index)
IS-694	PVC insulated cables for working voltages upto and including 1100 Volts
IS-1255	Code of practice for installation and maintenance of power cables, upto and including 33 kV rating
IS-1554 (P1 and P2)	PVC insulated (heavy duty) electric cables (part 1) for working voltage upto and including 1100 V Part (2) for working voltage from 3.3 kV upto and including 11kV
IS:1753	Aluminium conductor for insulated cables
IS:2982	Copper Conductor in insulated cables
IS-3961 (P1 to P5)	Recommended current ratings for cables
IS-3975	Mild steel wires, formed wires and tapes for armouring of cables
IS-5831	PVC insulating and sheath of electric cables
IS-6380	Elastometric insulating and sheath of electric cables
IS-7098	Cross linked polyethylene insulated PVC sheathed cables for working voltage upto and including 1100 volts
IS-7098	Cross-linked polyethyle insulated PVC sheathed cables for working voltage from 3.3kV upto and including 33 kV
IS-8130	Conductors for insulated electrical cables and flexible cords
IS-1753	Aluminum Conductors for insulated cables
IS-10418	Specification for drums for electric cables
IEC-60096 (part 0 to p4)	Radio Frequency cables
IEC-60183	Guide to the Selection of High Voltage Cables

CODES	TITLE
IEC-60189 (P1 to P7)	Low frequency cables and wires with PVC insulation and PVC sheath
IEC-60227 (P1 to P7)	Polyvinyl Chloride insulated cables of rated voltages up to and including 450/750V
IEC-60228	Conductors of insulated cables
IEC-60230	Impulse tests on cables and their accessories
IEC-60287 (P1 to P3)	Calculation of the continuous current rating of cables (100% load factor)
IEC-60304	Standard colours for insulation for low-frequency cables and wires
IEC-60331	Fire resisting characteristics of Electric cables
IEC-60332 (P1 to P3)	Tests on electric cables under fire conditions
IEC-60502	Extruded solid dielectric insulated power cables for rated voltages from 1 kV upto to 30 kV
IEC-754 (P1 and P2)	Tests on gases evolved during combustion of electric cables
AIR conditioning and ventilation	
IS-659	Safety code for air conditioning
IS-660	Safety code for Mechanical Refrigeration
ARI:520	Standard for Positive Displacement Refrigeration Compressor and Condensing Units
IS:4503	Shell and tube type heat exchanger
ASHRAE-24	Method of testing for rating of liquid coolers
ANSI-B-31.5	Refrigeration Piping
IS:2062	Steel for general structural purposes
IS:655	Specification for Metal Air Dust
IS:277	Specification for Galvanised Steel Sheets
IS-737	Specification for Wrought Aluminium and Aluminium Sheet & Strip
IS-1079	Hot rolled cast steel sheet & strip
IS-3588	Specification for Electrical Axial Flow Fans
IS-2312	Propeller Type AC Ventilation Fans
BS-848	Methods of Performance Test for Fans
BS-6540 Part-I	Air Filters used in Air Conditioning and General Ventilation
BS-3928	Sodium Flame Test for Air Filters (Other than for Air Supply to I.C. Engines and Compressors)
US-PED-2098	Method of cold DOP & hot DOP test
MIL-STD-282	DOP smoke penetration method
ASHRAE-52	Air cleaning device used in general ventilation for removing particle matter
IS:3069	Glossary of Terms, Symbols and Units Relating to Thermal Insulation Materials

CODES	TITLE
IS:4671	Expanded Polystyrene for Thermal Insulation Purposes
IS:8183	Bonded Mineral Wool
IS:3346	Evaluation of Thermal Conductivity properties by means of guarded hot plate method
ASTM-C-591-69	Standard specification for rigid preformed cellular urethane thermal insulation
IS:4894	Centrifugal Fans
BS:848	Method of Performance Test for Centrifugal Fans
IS:325	Induction motors, three-phase
IS:4722	Rotating electrical machines
IS:1231	Three phase foot mounted Induction motors, dimensions of
IS:2233	Designations of types of construction and mounting arrangements of rotating electrical machines
IS:2254	Vertical shaft motors for pumps, dimensions of
IS:7816	Guide for testing insulation resistance of rotating machines
IS:4029	Guide for testing three phase induction motors
IS: 4729	Rotating electrical machines, vibration of, Measurement and evaluation of
IS:4691	Degree of protection provided by enclosures for rotating electrical machinery
IS:7572	Guide for testing single-phase ac motors
IS:2148	Flame proof enclosure for electrical apparatus
BS:4999(Part-51)	Noise levels
Galvanizing	
IS-209	Zinc Ingot
IS-2629	Recommended Practice for Hot-Dip galvanizing on iron and steel
IS-2633	Methods for testing uniformity of coating of zinc coated articles
ASTM-A-123	Specification for zinc (Hot Galavanizing) Coatings, on products Fabricated from rolled, pressed and forged steel shapes, plates, bars and strips
ASTM-A-121-77	Zinc-coated (Galvanized) steel barbed wire
Painting	
IS-6005	Code of practice for phosphating of iron and steel
ANSI-Z551	Gray finishes for industrial apparatus and equipment
SSPEC	Steel structure painting council
Fire protection system	
--	Fire protection manual issued by tariff advisory committee (TAC) of India
HORIZONTAL CENTRIFUGAL PUMPS	
IS:1520	Horizontal centrifugal pumps for clear, cold and fresh water
IS:9137	Code for acceptance test for centrifugal & axial pumps

CODES	TITLE
IS:5120	Technical requirement – Rotodynamic special purpose pumps
API-610	Centrifugal pumps for general services Hydraulic Institutes Standards
BS:599	Methods of testing pumps
PTC-8.2	Power Test Codes - Centrifugal pumps
DIESEL ENGINES	
IS:10000	Methods of tests for internal combustion engines
IS:10002	Specification for performance requirements for constant speed compression ignition engines for general purposes (above 20 kW)
BS:5514	The performance of reciprocating compression ignition (Diesel) engines, utilizing liquid fuel only, for general purposes
ISO:3046	Reciprocating internal combustion engines performance
IS:554	Dimensions for pipe threads where pressure tight joints are required on threads
ASME Power Test Code	Internal combustion engine PTC-17
--	Codes of Diesel Engine Manufacturer's Association, USA
PIPING VALVES & SPECIALITIES	
IS:636	Non percolating flexible fire-fighting delivery hose
IS:638	Sheet rubber jointing and rubber inserting jointing
IS:778	Gun metal gate, globe and check valves for general purpose
IS:780	Sluice valves for water works purposes (50 to 300 mm)
IS:901	Couplings, double male and double female instantaneous pattern for fire fighting
IS:902	Suction hose couplings for fire-fighting purposes
IS:903	Fire hose delivery couplings branch pipe nozzles and nozzle spanner
IS:1538	Cast iron fittings for pressure pipes for water, gas and sewage
IS:1903	Ball valve (horizontal plunger type) including floats for water supply purposes
IS:2062	SP for weldable structural steel
IS:2379	Colour Code for the identification of pipelines
IS:2643	Dimensions of pipe threads for fastening purposes
IS:2685	Code of Practice for selection, installation and maintenance of sluice valves
IS:2906	Sluice valves for water-works purposes (350 to 1200 mm size)
IS:3582	Basket strainers for fire-fighting purposes (cylindrical type)
IS:3589	Electrically welded steel pipes for water, gas and sewage (150 to 2000 mm nominal diameter)
IS:4038	Foot valves for water works purposes
IS:4927	Unlined flax canvas hose for fire fighting

CODES	TITLE
IS:5290	Landing valves (internal hydrant)
IS:5312 (Part-I)	Swing check type reflex (non-return) valves
IS:5306	Code of practice for fire extinguishing installations and equipment on premises
Part-I	Hydrant systems, hose reels and foam inlets
Part-II	Sprinkler systems
BS:5150	Specification for cast iron gate valves
MOTORS & ANNUNCIATION PANELS	
IS:325	Three phase induction motors
IS:900	Code of practice for installation and maintenance of induction motors
IS:996	Single phase small AC and universal electric motors
IS:1231	Dimensions of three phase foot mounted induction motors
IS:2148	Flame proof enclosure of electrical apparatus
IS:2223	Dimensions of flange mounted AC induction motors
IS:2253	Designations for types of construction and mounting arrangements of rotating electrical machines
IS:2254	Dimensions of vertical shaft motors for pumps
IS:3202	Code of practice for climate proofing of electrical equipment
IS:4029	Guide for testing three phase induction motors
IS:4691	Degree of protection provided by enclosure for rotating electrical machinery
IS:4722	Rotating electrical machines
IS:4729	Measurement and evaluation of vibration of rotating electrical machines
IS:5572 (Part-I)	Classification of hazardous areas for electrical installations (Areas having gases and vapours)
IS:6362	Designation of methods of cooling for rotating electrical machines
IS:6381	Construction and testing of electrical apparatus with type of protection 'e'
IS:7816	Guide for testing insulation for rotating machine
IS:4064	Air break switches
IEC DOCUMENT 2 (Control Office) 432	Three Phase Induction Motor
VDE 0530 Part I/66	Three Phase Induction Motor
IS:9224 (Part-II)	HRC Fuses
IS:6875	Push Button and Control Switches
IS:694	PVC Insulated cables
IS:1248	Indicating instruments
IS:375	Auxiliary wiring & busbar markings

CODES	TITLE
IS:2147	Degree of protection
IS:5	Colour Relay and timers
IS:2959	Contactors
PG Test Procedures	
NFPA-13	Standard for the installation of sprinkler system
NFPA-15	Standard for water spray fixed system for the fire protection
NFPA-12A	Standard for Halong 1301 Fire Extinguishing System
NFPA-72E	Standard on Automatic Fire Detectors
--	Fire Protection Manual by TAC (Latest Edition)
NFPA-12	Standard on Carbon dioxide extinguisher systems
IS:3034	Fire of industrial building
--	Electrical generating and distributing stations code of practice
IS:2878	CO2 (Carbon dioxide) Type Extinguisher
IS:2171	DC (Dry Chemical Powder) type
IS:940	Pressurised Water Type
D.G. SET	
IS:10002	Specification for performance requirements for constant speed compression ignition (diesel engine) for general purposes
IS:10000	Method of tests for internal combustion engines
IS:4722	Rotating electrical machines-specification
IS:12063	Degree of protection provided by enclosures
IS:12065	Permissible limit of noise levels for rotating electrical machines
--	Indian Explosive Act 1932
Steel structures	
IS-228 (1992)	Method of Chemical Analysis of pig iron, cast iron and plain carbon and low alloy steels.
IS-802 (P1 to 3)	Code of practice for use of structural steel in overhead transmission line towers
IS-806	Code of practice for use of steel tubes in general building construction
IS-808	Dimensions for hot rolled steel beam, column channel and angle sections
IS-814	Covered electrodes for manual arc welding of carbon of carbon manganese steel
IS-816	Code of Practice for use of metal arc welding for general construction in Mild steel
IS-817	Code of practice for training and testing of metal arc welders. Part 1 : Manual Metal arc welding
IS-875 (P1 to P4)	Code of practice for design loads (other than earthquake) for buildings and structures
IS-1161	Steel tubes for structural purposes

CODES	TITLE
IS-1182	Recommended practice for radiographic examination of fusion welded butt joints in steel plates
IS-1363 (P1 to P3)	Hexagonal head bolts, screws & nuts of products grade C
IS-1364	Hexagon head bolts, screws and nuts of product grades A and B
IS-1367 (P1 to P18)	Technical supply condition for threaded steel fasteners
IS-1599	Methods for bend test
IS-1608	Method for tensile testing of steel products
IS-1893	Criteria for earthquake resistant design of structures
IS-1978	Line Pipe
IS-2062	Steel for general structural purposes
IS-2595	Code of practice for Radiographic testing
IS-3063	Single coil rectangular section spring washers for bolts, nuts and screws
IS-3664	Code of practice for ultrasonic pulse echo testing by contact and immersion methods
IS-7205	Safety code for erection of structural steel work
IS-9595	Recommendations for metal arc welding of carbon and carbon manganese steels
ANSI-B18.2.1	Inch series square and Hexagonal bolts and screws
ANSI-B18.2.2	Square and hexagonal nuts
ANSI-G8.14	Round head bolts
ASTM-A6	Specification for General Requirements for rolled steel plates, shapes, sheet piling and bars of structural use
ASTM-A36	Specifications of structural steel
ASTM-A47	Specification for malleable iron castings
ASTM-A143	Practice for safeguarding against embilement of Hot Galvanized structural steel products and procedure for detaching embrilement
ASTM-A242	Specification for high strength low alloy structural steel
ASTM-A283	Specification for low and intermediate tensile strength carbon steel plates of structural quality
ASTM-A394	Specification for Galvanized steel transmission tower bolts and nuts
ASTM-441	Specification for High strength low alloy structural manganese vanadium steel
ASTM-A572	Specification for High strength low alloy colombium-Vanadium steel of structural quality
AWS D1-0	Code for welding in building construction welding inspection
AWS D1-1	Structural welding code
AISC	American institute of steel construction
NEMA-CG1	Manufactured graphite electrodes

CODES	TITLE
Piping and pressure vessels	
IS-1239 (Part 1 and 2)	Mild steel tubes, tubulars and other wrought steel fittings
IS -3589	Seamless Electrically welded steel pipes for water, gas and sewage
IS-6392	Steel pipe flanges
ASME	Boiler and pressure vessel code
ASTM-A120	Specification for pipe steel, black and hot dipped, zinc-coated (Galvanized) welded and seamless steel pipe for ordinary use
ASTM-A53	Specification for pipe, steel, black, and hot-dipped, zinc coated welded and seamless
ASTM-A106	Seamless carbon steel pipe for high temperature service
ASTM-A284	Low and intermediate tensile strength carbon-silicon steel plates for machine parts and general construction
ASTM-A234	Pipe fittings of wrought carbon steel and alloy steel for moderate and elevated temperatures
ASTM-S181	Specification for forgings, carbon steel for general purpose piping
ASTM-A105	Forgings, carbon steel for piping components
ASTM-A307	Carbon steel externally threated standard fasteners
ASTM-A193	Alloy steel and stainless steel bolting materials for high temperature service
ASTM-A345	Flat rolled electrical steel for magnetic applications
ASTM-A197	Cupola malleable iron
ANSI-B2.1	Pipe threads (Except dry seal)
ANSI-B16.1	Cast iron pipe flangesand glanged fitting. Class 25, 125, 250 and 800
ANSI-B16.1	Malleable iron threaded fittings, class 150 and 300
ANSI-B16.5	Pipe flanges and flanged fittings, steel nickel alloy and other special alloys
ANSI-B16.9	Factory-made wrought steel butt welding fittings
ANSI-B16.11	Forged steel fittings, socket-welding and threaded
ANSI-B16.14	Ferrous pipe plug, bushings and locknuts with piple threads
ANSI-B16.25	Butt welding ends
ANSI-B18.1.1	Fire hose couplings screw thread
ANSI-B18.2.1	Inch series square and hexagonal bolts and screws
ANSI-B18.2.2	Square and hexagonal nuts
NSI-B18.21.1	Lock washers
ANSI-B18.21.2	Plain washers
ANSI-B31.1	Power piping
ANSI-B36.10	Welded and seamless wrought steel pipe
ANSI-B36.9	Stainless steel pipe
Other civil works standards	

CODES	TITLE
IS-269	33 grade ordinary portland cement
IS2721	Galvanized steel chain link fence fabric
IS-278	Galvanized steel barbed wire for fencing
IS-383	Coarse and fine aggregates from natural sources for concrete
IS-432 (P1 and P2)	Mild steel and medium tensile steel bars and hard-dawn steel wire for concrete reinforcement
IS-456	Code of practice for plain and reinforced concrete
IS-516	Method of test for strength of concrete
IS-800	Code of practice for general construction in steel
IS-806	Steel tubes for structural purposes
IS-1172	Basic requirements for water supply, drainage and sanitation
IS-1199	Methods of sampling and analysis of concrete
IS-1566	Hard-dawn steel wire fabric for concrete reinforcement
IS-1742	Code of Practice for Building drainage
IS-1785	Plain hard-drawn steel wire for pre-stressed concrete
IS-1786	High strength deformed Steel Bars and wires for concrete reinforcement
IS-1811	Methods of sampling Foundry sands
IS-1893	Criteria for earthquake resistant design of structures
IS-2062	Steel for general structural purposes
IS-2064	Selection, installation and maintenance of sanitary appliances-code of practices
IS-2065	Code of practice for water supply in buildings
IS-2090	High tension steel bars used in pre-stressed concrete
IS-2140	Standard Galvanized steel wire for fencing
IS-2470 (P1 & P2)	Code of practice for installation of septic tanks
IS-2514	Concrete vibrating tables
IS-2645	Integral cement waterproofing compounds
IS-3025 (Part 1 to Part 48)	Methods of sampling and test (Physical and chemical) for water and waste water
IS-4091	Code of practice for design and construction of foundations for transmission line towers and poles
IS-4111 (Part 1 to P5)	Code of practice for ancillary structures in sewerage system
IS-4990	Plywood for concrete shuttering work
IS-5600	Sewage and drainage pumps
National building code of India 1970	
USBR E12	Earth Manual by United States Department of the interior Bureau of Reclamation
ASTM-A392-81	Zinc/Coated steel chain link fence fabric
ASTM-D1557-80	test for moisture-density relation of soils using 10-lb (4.5 kg)

CODES	TITLE
	rame land 18-in. (457 mm) Drop
ASTM-D1586(1967)	Penetration Test and Split-Barrel Sampling of Soils
ASTM-D2049-69	Test Method for Relative Density of Cohesionless Soils
ASTM-D2435	Test method for Unconsolidated, (1982) Undrained Strengths of Cohesive Soils in Triaxial Compression
BS-5075	Specification for accelerating Part I Admixtures, Retarding Admixtures and Water Reducing Admixtures
CPWD	Latest CPWD specifications
ACSR MOOSE CONDUCTOR	
IS:6745 BS:443-1969	Methods for Determination of Mass of zinc coating on zinc coated Iron and Steel Articles
IS:8263	Methods for Radio Interference
IEC:437-1973 NEMA:107-1964 CISPR	Test on High Voltage Insulators
IS:209, BS:3436-1961	Zinc Ingot
IS:398 Part - V IEC:209-1966	Aluminum Conductors for Overhead Transmission Purposes
BS:215(Part-II), IEC:209-1966	Aluminium Conductors galvanized steel reinforced extra high voltage (400 kV and above)
IS:1778, BS:1559-1949	Reels and Drums for Bare Conductors
IS:1521, ISO/R89-1959	Method for Tensile Testing of steel wire
IS:2629	Recommended practice for Hot dip Galvanising on Iron and Steel
IS:2633	Method for Testing Uniformity of coating of zinc Coated Articles
IS:4826/ ASTMA-472-729	Hot dip galvanised coatings on round steel wires
GALVANISED STEEL EARTHWIRE	
IS:1521, ISO/R:89-1959	Method for Tensile Testing of Steel Wire
IS:1778	Reels and Drums for Bare Conductors
IS:2629	Recommended practice for Hot Dip Galvanising on Iron and Steel
IS:2633	Methods for testing Uniformity of Coating of Zinc Coated Articles
IS:4826/ ASTM: A 475-72a BS:443-1969	Hot dip Galvanised Coatings on Round Steel Wires
IS:6745/ BS:443-1969	Method for Determination of mass of Zinc Coating on Zinc coated Iron and Steel Articles.
IS:209/ BS:3463-1961	Zinc ingot
IS:398 (Pt. I to P5:1992)/ BS:215 (Part-II	Aluminum Conductors for overhead transmission purposes

CODES	TITLE
Lighting Fixtures and Accessories	
IS:1913	General and safety requirements for electric lighting fittings
IS:3528	Water proof electric lighting fittings
IS:4012	Dust proof electric lighting fittings
IS:4013	Dust tight proof electric lighting fittings
IS:10322	Industrial lighting fittings with metal reflectors
IS:10322	Industrial lighting fittings with plastic reflectors
IS:2206	Well glass lighting fittings for use under ground in mines (non-flameproof type)
IS:10322	Specification for flood light
IS:10322	Specification for decorative lighting outfits
IS:10322	Luminaries for street lighting
IS:2418	Tubular fluorescent lamps
IS:9900	High pressure mercury vapour lamps
IS:1258	Specification for Bayonet lamp fluorescent lamp
IS:3323	Bi-pin lamp holder tubular fluorescent lamps
IS:1534	Ballasts for use in fluorescent lighting fittings. (Part-I)
IS:1569	Capacitors for use in fluorescent lighting fittings
IS:2215	Starters for fluorescent lamps
IS:3324	Holders for starters for tubular fluorescent lamps
IS:418	GLS lamps
IS:3553	Water tight electric fittings
IS:2713	Tubular steel poles
IS:280	MS wire for general engg. Purposes
Conduits, Accessories and Junction Boxes	
IS:9537	Rigid steel conduits for electrical wiring
IS:3480	Flexible steel conduits for electrical wiring
IS:2667	Fittings for rigid steel conduits for electrical wiring
IS:3837	Accessories for rigid steel conduits for electrical wiring
IS:4649	Adaptors for flexible steel conduits
IS:5133	Steel and Cast Iron Boxes
IS:2629	Hot dip galvanising of Iron & Steel
Lighting Panels	
IS:13947	LV Switchgear and Control gear(Part 1 to 5)
IS:8828	Circuit breakers for over current protection for house hold and similar installations
IS:5	Ready mix paints
IS:2551	Danger notice plates
IS:2705	Current transformers

CODES	TITLE
IS:9224	HRC Cartridge fuse links for voltage above 650V(Part-2)
IS:5082	Wrought aluminium and Al. alloys, bars, rods, tubes and sections for electrical purposes
IS:8623	Factory built Assemblies of Switchgear and Control Gear for voltages upto and including 1000V AC and 1200V DC
IS:1248	Direct Acting electrical indicating instruments
Electrical Installation	
IS:1293	3 pin plug
IS:371	Two to three ceiling roses
IS:3854	Switches for domestic and similar purposes
IS:5216	Guide for safety procedures and practices in electrical work
IS:732	Code of practice for electrical wiring installation (system voltage not exceeding 650 Volts.)
IS:3043	Code of practice for earthing
IS:3646	Code of practice of interior illumination part II & III
IS:1944	Code of practice for lighting of public through fares
IS:5571	Guide for selection of electrical equipment for hazardous areas
IS:800	Code of practice for use of structural steel in general building construction
IS:2633	Methods of Testing uniformity of coating on zinc coated articles
IS:6005	Code of practice for phosphating iron and steel
	INDIAN ELECTRICITY ACT
	INDIAN ELECTRICITY RULES
LT SWITCHGEAR	
IS:8623 (Part-I)	Specification for low voltage switchgear and control gear assemblies
IS:13947 (Part-I)	Specification for low voltage switchgear and control gear, Part 1 General Rules
IS:13947 (part-2)	Specification for low voltage switchgear and control gear, Part 2 circuit breakers
IS:13947 (part-3)	Specification for low voltage switchgear and control gear. Part 3 Switches, Disconnectors, Switch-disconnectors and fuse combination units
IS:13947 (part-4)	Specification for low voltage switchgear and control gear. Part 4 Contactors and motors starters
IS:13947 (part-5)	Specification for low voltage switchgear and control gear. Part 5 Control-circuit devices and switching elements
IS:13947 (part-6)	Specification for low voltage switchgear and control gear. Part 6 Multiple function switching devices
IS:13947 (part-7)	Specification for low voltage switchgear and control gear. Part 7 Ancillary equipments
IS:12063	Degree of protection provided by enclosures

ANNEXURE-C

CODES	TITLE
IS:2705	Current Transformers
IS:3156	Voltage Transformers
IS:3231	Electrical relays for power system protection
IS:1248	Electrical indicating instruments
IS:722	AC Electricity meters
IS:5578	Guide for Marking of insulated conductors of apparatus terminals
IS:13703 (part 1)	Low voltage fuses for voltage not exceeding 1000V AC or 1500V DC Part 1 General Requirements
IS:13703 (part 2)	Low voltage fuses for voltage not exceeding 1000V AC or 1500V DC Part 2 Fuses for use of authorized persons
IS:6005	Code of practice of phosphating iron and steel
IS:5082	Wrought Aluminum and Aluminum alloys for electrical purposes
IS:2633	Hot dip galvanising

Note: If any standard is expired or does not exist anymore than other standard which has substituted it, shall be applicable.

Annexure-G

MQP & INSPECTION LEVEL REQUIREMENT

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
A.01	LT Transformer /Power Transformer/ Reactor/ Converter Transformer/ Filter Reactor	MQP/ITP	IV
A.02	Bushing	MQP	IV
A.03	Insulating Oil	POWERGRID TS	III
A.04	Oil storage tank for transformers	MQP	III
A.05	Nitrogen injection based explosion prevention system	FAT/ITP	III
A.06	On Line oil drying system for transformers	POWERGRID TS	II**
A.07	On Line DGA and moisture monitoring system	POWERGRID TS	II**
A.08	Flow sensitive conservator isolation valve	POWERGRID TS	II**
A.09	Oil Filtration Machine	MQP	III
B.01	Circuit Breakers	MQP	IV
B.02	Current Transformers	MQP/ITP	IV
B.03	CVT/PT/IVT	MQP	IV
B.04	Isolators	MQP/ITP	IV
B.05	Surge Arrestors	MQP/ITP	III
B.06	Line Trap & Air Core Reactor	MQP/ITP	III
B.07	Point On switching device (CSD) for Circuit Breaker (wherever required)	FAT/ITP	IV
C.01	STATCOM including Valve, valve base electronics, DC capacitor, series reactor and all accessories	ITP	IV
C.02	Mechanically switched Reactor bank (3-ph) including all accessories (MSR Branches)	ITP	IV
C.03	Mechanically switched Capacitor bank (3-ph) including all accessories (MSC Branches)	ITP	IV
C.04	Harmonic Pass filters	ITP	IV
C.05	HT Capacitor	MQP	IV
D.01	Thyristor Valve	FAT/ITP	III
D.02	PLC Capacitors for HVDC	FAT/ITP	III
D.03	Valve Cooling system for	FAT/ITP	III

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
	HVDC		
D.04	AC/DC Filter Resistors	ITP	III
D.05	DC Current and Voltage measuring device for HVDC	FAT/ITP	III
D.06	Maintenance platform for valve hall	POWERGRID TS	II
D.07	Optical signal column for FSC	FAT/ITP	II
E.01	GIS including spares	MQP/ITP	IV
E.02	Dew Point Meter for GIS	POWERGRID TS	I*
E.03	Portable Partial Discharge monitoring system for GIS	POWERGRID TS	I*
E.04	Partial Discharge Monitoring System (Online) for GIS	ITP	III
E.05	PEB Structure and Puf Panels	MQP	III
F.01	Substation Automation system	FAT/MQP	III
F.02	Event Logger	POWERGRID TS	III
F.03	PLCC equipment Viz PLCC Terminal ,Carrier equipment, Protection Coupler , Coupling Device but excluding EPAX / HF Cable	MQP	III
F.04	Control & Relay Panels	MQP	III
G.01	EHV Cables	MQP/ITP	III
G.02	Power Cables & Control Cables	MQP	III
G.03	Cable Joints (11 kV and above)	POWERGRID TS	II
G.04	Cable Lugs & Glands / Clamps/Terminations	POWERGRID TS	I
H.01	LT Switchgear & ACDB/DCDB/MLDB/ELDB	MQP	III
H.02	Battery	POWERGRID TS	II
H.03	Battery Charger	MQP	III
H.04	UPS & Voltage Stablizer	MQP/FAT	III
H.05	D. G. Set	FAT/ITP	III
H.06	Lighting Panel	POWERGRID TS	II
H.07	Lighting Poles	POWERGRID TS	II
H.08.1	Lighting Fixtures, Lighting Earthwire, Switches / sockets, Conduits, Lamps & fans including exhaust fans	POWERGRID TS	I
H.8.2	Solar based LEDs System including street light/pole solar panel, Inverter controller/LED fixture	FAT	III
H.09	MS/GI /PVC Pipes for cable	POWERGRID TS	I

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
	trenches and lighting		
H.10	Outdoor Receptacle	POWERGRID TS	I
H.11	Split A.C/window A.C./ precision AC/ Kiosk AC/ Cascade AC/ Tower AC	POWERGRID TS	I
H.12	Occupancy sensors for control of lighting	POWERGRID TS	I
H.13	Solar based street lighting pole including Solar Panel, Inverter, Controller, etc.	POWERGRID TS	III
H.14	Junction Box / Lighting Switch Boards / Bay MB / Portable Flood Light Panel	POWERGRID TS	II
H.15	Lighting transformer	POWERGRID TS	II
I.01	SF6 gas processing unit, SF6 gas Leakage detector, SF6 gas Analyzer	POWERGRID TS	I*
I.02	SF6 Gas	POWERGRID TS	I
I.03	Spark Gap	FAT/ITP	III
I.04	Time synchronizing Equipment (GPS Clock)	POWERGRID TS	I
I.05	Galvanized Cable trays	POWERGRID TS	II
I.06	Video Monitoring System	FAT/ITP	I
I.07	Public Address System (All Components)	POWERGRID TS	I
I.08	Building Management System (All components)	POWERGRID TS	I
I.09	Access Control System (All Components)	POWERGRID TS	I
I.10	Video Display system/ Video Projection system	POWERGRID TS	I
I.11	VESDA (smoke detector)	POWERGRID TS	I
I.12	High Mast Pole	MQP	III
J.01	Aluminium ladder	POWERGRID TS	I
J.02	Hume Pipes	POWERGRID TS	I
J.03	Castle Key	POWERGRID TS	I
J.04	Water Treatment plant (All components).	POWERGRID TS	I
J.05	Furniture	POWERGRID TS	I
J.06	DOL Starter	POWERGRID TS	I
J.07	Oil Sample Bottles and Syringe	POWERGRID TS	I
J.08	Test & Measuring Equipment, T&P	POWERGRID TS	I*
K.01	EOT Crane	POWERGRID TS	II

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
K.02	Boom Crane/Golf Cart/Platform Truck/Man Lift/ Fork Lift/ Lifts	POWERGRID TS	II
L.00	Fire Protection System		
L.001	Panels, Hydro pneumatic tank for fire protection system.	POWERGRID TS	III
L.002	Deluge valve, Strainers, MS/GI pipes, Pumps, motors, air compressor, and other valves, Diesel Engines	POWERGRID TS	II
L.003	Others	POWERGRID TS	I
M.00	HVAC SYSTEM		
M.001	Air Cooled Chiller	POWERGRID TS	III
M.002	Pump	POWERGRID TS	II
M.003	Air Handling Unit	POWERGRID TS	II
M.004	Fan Filter Unit With Centrifugal Blower	POWERGRID TS	II
M.005	Axial Flow Fan	POWERGRID TS	II
M.006	Main Climate Control Unit (Dehumidifier)	POWERGRID TS	I
M.007	Dampers	POWERGRID TS	II
M.008	Fire Dampers	POWERGRID TS	II
M.009	Pressure Gauge, Thermometers, Other Instruments / Sensors	POWERGRID TS	I
M.010	Grill, Diffuser, Jet Nozzle, Louvers etc	POWERGRID TS	I
M.011	Ducting	POWERGRID TS	III
M.012	M S Pipe	POWERGRID TS	II
M.013	Pipe Insulation Material	POWERGRID TS	I
M.014	Duct Insulation Material	POWERGRID TS	I
M.015	Underdeck Insulation Material	POWERGRID TS	I
M.016	Gate Valve & Non Return valve	POWERGRID TS	I
M.017	Y Strainer	POWERGRID TS	II
M.018	Ball Valve/ Motorised Butterfly Valve/ Balancing Valve	POWERGRID TS	I
M.019	Closed Expansion Tank	POWERGRID TS	II
M.020	Air Separator	POWERGRID TS	I
M.021	MCC /PLC /Electrical Panels	POWERGRID TS	III
M.022	Propeller Fan/ Conduit	POWERGRID TS	II
M.023	Air Filter/ Mixing Valve with Thermostat	POWERGRID TS	I

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
N.01	SDH Equipment	FAT/ITP	IV
N.02	Termination Equipment Primary/ DI Multiplexer	FAT/ITP	IV
N.03	DACS	FAT/ITP	IV
N.04	Optical Amplifier	FAT/ITP	IV
N.05	FODP including pigtail, Joint Box, FDMS	FAT/ITP	II
N.06	IMPS	FAT/ITP	IV
N.07	Optical bypass switch	FAT/ITP	IV
N.08	Air Purifier	FAT/ITP	I
N.09	Patch cord & connector	FAT/ITP	I
N.10	NMS	FAT/ITP	IV
N.11	OPGW Cable	MQP/ITP/FAT	III
N.12	Hardware Fittings for OPGW cable	MQP/ITP	III
N.13	DCPS	FAT/ITP	III
N.14	Radio Links	FAT/ITP	III
N.15	SMPS based DC Power Supply (DCPS) system	FAT/ITP	III
N.16	WAMS (PMU & Accessories)	FAT/ITP	III
N.17	PUF Shelter	FAT/ITP	III
N.18	Aerial OFC/UGOFC/ADSS/FO Cable	FAT/ITP	III
N.19	DWDM	FAT/ITP	III
N.20	OTN	FAT/ITP	III
N.21	MPLS-TP Equipment	FAT/ITP	III
N.22	L2 Switch	FAT/ITP	III
N.23	IP-MPLS Router	FAT/ITP	III
N.24	HDPE Pipes	POWERGRID TS	II
N.25	Equipment Cabinets	POWERGRID TS	II
N.26	Main Distribution Frame	POWERGRID TS	I
N.27	Telephone system, EPAX, Telephone wires, Telephone sockets	POWERGRID TS	I
N.28	Fibre Optic Cable	MQP	III
N.29	Hardware Fittings for Fibre Optic cable	MQP	III
O.01	Re-rollers of MS/HT Angle Section and galvanized tower parts.	MQP	IV
O.02	Conductor	MQP	IV
O.03	Hardware fittings and Conductor & Earthwire Accessories	MQP	IV
O.04	Earth wire	MQP	IV

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
O.05	Insulator	MQP	IV
O.06	Bolts & Nuts of Gr 8.8 / 8	MQP	IV
O.07	Mono Pole	MQP	IV
O.08	Foundation Bolts & Anchor Bolts	POWERGRID TS	III
O.09	D-shackle/ Hanger / Links and associated Special bolt/nuts	MQP	III
O.10	Span Marker, Obstruction lights and Wind Measuring Equipment	POWERGRID TS	III
O.11	MS ROD rolled by Approved Re-roller of POWERGRID	MQP	III
O.12	MS ROD rolled by Approved steel producers of POWERGRID	POWERGRID TS	I
O.13	Spring Washers & Pack washers	POWERGRID TS	II
O.14	Bolts & Nuts Gr up to 5.6/5	POWERGRID TS	II
O.15	ACD & Barbed wire for ACD/Bird guard	POWERGRID TS	II
O.16	Danger Plate /Phase Plate / Number Plate / Circuit plate	POWERGRID TS	I
O.17	Sub Station Structure (lattice/pipe type)	MQP	III
O.18	Clamps & Connecters (including equipment connectors)	MQP	III
O.19	MS/ GI Flat, rod type, pipe type and other earthing material.	POWERGRID TS	II
O.20	Aluminium Tube & Busbar materials	POWERGRID TS	II
O.21	Pipe Type & Counter Poise Earthing	POWERGRID TS	II
O.22	DTS System	POWERGRID TS	II

For Equipment where requirement of MQP is envisaged, ITP/FAT will be followed If sourced from off shore. For items required in S/S or T/L or TELECOM/LD&C , same inspection level as specified shall be followed for all the cases.

* MICC for test and measuring equipment (inspection level I or II) shall be issued only after actual verification/ demonstration of satisfactory performance at site.

** Though level-2 items, CIP/MICC can be issued also on review of TCs and visual inspection of these item.

ANNEXURE-J

LIST OF THE MAKES FOR WHICH TYPE TEST REPORTS NOT REQUIRED TO BE SUBMITTED

Sl. No.	ITEM DESCRIPTION	MAKE
A.	***Substation Accessories [Type Testing is not envisaged]***	
1.	Out door receptacles	CGL / B&C / BCH / Sakti, Chennai / Indo Asian / AVAIDS
2.	Trefoil clamp	Moulded Fibre Glass Products, Calcutta
3.	Diesel Engine	Cummins / Ruston & Hornsby / Greaves Cotton / Kirloskar / Mahindra / Ashok Leyland
4.	Alternator	AVK / KIRLOSKAR / STAMFORD / Leroy Somer
5.	Motors	KEC / Siemens / NGEF / Crompton / ABB
6.	Cable Glands	Sunil & Co. / Arup / Comet / QPIE
7.	Junction Box	Sarvana / ECS / C&S / Vikas / Maktel / Unilac / Jasper / Amara raja / AVAIDS
8.	EPAX	MATRIX, BPL
9.	ACSR Conductor (Bersimis / Moose / Zebra)	Sterlite / Apar / HVPL / Sharavathy / Hiren Aluminium Ltd. / Smita / Deepak Cables / Polycab wires / Cabcon / JSK
10.	AAC Conductor (BULL)	Sterlite / Cabcon / JSK
11.	G.S. Earthwire	Sharavathy / Bharat Wire Ropes / Ramswarup
12.	Lighting Fixtures	Phillips / CGL / Bajaj / Havels
13.	Lighting Transformer	Gujarat-Plug-In
14.	Lighting Panels	Vikas / Makel / Nitya / AVAIDS
15.	MCCB / ACB / Protective relays of LT Switchgear Boards	All approved makes as per Compendium of Vendors
16.	EOT Crane	Reva
B.	***ACCESSORIES FOR TRANSFORMER & REACTOR [Earlier approved type test reports is applicable and not required to be submitted]***	
17.	BUCHHOLZ RELAY *[Upto 765kV Transformer & Reactor]*	(i) M / S CEDESPE, ITLAY [Model Type-EE 3 (Plug & Socket type)] / (ii) M / s VIAT INSTRUMENTS PVT. LTD.KOLKATA [Model type-GOR-3M (Plug & Socket type)]
18.	PRESSURE RELIEF DEVICE *[Upto 765kV Transformer & Reactor]*	(i) M / S SUKRUT UDYOG, Pune [Model type-T-6-MS-15-SHB-PS (Plug & Socket type)] /
19.	MAGNETIC OIL LEVEL GAUGE *[Upto 765kV Transformer & Reactor]*	(i) M / S SUKRUT UDYOG PUNE [Model type-SO-HE-10-M-ATMS-PS (Plug & Socket type)], [Model Type:- SO-6-M-P-PS (Plug & Socket type)] /
20.	AIR CELL (FLEXIBLE AIR SEPARATOR) *[Upto 765kV Transformer & Reactor]*	Type test of following makes are not to be submitted (i) M / S PRONAL FRANCE / (ii) FUJIKURA,JAPAN / (iii) PRONAL ASIA, MALAYSIYA / (iv) SHENYANG HONGDA GENERAL RUBBER FACTORY /

ANNEXURE-J

LIST OF THE MAKES FOR WHICH TYPE TEST REPORTS NOT REQUIRED TO BE SUBMITTED

Sl. No.	ITEM DESCRIPTION	MAKE
		(v) BAODING XINKE RUBBER PRODUCT INSTITUTE, CHINA / (vi) M/S ZENITH INDUSTRIAL RUBBER PRODUCTS PVT. LTD. THANE/ (vii) M/S UNIRUB TECHNO PUNE
21.	OTI & WTI *[Upto 765kV Transformer & Reactor]*	(i) M/S PRESIMEASURE BANGALORE [Model type-1005A
22.	OIL PUMP *[Upto 765kV Transformer & Reactor]*	(i) FLOWWELL PUMPS & METERS, BANGALORE [Model type-1220D, 1250D
23.	COOLING FAN AND MOTOR ASSEMBLY *[Upto 765kV Transformer & Reactor]*	(i) M/S MARATHON LTD KOLKATA [Model Type:-36M/K75-P8, 0.7kW, 725RPM, 22J/K37-P6, 0.25kW, 940RPM,AFF 915103, 0.625kW, 550RPM]
24.	Sudden Pressure Relay *[Upto 765kV Transformer & Reactor]*	(i) Qualitrol [Model/Drawing No.900-003-02 CS-46518, 900-003-32 CS-46369] / (ii) Shenyang KEQI Electrical Equipment Co. Ltd. [Model/Drawing No.SYJ9-50-25TH]
25.	BUCHHOLZ RELAY *[Upto 400kV Transformer & Reactor]*	(i) M/S CEDASPE, ITALY [Model type-EE3 (Plug & Socket type)]/ (ii) VIAT INSTRUMENTS [Model type-GOR-3M (Plug & Socket type)]
26.	PRESSURE RELIEF DEVICE *[Upto 400kV Transformer & Reactor]*	(i) M/S SKURUT UDYOG, PUNE [Model type-T-6-MS-15-SHB-PS (Plug & Socket type)]
27.	MAGNETIC OIL LEVEL GAUGE *[Upto 400kV Transformer & Reactor]*	(i) M/S SUKRUT UDYOG PUNE [Model type-SO-HE-10-M-ATMS-PS (Plug & Socket type)], [Model Type: SO-6-M-P-PS (Plug & Socket type)]/ (ii) M/S YOGYA ENTERPRISES, JHANSI [Model type-SO-10 (Plug & Socket type)]
28.	AIR CELL (FLEXIBLE AIR SEPARATOR) *[Upto 400kV Transformer & Reactor]*	Type test of following makes are not to be submitted (i) M/S THE RUBBER PRODUCTS MUMBAI / (ii) M/S UNIRUB TECHNO PUNE / (iii) M/S PRONAL FRANCE/ (iv) M/S ZENITH INDUSTRIAL RUBBER PRODUCTS PVT. LTD. THANE / (v) SHENYANG HONGDA GENERAL RUBBER FACTORY, CHINA
29.	Sudden Pressure Relay *[Upto 400kV Transformer & Reactor]*	(i) Qualitrol [Model/Drawing No.900-003-02 CS-46518, 900-003-32 CS-46369] / (ii) VIAT INSTRUMENTS [Model/Drawing No.950 / (iii) Shenyang KEQI Electrical Equipment Co. Ltd. [Model/Drawing No.SYJ9-50-25TH]
30.	RIP Bushing (52kV, 3150A)	ABB Micafil, Switzerland [Model/Drawing No. 1ZCD073617 (Rev F)]
31.	RIP Bushing (420kV, 1250A)	ABB, SWEDEN [Model/Drawing No.1ZSC005378A0001 REV. K]
32.	RIP Bushing (245kV, 1250A)	ABB, SWEDEN [Model/Drawing No.1ZSC005416A0001 (Rev. D)]
33.	RIP Bushing (245kV, 2000A)	ABB, SWEDEN [Model/Drawing No.1ZSC005373A0001

ANNEXURE-J

LIST OF THE MAKES FOR WHICH TYPE TEST REPORTS NOT REQUIRED TO BE SUBMITTED

Sl. No.	ITEM DESCRIPTION	MAKE
		(Rev. C)]
34.	RIP Bushing (420kV, 1250A)	HSP Germany [Model / Drawing No.327470]
35.	RIP Bushing (245kV, 2000A)	HSP Germany [Model / Drawing No.329260]
36.	RIP Bushing (52kV, 3150A)	HSP Germany [Model / Drawing No.329280]
37.	RIP Bushing (420kV, 1250A)	Izolyator, Russia [Model / Drawing No.686354.603]
38.	RIP Bushing (245kV, 2000A)	Izolyator, Russia [Model / Drawing No.686353.602]
39.	RIP Bushing (52kV, 3150A)	Izolyator, Russia [Model / Drawing No.686351.601]
40.	RIP Bushing (145kV, 1250A)	Izolyator, Russia [Model / Drawing No.686352.604]
41.	RIP Bushing (420kV, 1250A)	TRENCH, CHINA [Model / Drawing No.ECT 707 (C2)]
42.	RIP Bushing (245kV, 2000A)	TRENCH, CHINA [Model / Drawing No.ECT 617 (C3)]
43.	RIP Bushing (245kV, 1250A)	TRENCH, CHINA [Model / Drawing No.ECT 616 (C3)]
44.	RIP Bushing (145kV, 1250A)	TRENCH, CHINA [Model / Drawing No.ECT 516 (C3)]
45.	RIP Bushing (52kV, 1250A)	TRENCH, CHINA [Model / Drawing No.ECT 415 (C3)]
46.	RIP Bushing (52kV, 3150A)	TRENCH, CHINA [Model / Drawing No.ECT 419 (C3)]
47.	RIP Bushing (420kV, 1250A)	Xian China [Model / Drawing No.75706 (Rev 09)]
48.	RIP Bushing (245kV,2000A)	Xian China [Model / Drawing No.75618 (Rev 09)]
49.	RIP Bushing (52kV, 3150A)	Xian China [Model / Drawing No.75366 (Rev 03)]
50.	RIP Bushing (52kV, 3150A)	Xian China [Model / Drawing No.75332 (Rev 08)]
51.	OIP Bushing (800kV, 2500A)	ABB, SWEDEN [Model / Drawing No. GOE-2550-1600-2500-0.6-B, 1ZSC026186-AAM REV. H]
52.	OIP Bushing (420kV, 2500A)	ABB, SWEDEN [Model / Drawing No.GOE-1425-1150-2500-0.6, 1ZSC026186-AAL REV. F]
53.	OIP Bushing (800kV, 2500A)	TBEA, CHINA [Model / Drawing No.TBEA-500-765T-A0035-01, REV. 02]
54.	OIP Bushing (420kV, 2500A)	TBEA, CHINA [Model / Drawing No.TBEA-500-765T-A0035-02, REV. 02]
55.	OIP Bushing (420kV, 2500A)	TRENCH, CHINA [Model / Drawing No.OT-738-1 (C 5)]
56.	OLTC (500MVA, 765kV ICT)	MR Germany [Model / Drawing No. MI 1503 72.5 / RC- 12231WR]
57.	OLTC (500MVA, 400kV ICT)	Easun MR, Chennai [Model / Drawing No. 3 x MI 1200 300 / D 10.19.3W]
58.	OLTC (220kV & below rating transformer)	BHEL, Bhopal [Model / Drawing No.MIII 600 110 / C 10.19.3W]
C.	***TESTING EQUIPMENT FOR TRANSFORMER & REACTOR***	
59.	Oil BDV Test Kit	Baur [Model / Drawing No.DTA 100C]
60.	Oil BDV Test Kit	Megger [Model / Drawing No.OTS 100AF]

ANNEXURE-J

LIST OF THE MAKES FOR WHICH TYPE TEST REPORTS NOT REQUIRED TO BE SUBMITTED

Sl. No.	ITEM DESCRIPTION	MAKE
61.	Online Dissolved Gas (Multi-gas) and Moisture Analyser	A Eberle GmbH & Co. KG [Model / Drawing No.HYDROCAL 1008]
62.	Online Dissolved Gas (Multi-gas) and Moisture Analyser	Ningbo Ligong Online Monitoring Technology Co. LTD [Model / Drawing No.MGA2000]
63.	Online Dissolved Gas (Multi-gas) and Moisture Analyser	GE Energy [Model / Drawing No.KELMAN TRANSFIX]
64.	Online Dissolved Gas (Multi-gas) and Moisture Analyser	Qualitrol Company LLC [Model / Drawing No.SERVERON TM 8]
65.	On line Insulating Oil Drying System	CEE DEE Vacuum Equipment Pvt. Ltd. [Model / Drawing No.TRANSDRY CD-002]
66.	On line Insulating Oil Drying System	PTSS [Model / Drawing No.PTSS-TDS1GA6XS]
67.	Portable Dissolved Gas Analysis of Insulating Oil	GE Energy [Model / Drawing No. KELMAN TRANSPORT X]

NOTES:-

1. For sub-station accessories mentioned at Sr. No. A above, model specific separate approval of type test report is not required.

2. For Transformer / Reactor accessories & testing equipment mentioned at Sr. No. B & C above, wherever, model / drawing no. is specified separate approval of type test report and drawing / documents is not required, thus requirement of type test report validity of 10 years is not applicable.

Sl. No.	Power System Equipment	Minimum Local Content (%)
1	Power Transformers (up to 765 kV, including Generator Transformers)	60
2	Instrument Transformer (up to 765 kV)	60
3	Transformer Oil Dry Out System (TODOS)	60
4	Reactors up to 765 kV	60
5	Oil Impregnated Bushing (Up to 400kV)	60
6	Resin Insulated Paper (RIP) bushings (up to 145 kV)	50
7	Circuit Breakers (up to 765kV AC-Alternating Current)	60
8	Disconnectors, Isolators (up to 765kV AC)	60
9	Wave Trap (up to 765kV AC)	60
10	Oil Filled Distribution Transformers up to & including 33kV [Cold Rolled Grain Oriented (CRGO)/Amorphous, Aluminium/Copper wound]	60
11	Dry type Distribution Transformers up to & including 33kV (CRGO/Amorphous, Aluminium/Copper wound)	60
12	Conventional conductor	60
13	Accessories for conventional conductors	60
14	High Temperature/High Temperature Low Sag (HTLS) conductors (such as Composite core, GAP, ACSS, INVAR, AL59) and accessories	60
15	Optical ground wire (OPGW)- all designs	60
16	Fiber Optic Terminal Equipment (FOTE) for OPGW	50
17	OPGW related Hardware and accessories	60
18	Remote Terminal Unit (RTU)	50
19	Power Cables and accessories up to 33kV	60
20	Control cables including accessories	60
21	XLPE cables up to 220kV	60
22	Substation Structures	60
23	Transmission Line Towers	60
24	Porcelain (Disc/Long Rod) Insulators	60
25	Bus Post Insulators (Porcelain)	60
26	Porcelain Disc Insulators with Room Temperature Vulcanisation (RTV) coating	50
27	Porcelain Long Rod Insulators with Room temperature Vulcanisation (RTV) coating	50
28	Hardware Fittings for porcelain Insulators	60
29	Composite/Polymeric Long Rod Insulators	60
30	Hardware Fittings for Polymer Insulators	60
31	Bird Flight Diverter (BFD)	60
32	Power Line Carrier Communication (PLCC) system (up to 800kV)	60
33	Gas Insulated Switchgear (up to 400kV AC)	60
34	Gas Insulated Switchgear (above 400kV AC)	50
35	Surge/Lightning Arrester (up to 765kV AC)	60
36	Power Capacitors	60
37	Packaged Sub-station (6.6kV to 33kV)	60
38	Ring Main Unit (RMU) (up to 33kV)	60

39	Medium Voltage (MV) GIS panels (up to 33kV)	60
40	Automation and Control system/Supervisory Control and Data Acquisition (SCADA) system in Power system	50
41	Control and Relay panel (including Digital/Numerical relays)	50
42	Electrical motors 0.37kW to 1MW	60
43	Energy meters excluding smart meters	50
44	Control and Power cables and accessories (up to 1.1kV)	60
45	Diesel Generating (DG) set	60
46	DC system (DC Battery & Battery Charger)	60
47	AC and DC Distribution board	60
48	Indoor Air Insulated Switchgear (AIS) up to 33kV	60
49	Poles (PCC, PSCC, Rolled Steel Joist, Rail Pole, Spun, Steel Tubular)	60
50	Material for Grounding/earthing system	60
51	Illumination system	60
52	Overhead Fault Sensing Indicator (FSI)	50
53	Power Quality Meters	50
54	Auxiliary Relays	50
55	Load Break Switch	50
56	Cranes, EOT cranes, gantry crane & chain pulley blocks, etc	60
57	Elevator	60
Fire Protection and Detection system		
58	Motor driven fire water pumps	60
59	Diesel engine driven fire water pumps	60
60	Hydrant system	60
61	High velocity water spray system	60
62	Medium velocity water spray system	60
63	Foam Protection system	60
64	Inert gas flooding system	60
65	Fire tenders	60
66	Portable fire-extinguishers	60

METHODOLOGY FOR SUPPLY, INSTALLATION & SIZING OF CABLES

Supply of 1.1kV grade Cables:

- The quantities of various type of 1.1kV grade power and control cables shall be assessed by POWERGRID. The Sizes of 1.1 kV grade Control cables to be adopted for installation is enclosed at Appendix I . For Sizes of Power Cable, Clause 1.1.4 of Section Power and control Cable rev 06 is amended at Appendix-II

  For Applications in addition to those specified, appropriate cable size shall be considered by the contractor with prior approval of Employer during execution stage

- Supply of 1.1kV grade power and control cables of various sizes shall be as per unit quantities mentioned in BPS.

- The Cables from Control Room/SPR/ACDB/DCDB/BMK to Equipment Marshalling box (MB)/Local control Cubical (LCC) shall be considered under the BPS item for supply of cables.

- The Interpole cables between AIS Instrument Transformer (CT/CVT), Surge Arrester and associated Junction Box shall be as per unit quantities mentioned in BPS.

- The Interpole cables between Circuit Breaker, Isolator and associated Marshalling box shall be deemed to be included in price of Equipment.

Installation of 1.1kV grade Cables:

- The quantity of Installation of cables is to be assessed by the contractor for the complete scope of work specified in Section project.

- The installation of 1.1kV grade power and control cables (including interpole cable of Equipment & illumination cables) shall be quoted in "LOT" basis.

- Supply and installation of Cable accessories like lugs, glands etc. for entire cabling work shall be deemed to be included in Installation charges of cables quoted by contractor in Bid price schedule.

- No variation shall be admissible on account of Installation of Cables/supply and installation of associated accessories, irrespective of variation (either positive or negative) in supply quantity of Cable specified in BPS.

Extra Consumption of 1.1 kV Power and control cables.

The Contractor shall make every effort to minimise wastage of the cables during installation. The Permitted Overall scarp/wastage shall be limited to 0.50% of actual supplied quantity for each size of cables. Any wastage more than the above limit shall be recovered from the contractor. All balance unused cables shall be returned to the employer by rewinding in separate drums for each size with discrete markings on drums.

Cut pieces of Cables having length less than following shall be considered for Scrap. The Contractor shall dispose of the scrap (if any), at their own cost :

1.) **Length less than 20 M**
   - **a)** Control Cable (3C, 5C, 7C & 10 Core)
   - **b)** Power Cable(2CX 6Sqmm,4CX6Sqmm, 4CX16Sqmm)

2.) **Length less than 50 M**
   - **a)** Control Cable having more than 10 Cores
   - **b)** Power Cable of sizes above 16 Sq mm

For Illumination purpose, ACP's shall be supplied as per BPS. From ACP to luminous all the required cables, accessories(including lugs and gland for cables between MLDB & ACP) , SLP/JB etc as required shall be assessed and supplied by the contractor. The price of these items shall be deemed to be included in price of luminaries.

Appendix-I: Control Cable Sizes

S.No.	From	To	Proposed Cable size
1.	CB MB	CRP panels	i) 10CX2.5Sq mm ii) 19CX1.5 Sq mm iii) 27CX 1.5 Sq mm
2.	CB MB	Earth switch MB	i) 3CX 2.5 Sqmm ii) 5C X2.5 Sq mm
3.	Isolator MB	Earth switch MB	10CX2.5Sq mm
4.	Isolator MB	CRP panels	19CX1.5 Sq mm
5.	CT	CT JB	i) 5C X2.5 Sq mm ii) 10C X2.5 Sq mm
6.	CT JB	CRP panels	i) 5C X2.5 Sq mm ii) 10C X2.5 Sq mm
7.	CVT	CVT JB	i) 5C X2.5 Sq mm ii) 10C X2.5 Sq mm
8.	CVT JB	CRP panels	i) 5C X2.5 Sq mm ii) 10C X2.5 Sq mm
9.	LA	LA JB	3C X2.5 Sq mm
10.	LA JB	CRP panels	5C X2.5 Sq mm
11.	Reactor MB/CMB (for 1-Ph)	CRP panels	i) 3CX2.5Sq mm ii) 5CX2.5 Sq mm iii) 19CX 1.5 Sq mm iv) 27CX 1.5 Sq mm v) Paired Cables
12.	ICT MB/CMB (for 1-Ph)	CRP panels	i) 3CX2.5Sq mm ii) 5CX2.5 Sq mm iii) 19CX 1.5 Sq mm iv) 27CX 1.5 Sq mm v) Paired Cables

Note:

i) For Applications in addition to those specified, appropriate cable size shall be considered by the contractor with prior approval of Employer during execution stage.

ii) GTP of 1.5 Sq mm Cable shall be submitted during detailed engineering stage for employers approval.

iii) In case, more nos. of runs or larger sizes of cables are required between two points based on design calculations, same shall deemed to be included in the scope of bidder.

Appendix-II Power cable sizes.

S.No.	From	To	Existing Cable size	Cable type
1.	Main Switch Board	LT Transformer	2-1C X 630 mm^2 :For each phase 1-1C X 630 mm^2 : for neutral	XLPE
2.	Main Switch Board	AC Distribution Board	2-3½C X 300 mm^2	XLPE
3.	Main Switch Board	Oil Filtration Unit	1-3½C X 300 mm^2	XLPE
4.	Main Switch Board	Colony Lighting	1-3½C X 300 mm2	XLPE
5.	Main Switch Board	HVW pump LCP	1-3½C X 300 mm2	XLPE
6.	Main Switch Board	Main Lighting distribution board	2-3½C X 300 mm2	XLPE
7.	AC Distribution Board	D.G. Set AMF Panel	For 500 kVA DG set: 2-3½C X 300 mm2 For 250 kVA DG set: 1-3½C X 300 mm2	XLPE
8.	AC Distribution Board	Emergency Lighting distribution board	3½C X 70mm2 :For 765/400kV S/s 3½C X 35mm2 :For 400/220kV S/s	PVC
9.	AC Distribution Board	ICT MB	3½C X 70mm2 :For 765/400kV S/s 3½C X 35mm2 :For 400/220kV S/s	PVC
10.	AC Distribution Board	Bay MB	3½C X 70mm2 :For 765/400kV S/s 3½C X 35mm2 For 400/220kV S/s	PVC
11.	Bay MB	AC Kiosk	1-4C X 16 mm2	PVC
12.	AC Distribution Board	Battery Charger 220 V	1-3½C X 70 mm2	PVC

13.	AC Distribution Board	Battery Charger 48 V	1-3½C X 35 mm	PVC
14.	DCDB	Battery	2-1C X 150 mm2	PVC
15.	DCDB	Battery Charger	2-1C X 150 mm2	PVC
16.	DCDB	Protection/PLCC panel	1-4C X 16 mm2 : 765/400kV S/s 1-4C X 6 mm2: 400/220kV S/s	PVC
17.	Main Lighting DB	Lighting panels(Indoor)	1-3½C X 35 mm2	PVC
18.	Main Lighting DB	Lighting panels (outdoor)	1-3½C X 70 mm2	PVC
19.	Main Lighting DB	Receptacles (Indoor)	1-3½C X 35 mm2	PVC
20.	Main Lighting DB	Receptacles (Outdoor)	1-3½C X 70 mm2	PVC
21.	Lighting Panel	Sub lighting panels	These Cables shall be included in Price of item for Lighting fixture	PVC
22.	Lighting Panel	Street Lighting Poles	These Cables shall be included in Price of item for Lighting fixture	PVC
23.	Lighting Panel/ Sub lighting panels	Lighting Fixtures (Outdoor)	These Cables shall be included in Price of item for Lighting fixture	PVC
24.	Bay MB	Equipment	1-4C X 16 mm^2 : For CB 1-4C X 6 $mm^{2:}$ For Isolator/earths switch 1-2C X 6 : For CT/CVT	PVC
25.	ELDB	Lighting panel	3½C X 70mm^2 :For 765/400kV S/s 3½C X 35mm2 :For 400/220kV S/s	

SECTION 4

GUARANTEED AND TECHNICAL PARTICULARS FOR 765kV CIRCUIT BREAKER

Bidder shall furnish the technical parameters for offered circuit breaker in the below mentioned format **after award of contract.**

1. GENERAL

a)	Name of the Manufacturer	.....	.....
b)	Country of Manufacturer	.....	.....
c)	Type of Circuit Breaker	.....	.....
d)	Manufacturer's type designation	.....	.....
e)	Standard Applicable	.....	.....
f)	Rated Voltage (kV rms)	.....	.....
g)	Rated Current	.....	.....
	i. Under normal condition (A)	.....	.....
	ii. Under site condition (A)	.....	.....
h)	Rated frequency (Hz)	.....	.....
i)	Number of poles	.....	.....
j)	Whether 3 pole or single pole unit	.....	.....
k)	Whether All The 3 poles ganged electrically or mechanically	.....	.....
l)	Whether dead tank or live tank design	.....	.....
m)	Type of installation	.....	.....
n)	No. of break per pole	.....	.....
		.....	.....
o)	Latching Current		

2. GUARANTEED RATINGS

a)	Rated short circuit breaking current	.....	.....
	i. Symmetrical component at highest system voltage (kA)	.....	.....
	ii. DC Component (%)	.....	.....
	iii. Asymmetrical breaking current at highest system voltage (kA)	.....	.....
b)	Rated Making Capacity	.....	.....
	i. At higher rated voltage (kAp)	.....	.....
	ii. At lower rated voltage (kAp)	.....	.....
		.....	.....
c)	(i) Maximum Total break time under any duty condition for any current upto rated breaking current with limiting conditions of voltage and pressure (ms)		
	ii. Rated break time	.....	.....
d)	Closing time (ms)	.....	.....
		.....	.....
e)	Minimum opening time under any condition with limiting voltage and pressure (ms)		
		.....	.....
f)	Maximum opening time under any condition with limiting voltage and pressure (ms)		
		.....	.....
g)	Maximum close open time under any condition with limiting voltages and pressures (ms)		
h)	First pole to clear factor	.....	.....
i)	Short time current rating (kA) for 1s	.....	.....
j)	Rated operating duty	.....	.....

k)	Maximum braking capacity under kilometric faults and rated TRV characteristic (kAp)	……	……
l)	Maximum breaking capacity under phase opposition (kAp)	……	……
m)	Maximum line charging breaking current with temporary over voltage upto 1.4 p.u. (A)	……	……
n)	Maximum over voltage (p.u.) on switching transformer on no load and corresponding charging current	……	……
o)	Maximum period between closing of first contact & last contact in a pole (ms)	……	……
p)	Maximum pole discrepancy (ms)	……	……
q)	Maximum arc duration and corresponding current under lockout pressure	……	……
r)	Pre-insertion resistor	…….	
	i. Value/ pole (ohms) / with tolerance	……	……
	ii. Minimum and maximum duration of insertion per pole (ms)	……	……
	iii. Thermal rating for the C-1m-O-CO-2m-C-1m-O-CO for terminal fault considering maximum resistance and	……	……
	iv. Thermal rating for the same duty as (iii) above for reclosing against trapped charges	……	……
s)	Small fault current breaking capacity (kAp)	……	……
t)	Maximum temperature rise for main contacts over design ambient temperature of 50ºC	……	……
u)	Rated voltage & pick up range for trip coil (V)	……	……
v)	Rated voltage & pick up range for closing coil (V)	……	……
w)	Rated pressure and limits of pressure of operating mechanism	……	……
x)	Rated pressure and limits of pressure of extinguishing medium	……	……
y)	Minimum dead time for		
	i. Three phase reclosing (ms)	……	……

ii. Single phase reclosing (ms) …… ……

3. DIELECTRIC WITHSTAND OF COMPLETE BREAKER

a) One minute dry & wet power frequency withstand voltage

i. Between live terminal and ground (kVrms) …… ……

ii. Between terminals with breaker contacts open (kV rms) …… ……

b) 1.2/50- micro second impulse withstand test voltage

i. Between live terminals and ground(kVp) …… ……

ii. Between terminals with breaker contacts open (kVp) …… ……

c) 250/2500 micro second switching surge withstand test voltage

i. Between live terminals and ground (kVp) …… ……

ii. Between terminals with breaker contacts open (kVp) …… ……

d) Corona extinction voltage (kV rms) …… ……

e) Maximum radio interference voltage (micro V) at 1.1 Ur/_/3 …… ……

f) Total creepage distance

i. To ground (mm) …… ……

ii. Between terminals (mm) ……

4. OPERATING MECHANISM

a) Type of operating mechanism for

i. Closing …… ……

ii. Opening …… ……

b) Manufacturer's type designation …… ……

c) Normal power consumption (W) at rated voltage of …… ……

i. Trip coil …… ……

ii. Closing coil …… ……

4.1 Spring charged mechanism

a) Number of close open operations possible after failure of AC supply to motor …… ……

b) Time required for motor to charge the closing spring (min) ....

c) Whether indication of spring charged condition provided in central control cabinet ....

5. TYPE OF BREAKERS

5.1 SF6 Circuit Breakers

a) Quantity of SF6 per pole (m3) at rated pressure ....

b) Guaranteed max. leakage rate per year ....

c) Rated pressure of SF6 in operating chamber ....

d) Limit of pressure at which breaker operates correctly (kg/ cm2) ....

e) Standard to which SF6 gas complies ....

f) Whether 20% spare SF6 gas stores in unused gas cylinder, included in proposal ....

g) Compacity & filling ration of containers in which SF6 gas would be shipped (m3) ....

h) Whether breakers are dispatched filled with SF6 or required to be filled at site ....

i) Type and make of SF6 pipe coupling used ....

j) Type and make of mandatory maintenance equipment

   i. SF6 gas filling and evacuation trolley (portable) ....

   ii. SF6 gas drying, filling, evacuating equipment and its capacity ....

   iii. Operating analyzer type and make ....

   iv. SF6 gas leak detector ....

k) Parameters of SF6 gas for initial filling & satisfactory operation

   i. Density ....

   ii. Dielectric strength/ kVmm ....

   iii. Acidity (ppm) ....

   iv. Water content (ppm) ....

   v. Oil content (ppm) ....

   vi. Condensation temperature ºC) ....

   vii. Resistivity (Ohm-cm) ....

l) Whether details of SF6 gas viz test methods, handling etc. enclosed ....

m) Type and material of gasket used to ensure gas tight joints for

i. Metal to metal joints …… ……

ii. Metal to porcelain joints …… ……

n) Method of housing SF6 gas compressors and equipment

i. At circuit breaker …… ……

ii. In control cubicle …… ……

o) Type and make of

i. Densimeter …… ……

ii. Pressure gauge …… ……

p) Densimeter Settings

i. Lockout …… ……

ii. Alarm …… ……

q) Minimum time interval between each make/ break operation (ms) …… ……

5.2 GENERAL

a) Whether OGA drawing enclosed …… ……

b) Weight of complete 3 phase breaker for foundation design (kg) …… ……

c) Weight of heaviest part of breaker (kg) …… ……

d) Impact loading for foundation design …… ……

e) Seismic level for which breaker is designed …… ……

f) Minimum safety clearance from earthed objects …… ……

g) Noise level in (dB) at base of the breaker …… ……

h) Minimum clearance in air

i. Between live parts (mm) …… ……

ii. Live parts to earth (mm) …… ……

iii. Live parts to ground level (mm) …… ……

6. CONSTRUCTIONAL DETAILS

a) Whether arcing contacts provided …… ……

b) Type and material of main contacts and arcing contacts …… ……

c) Contact pressure on main contacts (kg/cm2) …… ……

d) Contact separation in arcing position (mm) …… ……

e) Contact separation in open position (mm)

i. Main contacts …… ……

ii. PIR contacts …… ……

f) Whether pressure relief device for each of the gas chamber of SF6 CB provided …… ……

g) Rate of contact travel

i. Opening (m/sec) …… ……

ii. Closing (m/sec) …… ……

h) Whether the making & breaking contacts are hermetically sealed …… ……

i) Type and capacity of device used to obtain uniform voltage distribution between breaks …… ……

j) Overvoltage withstand capability of grading components (kV/mms)

i. Continuous …… ……

ii. 10 minutes …… ……

iii. 1 minute …… ……

iv. 5 seconds …… ……

k) Number of auxiliary contacts per pole provided for Owner's use …… ……

l) Rated voltage of auxiliary contacts (V) …… ……

m) Current rating of auxiliary contacts

i. Continuous (A) …… ……

ii. DC breaking with 20 ms time constant (A) …… ……

n) Whether auxiliary contacts silver plated …… ……

o) Whether support structure included in supply …… ……

p) Height of support structure …… ……

q) Material of support structure …… ……

r) Standard to which the design of support structure conforms …… ……

s) Whether foundation bolts for breakers and cabinets included in scope of supply. …… ……

7. DETAILED LITERATURE

i. Type test reports as per IEC-56 …… ……

ii. Factory test report & / or filed test report in case of reactor switching duty …… ……

iii. Details of operating mechanism …… ……

iv. Drawing of breaker of support structure …… ……

v. Calculations for compressed …… ……

vi. Details of SF6 gas filling	.....	.....
vii. Details of SF6 gas leak detector	.....	.....
viii. Precautions in use of SF6 gas	.....	.....
ix. Leaflets & literature bringing out salient features of equipment offered	.....	.....
x. Schematic diagrams of switching mechanism for closing resistor showing the duration of insertion alongwith calculation for thermal rating of closing resistors	.....	.....
xi. Whether drawings/data data furnished as per cl.12 of chapter switchgear (CB)	.....	.....
xii. Method of checking of voltage distribution devices at site enclosed	.....	.....
xiii. Details alongwith a complete catalogue of operation analyzer enclosed	.....	.....
xiv. Data on capabilities of circuit breaker in terms of time and number of operations at duties ranging from 100% fault currents to load currents of the lowest possible value without requiring any maintenance or checks	.....	.....
xv. Effect of non simultaneity between contact within a pole or between poles and also show how it is covered in the guaranteed rated break time.	.....	.....
xvi. Details and type of filters used in interrupter assembly and also the operating experience with such filters	.....	.....
xvii. Curves supported by test data indicating the opening time under close open operation with combined variation of trip coil voltage & pneumatic/ hydraulic pressure	.....	.....
xviii. All duty requirements specified alongwith adequate test reports	.....	.....

CONTROL CABINETS

1. Manufacturer's Name	.....	.....
2. Indoor/ Outdoor application	.....	.....
3. Design ambient air temperature (deg. C)	.....	.....
4. Standards applicable	.....	.....
5. Thickness of sheet steel (mm) and whether cold rolled or hot rolled	.....	.....
6. Degree of protection provided	.....	.....
7. Bill of material for all the equipment mounted on control cabinet giving the following details	.....	.....
a) Make and type	.....	.....

b) Applicable Standard	.....	.....
c) Voltage rating	.....	.....
d) Current rating	.....	.....
e) Duty class, if applicable	.....	.....
f) Manufacturers catalogue No.	.....	.....
g) Total heat load of cabinet (for purpose of ventilation requirement)	.....	.....
8. Colour of finish paint IS:5	.....	.....
a) Outside	.....	.....
b) Inside	.....	.....
9. Control Wiring	.....	.....
(a) Size of conductor	.....	.....
i. For CT circuits	.....	.....
ii. For other circuits	.....	.....
b) Conductor Solid/ Standard	.....	.....
c) Number of Strands/ conductor	.....	.....
10. Terminal Blocks	.....	.....
(a) Make & type	.....	.....
b) Current rating	.....	.....
i) Power terminals (A)	.....	.....
ii) Other terminals (A)		
11. Space Heater Rating at 240 V AC	.....	.....
12. Control cabinet drawing showing the following		
a) Outline dimensions, floor openings, floor/wall/ pedestal fixing arrangements, weights etc.	.....	.....
b) Front view, inside view showing the mounting arrangement of various equipment	.....	.....
13. Schematic/ Wiring diagram of control cabinet enclosed	.....	.....
14. Interconnection drawing showing cable, connections to the control cabinet enclosed	.....	.....
15. Type test report to verify design of protection enclosed	.....	.....
16. Details of terminal rows:		
i) Whether arranged vertical or horizontal	.....	.....
ii) Clearance from adjacent components	.....	.....
iii) Distance between rows	.....	.....
iv) Whether transparent protection cover provided	.....	.....

BUSHING/SUPPORT INSULATOR

1.Manufacturer's Name	.....	.....
2.Type	.....	.....
3.Applicable Standards		
i) Height	.....	.....
ii. Diameter (Top)	.....	.....
iii. Diameter (Bottom)	.....	.....
4.Total Creepage distance (mm)	.....	.....
5.Rated voltage (kV)	.....	.....
6.Power frequency withstand voltage for 1 Min. (kVrms) dry and wet	.....	.....
7. 1.2/50 micro sec. Impulse withstand voltage (kVp)	.....	.....
8. 250/2500 micro sec. Switching impulse withstand voltage (kVp) dry and wet	.....	.....
9.Corona Extinction voltage (kV)	.....	.....
10.Weight (kg)	.....	.....
11. Max. Allowable span (mm)	.....	.....
12. Cantilever Strength (kg)	.....	.....
13. OGA drawing enclosed	.....	.....

ANNEXURE – A

SCHEDULE OF TECHNICAL DEVIATIONS

Bidder shall list below all technical deviation clause wise w.r.t. tender specifications:

S.No.	Section / Page No.	Clause No.	Deviation	Reason / Justification

Any deviation not specifically brought out in this section shall not be admissible for any commercial implication at later stage. Except to the technical deviations listed in this schedule, bidder's offer shall be considered in full compliance to the tender specifications irrespective of any such deviation indicated / taken elsewhere in the submitted offer.

Date: Tenderer's Stamp & Signature

SECTION-5

Checklist

1	**Technical Qualifying Requirement**		
1.1	The bidder to furnish relevant documents for meeting the qualifying requirement. Performance certificates shall be submitted in English. Translated pages should be attested by the ultimate customer, if attested only by the bidder it shall be notarized.	Confirmed	Yes/No
1.2	The bidder's scope includes supply and services such as Supervision of installation, Testing and commissioning.	Confirmed	Yes/No
2	**Un-priced BOQ**		
2.1	Confirm that all items have been quoted separately. (If any item has not been quoted, the same shall be specifically brought out with technical reasons thereof) Record the same in schedule of technical deviations.	Confirmed	Yes/No
3	**Technical**		
3.1	Minimum Number of auxiliary contacts on each Circuit Breaker - Besides requirement of technical specification, the manufacturer shall wire up 10 NO + 10 NC contacts of each phase/ pole exclusively for purchaser's use and shall be wired up to common marshalling box of 765kV CB.	Confirmed	Yes/No
4	**Technical Deviations**		
4.1	Confirm that the Complete systems have been offered as per the requirements of Technical Specification and Nil Deviation sheet, Annex-A has been submitted. Deviations mentioned elsewhere in the bid will not be considered.	Confirmed	Yes/No
	General		
5	All equipment being supplied shall conform to Guaranteed Technical Particulars as per technical specification and applicable IS / IEC	Confirmed	Yes/No
6	Powergrid standard approval on 765 kV Circuit Breaker drawings.	Confirmed	Yes/No
7	Type test Reports (Already approved by Power grid and not older than 10 years from the date as mentioned in section-1)	Confirmed	Yes/No
8	MQP available (Approved with validity date)	Confirmed	Yes/No
9	Compliance to clause 1.3.3 (Type test) of section-1 of this specification.	Confirmed	Yes/No
10	Performance Certificate as per TQR	Enclosed	Yes/No

Date:
Contact Details: Bidder's Stamp & Signature

TECHNICAL QUALIFICATION REQUIREMENT

Name of Project:

1. **Substation Package SS-01** for (i) 765/400/220kV Bikaner-III Pooling Station including 400kV class Bus Reactor at Bikaner-II S/s; (ii) Extension of 765kV Neemrana-II S/s for termination of 765 kV D/c line Neemrana-II–Bikaner-III T/L and (iii) Extension of 400kV Bikaner-II S/s for termination of 400kV Bikaner-II Bikaner-III T/L under "Transmission system for evacuation of power from Rajasthan REZ Ph-IV (Part-1) (Bikaner Complex)

2. **Substation Package SS01** for (a) Extn. of 765kV Sikar-II Substation, (b) Extn. of 765kV Khetri Substation; associated with "Transmission system for evacuation of power from REZ in Rajasthan (20 GW) under Phase III-Part D"

Name of Customer: POWERGIRD

Name of Item: 400kV, 220kV and 132kV CIRCUIT BREAKER

TECHNICAL QUALIFICATION REQUIREMENT
Technical requirements for Circuit Breaker: (i) The manufacturer(s) whose 400/220/132kV* Circuit Breaker(s) are offered, must have, manufactured, type tested (as per IEC/IS or equivalent standard) and supplied 345/220/132kV* or higher voltage class Circuit Breaker(s), which are in satisfactory operation# for atleast two (2) years as on 10.02.2024. (ii) Alternatively, the manufacturer, who have established manufacturing and testing facilities in India for the offered Circuit Breaker and not meeting the requirement stipulated in (i) above, can also be considered provided that a) 345/220/132kV* or higher Voltage class Circuit Breaker(s) must have been manufactured in the above Indian works & type tested (as per IEC/IS standard) and supplied as on the date of 10.02.2024 b) In case manufacturer meets the technical requirement through clause (ii) above, warranty obligations for additional warranty of two (2) years over & above the warranty period as specified in the bidding documents shall be applicable for the entire quantity of the offered Circuit Breaker(s) to be supplied under the contract. Further, contractor shall furnish performance guarantee for an amount of 10% of the ex-works cost of the Circuit Breaker(s)* for the additional

PREPARED BY 31/01/24

REVIEWED BY 31.01.2024

APPROVED BY 31.01.24

warranty period in addition to the contract performance guarantee to be submitted by the contractor.
Legend:

Legend:

*: voltage class of respective circuit breaker as applicable.
#: satisfactory operation means certificate issued by the Employer/Utility certifying the operation without any adverse remark.

SUPPORTING DOCUMENTS TO BE SUBMITTED BY BIDDER ALONG WITH TECHNICAL BID		
Sr	**Required Criteria**	**Supporting Documents**
1	Manufacturing	Approved Drawings / GTP / Approved Quality Plan / Factory Inspection Test Report etc. stabilising bidder as manufacturer of offered item in line with TQR
2	Supply	PO / Dispatch clearance / LR / Material Receipt certificate at site / installation or commissioning certificate etc. stabilising bidder as proven supplier of offered item in line with TQR
3	Type Test	TTR approval from customer / Type Test Report etc. stabilising successful type tested design in line with TQR
4	Successful operation	Successful operation means certificate issued by employer/end-customer or main contractor (along with chain of document from employer/end-customer) stating successful operation without any adverse remark.
5	Any other document if specifically called in TQR	Any other document if specifically called in TQR

NOTES:

1. Bidder to please note that the submitted bid shall be liable to rejection in the absence of submission of valid Technical TQR documents along with technical bid.
2. Consideration of offer shall be subject to customer's approval of bidder's, if applicable.
3. Bidder to submit all supporting documents in English. If documents submitted by bidder are in language other than English, a self- attested English translated document should also be submitted.
4. Notwithstanding anything stated above, BHEL reserves the right to assess the capabilities and capacity of the bidder to perform the contract, should the circumstances warrant such assessment in the overall interest of BHEL.
5. After satisfactory fulfilment of all the above criteria / requirement, offer shall be considered for further evaluation as per NIT and all the other terms of the tender.

PREPARED BY
31/01/24
(Amit Srivastava)

REVIEWED BY
31/01/2024
JAI KUMAR

APPROVED BY
31.01.24
(VIVEK KAPIL)

BHARAT HEAVY ELECTRICALS LIMITED

TRANSMISSION BUSINESS GROUP

DOCUMENT No.	TB-424-316-001B	Rev. No.	00	Prepared	Checked	Approved
TYPE OF DOC.	TECHNICAL SPECIFICATION		SIGN			
TITLE			NAME	AS	JK	VK
400kV, 220kV, 145kV, 72.5kV Circuit Breaker			DATE			
			GROUP	TBEM	W.O. No	

CUSTOMER	**POWERGRID**
PROJECT	**1. Substation Package SS-01** for (i) 765/400/220kV Bikaner-III Pooling Station including 400kV class Bus Reactor at Bikaner-II S/s; (ii) Extension of 765kV Neemrana-II S/s for termination of 765 kV D/c line Neemrana-II–Bikaner-III T/L and (iii) Extension of 400kV Bikaner-II S/s for termination of 400kV Bikaner-II Bikaner-III T/L under "Transmission system for evacuation of power from Rajasthan REZ Ph-IV (Part-1) (Bikaner Complex) 2 **Substation Package SS01** for (a) Extn. of 765kV Sikar-II Substation, (b) Extn. of 765kV Khetri Substation; associated with "Transmission system for evacuation of power from REZ in Rajasthan (20 GW) under Phase III-Part D"
NOA NO.	
Station	

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Rev No.	Date	Altered	Checked	Approved	REVISION DETAILS			
Distribution				To	TBEM	TBMM	TBQM	Vendor
				Copies	1	1	1	1

SECTION-1

Scope, Bill of Quantity, Specific Technical Requirements

1.1 Scope

This technical specification covers the requirements of design, manufacture, inspection and testing at manufacturer's works, proper packing and delivery to project sites and supervision of erection, testing & commissioning of 420kV, 245kV, 145kV & 72.5kV Circuit Breakers complete in all respect for efficient & trouble free operation mentioned under this specification.

The equipment is required for the following project:

Name of the customer: **POWERGRID**

Name of the project : **1. Substation Package SS-01** for
(i) 765/400/220kV Bikaner-III Pooling Station including 400kV class Bus Reactor at Bikaner-II S/s;
(ii) Extension of 765kV Neemrana-II S/s for termination of 765 kV D/c line Neemrana-II–Bikaner-III T/L and
(iii) Extension of 400kV Bikaner-II S/s for termination of 400kV Bikaner-II Bikaner-III T/L under "Transmission system for evacuation of power from Rajasthan REZ Ph-IV (Part-1) (Bikaner Complex)

Station: Bikaner III & Neemrana, Rajasthan

2. **Substation Package SS01** for (a) Extn. of 765kV Sikar-II Substation, (b) Extn. of 765kV Khetri Substation; associated with "Transmission system for evacuation of power from REZ in Rajasthan (20 GW) under Phase III-Part D"

Station: Sikar-II & Khetri, Rajasthan

***Note: The terms used in this specification namely, "Employer" refers to "POWERGRID", "PURCHASHER" refers to BHEL, "Contractor" refers to successful Bidder, "GTR" refers to "section-3".**

In case of any conflict among the various sections of this specification, the order of precedence shall be section 1, section 2 & section 3.

1.2 Bill of Quantities

1.2.1 Main Supply:

FOR BIKANER-II BOQ: Refer Annexure BOQ-Bikaner-II.

FOR Neemrana BOQ: Refer Annexure BOQ-Neemrana-II.

FOR SIKAR II BOQ: Refer Annexure BOQ-Sikar II

Additional Requirements:

i. All cables within & between circuit breaker poles and its marshalling box and up to the controlled switching device shall be in bidder's scope of supply. Cable shall be provided with single drum length considering all circuit breakers. Necessary glands and lugs to be provided. Bidder to provide detailed "**Bill of Quantity**" during detailed engineering stage.

ii. Cabling & termination schedule for the same shall be provided by successful bidder along with AS MANUFACTURED drawing during contract stage.

iii. TB's for incoming AC Power Cables shall be suitable for size (minimum) **4Cx16** sq. mm. Al.

iv. LED luminaries/light is to be provided as per technical requirement (minimum 7 watt).

v. Following minimum accessories are clarified as bidder's scope of supply
- **Structure** for Equipment support, Ladder & Platform etc.
- **Foundation bolts** for Circuit Breaker, CB ladder, CB Platform, common control cubicle.
- **Cable Tray** arrangement to be mounted on Breaker structure.
- Breaker **Terminal pad**.

vi. Following are not in bidder's scope of supply (BHEL supplied items)
- Terminal Connectors.

Notes –

1. The above quantities may vary by ± 25%.
2. Prices for all applicable accessories & hardware of Circuit Breakers shall be included in the equipment prices.
3. For spare items where unit is mentioned as 'Set', the same is defined as quantity required for 1 (one) pole of Circuit Breaker.
4. Respective dates for the commencement of erection, testing and commissioning activities of Circuit Breakers shall be communicated to manufacturers from time to time as per the readiness of respective sites. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done in one go. Multiple visits shall be required.
5. For item where unit is mentioned as lot is defined as the total quantity required for all circuit breakers.
6. For CSD Cable Per meter price should consist of required no. of cable runs, i.e. **price for per meter of multiple runs**. Average distance between circuit breaker mechanism box to CSD located in relay panel is taken as 200 m per breaker. Total length of the cable should be decided by bidder considering above distance and required no. of runs. Total no. of CSDs: as mentioned in BOQ. Cable shall be provided with single drum length after confirmation by BHEL during detailed engineering. Sensors, timers, relay, gland and lugs etc. shall be in bidder scope. If special cable is not required, vendor to quote normal cable as required.

3 Specific Technical Requirements

1.3.1 Technical Parameters - Circuit BreakerS

Sl. no.	Parameter		400kV system	220kV system	132 kV system	66 kV system
1.	Rated voltage (Umax) kV (rms)	kV (rms)	420	245	145	72.5
2.	Rated frequency (Hz)	Hz	50	50	50	50
3.	No. of poles	Nos.	3	3	3/1	3
4.	Type of circuit breaker		SF6 gas insulated	SF6 gas insulated	SF6 gas insulated	SF6 gas insulated
5.	Rated continuous current (A) at an ambient temperature of 50^0C	A	3150	1600/3150 (as applicable)	1250	1250
6.	Rated short circuit capacity with percentage of DC component as per IEC62271-100 corresponding to minimum opening time under operating conditions specified.	kA	63kA	50 kA	31.5kA	25kA
7.	Symmetrical interrupting capability kA (rms)	kA (rms)	63	50	31.5	25
8.	Rated short circuit making current kAp	kAp	157.5	125	80	63
9.	Short time current carrying capability kA (rms)	kA (rms)	63	50	31.5 for one second	25 for three second
10.	Out of phase breaking current carrying capability kA (rms)	kA (rms)	15.75	**As per IEC**	**As per IEC**	**As per IEC**
11.	Rated line charging interrupting current at 90 deg. Leading power factor angle (A rms) (The breaker shall be able to interrupt the rated line charging current with test voltage immediately before	A rms	600	As per IEC	As per IEC	As per IEC
	opening equal to the product of U/√3 and 1.4 as per IEC-62271-100					
12.	First pole to clear factor		1.3	1.3	1.3	1.5
13.	Temperature rise over an ambient temperature of 50^0C		As per IEC: 62271-100	As per IEC: 62271-100	As per IEC: 62271-100	As per IEC: 62271-100
14.	Rated break time as IEC (ms)	ms	40	60	60	Less than 75

15.	Total break time (ms)	ms	45	65	65	Less than 80
16.	Total closing time (ms)	ms	Not more than 150	Not more than **150**	Not more than **150**	Not more than **150**
17.	Operating mechanism or a combination of these		Spring	Spring	Spring	Spring
18.	Rated operating duty cycle		O-0.3s-CO-3 min-CO	O-0.3s-CO3 min-CO	O-0.3s-CO-3 min-CO	O-0.3s-CO-3 min-CO
19.	Reclosing		Single phase & Three phase auto reclosing.	Single phase & Three phase auto reclosing.	Three phase auto reclosing. (Single phase auto reclosing if specified in section project)	Three phase auto reclosing.
20.	Pre-insertion resistor requirement		As per BOQ	As per BOQ	As per BOQ	As per BOQ
i)	Rating (ohms)	ohms	400(max.) with tolerance as applicable	NA	NA	NA
ii)	Minimum electrical (mechanical insertion time +pre-arcing time) preinsertion time (ms)	ms	8	NA	NA	NA
iii)	Opening of PIR contacts		PIR contacts should open immediately after closing of main contacts OR At least 5 ms prior to opening of main contacts at rated air/gas pressure where the PIR contacts remain closed	NA	NA	NA
21.	Max. difference in the instants of closing/opening of contacts (ms) between poles at rated control voltage and rated operating & quenching media pressures	ms	2.5(within a pole) 2.3(opening) 5.0(closing)	3.3(opening) 5.0(closing)	3.3(opening) 3.3(closing)	As per IEC

22.	Maximum allowable switching over voltage under any switching condition	p.u.	2.3 p.u.	As per IEC	As per IEC	As per IEC
23.	Trip coil and closing coil voltage with variation as specified	V DC	220V DC	220V DC	220V DC or 110V DC	220V DC or 110V DC
24.	Noise level at base and up to 50 m distance from base of circuit breaker	dB	140dB (max.)	140dB (max.)	140dB (max.)	140dB (max.)
25.	Rating of Auxiliary contacts	A	10A at 220V DC	10A at 220V DC	10A at 220V DC	10A at 220V DC
26.	Breaking capacity of Aux. Contacts	A	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms
27.	**Rated insulation levels**					
i)	Full wave impulse withstand (1.2 /50 μs) between line terminals and ground	kVp	±1425 kVp	±1050 kVp	±650 kVp	±325 kVp
ii)	Full wave impulse withstand (1.2 /50 μs) between terminals with circuit breaker open	kVp	1425 kVp impulse on one terminal & 240 kVp power frequency voltage of opposite polarity on the other terminal	±1050 kVp	+ 650kVp	±325 kVp
iii)	Rated switching impulse withstand voltage (250/2500 μs) Dry & wet between line terminals and ground	kVp	+1050 kVp .	NA	NA	NA
iv)	Rated switching impulse withstand voltage (250/2500 μs) Dry &wet Between terminals with circuit breaker open	kVp	900 kVp impulse on one terminal & 345 kVp power frequency	NA	NA	NA
			voltage of opposite polarity on the other terminal			
v)	One minute power frequency dry withstand voltage between line terminals and ground		520 kV rms.	460 kV rms.	275 kV rms	140 kV rms

vi)	One minute power frequency dry withstand voltage between terminals with circuit breaker open		610 kV rms.	460 kV rms.	275 kV rms	160 kV rms
28.	Minimum corona extinction voltage with CB in all positions		320kV rms	156 kV rms	92 kV rms	NA
29.	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz (Micro volts)		1000 µV (at 266kV rms)	1000 µV (at 156kV rms)	500µV (at 92kV rms)	NA
30.	Minimum Creepage distance*					
i)	Phase to ground (25mm/kV)	mm	10500mm	6125mm	3625mm	1813mm
ii)	Between CB terminals	mm	10500mm	6125mm	3625mm	1813mm
31.	System neutral earthing	Effectively earthed				
32.	Rated terminal load	As per IEC or as per the value calculated based on specific switchyard layout requirement, whichever is higher.				
33.	Auxiliary contacts	Besides requirement of technical specification, the manufacturer/bidder shall wire up 10 NO + 10 NC contacts exclusively for BHEL/POWERGRID use and wired up to common marshalling box.				
34.	No. of terminals in common marshalling box	All contacts & control circuits to be wired out up to common marshalling box + minimum 24 terminals exclusively for BHEL/POWERGRID future use				
35.	Seismic level	0.5g horizontal for the site location under the Zone-V as per IS-1893 0.3g horizontal for the site location under other than the Zone-V as per IS1893				

For other parameters, refer respective section 2 for the applicable voltage class of Circuit Breakers.

1.3.2 Technical Qualifying Requirement

Refer Annexure-TQR

1.3.3 Type Tests

i. All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with requirements stipulated under respective sections.

The reports for all type tests as per technical specification shall be furnished by the bidder along with equipment / material drawings. However, type test reports of similar equipments/ material already accepted in POWERGRID shall be applicable for all projects with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID/representative authorized by POWERGRID/representative of Utility /representative of accredited test lab/ representative of The National Accreditation Board for Certification Bodies (NABCB) certified agency shall also be acceptable.

ii. Unless otherwise specified elsewhere, the type test reports submitted shall be of the tests conducted within the 10 years from date of 10.02.2024. In case the test reports are of the test

conducted earlier than the years specified from the date of 10.02.2024, the bidder shall repeat these test(s) at no extra cost to the Employer.

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the BHEL/Employer.
The Bidder shall intimate the Employer/BHEL the detailed program about the type tests atleast two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies.

iii. The Employer reserves the right to witness any or all the type tests. The Employer shall bear all expenses for deputation of Employer's representative(s) for witnessing the type tests except in the case of re-deputation if any, necessitated due to no fault of the Employer.

iv. The list of makes of various items, for which Type test reports are not required to be submitted are specified in Annexure-J, Section-3

1.3.4 SUPERVISION OF ERECTION COMMISSIONING AND TESTING:

Supervision of Erection, testing and commissioning of all the supplied Circuit Breakers are in the bidder's scope. Bidder shall quote price for supervision of installation, testing and commissioning of all offered breakers. Bidder's testing engineer shall bring SF6 gas leak detector, SF6 gas filling adopter, timing kit and Transducer for operational analyser (as per requirement).

Required unskilled man power / Labor, tools (other than special tools and tackles which shall be in bidder's scope) shall be provided by BHEL.

The measurement at site shall be carried out as per Powergrid Standard Pre-commissioning procedures as indicated in Section-2 Technical Specification. The commissioning report shall be prepared and signed by the manufacturer's representative.
SPARE- Following Instruments shall be made available by BHEL to testing engineer
a) DCRM (Operational analyser) Kit
b) 5kV Insulation tester
c) 1kV Insulation tester
d) Single phase variac
e) Dew Point meter
f) Capacitance and Tan Delta Kit
g) Contact Resistance measurement kit
h) Multimeter

Any other instrument(s), if required for Testing/commissioning of Circuit Breaker shall be arranged by bidder. Cost of the same shall be deemed inclusive in the offer.

The respective dates of commencement of erection, testing and commissioning activities by BHEL will be intimated to the equipment manufacturer from time to time, so that arrangements for supervising the activity can be made accordingly by the manufacturer.

Annexure-BOQ-BIKANER-III

S. No.	Item Description	Unit	Quantity for Bikaner-III
1	SUPPLY- CIRCUIT BREAKER : **420KV 63KA** FOR 1S 25MM/KV CREEPAGE, **3150A**, 3 PHASE CIRCUIT BREAKER **WITHOUT PIR,** ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT EXCLUDING FOUNDATION BOLT	Nos.	29
2	SUPPLY- CIRCUIT BREAKER : **245KV 50KA** FOR 1S 25MM/KV CREEPAGE **3150A**, 3 PHASE CIRCUIT BREAKER WITHOUT PIR, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT EXCLUDING FOUNDATION BOLT	Nos.	4
3	SUPPLY- CIRCUIT BREAKER: **245KV** 50KA FOR 1S 25MM/KV CREEPAGE **1600A**, 3 PHASE CIRCUIT BREAKER **WITHOUT PIR**, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT EXCLUDING FOUNDATION BOLT	Nos.	13
4	SUPPLY- SUPPLY- CIRCUIT BREAKER : **145KV**, 31.5KA FOR 1S, 25MM/KV CREEPAGE, 1250A, **1 PHASE** CIRCUIT BREAKER FOR NGR BY PASSING, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT EXCLUDING FOUNDATION BOLT	Nos.	2
5	SUPPLY- CIRCUIT BREAKER: **72.5KV** 25KA FOR 1S 25MM/KV CREEPAGE 1250A, **3 PHASE** CIRCUIT BREAKER WITHOUT PIR, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT EXCLUDING FOUNDATION BOLT	Nos.	2
6	**CONTROLLED SWITCHING** DEVICE FOR **420 KV**, 3-PH CIRCUIT BREAKER	Nos.	16
7	SUPPLY- CIRCUIT BREAKER : **SPECIAL CABLES **** FOR CB/CSD/RP INTERFACING. MODE OF MEASUREMENT SHALL BE CABLE-TRENCH RUNNING LENGTH FROM CIRCUIT BREAKER TO CSD/REALY PANEL	MTR	3400

8	SUPPLY- CIRCUIT BREAKER : 420KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER	Lot	1
9	SUPPLY- CIRCUIT BREAKER: 245KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER	Lot	1
10	SUPPLY- CIRCUIT BREAKER : 145KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER (IF APPLICABLE) AND MARSHALLING BOX (IF APPLICABLE)	Lot	1
11	SUPPLY- CIRCUIT BREAKER: 72.5KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER	Lot	1
12	SUPPLY- CIRCUIT BREAKER : SF6 GAS FILLING ADOPTER, INCLUDING COUPLING, REGULATOR, CONNECTING HOSE PIPE UP TO GROUND LEVEL	Lot	1
13	SUPPLY- CIRCUIT BREAKER: TRANSDUCERS / FIXTURES REQUIRED FOR TRAVEL MEASUREMENT OF COMPLETE 3-PHASE CB	Lot	1
	MANDATORY SPARES		
14	SPARES- **CONTROLLED SWITCHING** DEVICE FOR **420 KV**, 3-PH CIRCUIT BREAKER ALONG WITH TRANSDUCERS, SENSORS, CABLES, CONTACTORS, SWITCHES ETC	No.	1
15	SPARES- CIRCUIT BREAKER-**420kV, 3150A, 63kA for 1 sec** : Complete Pole (Phase) of circuit breaker without PIR, with grading capacitor (if applicable), with pole column, interrupter, operating mechanism, Marshaling Box, corona rings and terminal connector but without support structure	No.	1
16	SPARE- CIRCUIT BREAKER-**420KV** : Grading Capacitor (if applicable)	No.	2
17	SPARES- CIRCUIT BREAKER-**420KV** : Rubber gaskets, `O' rings and seals	Set	1
18	SPARES- CIRCUIT BREAKER-**420KV** : Trip coils with resistor	Set	2
19	SPARES- CIRCUIT BREAKER-**420KV** : Closing coils with resistor	Set	2
20	SPARE- CIRCUIT BREAKER-**420KV** : Terminal Pads (one no. each type)	Set	2
21	SPARES- CIRCUIT BREAKER-**420KV** : Molecular filter	No.	2
22	SPARES- CIRCUIT BREAKER-**420KV** : Corona rings	No.	1

23	SPARES- CIRCUIT BREAKER-**420KV** : Relays, Power contactors, switch fuse units, limit switches, push buttons, timers & MCB etc.	Set	1
24	SPARES- CIRCUIT BREAKER-**420KV** : Pressure switches of each type	Set	1
25	SPARES- CIRCUIT BREAKER-**420KV** : Auxiliary switch assembly	Set	1
26	SPARES- CIRCUIT BREAKER-**420KV** : Operation Counter	No.	1
27	SPARES- CIRCUIT BREAKER-**420KV** : Complete Drive Mechanism	Set	1
28	SPARES- CIRCUIT BREAKER-**420KV** : SF6 Gas (Equivalent to 2 Poles)	Lot	1
29	SPARES- CIRCUIT BREAKER-**245kV, 1600A, 50kA for 1 sec**: Complete Pole (Phase) of circuit breaker without PIR, with grading capacitor (if applicable), with pole column, interrupter, operating mechanism, Marshaling Box, corona rings and terminal connector but without support structure	No.	1
30	SPARES- CIRCUIT BREAKER-**245kV, 3150A, 50kA for 1 sec**: Complete Pole (Phase) of circuit breaker without PIR, with grading capacitor (if applicable), with pole column, interrupter, operating mechanism, Marshaling Box, corona rings and terminal connector but without support structure	No.	1
31	SPARES- CIRCUIT BREAKER-**245KV**: Grading Capacitor (if applicable)	No.	2
32	SPARES- CIRCUIT BREAKER-**245KV**: Rubber gaskets, `O' rings and seals	Set	1
33	SPARES- CIRCUIT BREAKER-**245KV**: Trip coils with resistor	Set	2
34	SPARES- CIRCUIT BREAKER-**245KV**: Closing coils with resistor	Set	2
35	SPARES- CIRCUIT BREAKER-**245KV**: Terminal Pads and connectors (one no. each type) (for 1600A CB)	Set	2
36	SPARES- CIRCUIT BREAKER-**245KV**: Terminal Pads and connectors (one no. each type) (for 3150A CB)	Set	2
37	SPARES- CIRCUIT BREAKER-**245KV**: Molecular filter	No.	2
38	SPARES- CIRCUIT BREAKER-**245KV**: Corona rings	No.	1
39	SPARES- CIRCUIT BREAKER-**245KV**: Relays, Power contactors, switch fuse units, limit switches, push buttons, timers & MCB etc.	Set	1
40	SPARES- CIRCUIT BREAKER-**245KV**: Pressure switches of each type	Set	1
41	SPARES- CIRCUIT BREAKER-**245KV**: Auxiliary switch assembly	Set	1
42	SPARES- CIRCUIT BREAKER-**245KV**: Operation Counter	No.	1

43	SPARES- CIRCUIT BREAKER-**245KV**: Complete Drive Mechanism	Set	1
44	SPARES- CIRCUIT BREAKER-**245KV**: SF6 Gas (Equivalent to 2 poles)	lot	1
45	SERVICES- CIRCUIT BREAKER : 420 KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF SUPPLIED 3 PHASE CIRCUIT BREAKER AT SITE	Nos.	29 (for item no. 1)
46	SERVICES- CIRCUIT BREAKER : 220 KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF SUPPLIED 3 PHASE CIRCUIT AT SITE	Nos.	17 (for item no. 2 & 3)
47	SERVICES- CIRCUIT BREAKER : 145KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF SUPPLIED 3 PHASE CIRCUIT AT SITE	Nos.	2 (for item no. 4)
48	SERVICES- CIRCUIT BREAKER : 72.5KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF SUPPLIED 3 PHASE CIRCUIT BREAKER AT SITE	Nos.	2 (for item no. 5)
49	SERVICES- CIRCUIT BREAKER : 400KV, SUPERVISION OF ERECTION TESTING AND COMMISSIONING OF CONTROLLED SWITCHING DEVICE FOR 3-PH CIRCUIT BREAKERS AT SITE	Nos.	16

Notes –

1. The above quantities may vary ± 25%.

2. Prices for all applicable accessories & hardware of Circuit Breakers shall be included in the equipment prices.
3. Respective dates for the commencement of erection, testing and commissioning activities of Circuit Breakers shall be communicated to manufacturers from time to time as per the readiness of respective sites. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done one go. Multiple visits shall be required.

1. ******For Item no.7, Per meter price should consist of required no. of cable runs, i.e. price for per meter of multiple runs. Average distance between circuit breaker mechanism box to CSD located in relay panel is taken as 200 m per breaker. Total length of the cable should be decided by bidder considering above distance and required no. of runs. Total no. of CSD: 16+1. Cable shall be provided with single drum length after confirmation by BHEL during detailed engineering. Sensors, timers, relay gland and lugs etc. shall be in bidder scope. If special cable is not required, vendor to quote normal cable as required.

2. For item at sl. No.8, 9,10,11 each lot is defined as the total quantity required for all

respective voltage class circuit breakers against item at Sl. No.1 to 5

3. For item at sl. No. 12, 13 each lot is defined as the total quantity required for successful completion of all circuit breakers (refer item at Sl. No.1 to 5).

4. For spare items at sl. No. 14-43 where unit is mentioned as 'Set', the same is defined as quantity required for 1 (one) pole of Circuit Breaker.

8. Additional Specific Requirements

i. All cables within & between circuit breaker poles and its marshalling box and up to the controlled switching device shall be in bidder's scope of supply. Cable shall be provided with single drum length considering all circuit breakers. Necessary glands and lugs to be provided. Bidder to provide detailed "**Bill of Quantity**" during detailed engineering stage.

ii. Cabling & termination schedule for the same shall be provided by successful bidder along with AS MANUFACTURED drawing during contract stage.

iii. TB's for incoming AC Power Cables shall be suitable for size (minimum) **4Cx16** sq. mm. Al.

iv. LED luminaries/light is to be provided as per technical requirement (minimum 7 watt).

v. Following minimum accessories are clarified as bidder's scope of supply
   - **Structure** for Equipment support, Ladder & Platform etc.
   - **Foundation bolts** for Circuit Breaker, CB ladder, CB Platform, common control cubicle.
   - **Cable Tray** arrangement to be mounted on Breaker structure.
   - Breaker **Terminal pad**.

vi. Following are not in bidder's scope of supply (BHEL supplied items)
   - Terminal Connectors.

Annexure-BOQ-BIKANER-II

S. No.	Item Description	Unit	Quantity for Bikaner -II
1	SUPPLY- CIRCUIT BREAKER : **420KV 63KA** FOR 1S 25MM/KV CREEPAGE 3150A, 3 PHASE CIRCUIT BREAKER **WITHOUT PIR,** ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT EXCLUDING FOUNDATION BOLT	Nos.	2
2	SUPPLY- CIRCUIT BREAKER : 420KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER	Lot	1
3	SUPPLY- CIRCUIT BREAKER : SF6 GAS FILLING ADOPTER, INCLUDING COUPLING, REGULATOR, CONNECTING HOSE PIPE UP TO GROUND LEVEL	Lot	1
4	SUPPLY- CIRCUIT BREAKER: TRANSDUCERS / FIXTURES REQUIRED FOR TRAVEL MEASUREMENT OF COMPLETE 3-PHASE CB	Lot	1
	MANDATORY SPARES		
5	SPARES- CIRCUIT BREAKER-**420kV, 3150A, 63kA for 1 sec** : Complete Pole (Phase) of circuit breaker without PIR, with grading capacitor (if applicable), with pole column, interrupter, operating mechanism, Marshaling Box, corona rings and terminal connector but without support structure	No.	1
6	SPARES- CIRCUIT BREAKER-**420KV** : Grading Capacitor (if applicable)	No.	2
7	SPARES- CIRCUIT BREAKER-**420KV** : Rubber gaskets, `O' rings and seals	Set	1
8	SPARES- CIRCUIT BREAKER-**420KV** : Trip coils with resistor	Set	2
9	SPARES- CIRCUIT BREAKER-**420KV** : Closing coils with resistor	Set	2
10	SPARES- CIRCUIT BREAKER-**420KV** : Terminal Pads (one no. each type)	Set	2
11	SPARES- CIRCUIT BREAKER-**420KV** : Molecular filter	No.	2
12	SPARE- CIRCUIT BREAKER-**420KV** : Corona rings	No.	1
13	SPARES- CIRCUIT BREAKER-**420KV** : Relays, Power contactors, switch fuse units, limit switches, push buttons, timers & MCB etc.	Set	1

14	SPARES- CIRCUIT BREAKER-**420KV** : Pressure switches of each type	Set	1
15	SPARES- CIRCUIT BREAKER-**420KV** : Auxiliary switch assembly	Set	1
26	SPARES- CIRCUIT BREAKER-**420KV** : Operation Counter	No.	1
17	SPARES- CIRCUIT BREAKER-**420KV** : Complete Drive Mechanism	Set	1
18	SPARES- CIRCUIT BREAKER-**420KV** : SF6 Gas (Equivalent to 2 Poles)	Lot	1
19	**SERVICES-** CIRCUIT BREAKER : 420 KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF SUPPLIED 3 PHASE CIRCUIT BREAKER AT SITE	Nos.	2 (for item no. 1)

Notes –

1. The above quantities may vary ± 25%.

2. Prices for all applicable accessories & hardware of Circuit Breakers shall be included in the equipment prices.

3. Respective dates for the commencement of erection, testing and commissioning activities of Circuit Breakers shall be communicated to manufacturers from time to time as per the readiness of respective sites. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done one go. Multiple visits shall be required.

4. For item at sl. No.2, each lot is defined as the total quantity required for all 420kV circuit breaker against item at Sl. No.1,

5. For item at sl. No. 3, 4 each lot is defined as the total quantity required for successful completion of all circuit breakers

6. For spare items at sl. No. 5-17 where unit is mentioned as 'Set', the same is defined as quantity required for 1 (one) pole of Circuit Breaker.

7. **Additional Specific Requirements**

i. All cables within & between circuit breaker poles and its marshalling box and up to the controlled switching device shall be in bidder's scope of supply. Cable shall be provided with single drum length considering all circuit breakers. Necessary glands and lugs to be provided. Bidder to provide detailed "Bill of Quantity" during detailed engineering stage.

ii. Cabling & termination schedule for the same shall be provided by successful bidder along with AS MANUFACTURED drawing during contract stage.

iii. TB's for incoming AC Power Cables shall be suitable for size (minimum) 4Cx16 sq. mm. Al.

iv. LED luminaries/light is to be provided as per technical requirement (minimum 7 watt).

v. Following minimum accessories are clarified as bidder's scope of supply

- Structure for Equipment support, Ladder & Platform etc.
- Foundation bolts for Circuit Breaker, CB ladder, CB Platform, common control cubicle.
- Cable Tray arrangement to be mounted on Breaker structure.
- Breaker Terminal pad.

vi. Following are not in bidder's scope of supply (BHEL supplied items)

- Terminal Connectors.

Annexure-BOQ-Neemrana-II

S. No.	Item Description	Unit	Quantity for
			Neemrana-II
1	SUPPLY- SUPPLY- CIRCUIT BREAKER : **145KV**, 31.5KA FOR 1S, 25MM/KV CREEPAGE, 1250A, **1 PHASE** CIRCUIT BREAKER FOR NGR BY PASSING, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT EXCLUDING FOUNDATION BOLT	Nos.	2
2	SUPPLY- CIRCUIT BREAKER : 145KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER (IF APPLICABLE) AND MARSHALLING BOX (IF APPLICABLE)	Lot	1
3	SUPPLY- CIRCUIT BREAKER : SF6 GAS FILLING ADOPTER, INCLUDING COUPLING, REGULATOR, CONNECTING HOSE PIPE UP TO GROUND LEVEL	Lot	1
4	SUPPLY- CIRCUIT BREAKER: TRANSDUCERS / FIXTURES REQUIRED FOR TRAVEL MEASUREMENT OF COMPLETE CB	Lot	1
5	**SERVICES-** CIRCUIT BREAKER : 145KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF SUPPLIED CIRCUIT AT SITE	Nos.	2

Notes –

1. The above quantities may vary ± 25%.

2. Prices for all applicable accessories & hardware of Circuit Breakers shall be included in the equipment prices.

3. Respective dates for the commencement of erection, testing and commissioning activities of Circuit Breakers shall be communicated to manufacturers from time to time as per the readiness of respective sites. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done one go. Multiple visits shall be required.

4. For item at sl. No. 2, lot is defined as the total quantity required for all 145kV circuit breaker against item at Sl. No. 1.

5. For item at sl. No. 3, 4 each lot is defined as the total quantity required for successful completion of all circuit breakers (refer item at Sl. No.1).

6. Additional Specific Requirements

i. All cables within & between circuit breaker poles and its marshalling box and up to the controlled switching device shall be in bidder's scope of supply. Cable shall be provided with single drum length considering all circuit breakers. Necessary glands and lugs to be provided. Bidder to provide detailed "**Bill of Quantity**" during detailed engineering stage.

ii. Cabling & termination schedule for the same shall be provided by successful bidder along with AS MANUFACTURED drawing during contract stage.

iii. TB's for incoming AC Power Cables shall be suitable for size (minimum) **4Cx16** sq. mm. Al.

iv. LED luminaries/light is to be provided as per technical requirement (minimum 7 watt).

v. Following minimum accessories are clarified as bidder's scope of supply
   - **Structure** for Equipment support, Ladder & Platform etc.
   - **Foundation bolts** for Circuit Breaker, CB ladder, CB Platform, common control cubicle.
   - **Cable Tray** arrangement to be mounted on Breaker structure.
   - Breaker **Terminal pad**.

vi. Following are not in bidder's scope of supply (BHEL supplied items)
   - Terminal Connectors.

Annexure-BOQ-SIKAR-II

S. No.	Item Description	Unit	Quantity for
			Sikar-II
1	SUPPLY- SUPPLY- CIRCUIT BREAKER: **145KV**, 31.5KA FOR 1S, 25MM/KV CREEPAGE, 1250A, **1 PHASE** CIRCUIT BREAKER FOR NGR BYPASSING, ALONGWITH SUPPORT STRUCTURE, INTERPOLE CABLES, OPERATING MECHANISM, CONTROL BOXES AND ALL ACCESSORIES COMPLETE IN ALL RESPECT EXCLUDING FOUNDATION BOLT	Nos.	2
2	SUPPLY- CIRCUIT BREAKER: 145KV, **FOUNDATION BOLTS** FOR CIRCUIT BREAKER, PLATFORM AND LADDER (IF APPLICABLE) AND MARSHALLING BOX (IF APPLICABLE)	Lot	1
3	SUPPLY- CIRCUIT BREAKER: SF6 GAS FILLING ADOPTER, INCLUDING COUPLING, REGULATOR, CONNECTING HOSE PIPE UP TO GROUND LEVEL	Lot	1
4	SUPPLY- CIRCUIT BREAKER: TRANSDUCERS / FIXTURES REQUIRED FOR TRAVEL MEASUREMENT OF COMPLETE CB	Lot	1
5	**SERVICES-** CIRCUIT BREAKER: 145KV, SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF SUPPLIED CIRCUIT BREAKER AT SITE	Nos.	2

Notes –

1. The above quantities may vary ± 25%.

2. Prices for all applicable accessories & hardware of Circuit Breakers shall be included in the equipment prices.

3. Respective dates for the commencement of erection, testing and commissioning activities of Circuit Breakers shall be communicated to manufacturers from time to time as per the readiness of respective sites. Bidder to note that erection, testing and commissioning of all of the supplied breakers shall not be done one go. Multiple visits shall be required.

4. For item at sl. No. 2, lot is defined as the total quantity required for all 145kV circuit breaker against item at Sl. No. 1.

5. For item at sl. No. 3, 4 each lot is defined as the total quantity required for successful completion of all circuit breakers (refer item at Sl. No.1).

6. Additional Specific Requirements

i. All cables within & between circuit breaker poles and its marshalling box and up to the controlled switching device shall be in bidder's scope of supply. Cable shall be provided with single drum length considering all circuit breakers. Necessary glands and lugs to be provided. Bidder to provide detailed "**Bill of Quantity**" during detailed engineering stage.

ii. Cabling & termination schedule for the same shall be provided by successful bidder along with AS MANUFACTURED drawing during contract stage.

iii. TB's for incoming AC Power Cables shall be suitable for size (minimum) **4Cx16** sq. mm. Al.

iv. LED luminaries/light is to be provided as per technical requirement (minimum 7 watt).

v. Following minimum accessories are clarified as bidder's scope of supply
   - **Structure** for Equipment support, Ladder & Platform etc.
   - **Foundation bolts** for Circuit Breaker, CB ladder, CB Platform, common control cubicle.
   - **Cable Tray** arrangement to be mounted on Breaker structure.
   - Breaker **Terminal pad**.

vi. Following are not in bidder's scope of supply (BHEL supplied items)
   - Terminal Connectors.

TECHNICAL SPECIFICATION SECTION: SWITCHGEAR-CB REVISION-11

C.	**Section Switchgear – CB Rev 11**	
1.	**Clause no. 2.6 Para 2**	The CSD shall be provided in following circuit breakers: d) 765kV • Main and Tie bay for Auto Transformer • Main and Tie bay of Bus Reactor • Switchable Line Reactor bay e) 400kV • Main and Tie bay for 765/400kV Auto Transformer • Main and Tie bay of Bus Reactor • Switchable Line Reactor bay f) 220 & 132kV • Bay for operation of Shunt reactor The requirement of CSD shall be explicitly specified in price schedule.
2.	**New Clause no. 2.6.1(n)**	For Circuit breaker with CSD controlling a Transformer following is applicable "The limit for inrush current for switching of Transformer by CSD shall be 1.0 p.u. of rated current of transformer after fine tuning of CSD settings during pre-commissioning checks. For site acceptance of CSD, during online CSD test after fine tuning inrush current should be less than 1.0 P.U. of rated current in five consecutive operations".
3.	**Clause No. 11.4**	Separate cables shall be used for AC, DC-I, DC-II and selected DC. **Each control cable shall include minimum 10% spare cores (subject to minimum 1 no. of spare core).**
4.	**Clause No. 11.5**	Requirement of Plug-In type connector for Inter-pole cabling is deleted
5.	**Clause No. 11.6**	Vertical run of cables to the operating mechanism box shall be properly supported by providing the perforated closed type galvanized cable tray (Cable tray also to be supplied along with the Circuit Breaker) to be fixed as an integral part of the

<table>
<tr><td></td><td></td><td>structures. The load of the cable shall not be transferred to the mechanism box/terminal arrangement in any circumstances. Hanging or loose run of cable is not permitted. The drawing of cable tray including fixing arrangement shall be incorporated in the GA drawing of CB also.</td></tr>
<tr><td>6.</td><td>Clause No. 16.0
S.No. 20 (i)</td><td>
<table>
<tr><th>Parameter</th><th>765kV system</th><th>400kV system</th><th>220kV system</th><th>132 kV system</th><th>66kV System</th></tr>
<tr><td>Pre-insertion resistor requirement</td><td>As per BPS</td><td>As per BPS</td><td>NA</td><td>NA</td><td>NA</td></tr>
<tr><td>Rating (ohms)</td><td>Approx. 450 with tolerance as applicable</td><td>Approx. 400 with tolerance as applicable</td><td>NA</td><td>NA</td><td>NA</td></tr>
</table>
</td></tr>
</table>

Summary of major changes made in this revision w.r.t earlier Technical Specification, Section: Switchgear, Chapter-CB, Rev.10A & Section: Switchgear, Chapter 765kV CB, Rev.02

1) Technical specification, Section: Switchgear, Chapter 765kV CB, Rev.02 and Section: Switchgear, Chapter CB, Rev.10A are merged to prepare this combined technical specification section up to 765kV CB.

2) All 765kV & 400kV Circuit Breaker control schematics shall be finalized in such a way, that it may operate with or without CSD (refer clause 1.6)

3) Some duty requirements parameters added/modified (refer clause 2.0)

4) SF6 gas for main CBs shall be supplied in returnable cylinders (refer clause 5.0)

5) Insulators for Circuit breakers can be of Porcelain/polymer type (refer clause 6.0)

6) Included Indicative platform & ladder drawing for 400kV&765kV CB (refer clause 9.0)

7) Included Plug-in type arrangement for termination of inter pole cables (refer clause 11.0)

8) Included Technical parameters for 72.5kV CB (refer clause 16.0)

9) Some parameters like dielectric, creepage, seismic requirement etc w.r.t CBs are included (refer clause 16.0)

10) Included Actions required for defects observed during defect liability period (refer clause 18.0)

Note:
Changes made in this document are shown with bold letters, further major changes are listed above; however for complete details of changes, please refer the complete technical specification, Section: Switchgear-CB, REV.11

SECTION: SWITCHGEAR–CB (CIRCUIT BREAKER)

CONTENTS

SECTION: SWITCHGEAR–CB (CIRCUIT BREAKER)

1.0 GENERAL

1.1 The circuit breakers and accessories shall conform to IEC: 62271-100, IEC: 62271-1 and other relevant IEC standards except to the extent explicitly modified in the specification and shall also be in accordance with requirements specified in Section-GTR.

1.2 800/420/245/145/**72.5**kV circuit breakers offered would be of sulphur hexafluoride (SF6) type and of class C2-M2 as per IEC. The bidder may offer circuit breakers of either live tank type or dead tank type of proven design.

1.3 The circuit breaker shall be complete with operating mechanism, **common marshalling box**, piping, inter-pole cables, cable accessories like glands, terminal blocks, marking ferrules, lugs, pressure gauges, density monitors (with graduated scale), galvanised support structure, **platform with ladder** for CB, their foundation bolts and all other accessories required for carrying out all the functions of the CB.

All necessary parts to provide a complete and operable circuit breaker installation such as terminal pads, control parts and other devices shall be provided.

1.4 Painting shall be done in line with Section – GTR. **Paint shade RAL-7032** or similar shades can be used for painting. The support structure, **platform & ladder** of circuit breaker shall be hot dip galvanised. Exposed hardware items shall be hot dip galvanised or Electro-galvanised.

1.5 The circuit breakers shall be designed for use in the geographic and meteorological conditions as given in Section-**Project**.

1.6 **All 765kV & 400kV Circuit Breaker control schematics shall be finalized in such a way, that it may operate with or without CSD by using a suitable selector switch irrespective of whether circuit breakers to be supplied are envisaged along with CSD or not as per bid price schedules.**

2.0 DUTY REQUIREMENTS

2.1 The circuit breakers shall be capable of performing their duties without opening resistors.

2.2 The circuit breaker shall meet the duty requirements for any type of fault or fault location **and** also for line switching when used on effectively grounded system and perform make and break operations as per the stipulated duty cycles satisfactorily.

2.2.1 PRE-INSERTION RESISTER

800kV & 420kV circuit breakers shall be provided with single step pre-insertion closing resistors **(wherever the requirement of PIR is explicitly specified in bid price schedules)** to limit the switching surges. The resistance value of pre-insertion resistor and the duration of pre-insertion time **is** given in clause **16.0** of this section. The resistor shall have thermal rating for the following duties:

i) TERMINAL FAULT

Close .... 1 Min .... Open Close Open…..2 min ..... Close ..... 1 Min ..... Open Close Open.

ii) RECLOSING AGAINST TRAPPED CHARGES

Duty shall be the same as under (i) above. The first, third and fourth closures are to be on de - energised line while second closing is to be made with lines against trapped charge of 1.2 p.u. of opposite polarity.

iii) OUT OF PHASE CLOSING

One closing operation under phase opposition, that is with twice the voltage across the terminals.

iv) No allowance shall be made for heat dissipation of resistor during time interval between successive closing operations. The resistors and resistor supports shall perform all these duties without deterioration. Test reports of resistors proving thermal rating for duties specified above shall be furnished during detailed engineering. The calculations shall be provided to take care of the effect of tolerances on resistance values and-insertion time.

2.3 The breaker shall be capable of:

i) Interrupting the steady and transient magnetizing current corresponding to Power transformers as follows:

Voltage rating of CB	**Type of Transformer**	**Rating (in MVA)**
800kV	**765/400kV**	**250 to 1500**
420kV	**765/400kV**	**250 to 1500**
	400/220kV	**250 to 630**
	400/132kV	**160 to 315**
245kV	**400/220kV**	**200 to 630**
	220/132kV	**50 to 200**

	220/66kV	**50 to 200**
145kV	**220/132kV**	**50 to 200**
	132/33kV	**10 to 50**

ii) Interrupting line/cable charging current as per IEC without use of opening resistors. **The breaker shall be able to interrupt the rated line charging current as per IEC-62271-100 with test voltage immediately before opening equal to the product of U/√3 and 1.4**

iii) Clearing short line fault (kilometric faults) with source impedance behind the bus equivalent to symmetrical fault current specified.

iii) Breaking 25% of the rated fault current at twice rated voltage under phase opposition condition.

i**v) Withstanding all dielectric stresses imposed on it in open condition at lock out pressure continuously (i.e. shall be designed for 2 p.u. across the breaker continuously, for validation of which a power frequency withstand test conducted for a duration of at least 15 minutes is acceptable).**

v) Circuit breakers shall be able to switch in and out the shunt reactor as detailed below:

Voltage rating of CB	**Reactor Rating (in MVAR)**	**Max. rise of over voltage (in p.u.)**
800kV	**150 to 330**	**1.9**
420kV	**50 to 150**	**2.3**
245kV	**25 to 50**	**2.3**

a. Capability of 400 kV circuit breakers to interrupt inductive current below 100 A without giving rise to overvoltage more than 2.3 p.u. (As specified in IEC-62271-110) shall be validated by carrying out the simulation study/analysis (EMTP/PSCAD) by modeling an equivalent circuit comprising all circuit component i.e. Inductance of Shunt Reactor, Stray capacitance of Shunt Reactor, Circuit Breaker, Stray capacitance of Bus Connection, Capacitance of grading Capacitor, inductance of neutral grounding reactor, Network Thevenin's equivalent, any other series/parallel inductance/capacitance connected to simulate the actual inductive load switching.

b. Current chopping capability (chopping number) of circuit breaker as per IEC-62271-306 to be figured out from actual Laboratory test and / or field test report and same Current chopping capability (chopping number) shall be used in above said simulation study/analysis.

c. To validate the results of above said simulation study/analysis report, the same study shall be carried out for capability of tested circuit breaker and the study/analysis results shall be comparable with actual Laboratory test and / or field test reports.

d. Laboratory test/ field test reports shall be submitted for 400 kV CBs in case there is change in design including change in following:

i. Different short circuit current capability

ii. Different model/type

vi) The breakers shall also withstand the voltages specified under clause **16.0** of this section.

2.6 CONTROLLED SWITCHING DEVICE (CSD) :

Circuit Breakers shall be equipped with controlled switching **device** with consequent optimization of switching behavior, when used in:

- Switching of transformer **(from 765kV and 400kV side circuit breakers only)**
- Switching of shunt Reactor

The CSD shall be provided in Circuit breaker of switchable line reactor **bay** and in Main & Tie **bay** circuit breakers of Transformers, line with non-switchable line reactors and Bus reactors. **The CSD shall be supplied as per bid price schedules.**

2.6.1 Technical Requirement for controlled switching device:

a) The CSD shall be designed to operate correctly and satisfactorily with the excursion of auxiliary A/C & DC voltages and frequency as specified in section - GTR.

b) The CSD shall meet the requirements **of IEC-61000-4-16 class IV** for HF disturbance test **(for short and long durations both)** and fast transient test shall be as per **IEC-61000-4-4 level IV** and insulation test as per IEC 60255–5.

c) The CSD shall have functions for switching ON & OFF the circuit breakers.

d) The CSD shall get command to operate the breakers manually. The controller shall be able to analyze the current and voltage waves available through the signals from secondaries of CTs & CVTs for the purpose of calculation of optimum moment of the switching the circuit breaker and issue command to circuit breaker to operate.

e) The CSD shall also have an adaptive control feature to consider the next operating time of the breaker in calculation of optimum time of issuing the switching command. In calculation of next operating time of the breaker, the CSD must consider all factors that may affect the operating time of the breaker such as, but not limited to, ambient temperature, control voltage variation, SF6 gas density variations etc. Schematic drawing for this purpose shall be provided by the contractor. The accuracy of the operating time estimation by the controller shall be better than **± 0.5 ms.**

f) The CSD should have display facility at the front for the display of settings and measured values.

g) The CSD shall be PC compatible for the setting of various parameters and down loading of the settings and measured values, date, time of switching etc. Window based software for this purpose shall be supplied by the contractor to be used on the owner's PC.

h) The controller shall be suitable for current input of 1 ampere from the secondary of the CTs. and 110 V (Ph to Ph) from the CVTs. The CSD shall **withstand** transient and dynamic state values of the current from the secondary of the CTs and CVTs.

i) The CSD shall have time setting resolution of 0.1 ms or better.

j) The CSD shall have sufficient number of output/input potential free contacts for connecting the monitoring equipment and annunciation system available in the control room. Necessary details shall be worked out during engineering of the scheme.

k) The CSD shall also record and monitor the switching operations and make adjustments to the switching instants to optimize the switching behavior as necessary. It shall provide self-diagnostic facilities, signaling of alarms and enable downloading of data captured from the switching events.

l) The provision for bypassing the Controlled switching device shall be provided through BCU and SCADA both **so that whenever, the CSD is not healthy due to any reason (including auxiliary supply failure), uncontrolled trip/close command can be extended to the circuit**

Breaker. Alternatively, in case of any non-operation of the CSD after receiving a close/trip command after a pre-determined time delay, the CSD should automatically be bypassed so as to ensure that the trip and close commands are extended to the Trip/Close coils **through subsequent command.**

m) The CSD shall be provided with a communication port to facilitate online communication of the CSD with Substation automation system directly on IEC 61850 protocols. If the CSD does not meet the protocols of IEC 61850, suitable gateway shall be provided to enable the communication of CSD as per IEC 61850.

3.0 TOTAL BREAK TIME

3.1 The total break time as specified under this section shall not be exceeded under any of the following duties:

i) Test duties T10, T30, T60, T100a, and T100s (with TRV as per IEC: 62271-100)

ii) Short line fault L75, L90 (with TRV as per IEC: 62271-100)

3.2 The total break time of the breaker shall not be exceeded under any duty conditions specified such as with the combined variation of the trip coil voltage (70-110%), arc extinguishing medium pressure etc. While furnishing the proof of the total break time of complete circuit breaker, the effect of non-simultaneity between contacts within a pole or between poles **shall be brought out to establish** guaranteed total break time.

3.3 The values guaranteed shall be supported with the type test reports.

4.0 CONSTRUCTIONAL FEATURES

The features and constructional details of circuit breakers shall be in accordance with requirements stated hereunder:

4.1 Contacts

4.1.1 The gap between the open contacts shall be such that it can withstand at least the rated phase to ground voltage for 8 hours at zero gauge pressure of SF6 gas due to the leakage. The breaker should be able to withstand all dielectric stresses imposed on it in open condition at lock out pressure continuously (i.e. 2 p.u. across the breaker continuously, for validation of which a power frequency dielectric with stand test conducted for a duration of at least 15 minutes is acceptable).

4.2 If multi-break interrupters are used, these shall be so designed and augmented that a uniform voltage distribution is developed across them. Calculations/

test reports in support of the same shall be furnished. The thermal and voltage withstand rating of the grading elements shall be adequate for the service conditions and duty specified.

4.3 The SF6 Circuit Breaker shall meet the following additional requirements:

a) The circuit breaker shall be single pressure type. The design and construction of the circuit breaker shall be such that there is a minimum possibility of gas leakage and entry of moisture. There should not be any condensation of SF6 gas on the internal insulating surfaces of the circuit breaker.

b) All gasketted surfaces shall be smooth, straight and reinforced, if necessary, to minimise distortion and to make a tight seal, the operating rod connecting the operating mechanism to the arc chamber (SF6 media) shall have adequate seals. The SF6 gas leakage should not exceed 0.5% per year and the leakage rate shall be guaranteed **during the warrantee period**. In case the leakage under the specified conditions is found to be greater than 0.5% **per** year **after** commissioning of circuit breaker **during the warrantee period**, the manufacturer will have to supply free of cost, the total gas requirement for subsequent ten (10) years, based on actual leakage observed during **the warrantee period**.

c) In the interrupter assembly there shall be an absorbing product box to minimise the effect of SF6 decomposition products and moisture. The material used in the construction of the circuit breakers shall be fully compatible with SF6 gas decomposition products.

d) Each pole shall form an enclosure filled with SF6 gas independent of two other poles (for 800, 420 & 245 kV CBs) and the SF6 density of each pole shall be monitored individually. For CBs of voltage class of 145 kV or less, a common SF6 scheme/density monitor shall be acceptable.

e) The dial type SF6 density monitor shall be adequately temperature compensated to model the pressure changes due to variations in ambient temperature within the body of circuit breaker as a whole. **Separate density monitor and dial type temperature compensated pressure guage is also acceptable.** The density monitor shall have graduated scale and it shall be possible to dismantle the density monitor for checking/replacement without draining the SF6 gas by providing suitable interlocked non return valve coupling.

f) Circuit Breaker shall be capable of withstanding a vacuum of minimum 8 millibars without distortion or failure of any part.

g) Sufficient SF6 gas **(including that will be required for gas analysis during filling)** shall be provided to fill all the circuit breakers **being supplied.** Spare gas shall be supplied in separate unused cylinders as per requirement specified in **BPS.**

4.4 Provisions shall be made for attaching an operational analyser to record contact travel, speed and making measurement of operating timings, pre insertion timings of closing resisters if used, synchronisation of contacts in one pole.

4.5 **The CO (Close-open) operation and its timing shall be such as to ensure complete travel/insertion of the contact during closing operation and then follow the opening operation.**

5.0 SULPHUR HEXAFLUORIDE GAS (SF6 GAS)

a) The SF6 gas shall comply with IEC 60376 and shall be suitable in all respects for use in the switchgear under the operating conditions.

b) The high pressure cylinders in which the SF6 gas is shipped and stored at site shall comply with requirements of the relevant standards and regulations. **SF6 gas shall be supplied (in returnable cylinders) for all circuit breakers. However, SF6 gas for spare circuit breakers and mandatory spare quantity of SF6 gas shall be supplied in non-returnable cylinders.**

c) Test: SF6 gas shall be tested for purity, dew point, air, **hydro-soluble** fluorides and water content as per IEC 60376 and test certificates shall be furnished to Employer indicating all the tests as per IEC 60376 for each lot of SF6 gas and Material safety datasheet shall be provided. Gas bottles should be checked for leakage during receipt at site.

6.0 INSULATORS

a) The porcelain**/polymer** of the insulators shall conform to the requirements stipulated under Section-GTR.

b) The mechanical characteristics of insulators shall match with the requirements specified under this section.

c) All **porcelain & polymer** hollow **column** insulators shall conform to IEC-62155 & **IEC-61462 respectively.**

d) Hollow Porcelain**/polymer** for pressurised columns/chambers should be in one integral piece in green and fired stage.

7.0 SPARE PARTS AND MAINTENANCE EQUIPMENT

The bidder shall include in his proposal, spare parts and maintenance equipment in accordance with BPS. Calibration certificates of each maintenance equipment shall be supplied along with the equipment.

8.0 OPERATING MECHANISM AND CONTROL

8.1 General Requirements

8.1.1 **Circuit breaker shall be operated by spring charged mechanism. The mechanism box shall meet the requirements of IP-55.**

8.1.2 The operating mechanism **box** shall be strong, rigid, **rebound free and shall be readily accessible for maintenance**.

8.1.3 The mechanism shall be anti-pumping and trip free under every method of closing.

8.1.4 The mechanism shall be such that the failure of any auxiliary spring will not prevent tripping and will not cause **unwanted** trip or closing operation of the Circuit Breaker

8.1.5 A mechanical indicator shall be provided to show open and close position of the breaker. It shall be located in a position where it will be visible to a man standing on the ground level with the mechanism housing closed. An operation counter shall also be provided in the **common marshalling box**.

8.1.6 Working parts of the mechanism shall be of corrosion resisting material, bearings which require grease shall be equipped with pressure type grease fittings. Bearing pin, bolts, nuts and other parts shall be adequately pinned or locked to prevent loosening or changing adjustment with repeated operation of the breaker.

8.1.7 The **contractor** shall furnish detailed operation and maintenance manual of the mechanism alongwith the operation manual for the circuit breaker. The instruction manuals shall contain exploded diagrams with complete storage, handling, erection, commissioning, troubleshooting, servicing and overhauling instructions.

8.1.8 Size of common marshalling Box shall be such that adequate space is available for working in the panel and all wiring shall be routed through non-inflammable wire troughs with covers.

8.1.9 Space shall be available in 765kV CB common marshalling box to mount monitoring device, of about 300x300x150mm size and of approximately 7kg weight, by the owner in future.

8.1.10 Operating mechanism and Marshalling box should be provided with space heater with thermostat, CFL/LED lamp and AC point /Socket.

8.2 **Control:**

8.2.1 The close and trip circuits shall be designed to permit use of momentary contact switches and push buttons.

8.2.2 Each breaker shall be provided with two (2) independent tripping circuits, pressure switches and coils each to be fed from separate DC sources.

8.2.3 The breaker shall normally be operated by remote electrical control. Electrical tripping shall be performed by shunt trip coils. However, provisions shall be made for local electrical control. For this purpose a local/remote selector switch and close and trip control switch/push buttons shall be provided in the Breaker **common marshalling box**.

8.2.4 The trip coils shall be suitable for trip circuit supervision during both open and close position of breaker.

8.2.5 Closing coil and associated circuits shall operate correctly at all values of voltage between 85% and 110% of the rated voltage. Shunt trip coil and associated circuits shall operate correctly under all operating conditions of the circuit breaker up to the rated breaking capacity of the circuit breaker and at all values of supply voltage between 70% and 110% of rated voltage. However, even at 50% of rated voltage the breaker shall be able to open. If additional elements are introduced in the trip coil circuit their successful operation and reliability for similar applications on outdoor circuit breakers shall be clearly brought out during detailed engineering.

8.2.6 The 765kV kV, 3-Phase circuit breakers suitable for single phase switching shall be suitable for taking a spare pole into service in case of any operational requirement and their marshalling box shall be suitable for accommodating the additional relays etc. required for changeover arrangement of all contacts, alarms, signals, indications, interlocks and lockouts.

8.2.7 In trip and closing circuits, relays/relay contacts shall preferably be used instead of contactors.

8.2.8 Controlled switching scheme/device, wherever required shall be considered as integral part of CB and shall be commissioned along with CB.

8.2.9 Density Monitor contacts and pressure switch contacts shall be **preferably** suitable for direct use as permissive in closing and tripping circuits. **The devices shall provide continuous & automatic monitoring of the state of the gas as follows:**

a) 'Gas Refill' level

This contact will be used for remote indication/ to annunciate the need for gas refilling.

b) 'SF6 gas density Low' Alarm level - 1
This contact will be used for remote indication/ to annunciate the need for the urgent gas refilling.

c) 'SF6 gas density Low' Alarm level - 2
This contact will be used to annunciate the need for gas refilling under emergency or trip the Circuit Breaker.

d) 'Breaker Block' level
This is the minimum gas density at which the manufacturer will guarantee the rated fault interrupting capability of the breaker. At this level the breaker block contact shall operate & the tripping & closing circuit shall be blocked.

It shall be possible to test all gas monitoring relays/devices without de-energizing the primary equipment & without reducing pressure in the main section. Plugs & sockets shall be used for test purposes. It shall also damp the pressure pulsation while filling the gas in service, so that flickering of the pressure switch contacts does not take place.

The density monitor shall be placed suitably inclined in such a way so that the readings are visible from ground level with or without using binoculars. Separate contacts have to be used for each of tripping and closing circuits. If contacts are not suitably rated and multiplying relays are used then fail safe logic/schemes are to be employed. DC supplies for all auxiliary circuits shall be monitored and provision shall be made for remote annunciations and operation lockout in case of D.C. failures. Density monitors are to be so mounted that the contacts do not change on vibration during operation of circuit Breaker.

8.2.10 The auxiliary switch of the breaker shall be positively driven by the breaker operating rod.

8.3 **Spring operated mechanism:**

a) Spring operated mechanism shall be complete with motor **as per manufacturer practice**. Opening spring and closing spring with limit switch for automatic charging and other necessary accessories to make the mechanism a complete operating unit shall also be provided.

b) As long as power is available to the motor, a continuous sequence of the closing and opening operations shall be possible. The motor shall have adequate thermal rating for this duty.

c) After failure of power supply to the motor one close open operation shall be possible with the energy contained in the operating mechanism.

d) Breaker operation shall be independent of the motor which shall be used solely for compressing the closing spring. Facility for manual charging of the closing spring shall also be provided. The motor rating shall be such that it requires not more than 30 seconds for full charging of the closing spring.

e) Closing action of circuit breaker shall compress the opening spring ready for tripping.

f) When closing springs are discharged after closing a breaker, closing springs shall be automatically charged for the next operation and an indication of this shall be provided in the local and remote control cabinet.

g) Provisions shall be made to prevent a closing operation of the breaker when the spring is in the partial charged condition. Mechanical interlocks shall be provided in the operating mechanism to prevent discharging of closing springs when the breaker is already in the closed position.

h) The spring operating mechanism shall have adequate energy stored in the operating spring to close and latch the circuit breaker against the rated making current and also to provide the required energy for the tripping mechanism in case the tripping energy is derived from the operating mechanism.

i) **The spring charging failure alarm shall be provided with a time delay relay having setting range from 0-1minute.**

j) **Separate MCBs shall be provided for each spring charging motor and the rating of MCBs shall be suitably selected to match the starting, running and stalling time.**

k) **An overload relay shall be provided for protection of the spring charging motor.**

9.0 SUPPORT STRUCTURE

a) The structure design shall be such that during operation of circuit breaker vibrations are reduced to minimum.

b) **Ladder and Maintenance platform for 400kV and 765kV Circuit breaker:**

A suitable ladder with the safety cage and a free standing maintenance platform with railing for each pole of the circuit breaker shall be supplied along with the equipment and it's support structure. The platform shall be suitable for maintenance personnel to stand and carryout the activities along with the tools and plant.
The ladder cum maintenance platform shall be designed as a free standing structure without taking any support from the main circuit breaker structure. The ladder having height more than 3.0m shall have at least 15 degree slope and is to be provided with safety guard above 2.0m level. All structural steel for the platform shall be as per IS: 2062 and to be galvanized. An indicative drawing of ladder and platform (Drg.Ref.: C-ENGG-IND.DWG-PLATFORM-CB, Rev.0) is added at page 27 of 27 with this specification for guidance which may be modified to suit the requirement of CB by CB manufacturer. However, the minimum size of the structural members shall be maintained as mentioned in the drawing.

c) **For 220kV, 132kV & 66kV circuit breakers a suitable platform cum ladder shall be provided as per manufacturer design.**

10.0 TERMINAL CONNECTOR PAD

The circuit breaker terminal pads shall be made up of high quality electrolytic copper or aluminium and shall be conforming to Australian Standard AS-2935 **or equivalent standard** for rated current. The terminal pad shall have protective covers which shall be removed before interconnections.

11.0 INTER-POLE CABLING

11.1 All cables to be used by contractor shall be armoured and shall be as per IS – 1554/ IEC-60502 (1100 Volts Grade). All cables within & between circuit breaker poles and its marshaling box and up to the controlled switching device is included in the scope of work. Special cables like screened cable if required for Circuit Breaker, **temperature Transducer/CB Status Signals for CSD** and its associated C&R panel shall be laid in 50mm diameter PVC pipe. Suitable supports for PVC pipe shall be included in the scope of Supply.

11.2 Only stranded conductor shall be used. Minimum size of the conductor for inter-pole control wiring shall be 1.5 sq.mm. Copper.

11.3 The cables shall be with oxygen index Minimum 29 and temperature index as 250^{O}C as per relevant standards.

11.4 **Separate cables shall be used for AC, DC-I, DC-II and selected DC.**

11.5 **All inter-pole cabling of Circuit breakers and up to common marshalling box shall be done by plug-in type arrangement. Suitable removable type**

encasing cover shall be provided in case plug-in type connection arrangement is provided exterior side of LCC/MB. The plug-in type cable termination shall be conforming to IP-67 as per IEC60529. Cable sealing arrangement shall be provided (as per requirement) to avoid entry of moisture etc.

11.6 **Vertical run of cables to the operating mechanism box shall be properly supported by providing the perforated closed type galvanized cable tray (Cable tray also to be supplied along with the Circuit Breaker) to be fixed as an integral part of the structures. The load of the cable shall not be transferred to the mechanism box/plug-in type terminal arrangement in any circumstances. Hanging or loose run of cable is not permitted. The drawing of cable tray including fixing arrangement shall be incorporated in the GA drawing of CB also.**

11.7 **Wiring** shall be done with stud type terminals and ring type lugs. More than two wires shall not be connected on each side of terminal.

12.0 FITTINGS AND ACCESSORIES

12.1 Following is **list of** some of the major fittings and accessories to be furnished by Contractor in the **common marshalling box**. Number and exact location of these parts shall be indicated **in the drawing**.

i) Cable glands (Double compression type), Lugs, Ferrules etc.

ii) Local/remote changeover switch.

iii) Operation counter

iv) Control switches to cut off control power supply.

v) Fuses**/MCBs** as required.

vi) The number of terminals provided shall be adequate enough to wire out all contacts and control circuits plus 24 terminals spare for future use.

vii) Anti-pumping relay.

viii) Pole discrepancy relay (for electrically ganged CBs).

ix) D.C. Supervision relays.

x) Rating plate description in accordance with IEC incorporating year of manufacture.

xi) Controlled switching **accessories** like sensors, timers, relays etc.(as applicable)

xii) **Transducers/Fixtures required for travel measurement shall be supplied by CB manufacturer. The complete set of Transducers/Fixtures for measurement of complete 3-phase CB shall be supplied for each station. Further, one set of gas filling adopter (Including coupling, regulator, connecting hose pipe up to ground level) shall be supplied as per BPS.**

13.0 ADDITIONAL DATA TO BE FURNISHED

a) Drawing, showing contacts in close, arc initiation, full arcing, arc extinction and open position.

b) The temperature v/s pressure curves for each setting of density monitor along with details of density monitor.

c) Method of checking the healthiness of voltage distribution devices (condensers) provided across the breaks at site.

d) Data on capabilities of circuit breakers in terms of time and number of operations at duties ranging from 100% fault currents to load currents of the lowest possible value without requiring any maintenance or checks.

e) **Maximum** non-simultaneity between contacts, between poles and **effect of the same on the** guaranteed total break time.

f) Sectional view of non-return couplings used for SF6 pipes.

g) Details & type of filters used in interrupter assembly and also the operating experience with such filters.

h) Details of SF6 gas:

   i) The test methods used in controlling the quality of gas used in the circuit breakers particularly purity and moisture content.

   ii) Proposed tests to assess the conditions of the SF6 within a circuit breaker after a period of service particularly with regard to moisture contents of the gas.

j) Shall furnish curves supported by test data indicating the opening time under close open operation with combined variation of trip coil voltage.

k) Detailed literature and schematic diagrams of switching mechanism for closing resistor showing the duration of insertion shall also be furnished alongwith the calculations in respect of thermal rating of resistors for the duties specified under clause **2.2.1** of this section in case of 420 kV **& 800kV** circuit breakers.

l) All duty requirements as applicable to 800 kV, 420 kV, 245 kV, 145 kV & 72.5kV CBs specified under Clause **2.0** of this section shall be provided with the support of adequate test reports.

14.0 DEAD TANK TYPE CIRCUIT BREAKER

14.1 In case dead tank type circuit breaker is offered, the Bidder shall offer bushing type CTs (whose secondary parameters are given in under **Section: Switchgear-Instrument Transformer** and in case of 765kV and 400kV these secondaries shall be provided in sets of 3 cores, i.e., 2 cores of PX class and one core of metering, on both sides of dead tank circuit breaker instead of conventional outdoor CTs.

14.2 The enclosure shall be made of either Al/Al Alloy or mild steel (suitably hot dip galvanized). The enclosure shall be designed for the mechanical and thermal loads to which it is subjected in service. The enclosure shall be manufactured and tested according to the pressure vessel codes {i.e., latest edition of the ASME code for pressure vessel - Section VIII of BS-5179, IS4379, IS-7311 (as applicable) and also shall meet Indian Boiler Regulations}.

The maximum temperature of enclosure with CB breaker carrying full load current shall not exceed the ambient by more than 20 deg C.

14.3 The enclosure has to be tested as a routine test at 1.5 times the design pressure for one minute. A bursting pressure test shall be carried out at 5 times the design pressure as type test on the enclosure.

15.0 TESTS

15.1 In accordance with the requirements stipulated under Section-GTR the circuit breaker alongwith its operating mechanism shall conform to **the type tests as per** IEC: 62271-100.

15.2 The type test reports **as per IEC** and the following additional type test reports shall also be submitted for purchaser's/**employer's** review:

i) Corona extinction voltage test (**procedure** as per Annexure-A of Section-GTR).

ii) Out of phase closing test as per IEC: 62271-100.

iii) Line charging interrupting current for proving parameters as per clause no. **16.0** of this section.

iv) Test to demonstrate the Power Frequency withstand capability of breaker in open condition at Zero Gauge pressure and at lockout pressure (Ref. Clause 4.1.1).

v) Seismic withstand test **(procedure** as per Annexure-B of Section-GTR) in unpressurised condition.

vi) Verification of the degree of protection.

vii) Low temperature test (applicable only for minimum ambient temperatures of less than (-) 10 deg.C application purpose) and High temperature test. Contractor can also submit the field performance report in line with IEC stipulations.

viii) Static Terminal Load test.

ix) Critical Currents test (if applicable).

x) Switching of Shunt Reactors. **Test reports shall be submitted as per IEC. Calculations shall be submitted for meeting the requirements of clause 2.3(v) of this section.**

xi) Circuit breakers meant for controlled switching shall conform to requirements of IEC/TR-62271 – 302. The contractor shall submit test reports to demonstrate that the offered CB conforms to the requirements of performance verification tests and parameter definition tests as per IEC/TR 62271-302. The contractor shall also furnish the report for the re-ignition free arcing window for switching 3-phase shunt reactor as demonstrated in the shunt reactor switching test.

15.3 **Routine Tests**

Routine tests as per IEC:62271-100 shall be performed on all circuit breakers.

In addition to the mechanical and electrical tests specified by IEC, the following tests shall also be performed.

i) Speed curves for each breaker shall be obtained with the help of a suitable operation analyzer to determine the breaker contact movement during opening, closing, auto reclosing and trip free operation under normal as well as limiting operating **control voltage conditions**. The tests shall show the speed of contacts directly at various stages of operation, travel of contacts, opening time, closing time, shortest time between separation and meeting of contacts at break make operation etc. This test shall also be performed at site for which the necessary operation analyzer along with necessary transducers, cables, console etc. shall be **arranged by the contractor at his own cost**.

ii) **During testing of CB, dynamic contact resistance measurement (DCRM) shall be carried out for close-open (CO) operations with delay of 300ms between close and trip operations. Minimum 100A**

current shall be injected for DCRM test. Travel characteristics, injected current, trip/close coil current shall also be recorded along with DCRM test.

iii) **Routine tests on Circuit breakers with Controlled switching device as per IEC/TR 62271-302.**

iv) **Tan delta and Capacitance measurement for grading capacitors at rated voltage and also at 10kV (for reference).**

16.0 TECHNICAL PARAMETERS FOR CIRCUIT BREAKER

(In addition to those indicated in section-GTR)

Sl. no.	**Parameter**	**765kV system**	**400kV system**	**220kV system**	**132 kV system**	**66 kV system**
1.	Rated voltage (Umax) kV (rms)	800	420	245	145	72.5
2.	Rated frequency (Hz)	50	50	50	50	50
3.	No. of poles	3	3	3	3	3
4.	Type of circuit breaker	SF6 gas insulated	SF6 gas insulated	SF6 gas insulated	SF6 gas insulated	SF6 gas insulated
5.	Rated continuous current (A) at an ambient temperature of 50^0C	3150/4000	2000/3150/ 4000 (as applicable)	1600/2500 (as applicable)	1250	1250
6.	Rated short circuit capacity with percentage of DC component as per IEC-62271-100 corresponding to minimum opening time under operating conditions specified.	50kA (As applicable)	40/50/63kA (As applicable)	40/50 kA (As applicable)	31.5kA	25kA
7.	Symmetrical interrupting capability kA (rms)	50	40/50/63 (As applicable)	40/50 (As applicable)	31.5	25
8.	Rated short circuit making current kAp	125	100/125/ 157.5 (As applicable)	100/125 (As applicable)	80	63
9.	Short time current carrying capability kA (rms)	50 for one second	40/50/63 As applicable for one second	40/50 As applicable for one second	31.5 for one second	25 for three second
10.	Out of phase breaking current carrying capability kA (rms)	12.5	10/12.5/15.75 (As applicable)	**As per IEC**	**As per IEC**	**As per IEC**
11.	Rated line charging interrupting current at 90 deg. Leading power factor angle (A rms) (The breaker shall be able to interrupt the rated line charging current with test voltage immediately before	900	600	As per IEC	As per IEC	As per IEC

	opening equal to the product of U/√3 and 1.4 as per IEC-62271-100					
12.	First pole to clear factor	1.3	1.3	1.3	1.3	1.5
13.	Temperature rise over an ambient temperature of 50^0C	As per IEC: 62271-100	As per IEC: 62271-100	As per IEC: 62271-100	As per IEC: 62271-100	As per IEC: 62271-100
14.	Rated break time as IEC (ms)	40	40	60	60	Less than 75
15.	Total break time (ms)	45	45	65	65	Less than 80
16.	Total closing time (ms)	Not more than 150	Not more than 150	Not more than **150**	Not more than **150**	Not more than **150**
17.	Operating mechanism or a combination of these	Spring	Spring	Spring	Spring	Spring
18.	Rated operating duty cycle	O-0.3s-CO-3 min-CO	O-0.3s-CO-3 min-CO	O-0.3s-CO-3 min-CO	O-0.3s-CO-3 min-CO	O-0.3s-CO-3 min-CO
19.	Reclosing	Single phase &Three phase auto reclosing.	Single phase &Three phase auto reclosing.	Single phase &Three phase auto reclosing.	Three phase auto reclosing. (Single phase auto reclosing if specified in section-project)	Three phase auto reclosing.
20.	Pre-insertion resistor requirement	As per BPS	As per BPS	NA	NA	NA
i)	Rating (ohms)	450(max.) with tolerance as applicable	400(max.) with tolerance as applicable	NA	NA	NA
ii)	Minimum electrical (mechanical insertion time +pre-arcing time) pre-insertion time (ms)	9	8	NA	NA	NA
iii)	Opening of PIR contacts	PIR contacts should open immediately after closing of main contacts OR At least 5 ms prior to opening of main contacts at rated air/gas pressure where the	PIR contacts should open immediately after closing of main contacts OR At least 5 ms prior to opening of main contacts at rated air/gas pressure where the	NA	NA	NA

		PIR contacts remain closed	PIR contacts remain closed			
21.	Max. difference in the instants of closing/opening of contacts (ms) between poles at rated control voltage and rated operating & quenching media pressures	2.5(within a pole) 3.3(opening) 5.0(closing)	2.5(within a pole) 3.3(opening) 5.0(closing)	3.3(opening) 5.0(closing)	3.3(opening) 3.3(closing)	As per IEC
22.	Maximum allowable switching over voltage under any switching condition	1.9 p.u.	2.3 p.u.	As per IEC	As per IEC	As per IEC
23.	Trip coil and closing coil voltage with variation as specified	220V DC	220V DC	220V DC	220V DC or 110V DC	220V DC or 110V DC
24.	Noise level at base and up to 50 m distance from base of circuit breaker	As per IEC	140dB (max.)	140dB (max.)	140dB (max.)	140dB (max.)
25.	Rating of Auxiliary contacts	10A at 220V DC	10A at 220V DC	10A at 220V DC	10A at 220V DC	10A at 220V DC
26.	Breaking capacity of Aux. Contacts	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms	2A DC with circuit time constant not less than 20ms
27.	**Rated insulation levels**					
i)	Full wave impulse withstand (1.2 /50 µs) between line terminals and ground	±2100kVp	±1425 kVp	±1050 kVp	±650 kVp	±325 kVp
ii)	Full wave impulse withstand (1.2 /50 µs) between terminals with circuit breaker open	2100kVp impulse on one terminal & 455 kVp power frequency voltage of opposite polarity on the other terminal	1425 kVp impulse on one terminal & 240 kVp power frequency voltage of opposite polarity on the other terminal	±1050 kVp	+ 650kVp	±325 kVp
iii)	Rated switching impulse withstand voltage (250/2500 µs) Dry & wet between line terminals and ground	+ 1550kVp	+1050 kVp .	NA	NA	NA
iv)	Rated switching impulse withstand voltage (250/2500 µs) Dry &wet Between terminals with circuit breaker open	1175kVp impulse on one terminal & 650 kVp power frequency	900 kVp impulse on one terminal & 345 kVp power frequency	NA	NA	NA

		voltage of opposite polarity on the other terminal	voltage of opposite polarity on the other terminal			
v)	One minute power frequency dry withstand voltage between line terminals and ground	830kV rms	520 kV rms.	460 kV rms.	275 kV rms	140 kV rms
vi)	One minute power frequency dry withstand voltage between terminals with circuit breaker open	1150kV rms	610 kV rms.	460 kV rms.	275 kV rms	160 kV rms
28.	Minimum corona extinction voltage with CB in all positions	508 kV rms	320kV rms	156 kV rms	92 kV rms	NA
29.	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz (Micro volts)	2500 µV (at 508kV rms)	1000 µV (at 266kV rms)	1000 µV (at 156kV rms)	500µV (at 92kV rms)	NA
30.	Minimum Creepage distance*					
i)	Phase to ground (25mm/kV)	20000mm	10500mm	6125mm	3625mm	1813mm
ii)	Between CB terminals	18000mm	10500mm	6125mm	3625mm	1813mm
31.	System neutral earthing	Effectively earthed				
32.	Rated terminal load	As per IEC or as per the value calculated based on specific switchyard layout requirement, whichever is higher.				
33.	Auxiliary contacts	Besides requirement of technical specification, the manufacturer/contractor shall wire up 10 NO + 10 NC contacts exclusively for purchaser's use and wired up to common marshalling box.				
34.	No. of terminals in common marshalling box	All contacts & control circuits to be wired out up to common marshalling box + minimum 24 terminals exclusively for purchaser's future use				
35.	Seismic level	0.5g horizontal for the site location under the Zone-V as per IS-1893 0.3g horizontal for the site location under other than the Zone-V as per IS-1893				

*** The values indicated are for specific creepage of 25mm/kV. In case of specific creepage of 31mm/kV specified, the Minimum Creepage distance values shall be concidered proportionately.**

17.0 PRE-COMMISSIONING TESTS

17.1 An indicative list of tests is given below. All routine tests except power frequency voltage dry withstand test on main circuit breaker shall be repeated on the completely assembled breaker at site. For Pre-commissioning tests, procedures and formats for circuit breakers, POWERGRID document no. CF/CB/03/R-4 dated 01/04/2013 of document no. D-2-01-03-01-04 dated 01-04-2013 will be the reference document. This document will be available at respective sites and shall be referred by the contractor. Contractor shall perform any additional test based on specialties of the items as per the field Q.P./instructions of the equipment Supplier or Employer without any extra cost to the Employer. The Contractor

shall arrange all instruments required for conducting these tests alongwith calibration certificates and shall furnish the list of instruments to the Employer for approval.

(a) Insulation resistance of each pole.

(b) Check adjustments, if any suggested by manufacturer.

(c) Breaker closing and opening time.

(d) Slow and Power closing operation and opening.

(e) Trip free and anti pumping operation.

(f) Minimum pick-up voltage of coils.

(g) Dynamic Contact resistance measurement.

(h) Functional checking of control circuits interlocks, tripping through protective relays and auto reclose operation.

(i) Insulation resistance of control circuits, motor etc.

(j) Resistance of closing and tripping coils.

(k) SF6 gas leakage check.

(l) Dew Point Measurement

(m) Operation check of pressure switches and gas density monitor during gas filling.

(n) Checking of mechanical 'CLOSE' interlock, wherever applicable.

(o) Testing of grading capacitor.

(p) Resistance measurement of main circuit.

(q) Checking of operating mechanisms

(r) Check for annunciations in control room.

(s) Point of wave switching test (wherever applicable)

17.2 The contractor shall ensure that erection, testing and commissioning of circuit breaker shall be carried out under the supervision of the circuit breaker manufacturer's representative. The commissioning report shall be signed by the manufacturer's representative.

18.0 ACTIONS REQUIRED FOR DEFECTS OBSERVED DURING DEFECT LIABILITY PERIOD

The actions required to be taken by contractor in case of defects observed in AIS type Circuit Breakers of ratings 132kV & above during the warranty period (defect liability period) shall be as per following. Further, the replaced/repaired/ refurbished equipment (or part of equipment) shall have warranty in line with the GCC clause 22 in SCC.

Sl.no.	Nature of problem	Corrective measures to be taken by contractor
1.	Blasting of interrupter, PIR, pole column,	Replacement of compete CB pole Including SF6 gas
	a. Abnormal DCRM and Travel Measurement b. Contact assembly and internal component damage, misalignment not leading to complete failure of interrupter/ PIR	Repair/replacement of affected assembly/ component based on repair procedure approved by QA
2.	Crack in insulator, cementing joint of interrupter , PIR , pole column	Replacement of affected part
3.	SF6 gas leakage from sealing and bolted joints. SF6 gas leakage detectable by any Leakage Detection Method	Rectification by replacement of gasket, O-ring, sealing, Interrupter or affected part to be replaced etc If unable to arrest the leakage in 02 attempts, replacement of interrupter/ column
4.	SF6 gas low dew point: > (-)35 deg C at atmospheric pressure.	Re-conditioning of gas. If does not improve, complete evacuation of CB, replacement filter material and gas
5.	Oil leakage of grading capacitor Change in Capacitance value beyond +/- 5 % w.r.t. to value of Capacitance obtained at site during pre-commissioning test.	Replacement or Refurbishment of grading capacitor
6.	Pole/ break discrepancy (during O&M) Limits: Break to Break (Opening/Closing) : max. 2.5 ms Phase to Phase (Opening) : max. 3.33 ms Phase to Phase (Closing) : max 5 ms	Rectification/replacement of affected parts
7.	Static Contact Resistance: increase >50% from factory/ pre-commissioning value or >75 micro-ohm/ break whichever is lower	Rectification/Replacement of pole
8.	Drive mechanism assembly failure	Rectification/ Replacement of affected part
9.	Trip/ close coil, density monitor, relays and contactors and components of common MB	Replacement of affected part

Note: 1) Replaced/Repaired/Refurbished Equipment (or part of equipment) shall have 2 years warranty without prejudice to contractual warranty period.

2) The measurement at site shall be carried out as per POWERGRID standard Pre-commissioning procedures as indicated in Technical Specification.

GENERAL NOTES
1. ALL DIMENSIONS ARE IN MM.
2. ALL STRUCTURAL STEEL SHALL BE AS PER IS:2062 & FABRICATION SHALL BE AS PER IS:802.
3. BOLTS, NUTS SHALL BE AS PER IS:1367 (PROPERTY CLASS 5.6)
4. ALL MEMBERS, BOLTS, NUTS, WASHERS SHALL BE HOT DIP GALVANISED AS PER IS 2614.
5. THE MINIMUM THICKNESS OF GALVANISATION SHALL BE SAME AS THAT OF THE CB SUPPORT STRUCTURE.
6. SPRING WASHERS SHALL BE AS PER IS: 1573 AND MAY BE HOT DIP/ ELECTRO GALVANISED AS PER MANUFACTURER SPECIFICATION.
7. ALL HOLES 17.5MM DIA FOR 16MM DIA. BOLT UNLESS NOTED OTHERWISE.
8. WELDING SHALL BE DONE AS PER I.S. : 816.
9. ALL ITEMS TO BE PREFIXED WITH "PCB" THAT IS PCB-1, PCB-2, SO ON.
10. POSITION OF LADDER SHOWN IS INDICATIVE AND THE SAME SHALL BE SUITABLY POSITIONED BY CB MANUFACTURER DURING DETAILED ENGINEERING.
11. ORIENTATION OF PLATFORM CUM LADDER SHALL BE SUITABLY SHOWN ON OGA OF CIRCUIT BREAKER DURING DETAILED ENGINEERING BY CB MANUFACTURER ALONG WITH CB MAIN SUPPORT STRUCTURE.
12. THE AXB DIMENSION SHALL BE THE OVERALL LENGTH AND WIDTH OF THE CB STRUCTURE INCLUDING THE MECHANISM BOX OF CB AT PLATFORM LEVEL.
13. THE MEMBER SIZES SHOWN FOR PLATFORM SUPPORT STRUCTURE AND BRACINGS ARE INDICATIVE. THE SAME MAY BE VARY AS PER DURING DETAILED ENGINEERING. HOWEVER, THE MEMBER SIZES SHALL NOT BE LESS THAN THE MINIMUM SECTION SIZES SHOWN IN THIS DRAWING.
CB SUPPORT STRUCTURE AS PER VENDOR DRAWING.
900MM HIGH SAFETY RAILING ALL AROUND USING SUITABLE TUBULAR SECTIONS AND MS FLAT
BEAM TO SUPPORT CHEQ.PLATE (MIN:ISMC75)
MAIN LEGS (FOUR CORNERS) MIN ISMC100
BRACING AS PER DESIGN (MIN:50X50X6)
*Structure height shall be suitably decided by CB Manufacturer
* THE PLATFORM LEVEL SHALL BE 1METRE BELOW THE BOTTOM OF THE MECHANSIM BOX
45 DEG
600mm WIDE LADDER WITH SAFETY CAGE MIN:ISA75X75X6
300
SECTION X-X
600 (minimum)
600 (minimum)
75 (MIN)
75 (MIN)
75 (MIN)
75 (MIN)
1200 (minimum)
600
6MM THICK GALVANISED CHEQUERED PLATE AS PER MANUFACTURER SPECIFICATION.
BEAMS TO SUPPORT CHEQUERED PLATE
THE SIZE OF THE CB STRUCTURE (AXB) AS PER VENDOR DESIGN AT PLATFORM LEVEL
75MM GAP BETWEEN THE CB STRUCTURE& PLATFORM ALL AROUND
LADDER WITH SAFETY CAGE
IN 15 DEGREE SLOPE
PLAN AT PLATFORM LEVEL
X
X
ACDE ENGG-CVL
CDE ENGG-CVL
ENGG-SS
AGM ENGG-SS
AGM ENGG-CVL
GM ENGG-SS
GM ENGG-CVL
DATE
0 12/16
POWER GRID CORPORATION OF INDIA LIMITED
(A Government of India Enterprise)
TITLE :
INDICATIVE DRAWING FOR PLATFORM DETAILS OF 400Kv & 765kV CIRCUIT BREAKER
DRAWING NO.
C:ENGG-IND:DWG-PLATFORM-CB SHEET 01 OF 01
SCALE
NTS
REV.
0

BHARAT HEAVY ELECTRICALS LIMITED

TRANSMISSION BUSINESS ENGINEERING MANAGEMENT

DOCUMENT No.	**TB-424-316-000**	Rev. No.	**00**		Prepared	Checked	Approved
TYPE OF DOC.	**TECHNICAL SPECIFICATION**			SIGN			
TITLE	**GENERAL TECHNICAL REQUIREMENTS-SECTION 3**			NAME	DM	NK	SKS
				DATE			
				GROUP	TBEM	W.O.	**Awaited**

CUSTOMER	**Power Grid Corporation of India Limited** (POWERGRID)
Station	**Bikaner-III/Bikaner-II Neemrana, Rajasthan**
	Koppal-II/ Raichur, Karnataka
	Sikar - II / Khetri, Rajasthan

RevNo.	Date	Altered	Checked	Approved	REVISION DETAILS

Distribution	To	TBEM	TBMM	TBQM	Supplier
	Copies	1	1	1	4

Site Information -1

S.No.	Particular	Details
a)	Owner	Power Grid Corporation of India Limited (POWERGRID)
b)	Customer	Power Grid Corporation of India Limited (POWERGRID)
c)	Project Title	**Substation Package SS-01 for (i) 765/400/220kV Bikaner-III Pooling Station including 400kV class Bus Reactor at Bikaner-II S/s; (ii) Extension of 765kV Neemrana-II S/s for termination of 765 kV D/c line Neemrana-II–Bikaner-III T/L and (iii) Extension of 400kV Bikaner-II S/s for termination of 400kV Bikaner-II Bikaner-III T/L under "Transmission system for evacuation of power from Rajasthan REZ Ph-IV (Part-1) (Bikaner Complex)**
d)	Location	**Bikaner & Neemrana, Rajasthan**
e)	Transport Facilities	Road/Train Nearest Rail Head For **Bikaner-III -**Bikaner Nearest Rail Head For **Bikaner-II -** Bikaner Nearest Rail Head For **Neemrana -II -** Alwar
	SITE CONDITIONS	
f)	Max. ambient air temp.	50°C
g)	Min. ambient air temp.	0°C
h)	Max. design ambient temp.	50°C
i)	Costal area consideration	No
j)	Altitude above sea level	Less than 1000 meter above mean sea level (MSL)
k)	Seismic Zone	NBC2016
l)	Wind Zone	NBC2016
m)	Snow fall	NIL
	Main Electrical Parameters:	
n)	Fault Levels:	765kV: 50kA for 1 Sec 400kV: 63kA for 1 Sec 220kV: 50kA for 1 sec
o)	Creepage Distance	25mm/kV for All Equipment i.e BPI/Bushings, CB, Isolator, CT, CVT, LA, WT, NCT etc. and for insulator string/ long rod insulators/ outdoor bushings - 31 mm/kV

Site Information -2

Sl	Particular	Details
a)	Owner	Power Grid Corporation of India Ltd. (POWERGRID)
b)	Customer	Power Grid Corporation of India Ltd. (POWERGRID)
c)	Project Title	***Substation Package SS-09T for Extension of 765/400/220kV Koppal-II PS and Extension of 765kV Raichur SS under Transmission Scheme for integration of Renewable Energy Zone (Phase-II) in Koppal-II (Phase- B) in Karnataka***
d)	Location: Location of the Substation - The location of substation is indicated below	

SL	Name of Substation	Name of State	Nearest Rail Head
1	Koppal-II PS	Karnataka	**Koppal**
2	Raichur SS	Karnataka	**Raichur**

e)	Transport Facilities	As above
SITE CONDITIONS		
a)	Max. ambient air temp.	50°C
b)	Min. ambient air temp.	0°C
c)	Max. design ambient emp.	50°C
d)	Design reference temp.	50°C
e)	Average Humidity	Max. 100%
	Special corrosion conditions	No
f)	Solar Radiation	As per applicable code, minimum 1.2kW/ Sqm
g)	Atmospheric UV radiation	High
h)	Altitude above sea level	Less than 1000 meter above mean sea level (MSL)
i)	Pollution Severity	Coastal Area consideration: NO
j)	Seismic Zone	As per IS 1893 (Part 1)
WIND DATA		
k)	Wind Zone	NBC 2016

	Average No. of thunderstorm days per annum	As per IS
	Fault Level & current ratings:	

Sl. No.	Name of Substation	765kV	400kV	220kV
1.	765/400/220kV Koppal-II PS	50kA for 1 Sec	63kA for 1 Sec	50kA for 1 sec
2.	765/400kV Raichur SS	50kA for 1Sec	-	-

	Minimum Creepage Distance	**25mm/kV**

The substation shall be designed considering current ratings as indicated below-

Sl. No	Description of bay	765/400/220kV Koppal-II PS			765/400kV Raichur S/S
		765kV	400kV	220 kV	765kV
1.	Bus Bar	4000A	4000A	3000A	4000A
2.	Line bay	3150A	3150A	1600A	3150A
3.	ICT bay	3150A	3150A	1600A	-
4.	Bus Reactor bay	3150A	3150A	-	-
5.	Bus Coupler bay	-	-	3000A	-
6.	Transfer Bus coupler bay	-	-	1600A	-
7.	Line Reactor bay	3150A	-	-	-
8.	Bus Sectionalizer Bay	-	-	3000A	-

Following switching schemes are proposed for the substations envisaged under this specification:

Name of s/s	765kV	400 kV	220 kV
765/400/220kV Koppal-II PS	One & half breaker scheme	One & half breaker scheme	Double main & Transfer
765/400kV Raichur SS	One & half breaker scheme	-	-

Site Information -3

S.No.	Particular	Details
a)	Owner	Power Grid Corporation of India Limited (POWERGRID)
b)	Customer	Power Grid Corporation of India Limited (POWERGRID)
c)	Project Title	***Substation Package SS01 for (a) Extn. of 765kV Sikar-II Substation, (b) Extn. of 765kV Khetri Substation; associated with "Transmission system for evacuation of power from REZ in Rajasthan (20 GW) under Phase III-Part D" through tariff based competitive bidding (TBCB) route prior to RfP bid submission by POWERGRID to BPC."***
d)	Location	Sikar - II and Khetri, Rajasthan
e)	Transport Facilities	Road/Train Nearest Rail Head for **Sikar-II** project-Sikar Nearest Rail Head for **Khetri** project- Khetri
	SITE CONDITIONS	
f)	Max. ambient air temp.	50°C
g)	Min. ambient air temp.	0°C
h)	Max. design ambient temp.	50°C
i)	Costal area consideration	No
j)	Altitude above sea level	Less than 1000 meter above mean sea level (MSL)
k)	Pollution Severity	High Pollution level
l)	Seismic Zone	As per IS – 1893
m)	Wind Zone	As per National Building Code (NBC) 2016
n)	Snow fall	NIL
	Main Electrical Parameters:	
o)	Fault Levels:	765kV: 50kA for 1 s
p)	Creepage Distance	25mm/kV for All Equipment i.e BPI, CB, Isolator, CT, CVT, LA, WT, NCT etc. and 31 mm/kV for insulator string/ long rod insulators/ bushings.

GENERAL TECHNICAL REQUIREMENTS - SECTION 3

1.0 FOREWORD

The provisions under this section are intended to supplement requirements for the materials, equipment's and services covered under other sections of tender documents and are not exclusive.

The Supplier shall note that the standards mentioned herein are not mutually exclusive or complete in themselves, but are intended to complement each other, with minimum repetition, to define the requirements of the Specification. In the event of a conflict between requirements of any two clauses of the Specification/ documents or requirements of different codes/ standards specified, the more stringent requirement as per the interpretation of the owner shall apply, unless confirmed otherwise by the owner in writing based on a written request from the Supplier.

In case of conflicting requirements between this document (General Technical Requirement Section 3) and equipment specification (Section 1 & Section 2), equipment specification shall prevail.

When specific requirements stipulated in the Specification exceed or change those required by the applicable standards, the stipulations of the Specification shall take precedence.

Unless specifically agreed to by the Purchaser prior to Award of Contract, the Work shall be in accordance with the standards indicated and the requirements of the Specification. The Supplier shall be held responsible for any deviation.

In case of conflict between the various standards, the decision of owner shall be binding & final.

The following words and expressions shall have the meanings hereby assigned to them throughout this document

"Employer/Owner" means Power Grid Corporation of India Ltd.

"Purchaser" means Bharat Heavy Electricals Limited.

"Supplier/Manufacturer/Bidder" means the person or persons, firm or company assigned to execute the works as defined by the scope of supply, described here.

"Specification" refers to this document.

The supplier should be approved by Power Grid. If not, it is the responsibility of the vendor to be assessed and approved by Power Grid, before placement of order by BHEL. Any cost involved in vendor assessment/approval must be borne by the vendor himself.

2.0 GENERAL REQUIREMENT

2.1 a) All equipment/materials/items, as applicable under present scope of works, shall be supplied by domestic manufacturers only with **minimum Local Content for individual items as listed annexure-K (rev.01)**

Any imported equipment/material/item/parts/component (comprising of embedded systems) to be supplied under the contract shall be tested in the certified laboratories to check for any kind of embedded malware/trojans/cyber threats and for adherence to Indian Standards as per the directions issued by Ministry of Power/Govt. of India from time to time. In case of such import from specified "prior reference" countries, the requirement of prior permission from the Govt. of India

including protocol for testing in certified and designated laboratories by Ministry of Power/Govt. of India shall also be complied with by the Bidder.

The bidder/contractor shall list out the products and components producing Toxic e-waste under the contract and shall furnish to the Employer the procedure of safe disposal at the time of closing of the contract.

2.1 b) The Supplier/Manufacturer shall furnish catalogues, engineering data, technical information, design documents, drawings etc., fully in conformity with the technical specification during detailed engineering.

2.2 It is recognised that the Bidder may have standardised on the use of certain components, materials, processes or procedures different from those specified herein. Alternate proposals offering similar equipment based on the manufacturer's standard practice will also be considered provided such proposals meet the specified designs, standard and performance requirements and are acceptable to Employer.

2.3 Wherever a material or article is specified or defined by the name of a particular brand, Manufacturer or Vendor, the specific name mentioned shall be understood as establishing type, function and quality and not as limiting competition.

2.4 Equipment furnished shall be complete in every respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/or needed for erection, completion and safe operation of the equipment as required by applicable codes though they may not have been specifically detailed in the Technical Specifications unless included in the list of exclusions. Materials and components which are minor in nature and incidental to the requirement but not specifically stated in the specification, which are necessary for commissioning and satisfactory operation of the switchyard/ substation unless specifically excluded shall be deemed to be included in the scope of the specification and shall be supplied without any extra cost. All similar standard components/parts of similar standard equipment provided, shall be inter-changeable with one another.

2.5 Deleted.

2.6 Deleted.

3.0 STANDARDS

3.1 The works covered by the specification shall be designed, engineered, manufactured, built, tested and commissioned in accordance with the Acts, Rules, Laws and Regulations of India.

3.2 The equipment offered by the Bidder shall at least conform to the requirements specified under relevant IS standard. In case of discrepancy between IS and other international standard, provisions of IS shall prevail. The Bidder shall also note that the list of standards presented in Annexure-C is not complete. Whenever necessary, the list of standards shall be considered in conjunction with specific IS. If the IS standard is not available for an equipment/material, then other applicable International standard (IEC/Equivalent), as per the specification, shall be accepted.

3.3 The Bidder shall note that standards mentioned in the specification are not mutually exclusive or complete in themselves, but intended to complement each other.

3.4 When the specific requirements stipulated in the specifications exceed or differ than those required by the applicable standards, the stipulation of the specification shall take precedence.

3.5 Other internationally accepted standards which ensure equivalent or better performance than that specified in the standards specified under Annexure-C / individual sections for various equipments shall also, be accepted, however the salient points of difference shall be clearly brought out during detailed engineering along with English language version of such standard. The equipment

conforming to standards other than specified under Annexure-C /individual sections for various equipments shall be subject to Employer's approval.

4.0 SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED

4.1 Switching surge over voltage and power frequency over voltage is specified in the system parameters below. In case of the 400kV system, the initial value of the temporary overvoltages could be 2.0 p.u. for 1-2 cycles. The equipment furnished under this specification shall perform all its functions and operate satisfactorily without showing undue strain, restrike etc under such over voltage conditions.

4.2 All equipments shall also perform satisfactorily under various other electrical, electromechanical and meteorological conditions of the site of installation.

4.3 All equipment shall be able to withstand all external and internal mechanical, thermal and electromechanical forces due to various factors like wind load, temperature variation, ice & snow, (wherever applicable) short circuit etc. for the equipment.

4.4 The Bidder shall design terminal connectors of the equipment taking into account various forces as above at Sl.No.4.3 that are required to withstand.

4.5 The equipment shall also comply to the following:

a) To facilitate erection of equipment, all items to be assembled at site shall be "match marked".

b) All piping, if any between equipment control cabinet/operating mechanism to marshalling box of the equipment, shall bear proper identification to facilitate the connection at site.

4.6 **System Parameter**

765kV, 400kV & 220kV System

SL No	Description of parameters	765kV System	400kV System	220kV System
1.	System operating voltage	765kV	400kV	220kV
2.	Maximum operating voltage of the system (rms)	800kV	420kV	245kV
3.	Rated frequency	50Hz	50Hz	50Hz
4.	No. of phase	3	3	3
5.	Rated Insulation levels			
i)	Full wave impulse withstand voltage (1.2/50 microsec.)	2100kVp	1550kVp	1050 kVp
ii)	Switching impulse withstand voltage (250/2500 micro sec.) dry and wet	1550kVp	1050kVp	-
iii)	One minute power frequency dry withstand voltage (rms)	830kV	630kV	-
iv)	One minute power frequency dry and wet withstand voltage (rms)	-	-	460kV
6.	Corona extinction voltage	508kV	320kV	-

7.	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz	2500 µV at 508kV rms	1000 µV at 266kV rms	1000 µV at 156kV rms
8.	Minimum creepage distance - for Equipment other than Insulator string	20000 mm	10500 mm	6125 mm
	Minimum creepage distance - for Insulator String	24800 mm	13020 mm	7595 mm
9.	Min. clearances			
i.	Phase to phase	7600mm (for conductor conductor configuration) 9400mm (for rod -conductor configuration)	4000mm (for conductor conductor configuration) 4200mm (for rod -conductor configuration)	2100 mm
ii.	Phase to earth	4900mm (for conductor-structure) 6400mm (for rod-structure)	3500 mm	2100 mm
iii)	Sectional clearances	10300 mm	6500 mm	5000 mm
10.	Rated short circuit current for 1 sec. duration	50kA	63 kA	50kA
11.	System neutral earthing	Effectively earthed	Effectively earthed	Effectively earthed

66kV, 52kV and 33kV System

SL No	Description of parameters	66kV System	52 kV System	33 kV System
1.	System operating voltage	66kV	52kV	33kV
2.	Maximum operating voltage of the system(rms)	72.5kV	52kV	36kV
3.	Rated frequency	50Hz	50Hz	50Hz
4.	No. of phase	3	3	3
5.	Rated Insulation levels			
i)	Full wave impulse withstand voltage (1.2/50 microsec.)	325 kVp	250 kVp	170 kVp
ii)	One minute power frequency dry and wet withstand voltage (rms)	140kV	95kV	70kV
6.	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz	-	-	-

7.	Minimum creepage distance	1813 mm (2248mm for coastal area)	1300mm (1612 mm for coastal area)	900 mm (1116m m for coastal area)
8.	Min. Clearance			
i.	Phase to phase	750 mm	530mm	320 mm
ii.	Phase to earth	630 mm	480mm	320 mm
iii.	Sectional clearances	3100 mm	3100mm	2800 mm
9.	Rated short circuit current	25kA for 3 Sec*	25kA for 1 Sec	25 kA for 3 sec
10.	System neutral earthing	Effectively earthed	Effectively earthed	Effectively earthed

Notes:

1. The above parameters are applicable for installations up to an altitude of 1000m above mean sea level. For altitude exceeding 1000m, necessary altitude correction factor shall be applicable as per relevant IEC/IS.
2. The insulation and RIV levels of the equipments shall be as per values given in the Technical Specification of respective equipment.
3. Corona and radio interference voltage test and seismic withstand test procedures for equipments shall be in line with the procedure given at **Annexure-A** and **Annexure-B** respectively.
4. "*" For tertiary loading Equipment's fault level shall be 25kA for 3 Sec.

5.0 ENGINEERING DATA AND DRAWINGS

5.1 Deleted.

5.2 Deleted.

5.3 Drawings

5.3.1 All drawings submitted by the Bidder shall be in sufficient detail to indicate the type, size, arrangement, material description, Bill of Materials, weight of each component, break-up for packing and shipment, dimensions, internal & the external connections, fixing arrangement required and any other information specifically requested in the specifications.

5.3.2 Drawings submitted by the Bidder shall be clearly marked with the name of the Employer, the unit designation, the specifications title, the specification number and the name of the Project. POWERGRID has standardized a large number of drawings/documents of various make including type test reports which can be used for all projects having similar requirements and in such cases no project specific approval (except for list of applicable drawings alongwith type test reports) is required. However, distribution copies of standard drawings/documents shall be submitted as per provision of the contract. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be in SI units.

5.3.3 The review of these data by the Employer will cover only general conformance of the data to the specifications and documents, interfaces with the equipment provided under the specifications, external connections and of the dimensions which might affect substation layout. This review by the Employer may not indicate a thorough review of all dimensions, quantities and details of the equipment, materials, any devices or items indicated or the accuracy of the information submitted. This review and/or approval by the Employer shall not be considered by the Contractor, as limiting

any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications and documents.

5.5 All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawings shall be at the Bidder's risk. The Bidder may make any changes in the design which are necessary to make the equipment conform to the provisions and intent of the Contract and such changes will again be subject to approval by the Employer. Approval of Bidder's drawing or work by the Employer shall not relieve the bidder of any of his responsibilities and liabilities under the Contract.

5.6 All engineering data submitted by the Bidder after final process including review and approval by the Employer shall form part of the Contract Document and the entire works performed under these specifications shall be performed in strict conformity, unless otherwise expressly requested by the Employer in Writing.

5.7 Approval Procedure

The following schedule shall be followed generally for approval and for providing final documentation.

i)	Approval/comments/ by Employer on initial submission	15 days
ii)	Resubmission (whenever required)	Within 3 (three) weeks from date of comments
iii)	Approval or comments	Within 3 (three) weeks of receipt of resubmission
iv)	Furnishing of distribution copies (2 hard copies to each substation and one scanned copy (pdf format)	Within 3 (three) weeks of receipt of resubmission
v)	Furnishing of distribution copies of test reports	
	a) Type test reports (one scanned softcopy in pdf format to each substation plus one for corporate centre & one hardcopy per substation)	2 weeks from the date of final approval
	b) Routine Test Reports (one copy for each substation)	-do-

vi)	Furnishing of instruction/ operation manuals (2 copies per substation and one softcopy (pdf format) for corporate centre & per substation)	On completion of Engineering
vii)	As built drawings (two sets of hardcopy per substation & one softcopy (pdf format) for corporate centre & per substation)	On completion of entire works

NOTE :

(1) The bidder may please note that all resubmissions must incorporate all comments given in the earlier submission by the Employer or adequate justification for not incorporating the same must be submitted failing which the submission of documents is likely to be returned.

(2) Deleted.

(3) The instruction Manuals shall contain full details of drawings of all equipment being supplied under this contract, their exploded diagrams with complete instructions for storage, handling, erection, commissioning, testing, operation, trouble shooting, servicing and overhauling procedures.

(4) If after the commissioning and initial operation of the substation, the instruction manuals require any modifications/additions/changes, the same shall be incorporated and the updated final instruction manuals shall be submitted by the Contractor to the Employer.

(5) The Bidder shall furnish to the Employer catalogues of spare parts.

(6) Deleted.

5.8 Deleted.

6.0 MATERIAL/ WORKMANSHIP

6.1 General Requirement

6.1.1 Where the specification does not contain references to workmanship, equipment, materials and components of the covered equipment, it is essential that the same must be new, of highest grade of the best quality of their kind, conforming to best engineering practice and suitable for the purpose for which they are intended.

6.1.2 In case where the equipment, materials or components are indicated in the specification as "similar" to any special standard, the Employer shall decide upon the question of similarity. When required by the specification or when required by the Employer the Contractor shall submit, for approval, all the information concerning the materials or components to be used in manufacture. Machinery, equipment, materials and components supplied, installed or used without such approval shall run the risk of subsequent rejection, it is to be understood that the cost as well as the time delay associated with the rejection shall be borne by the Bidder.

6.1.3 The design of the Works shall be such that installation, future expansions, replacements and general maintenance may be undertaken with a minimum of time and expenses. Each component shall be designed to be consistent with its duty and suitable factors of safety, subject to mutual agreements. All joints and fastenings shall be devised, constructed and documented so that the component parts shall be accurately positioned and restrained to fulfil their required function. In general, screw threads shall be standard metric threads. The use of other thread forms will only be permitted when prior approval has been obtained from the Employer.

6.1.4 Whenever possible, all similar part of the Works shall be made to gauge and shall also be made interchangeable with similar parts. All spare parts shall also be interchangeable and shall be made of the same materials and workmanship as the corresponding parts of the Equipment supplied

under the Specification. Where feasible, common component units shall be employed in different pieces of equipment in order to minimize spare parts stocking requirements. All equipment of the same type and rating shall be physically and electrically interchangeable.

6.1.5 Deleted.

6.1.6 The Bidder shall apply oil and grease of the proper specification to suit the machinery, as is necessary for the installation of the equipment. Lubricants used for installation purposes shall be drained out and the system flushed through where necessary for applying the lubricant required for operation. The Bidder shall apply all operational lubricants to the equipment installed by him.

6.1.7 All oil, grease and other consumables used in the Works/Equipment shall be purchased in India unless the Bidder has any special requirement for the specific application of a type of oil or grease not available in India. If such is the case, he shall declare source of oil/grease /other consumables in the GTP/Drawings, where such oil or grease is available. He shall help Employer in establishing equivalent Indian make and Indian Contractor. The same shall be applicable to other consumables too.

6.2 Provisions For Exposure to Hot and Humid climate

Outdoor equipment supplied under the specification shall be suitable for service and storage under tropical conditions of high temperature, high humidity, heavy rainfall and environment favourable to the growth of fungi and mildew. The indoor equipments located in non-air conditioned areas shall also be of same type.

6.2.1 Space Heaters

6.2.1.1 The heaters shall be suitable for continuous operation at 240V as supply voltage. Onoff switch and fuse shall be provided.

6.2.1.2 One or more adequately rated thermostatically connected heaters shall be supplied to prevent condensation in any compartment. The heaters shall be installed in the compartment and electrical connections shall be made sufficiently away from below the heaters to minimize deterioration of supply wire insulation. The heaters shall be suitable to maintain the compartment temperature to prevent condensation.

6.2.2 FUNGI STATIC VARNISH

Besides the space heaters, special moisture and fungus resistant varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

6.2.3 Ventilation opening

Wherever ventilation is provided, the compartments shall have ventilation openings with fine wire mesh of brass to prevent the entry of insects and to reduce to a minimum the entry of dirt and dust.

6.2.4 Degree of Protection

The enclosures of the Control Cabinets, Junction boxes and Marshalling Boxes, panels etc. to be installed shall comply with following degree of protection as detailed here under:

a) Installed out door: IP- 55
b) Installed indoor in air conditioned area: IP-31
c) Installed in covered area: IP-52
d) Installed indoor in non-air conditioned area where possibility of entry of water is limited: IP-41.
e) For LT Switchgear (AC & DC distribution Boards): IP-52

The degree of protection shall be in accordance with IS/IEC60947; IS/IEC/60529 . Type test report for of relevant Degree of Protection test, shall be submitted for approval.

6.3 RATING PLATES, NAME PLATES AND LABELS

6.3.1 Each main and auxiliary item of substation is to have permanently attached to it in a conspicuous position a rating plate of non-corrosive material upon which is to be engraved manufacturer's name, Customer Name, year of manufacture, equipment name, type or serial number together with details of the loading conditions under which the item of substation in question has been designed to operate, and such diagram plates as may be required by the Employer. The rating plate of each equipment shall be according to IS/ IEC requirement.

6.3.2 All such nameplates, instruction plates, rating plates of transformers, reactors, CB, CT, CVT, SA, Isolators, C & R panels and PLCC equipments shall be bilingual with Hindi

inscription first followed by English. Alternatively two separate plates one with Hindi and the other with English inscriptions may be provided.

6.4 FIRST FILL OF CONSUMABLES, OIL AND LUBRICANTS

All the first fill of consumables such as oils, lubricants, filling compounds, touch up paints, soldering/brazing material for all copper piping of circuit breakers and essential chemicals etc. which will be required to put the equipment covered under the scope of the specifications, into operation, shall be furnished by the Bidder unless specifically excluded under the exclusions in these specifications and documents.

7.0 DESIGN IMPROVEMENTS / COORDINATION

7.1 Deleted.

7.2 Deleted.

7.3 The Bidder shall be responsible for the selection and design of appropriate equipments to provide the best co-ordinated performance of the entire system. The basic design requirements are detailed out in this Specification. The design of various components, sub-assemblies and assemblies shall be so done that it facilitates easy field assembly and maintenance.

7.4 The Bidder has to coordinate designs and terminations with the agencies (if any) who are Consultants/Bidder for the Employer. The names of agencies shall be intimated to the successful bidders.

7.5 The Bidder will be called upon to attend design co-ordination meetings with the Engineer, other Contractor's and the Consultants of the Employer (if any) during the period of Contract. The Bidder shall attend such meetings at his own cost at POWERGRID Corporate Centre, Gurgaon (Haryana) or at mutually agreed venue as and when required and fully cooperate with such persons and agencies involved during those discussions.

8.0 QUALITY ASSURANCE PROGRAMME

8.1 To ensure that the equipment and services under the scope of this Contract, whether manufactured or performed within the Bidder's Works or at his Sub-Bidder's premises or at the Employer's site or at any other place of Work as applicable, are in accordance with the specifications, the Contractor shall ensure suitable quality assurance programme to control such activities at all points necessary. A quality assurance programme of the Contractor shall be in line with ISO requirements & shall generally cover the following:

a) The organisation structure for the management and implementation of the proposed quality assurance programme.

b) System for Document and Data Control.

c) Qualification and Experience data of Bidder's key personnel.

d) The procedure for purchases of materials, parts, components and selection of sub-Bidder's services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchases etc.

e) System for shop manufacturing and site erection controls including process controls, fabrication and assembly control.

f) System for Control of non-conforming products including deviation dispositioning, if any and system for corrective and preventive actions based on the feedback received from the Customers and also internally documented system for Customer complaints.

g) Inspection and test procedure both for manufacture and field activities.

h) System for Control of calibration of testing and measuring equipment and the indication of calibration status on the instruments.

i) System for indication and appraisal of inspection status.

j) System of Internal Quality Audits, Management review and initiation of corrective and Preventive actions based on the above.

k) System for authorising release of manufactured product to the Employer.

l) System for maintenance of records.

m) System for handling, storage and delivery.

n) A quality plan detailing out the specific quality control measures and procedure adopted for controlling the quality characteristics relevant to each item of equipment furnished and /or service rendered.

o) System for various field activities i.e. unloading, receipt at site, proper storage, erection, testing and commissioning of various equipment and maintenance of records. In this regard, the Employer has already prepared Standard Field Quality Plan for transmission line/substation equipments as applicable, Civil/erection Works which is required to be followed for associated works.

The Employer or his duly authorised representative reserves the right to carry out quality audit and quality surveillance of the system and procedure of the Bidder/his vendor's quality management and control activities.

8.2 Quality Assurance Documents

The Bidder shall ensure availability of the following Quality Assurance Documents:

i) All Non-Destructive Examination procedures, stress relief and weld repair procedure actually used during fabrication, and reports including radiography interpretation reports.

ii) Welder and welding operator qualification certificates.

iii) Welder's identification list, welding operator's qualification procedure and welding identification symbols.

iv) Raw Material test reports on components as specified by the specification and in the quality plan.

v) The Manufacturing Quality Plan(MQP) indicating Customer Inspection Points (CIPs) at various stages of manufacturing and methods used to verify that the inspection and testing points in the quality plan were performed satisfactorily.

vi) Factory test results for testing required as per applicable quality plan/technical specifications/GTP/Drawings etc.

vii) Stress relief time temperature charts/oil impregnation time temperature charts, wherever applicable.

8.3 INSPECTION, TESTING & INSPECTION CERTIFICATE

8.3.1 The responsibility and the basis of inspection for various items & equipment is placed at **Annexure-G** along with the requirement of MQP (Manufacturing Quality Plan), ITP(Inspection & Test Plan), FAT(Factory Acceptance Test) which should be valid & POWERGRID approved and Level of inspection envisaged against each item.

Bidder shall ensure that order for items where MQP/ITP/FAT is required will be placed only on vendors having valid MQP/ITP/FAT and where the supplier's MQP/ITP/FAT is either not valid or has not been approved by POWERGRID, MQP shall be generally submitted as per POWERGRID format before placing order.

Items not covered under MQP/ITP/FAT shall be offered for inspection as per POWERGRID LOA/technical Specifications/POWERGRID approved data sheets/ POWERGRID approved drawings and relevant Indian/International standards.

Inspection **Levels**: For implementation of projects in a time bound manner and to avoid any delay in deputation of POWERGRID or its authorized representative, involvement of POWERGRID for inspection of various items / equipment will be based on the level below:

Level –I: Bidder to raise all inspection calls and review the report of tests carried out by the manufacturer, on his own, as per applicable standards/ POWERGRID specification, and submit to concerned POWERGRID inspection office/Inspection Engineer. CIP/MICC will be issued by POWERGRID based on review of test reports/certificates of manufacturers.

Level – II: Bidder to raise all inspection calls and carry out the inspection on behalf of POWERGRID on the proposed date of inspection as per applicable standards/specification. However, in case POWERGRID wishes to associate itself during inspection, the same would be intimated to
Bidder and CIP/MICC will be issued by POWERGRID. Else, Bidder would submit their test reports/certificates to POWERGRID. CIP/MICC will be issued by POWERGRID based on review of test reports/ certificates.

Level - III: Bidder to raise inspection calls for both, stage (as applicable) & final inspection and carry out the stage inspections (if applicable) on behalf of POWERGRID on the proposed date of inspection as per applicable standards/specification. However, in case POWERGRID wishes to associate itself during stage inspection, the same would be intimated to Bidder and CIP will be issued by POWERGRID. Else, Bidder would submit the test reports / certificates of stage inspection after their own review and CIP will be issued by POWERGRID based on review of test reports / certificates. Final inspection will be carried out by POWERGRID and CIP/MICC will be issued by POWERGRID.

Level – IV: Bidder to raise inspection calls for both, stage (as applicable) & final inspections. POWERGRID will carry out the inspection for both stage & final inspection as per applicable standards/specification and CIP/MICC will be issued by POWERGRID.

8.3.2 Bidder shall ensure that to implement the above inspection levels, particularly for the quality control and inspection at sub-vendor's works, they would depute sufficient qualified & experienced

manpower in their Quality Control and Inspection department. Further, to assure quality of construction, Bidder shall have a separate workforce having appropriate qualification & experience and deploy suitable tools and plant for maintaining quality requirement during construction in line with applicable Field Quality Plan (FQP).

8.3.3 The Employer, his duly authorised representative and/or outside inspection agency acting on behalf of the Employer shall have at all reasonable times access to the Bidder's premises or Works and shall have the power at all reasonable times to ensure that proper Quality Management practices / norms are adhered to, inspect and examine the materials & workmanship of the Works, to carry out Quality/Surveillance Audit during manufacture or erection and if part of the Works is being manufactured or assembled at other premises or works. The Bidder shall obtain for the Employer and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Bidder's own premises or works. The item/equipment, if found unsatisfactory with respect to workmanship or material is liable to be rejected. The observations for improvements during product/ process inspection by POWERGRID shall be recorded in Quality Improvement Register (available & maintained at works) for review & timely compliance of observations.

8.3.4 Bidder shall submit inspection calls over internet through POWERGRID website. The required vendor code and password to enable raising inspection call will be furnished to the main Contractor within 30 days of award of contract on submission of documents by Contractor. After raising the inspection calls, Contractor shall then proceed as per the message of that particular call which is available on the message board.

8.3.5 The Employer reserves the right to witness any or all type, acceptance and routine tests specified for which the Bidder shall give the Employer/Inspector Twenty one (21) days written notice of any material being ready for testing for each stage of testing as identified in the approved quality plan as customer inspection point (CIP) for indigenous inspections. All inspection calls for overseas material shall be given at least forty five (45) days in advance. Such tests shall be to the Bidder's account except for the expenses of the Inspection Engineer. The Employer/inspector, unless witnessing of the tests is waived by Employer, will attend such tests within Twenty one (21) days of the date of which the equipment is notified as being ready for test/inspection, failing which the Bidder may proceed with the test which shall be deemed to have been made in the Inspector's presence and he shall forthwith forward to the Inspector three copies of tests, duly certified. Bidder shall ensure, before giving notice for type test, that all drawings and quality plans have been got approved. The equipment shall be dispatched to site only after approval of Routine and Acceptance test results and Issuance of Dispatch Clearance in writing by the Employer. CIP/Material Inspection clearance certificate (MICC) shall be issued by the Employer after inspection of the equipment or review of test reports as applicable. Employer may waive off the presence of Employer's inspecting engineer. In that case test will be carried out as per approved QP and test certificate will be furnished by the supplier for approval. CIP/MICC will be issued only after review and approval of the test reports.

8.3.6 Bidder shall generally offer material for inspection as per supply bar chart approved by POWERGRID and not before 30 days from schedule indicated in the bar chart. In case Bidder offers material(s) for inspection prior to 30 days from the scheduled date with necessary approval of POWERGRID, POWERGRID shall inspect the material and issue CIP only. However, in such an exceptional case, MICC shall be issued only as per provision of original / revised approved supply schedule.

8.3.7 Bidder shall minimize the number of inspection calls by offering optimum quantities in each inspection call at the respective manufacturer's works.

8.3.8 Bidder shall inspect the material themselves and only after they are fully convinced about the Quality, they shall offer the material for POWERGRID inspection and shall also ensure that relevant portion of LOA/NOA, approved drawing and data sheets along with applicable Quality Plans are

available at the works of Contractor or their Sub-vendor before the material is offered for inspection.

8.3.9 Bidder shall ensure that material which has been cleared for dispatch after inspection will be dispatched within 30 days in case of domestic supplies and within 60 days in case of Off-shore supplies from the date of issuance of CIP. Material which is not dispatched within stipulated time as above will be reoffered for POWERGRID inspection or specific approval of POWERGRID QA&I shall be obtained for delayed dispatch.

8.3.10 The Employer or IE shall give notice in writing to the Bidder, of any objection either to conformance to any drawings or to any equipment and workmanship which in his opinion is not in accordance with the Contract. The Bidder shall give due consideration to such objections and shall either make the modifications that may be necessary to meet the said objections or shall confirm in writing to the Employer/Inspection Engineer giving reasons therein, that no modifications are necessary to comply with the Contract.

8.3.11 All Test Reports and documents to be submitted in English during final inspection of equipment by POWERGRID or as and when required for submission.

8.3.12 When the factory tests have been completed at the Bidder's or Sub-Bidder's works, the Employer/Inspection Engineer(IE) shall issue a certificate to this effect within fifteen (15) days after completion of tests & submission of documents by Bidder/manufacturer but if the tests are not witnessed by the Employer/IE, the certificate shall be issued within fifteen (15) days of receipt of the Bidder's Test certificate by the Employer/IE. Bidder shall, on completion of all tests, submit test reports within Ten (10) days to POWERGRID IE. Failure of the Employer/IE to issue such a certificate shall not prevent the Contractor from proceeding with the Works. The completion of these tests or the issue of the certificate shall not bind the Employer to accept the equipment should, it, on further tests after erection, be found not to comply with the Contract.

8.3.13 In all cases, where the Contract provides for tests whether at the premises or works of the Bidder or of any Sub-Bidder, the Bidder, except where otherwise specified, shall provide free of charge such items as labour, materials, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Employer/Inspector or his authorised representative to carry out effectively such tests of the equipment in accordance with the Contract and shall give facilities to the Employer/Inspection Engineer or to his authorised representative to accomplish testing.

8.3.14 The inspection and acceptance by Employer and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed quality assurance programme forming a part of the Contract, or if such equipment is found to be defective at a later stage.

8.3.15 The Employer will have the right of having at his own expenses any other test(s) of reasonable nature carried out at Contractor's premises or at site or in any other place in addition of aforesaid type and routine tests, to satisfy that the material comply with the specification.

8.3.16 The Employer reserves the right for getting any additional field tests conducted on the completely assembled equipment at site to satisfy that material complies with specifications.

8.3.17 Rework/ Re-engineering, if any, on any item/equipment shall be carried out only after mutual discussions and in accordance with mutually agreed procedure. Bidder shall submit Joint Inspection Report of equipments under Re-Work/Re-Engineering alongwith procedure for the same to POWERGRID for approval, before taking up the Re-Work/Re-Engineering, failing which POWERGRID reserves the right to reject the equipment.

8.3.18 Bidder may establish a field test Laboratory to execute Civil Construction testing requirements at site with the condition that all testing equipment shall be calibrated from POWERGRID approved accredited Testing laboratories, with calibration certificates kept available at site and all testing personnel employed in the Field-Testing Laboratories to be qualified and experienced Engineers or testing to be carried out at POWERGRID approved Third Party Laboratories.

8.3.19 Bidder shall ensure that all possible steps are taken to avoid damages to the equipment during transport, storage and erection.

8.3.20 Deleted.

8.3.21 Bidder shall ensure commissioning of all CSDs along with Circuit Breakers wherever applicable.

8.3.22 **For EHV transformers/reactors**:

Insulation oil shall be as per POWERGRID Technical specifications and same grade shall be used for impregnation of the active part & testing at the works of Transformer/Reactor Manufacturer and as well as for filling the Transformer/Reactors at site. Contractor to ensure that windings for Transformer/Reactors are made in air-conditioned environment. Core-coil assembly shall be performed in positive pressurized dust controlled environment. Dust measurements shall be monitored regularly at Transformer / Reactor Manufacturer works. Contractor shall ensure that respective civil foundations & Fire walls for Transformer/Reactors units to be commissioned, shall be made ready at concerned sites before receipt of Transformer/Reactors units. All the requisite material for Neutral & Delta Bus formation required for charging of complete bank of 765KV class 1-ph Transformer/Reactor units shall be made available at the concerned sites before receipt of the Transformer/Reactor units at site.

8.3.23 The Employer reserves the right to increase or decrease their involvement in inspections at Bidder's Works or at his Sub-Bidder's premises or at the Employer's site or at any other place of Work based on performance of Bidder/sub-bidder.

9.0 TYPE TESTING & CLEARANCE CERTIFICATE

9.1 All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with requirements stipulated under respective sections.

9.2 The reports for all type tests as per technical specification shall be furnished by the Contractor along with equipment / material drawings. However, type test reports of similar equipments/ material already accepted in POWERGRID shall be applicable for all projects with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID/representative authorized by POWERGRID/representative of Utility /representative of accredited test lab/ representative of The National Accreditation Board for Certification Bodies (NABCB) certified agency shall also be acceptable.

Unless otherwise specified elsewhere, the type test reports submitted shall be of the tests conducted within the years specified below from the date of NOA. In case the test reports are of the test conducted earlier than the years specified below from the date of NOA, the contractor shall repeat these test(s) at no extra cost to the Employer.

S.No	Name of Equipment	Validity of type test (in years)
1	Power Transformer	5
2	LT Transformer	5
3	Shunt Reactor	5
4	OLTC	10
5	Bushing of Power Transformers/Reactors	7
6	Fittings and accessories for Power transformers & Reactors	10
7	Circuit Breaker	10
8	Isolator	10
9	Lighting Arrester	10
10	Wave Trap	10
11	Instrument transformer	7
12	GIS & Hybrid GIS	10

13	LT Switchgear	10
14	Cable and associated accessories	10
15	Relays	7
16	Capacitors	10
17	Battery & Battery Charger	7
18	Conductor & Earth wire	10
19	Insulators (Porcelain/Glass)	10
20	Composite Insulators	5
21	PLCC	5

Note :
For all other equipment's validity of type test shall be 10 years from date of NOA.

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the Employer.

The Contractor shall intimate the Employer the detailed program about the type tests atleast two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies.

9.3 The Employer intends to repeat those type tests which are indicated in the price schedule and the same shall be payable as per provision of contract. The price of conducting type tests shall be included in Bid price and break up of these shall be given in the relevant schedule of Bid Proposal Sheets. These Type test charges would be considered in bid evaluation. In case Bidder does not indicate charges for any of the type tests or does not mention the name of any test in the price schedules, it will be presumed that the particular test has been offered free of charge. Further, in case any Bidder indicates that he shall not carry out a particular test, his offer shall be considered incomplete and shall be liable to be rejected. The Employer reserves the right to waive the repeating of type tests partly or fully and in case of waival, test charges for the same shall not be payable.

9.4 The Employer reserves the right to witness any or all the type tests. The Employer shall bear all expenses for deputation of Employer's representative(s) for witnessing the type tests except in the case of re-deputation if any, necessitated due to no fault of the Employer.

9.5 The list of makes of various items, for which Type test reports are not required to be submitted are specified at Annexure-J.

10.0 Deleted.

11.0 PACKAGING & PROTECTION

11.1 All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. On request of the Employer, the Bidder shall also submit packing details/associated drawing for any equipment/material under his scope of supply, to facilitate the Employer to repack any equipment/material at a later date, in case the need arises. While packing all the materials, the limitation from the point of view of availability of Railway wagon sizes in India should be taken into account. The Bidder shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. Any demurrage, wharfage and other such charges claimed by the transporters, railways etc. shall be to the account of the Contractor. Employer/BHEL takes no responsibility of the availability of the wagons.

11.2 All coated surfaces shall be protected against abrasion, impact, discolouration and any other damages. All exposed threaded portions shall be suitably protected with either a metallic or a non-metallic protecting device. All ends of all valves and pipings and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage.

12.0 FINISHING OF METAL SURFACES

12.1 All metal surfaces shall be subjected to treatment for anti-corrosion protection. All ferrous surfaces for external use unless otherwise stated elsewhere in the specification or specifically agreed, shall be hot-dip galvanized after fabrication. All steel conductors including those used for earthing/grounding (above ground level) shall also be galvanized according to IS: 2629.

12.2 HOT DIP GALVANISING

12.2.1 The minimum weight of the zinc coating shall be 610 gm/sq.m and minimum average thickness of coating shall be 86 microns for all items having thickness 6mm and above. For items lower than 6mm thickness requirement of coating thickness shall be as per relevant ASTM. For surface which shall be embedded in concrete, the zinc coating shall be 610 gm/sq.m minimum.

12.2.2 The galvanized surfaces shall consist of a continuous and uniform thick coating of zinc, firmly adhering to the surface of steel. The finished surface shall be clean and smooth and shall be free from defects like discoloured patches, bare spots, unevenness of coating, spelter which is loosely attached to the steel globules, spiky deposits, blistered surface, flaking or peeling off, etc. The presence of any of these defects noticed on visual or microscopic inspection shall render the material liable to rejection.

12.2.3 After galvanizing, no drilling or welding shall be performed on the galvanized parts of the equipment excepting that nuts may be threaded after galvanizing. Sodium dichromate or alternate approved treatment shall be provided to avoid formation of white rust after hot dip galvanization.

12.2.4 The galvanized steel shall be subjected to four numbers of one minute dips in copper sulphate solution as per IS-2633.

12.2.5 Sharp edges with radii less than 2.5 mm shall be able to withstand four immersions of the Standard Preece test. All other coatings shall withstand six immersions. The following galvanizing tests should essentially be performed as per relevant Indian Standards.

- Coating thickness
- Uniformity of zinc
- Adhesion test
- Mass of zinc coating

12.2.6 Galvanised material must be transported properly to ensure that galvanised surfaces are not damaged during transit. Application of touch-up zinc rich paint at site shall be allowed with approval of Engineer Incharge.

12.3 PAINTING

12.3.1 All sheet steel work shall be degreased, pickled, phosphated in accordance with the IS6005 "Code of practice for phosphating iron and sheet". All surfaces, which will not be easily accessible after shop assembly, shall beforehand be treated and protected for the life of the equipment. The surfaces, which are to be finished painted after installation or require corrosion protection until installation, shall be shop painted with at least two coats of primer. Oil, grease, dirt and swaf shall be thoroughly removed by emulsion cleaning. Rust and scale shall be removed by pickling with dilute acid followed by washing with running water, rinsing with slightly alkaline hot water and drying.

12.3.2 Hot Phosphating shall be done for phosphating process under pretreatment of sheets After phosphating, thorough rinsing shall be carried out with clean water followed by final rinsing with dilute dichromate solution and oven drying. The phosphate coating shall be sealed with application of two coats of ready mixed, stoving type zinc chromate primer. The first coat may be "flash dried" while the second coat shall be stoved.

12.3.3 After application of the primer, two coats of finishing synthetic enamel paint shall be applied, each coat followed by stoving. The second finishing coat shall be applied after inspection of first coat of painting.

12.3.4 The exterior and interior colour of the paint in case of new substations shall preferably be RAL 7032 for all equipment, marshalling boxes, junction boxes, control cabinets, panels etc. unless specifically mentioned under respective sections of the equipments. Glossy white colour inside the equipments /boards /panels/junction boxes is also acceptable. The exterior colour for panels shall be matching with the existing panels in case of extension of a substation. Each coat of primer and finishing paint shall be of slightly different shade to enable inspection of the painting. A small quantity of finishing paint shall be supplied for minor touching up required at site after installation of the equipments.

12.3.5 In case the contractor proposes to follow his own standard surface finish and protection procedures or any other established painting procedures, like electrostatic painting etc., the procedure shall be submitted during detailed engineering for Employer's review & approval.

12.3.6 The colour scheme as given below shall be followed for Fire Protection and Air Conditioning systems

S.No.	PIPE LINE	Base colour	Band colour
Fire Protection System			
1	Hydrant and Emulsifier system pipeline/NIFPS	FIRE RED	-
2	Emulsifier system detection line – water	FIRE RED	Sea Green
3	Emulsifier system detection line –Air	FIRE RED	Sky Blue
4	Pylon support pipes	FIRE RED	
Air Conditioning Plant			
5	Refrigerant gas pipeline – at compressor suction	Canary Yellow	-
6	Refrigerant gas pipeline – at compressor discharge	Canary Yellow	Red
7	Refrigerant liquid pipeline	Dark Admiralty Green	-
8	Chilled water pipeline	Sea Green	-
9	Condenser water pipeline	Sea Green	Dark Blue

The direction of flow shall be marked by → (arrow) in black colour.

Base Colour Direction of flow Band Colour

12.3.7 For aluminium casted surfaces, the surface shall be with smooth finish. Further, in case of aluminium enclosures, the surface shall be coated with powder (coating thickness of 60 microns) after surface preparation for painting. For stainless steel surfaces, no painting is envisaged.

12.3.8 Band colour is required for Emulsifier system detection line only if both water and air detection lines are present at the same substation. Further, band colour shall be applied at an interval of 2 meters approx. along the length and minimum width of band shall be 25mm.

13.0 Deleted.

14.0 TOOLS

14.1 Deleted.

14.2 SPECIAL TOOLS AND TACKLES

The bidder shall supply all special tools and tackles required for Operation and maintenance of equipment. The special tools and tackles shall only cover items which are specifically required for the equipment offered and are proprietary in nature. The list of special tools and tackles, if any, shall be finalized during detail engineering and the same shall be supplied without any additional cost implication to the Employer.

14.3 Deleted.

15.0 AUXILIARY SUPPLY

15.1 The auxiliary power for station supply, including the equipment drive, cooling system of any equipment, air-conditioning, lighting etc shall be designed for the specified Parameters as under. The DC supply for the instrumentation and PLCC system shall also conform the parameters as indicated in the following table:

Normal Voltage	Variation in Voltage	Frequency in HZ	Phase/Wire	Neutral connection
415V	± 10%	50 ± 5%	3/4 Wire	Solidly Earthed.
240V	± 10%	50 ± 5%	1/2 Wire	Solidly Earthed.
220V	190V to 240V	DC	Isolated 2 wire System	-
110V	95V to 120V	DC	Isolated 2 wire System	-
48V	--	DC	2 wire system (+) earthed	-

Combined variation of voltage and frequency shall be limited to ± 10%.

15.2 Pickup value of binary input modules of Intelligent Electronic Devices, Digital protection couplers, Analog protection couplers shall not be less than 50% of the specified rated station auxiliary DC supply voltage level.

16.0 SUPPORT STRUCTURE (ONLY OF CIRCUIT BREAKER)

16.1 The equipment support structures shall be suitable for equipment connections at the first level i.e 14.0-meter, 8.0-meter, 5.9 meter and 4.6 meter from plinth level for 765kV, 400kV, 220kV and 132kV substations respectively. All equipment support structures shall be supplied alongwith brackets, angles, stools etc. for attaching the operating mechanism, control cabinets & marshalling box (wherever applicable) etc.

16.2 The minimum vertical distance from the bottom of the lowest porcelain/polymer part of the bushing, porcelain/polymer enclosures or supporting insulators to the bottom of the equipment base, where it rests on the foundation pad shall be 2.55 metres.

17.0 CLAMPS AND CONNECTORS INCLUDING TERMINAL CONNECTORS (For Lightning Arrester & Wave Trap only)

17.1 All power clamps and connectors shall conform to IS:5561 or other equivalent international standard and shall be made of materials listed below :

Sl. No.	Description	Materials
a)	For connecting ACSR conductors/AAC conductors/ Aluminium tube	Aluminum alloy casting, conforming to designation **4600** of IS:617 and all test shall conform to IS:617
b)	For connecting equipment terminals mad of copper with ACSR conductors/AAC conductors/ Aluminium tube	Bimetallic connectors made from aluminum alloy casting, conforming to designation **4600** of IS:617 with 2mm thick bimetallic liner/strip and all test shall conform to IS:617
c)	For connecting G.I	Galvanised mild steel shield wire
d)	Bolts, nuts & plain washers	Electro-galvanised for sizes below M12, for others hot dip galvanised.
e)	Spring washers	Electro-galvanised mild steel suitable for atleast service condition-3 as per IS:1573

17.2 Necessary clamps and connectors shall be supplied for all equipment and connections. If corona rings are required to meet these requirements they shall be considered as part of that equipment and included in the scope of work.

17.3 Where copper to aluminum connections are required, bi-metallic clamps shall be used, which shall be properly designed to ensure that any deterioration of the connection is kept to a minimum and restricted to parts which are not current carrying or subjected to stress.

17.4 Low voltage connectors, grounding connectors and accessories for grounding all equipment as specified in each particular case, are also included in the scope of Work.

17.5 No current carrying part of any clamp shall be less than 10 mm thick. All ferrous parts shall be hot dip galvanised. Copper alloy liner/strip of minimum 2 mm thickness shall be cast integral with aluminum body or 2 mm thick bi-metallic liner/strips shall be provided for Bi-metallic clamps.

17.6 All casting shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.

17.7 Flexible connectors, braids or laminated straps made for the terminal clamps for bus posts shall be suitable for both expansion or through (fixed/sliding) type connection of IPS AL tube as required. In both the cases the clamp height (top of the mounting pad to centre line of the tube) should be same.

17.8 Current carrying parts (500A and above) of the clamp/connector shall be provided with minimum four numbers of bolts preferably for 132kV and above.

17.9 All current carrying parts shall be designed and manufactured to have minimum contact resistance.

17.10 Power Clamps and connectors shall be designed to control corona as per requirement.

17.11 Tests

Clamps and connectors should be type tested on minimum three samples as per IS:5561 and shall also be subjected to routine tests as per IS:5561. Following type test reports shall be submitted for approval. Type test once conducted shall hold good. The requirement of test conducted within last ten years, shall not be applicable.

i) Temperature rise test (maximum temperature rise allowed is 35°C over 50°C ambient)

ii) Short time current test

iii) Corona (dry) and RIV (dry) test [for 132kV and above voltage level clamps]

iv) Resistance test and Pullout strength test

v) Cantilever Strength test on bus support clamps & connectors

18.0 CONTROL CABINETS, JUNCTION BOXES, TERMINAL BOXES MARSHALLING BOXES FOR OUTDOOR EQUIPMENT

18.1 All types of boxes, cabinets etc. shall generally conform to & be tested in accordance with IS/IEC 61439-0, as applicable, and the clauses given below:

18.2 Control cabinets, junction boxes, Marshalling boxes & terminal boxes, Out door ACDB cum DCDB panels shall be made of stainless steel of atleast 1.5 mm thick or aluminum enclosure of atleast 1.6 mm thick and shall be dust, water and vermin proof. Stainless steel used shall be of grade SS304 (SS316 for coastal area) or better. The box shall be properly braced to prevent wobbling. There shall be sufficient reinforcement to provide level surfaces, resistance to vibrations and rigidity during transportation and installation. In case of aluminum enclosed box the thickness of aluminum shall be such that it provides adequate rigidity and long life as comparable with sheet steel of specified thickness.

Control cabinets, junction boxes, marshalling boxes & terminal boxes, out-door ACDB cum DCDB panels shall have adequate space/clearance as per guidelines/technical specifications to access/replace any component. Necessary component labelling to be also done on non-conducting sheet.

For CONTROL CABINETS, JUNCTION BOXES, TERMINAL BOXES MARSHALLING BOXES

FOR OUTDOOR EQUIPMENT Junction Box, wire should be as per IS or equivalent IEC with FRLS grade.

Machine laid PU Foam gasket may be permitted for use in Control Cabinets etc.

18.3 A canopy and sealing arrangements for operating rods shall be provided in marshalling boxes / Control cabinets to prevent ingress of rain water.

18.4 Cabinet/boxes with width more than 700 mm shall be provided with double hinged doors with padlocking arrangements. The distance between two hinges shall be adequate to ensure uniform sealing pressure against atmosphere.

18.5 All doors, removable covers and plates shall be gasketed all around with suitably profiled EPDM/Neoprene/PU gaskets. The gasket shall be tested in accordance with approved quality plan, IS:11149 and IS:3400. Ventilating Louvers, if provided, shall have screen and filters. The screen shall be fine wire mesh made of brass.

Further, the gasketing arrangement shall be such that gaskets are pasted in slots (in door fabrication/gasket itself) in order to prevent ingression of dust and moisture inside the panels so that no internal rusting occurs in panels during the operation of the equipment.

18.6 All boxes/cabinets shall be designed for the entry of cables by means of weather proof and dust-proof connections. Boxes and cabinets shall be designed with generous clearances to avoid interference between the wiring entering from below and any terminal blocks or accessories

mounted within the box or cabinet. Suitable cable gland plate above the base of the marshalling kiosk/box shall be provided for this purpose along with the proper blanking plates. Necessary number of cable glands shall be supplied and fitted on this gland plate. Gland plate shall have provision for some future glands to be provided later, if required. The Nickel plated glands shall be dust proof, screw on & double compression type and made of brass. The gland shall have provision for securing armour of the cable separately and shall be provided with earthing tag. The glands shall conform to BS:6121.

18.7 A 240V, single phase, 50 Hz, 15 amp AC plug and socket shall be provided in the cabinet with ON-OFF switch for connection of hand lamps. Plug and socket shall be of industrial grade.

18.8 LED based illumination of minimum 9 watts shall be provided. The switching of the fittings shall be controlled by the door switch.

For junction boxes of smaller sizes such as lighting junction box, manual operated earth switch mechanism box etc., plug socket, heater and illumination is not required to be provided.

18.9 All control switches shall be of MCB/rotary switch type and Toggle/piano switches shall not be accepted.

18.10 Earthing of the cabinet shall be ensured by providing two separate earthing pads. The earth wire shall be terminated on to the earthing pad and secured by the use of self etching washer. Earthing of hinged door shall be done by using a separate earth wire.

18.11 The bay marshalling kiosks shall be provided with danger plate and a diagram showing the numbering/connection/feruling by pasting the same on the inside of the door.

18.12 The following routine tests alongwith the routine tests as per IS:5039 shall also be conducted:

i) Check for wiring

ii) Visual and dimension check

18.13 The enclosure of bay marshalling kiosk, junction box, terminal box and control cabinets shall conform to IP-55 as per IS/IEC60947 including application of 1kV rms for 1 (one) minute, after IP-55 test.

19.0 Deleted.

20.0 TERMINAL BLOCKS AND WIRING

20.1 Control and instrument leads from the switchboards or from other equipment will be brought to terminal boxes or control cabinets in conduits. All interphase and external connections to equipment or to control cubicles will be made through terminal blocks.

20.2 Terminal blocks shall be 650V grade and have continuous rating to carry the maximum expected current on the terminals and non-breakable type. These shall be of moulded piece, complete with insulated barriers, stud type terminals, washers, nuts and lock nuts. Screw clamp, overall insulated, insertion type, rail mounted terminals can be used in place of stud type terminals. But the terminal blocks shall be non-disconnecting stud type except for the secondary junction boxes of Current Transformer and Voltage Transformer.

20.3 Terminal blocks for current transformer and voltage transformer secondary leads shall be provided with test links and isolating facilities. The current transformer secondary leads shall also be provided with short circuiting and earthing facilities.

20.4 The terminal shall be such that maximum contact area is achieved when a cable is terminated. The terminal shall have a locking characteristic to prevent cable from escaping from the terminal clamp unless it is done intentionally.

20.5 The conducting part in contact with cable shall preferably be tinned or silver plated however Nickel plated copper or zinc plated steel shall also be acceptable.

20.6 The terminal blocks shall be of extensible design, multilayer terminal arrangement is not allowed in any junction box (Common MB, Individual MB, JB etc.). There should be sufficient space at both sides of terminals so that ferrule number of wires / TB numbers are clearly visible during wire removal or insertion.

20.7 The terminal blocks shall have locking arrangement to prevent its escape from the mounting rails.

20.8 The terminal blocks shall be fully enclosed with removable covers of transparent, nondeteriorating type plastic material. Insulating barriers shall be provided between the terminal blocks. These barriers shall not hinder the operator from carrying out the wiring without removing the barriers.

20.9 Unless otherwise specified terminal blocks shall be suitable for connecting the following conductors on each side.

a) All circuits except CT/PT circuits	Minimum of two of 2.5 sq mm copper flexible.
b) All CT/PT circuits	Minimum of 4 nos. of 2.5 sq mm copper flexible.

20.10 The arrangements shall be in such a manner so that it is possible to safely connect or disconnect terminals on live circuits and replace fuse links when the cabinet is live.

20.11 Atleast 20 % spare terminals shall be provided on each panel/cubicle/box and these spare terminals shall be uniformly distributed on all terminals rows.

20.12 There shall be a minimum clearance of 250 mm between the First/bottom row of terminal block and the associated cable gland plate for outdoor ground mounted marshalling box and the clearance between two rows of terminal blocks shall be a minimum of 150 mm.

20.13 The Contractor shall furnish all wire, conduits and terminals for the necessary interphase electrical connections (where applicable) as well as between phases and common terminal boxes or control cabinets

21.0 LAMPS & SOCKETS

21.1 Lamps & Sockets

All lamps shall use a socket base as per IS-1258, except in the case of signal lamps.

All sockets (convenience outlets) shall be suitable to accept both 5 Amp & 15 Amp pin round Standard Indian plugs. They shall be switched sockets with shutters.

21.2 Hand Lamp:

A 240 Volts, single Phase, 50 Hz AC plug point shall be provided in the interior of each cubicle with ON-OFF Switch for connection of hand lamps.

21.3 Switches and Fuses:

21.3.1 Each panel shall be provided with necessary arrangements for receiving, distributing, isolating and fusing of DC and AC supplies for various control, signaling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with miniature circuit breaker / switch fuse units. Selection of the main and Sub-circuit fuse ratings shall be such as to ensure selective clearance of sub-circuit faults. Potential circuits for relaying and metering shall be protected by HRC fuses.

21.3.2 All fuses shall be of HRC cartridge type conforming to relevant IS mounted on plug-in type fuse bases. Miniature circuit breakers with thermal protection and alarm contacts will also be accepted. All accessible live connection to fuse bases shall be adequately shrouded. Fuses shall have operation indicators for indicating blown fuse condition. Fuse carrier base shall have imprints of the fuse rating and voltage.

22.0 BUSHINGS, HOLLOW COLUMN INSULATORS, SUPPORT INSULATORS:

22.1 Bushings shall be manufactured and tested in accordance with IS:2099 & IEC-60137 while hollow column insulators shall be manufactured and tested in accordance with IEC-62155/IS:5621.The support insulators shall be manufactured and tested as per IS:2544/IEC-60168 and IEC-60273. The insulators shall also conform to IEC-60815 as applicable.

The bidder may also offer composite hollow insulators, conforming to IEC-61462.

22.2 Support insulators, bushings and hollow column insulators shall be manufactured from high quality porcelain. Porcelain used shall be homogeneous, free from laminations, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified tough and impervious to moisture.

22.3 Glazing of the porcelain shall be uniform brown in colour, free from blisters, burrs and similar other defects.

22.4 Support insulators/bushings/hollow column insulators shall be designed to have ample insulation, mechanical strength and rigidity for the conditions under which they will be used.

22.5 When operating at normal rated voltage there shall be no electric discharge between the conductors and bushing which would cause corrosion or injury to conductors, insulators or supports by the formation of substances produced by chemical action. No radio interference shall be caused by the insulators/bushings when operating at the normal rated voltage.

22.6 Bushing porcelain shall be robust and capable of withstanding the internal pressures likely to occur in service. The design and location of clamps and the shape and the strength of the porcelain flange securing the bushing to the tank shall be such that there is no risk of fracture. All portions of the assembled porcelain enclosures and supports other than gaskets, which may in any way be exposed to the atmosphere shall be composed of completely non hygroscopic material such as metal or glazed porcelain.

22.7 All iron parts shall be hot dip galvanised and all joints shall be air tight. Surface of joints shall be trued up porcelain parts by grinding and metal parts by machining. Insulator/bushing design shall be such as to ensure a uniform compressive pressure on the joints.

22.8 Void

22.9 Deleted.

23.0 MOTORS

Motors shall be "Squirrel Cage" three phase induction motors of sufficient size capable of satisfactory operation for the application and duty as required for the driven equipment and shall be subjected to routine tests as per applicable standards. The motors shall be of approved make.

23.1 Enclosures

a) Motors to be installed outdoor without enclosure shall have hose proof enclosure equivalent to IP-55 as per IS: 4691. For motors to be installed indoor i.e. inside a box, the motor enclosure, shall be dust proof equivalent to IP-44 as per IS: 4691.

b) Two independent earthing points shall be provided on opposite sides of the motor for bolted connection of earthing conductor.

c) Motors shall have drain plugs so located that they will drain water resulting from condensation or other causes from all pockets in the motor casing.

d) Motors weighing more than 25 Kg. shall be provided with eyebolts, lugs or other means to facilitate lifting.

23.2 Operational Features

a) Continuous motor rating (name plate rating) shall be at least ten (10) percent above the maximum load demand of the driven equipment at design duty point and the motor shall not be over loaded at any operating point of driven equipment that will rise in service.

b) Motor shall be capable at giving rated output without reduction in the expected life span when operated continuously in the system having the particulars as given in Clause 15.0 of this Section.

23.3 Starting Requirements:

a) All induction motors shall be suitable for full voltage direct-on-line starting. These shall be capable of starting and accelerating to the rated speed alongwith the driven equipment without exceeding the acceptable winding temperature even when the supply voltage drops down to 80% of the rated voltage.

b) Motors shall be capable of withstanding the electrodynamic stresses and heating imposed if it is started at a voltage of 110% of the rated value.

c) The locked rotor current shall not exceed six (6) times the rated full load current for all motors, subject to tolerance as given in IS:325.

d) Motors when started with the driven equipment imposing full starting torque under the supply voltage conditions specified under Clause 15.0 shall be capable of withstanding atleast two successive starts from cold condition at room temperature and one start from hot condition without injurious heating of winding. The motors shall also be suitable for three equally spread starts per hour under the above referred supply condition.

e) The locked rotor withstand time under hot condition at 110% of rated voltage shall be more than starting time with the driven equipment of minimum permissible voltage by at least two seconds or 15% of the accelerating time whichever is greater. In case it is not possible to meet the above requirement, the Bidder shall offer centrifugal type speed switch mounted on the motor shaft which shall remain closed for speed lower than 20% and open for speeds above 20% of the rated speed. The speed switch shall be capable of withstanding 120% of the rated speed in either direction of rotation.

23.4 Running Requirements:

a) The maximum permissible temperature rise over the ambient temperature of 50 degree C shall be within the limits specified in IS:325 (for 3-phase induction motors) after adjustment due to increased ambient temperature specified.

b) The double amplitude of motor vibration shall be within the limits specified in IS: 4729. Vibration shall also be within the limits specified by the relevant standard for the driven equipment when measured at the motor bearings.

c) All the induction motors shall be capable of running at 80% of rated voltage for a period of 5 minutes with rated load commencing from hot condition.

23.5 TESTING AND COMMISSIONING

An indicative list of tests is given below. Contractor shall perform any additional test based on specialities of the items as per the field Q.P./ Instructions of the equipment Contractor or Employer without any extra cost to the Employer. The Contractor shall arrange all instruments required for conducting these tests alongwith calibration certificates and shall furnish the list of instruments to the Employer for approval.

(a) Insulation resistance.

(b) Phase sequence and proper direction of rotation.

(c) Any motor operating incorrectly shall be checked to determine the cause and the conditions corrected.

ANNEXURE-A

CORONA AND RADIO INTERFERENCE VOLTAGE (RIV) TEST

1. General

Unless otherwise stipulated, all equipment together with its associated connectors, where applicable, shall be tested for external corona (for 400kV & above) both by observing the voltage level for the extinction of visible corona under falling power frequency voltage and by measurement of radio interference voltage (RIV) for 132kV and above.

2. Test Levels:

The test voltage levels for measurement of external RIV and for corona extinction voltage are listed under the relevant clauses of the specification.

3. Test Methods for RIV:

3.1 RIV tests shall be made according to measuring circuit as per International Special-Committee on Radio Interference (CISPR) Publication 16-1(1993) Part -1. The measuring circuit shall preferably be tuned to frequency with 10% of 0.5 Mhz but other frequencies in the range of 0.5 MHz to 2 MHz may be used, the measuring frequency being recorded. The results shall be in microvolts.

3.2 Alternatively, RIV tests shall be carried out in accordance with relevant IEC of respective equipment or NEMA standard Publication No. 107-1964.

3.3 In measurement of, RIV, temporary additional external corona shielding may be provided. In measurements of RIV only standard fittings of identical type supplied with the equipment and a simulation of the connections as used in the actual installation will be permitted in the vicinity within 3.5 meters of terminals.

3.4 Ambient noise shall be measured before and after each series of tests to ensure that there is no variation in ambient noise level. If variation is present, the lowest ambient noise level will form basis for the measurements. RIV levels shall be measured at increasing and decreasing voltages of 85%, 100%, and 110% of the specified RIV test voltage for all equipment unless otherwise specified. The specified RIV test voltage for 765kV, 400 kV, 220 KV is listed in the detailed specification together with maximum permissible RIV level in microvolts.

3.5 The metering instruments shall be as per CISPR recommendation or equivalent device so long as it has been used by other testing authorities.

3.6 The RIV measurement may be made with a noise meter. A calibration procedure of the frequency to which noise meter shall be tuned shall establish the ratio of voltage at the high voltage terminal to voltage read by noise meter.

4. Test Methods for Visible Corona

The purpose of this test is to determine the corona extinction voltage of apparatus, connectors etc. The test shall be carried out in the same manner as RIV test described above with the exception that RIV measurements are not required during test and a search technique shall be used near the onset and extinction voltage, when the test voltage is raised and lowered to determine their precise values. The test voltage shall be raised to 110% of specified corona extinction voltage and maintained there for five minutes. In case corona inception does not take place at 110%, test shall be stopped,

otherwise test shall be continued and the voltage will then be decreased slowly until all visible corona disappears. The procedure shall be repeated at least 3 times with corona inception and extinction voltage recorded each time. The corona extinction voltage for purposes of determining compliance with the specification shall be the lowest of the three values at which visible corona (negative or positive polarity) disappears.

The test to determine the visible corona extinction voltage need not be carried out simultaneously with test to determine RIV levels.

However, both test shall be carried out with the same test set up and as little time duration between tests as possible. No modification on treatment of the sample between tests will be allowed. Simultaneous RIV and visible corona extinction voltage testing may be permitted at the discretion of Employer's inspector if, in his opinion, it will not prejudice other test

5. Test Records:

In addition to the information previously mentioned and the requirements specified as per CISPR or NEMA 107-1964 the following data shall be included in test report:

a) Background noise before and after test.

b) Detailed procedure of application of test voltage.

c) Measurements of RIV levels expressed in micro volts at each level.

d) Results and observations with regard to location and type of interference sources detected at each step.

e) Test voltage shall be recorded when measured RIV passes through 100 microvolts in each direction.

f) Onset and extinction of visual corona for each of the four tests required shall be recorded.

SEISMIC WITHSTAND TEST PROCEDURE

The seismic withstanding test on the complete equipment (for 400kV and above) shall be carried out along with supporting structure. Seismic Withstand Test carried out using either lattice or pipe structure is acceptable." **Seismic Calculations certified by NABL Labs shall also be acceptable**

The Bidder shall arrange to transport the structure from his Contractor's premises/ POWERGRID sites for the purpose of seismic withstand test only.

The seismic level specified shall be applied at the base of the structure. The accelerometers shall be provided at the Terminal Pad of the equipment and any other point as agreed by the Employer. The seismic test shall be carried out in all possible combinations of the equipment. The seismic test procedure shall be furnished for approval of the Employer.

The frequency range for the earthquake spectra shall be as per IEC–62271-300.

ANNEXURE-C

LIST OF GENERAL STANDARDS AND CODES

CODES	TITLE
--	India Electricity Rules
--	Indian Electricity Act
--	Indian Electricity (Supply) Act
--	Indian Factories Act
IS-5	Colors for Ready Mixed Paints and Enamels
IS-335	New Insulating Oils
IS-617	Aluminium and Aluminium Alloy Ingots and Castings for General Engineering Purposes
IS-1448 (P1 to P 145)	Methods of Test for Petroleum and its Products
IS-2071 (P1 to P3)	Methods of High Voltage Testing
IS-12063	Classification of degrees of protection provided by enclosures of electrical equipment
IS-2165 ; P1:1997, P2:1983	Insulation Coordination
IS-3043	Code of Practice for Earthing
IS-6103	Method of Test for Specific Resistance (Resistivity) of Electrical Insulating Liquids
IS-6104	Method of Test for Interfacial Tension of Oil against Water by the Ring Method
IS-6262	Method of test for Power factor & Dielectric Constant of Electrical Insulating Liquids
IS-6792	Method for determination of electric strength of insulating oils
IS-5578	Guide for marking of insulated conductors
IS-11353	Guide for uniform system of marking & identification of conductors & apparatus terminals.
IS-8263	Methods for Radio Interference Test on High voltage Insulators
IS-9224 (Part 1,2&4)	Low Voltage Fuses
IEC-60060 (Part 1 to P4)	High Voltage Test Techniques
IEC 60068	Environmental Test
IEC-60117	Graphical Symbols
IEC-60156	Method for the Determination of the Electrical Strength of Insulation Oils
IEC-60270	Partial Discharge Measurements
IEC-60376	Specification and Acceptance of New Sulphur Hexafloride
IEC-60437	Radio Interference Test on High Voltage Insulators
IEC-60507	Artificial Pollution Tests on High Voltage Insulators to be used on AC Systems
IEC-62271-1	Common Specification for High Voltage Switchgear & Control gear Standards
IEC-60815	Guide for the Selection of Insulators in respect of Polluted Conditions

CODES	TITLE
IEC-60865 (P1 & P2)	Short Circuit Current - Calculation of effects
ANSI-C.1/NFPA.70	National Electrical Code
ANSI-C37.90A	Guide for Surge Withstand Capability (SWC) Tests
ANSI-C63.21, C63.3	Specification for Electromagnetic Noise and Field Strength Instrumentation 10 KHz to 1 GHZ
C36.4ANSI-C68.1	Techniquest for Dielectric Tests
ANSI-C76.1/EEE21	Standard General Requirements and Test Procedure for Outdoor Apparatus Bushings
ANSI-SI-4	Specification for Sound Level Meters
ANSI-Y32-2/C337.2	Drawing Symbols
ANSI-Z55.11	Gray Finishes for Industrial Apparatus and Equipment No. 61 Light Gray
NEMA-107T	Methods of Measurements of RIV of High Voltage Apparatus
NEMA-ICS-II	General Standards for Industrial Control and Systems Part ICSI-109
CISPR-1	Specification for CISPR Radio Interference Measuring Apparatus for the frequency range 0.15 MHz to 30 MHz
CSA-Z299.1-1978h	Quality Assurance Program Requirements
CSA-Z299.2-1979h	Quality Control Program Requirements
CSA-Z299.3-1979h	Quality Verification Program Requirements
CSA-Z299.4-1979h	Inspection Program Requirements
TRANSFORMERS AND REACTORS	
IS:10028 (Part 2 & 3)	Code of practice for selection, installation & maintenance of Transformers (P1:1993), (P2:1991), (P3:1991)
IS-2026 (P1 to P4)	Power Transformers
IS-3347 (part 1 to Part 8)	Dimensions for Porcelain transformer Bushings for use in lightly polluted atmospheres
IS-3639	Fittings and Accessories for Power Transformers
IS-6600	Guide for Loading of oil immersed Transformers
IEC-60076 (Part 1 to 5)	Power Transformers
IEC-60214	On-Load Tap-Changers
IEC-60289	Reactors
IEC- 60354	Loading Guide for Oil - Immersed power transformers
IEC-60076-10	Determination of Transformer and Reactor Sound Levels
ANSI-C571280	General requirements for Distribution, Power and Regulating Transformers
ANSI-C571290	Test Code for Distribution, Power and Regulation Transformers
ANSI-C5716	Terminology & Test Code for Current Limiting Reactors
ANSI-C5721	Requirements, Terminology and Test Code for Shunt Reactors Rated Over 500 KVA
ANSI-C5792	Guide for Loading Oil-Immersed Power Transformers upto and including 100 MVA with 55 deg C or 65 deg C Winding Rise

ANNEXURE-C

CODES	TITLE
ANSI-CG,1EEE-4	Standard Techniques for High Voltage Testing
IEC 60076	Power transformers
IEC 60076-1	Part 1: General
IEC 60076-2	Part 2: Temperature rise
IEC 60076-3	Part 3: Insulation levels, dielectric tests and external clearances in air
IEC 60076-4	Part 4: Guide to the lightning impulse and switching impulse testing - Power transformers and reactors
IEC 60076-3-1	Part 3-1: Insulation Levels and Dielectric Tests –External Clearances in Air
IEC 60076-5	Part 5: Ability to withstand short circuit
IEC 60076-6	Part 6: Reactors
IEC 60076-7	Part 7: Loading guide for oil-immersed power transformers
IEC 60076-8	Part 8: Application guide
IEC 60076-10	Part 10: Determination of sound levels
IEC 60076-10-1	Part 10-1: Determination of sound levels - Application guide
IEC 60076-11	Part 11: Dry-type transformers
IEC 60076-12	Part 12: Loading guide for dry-type power transformers
IEC 60076-13	Part 13: Self-protected liquid-filled transformers
IEC 60076-14	Part 14: Design and application of liquid-immersed power transformers using high-temperature insulation materials
IEC 60076-15	Part 15: Gas-filled power transformers
IEC 60076-16	Part 16: Transformers for wind turbine applications
IEC 60076-18	Part 18: Measurement of frequency response
IEC 60076-19	Part 19: Rules for the determination of uncertainties in the measurement of losses in power transformers and reactors
IEC 60076-21	Part 21: Standard requirements, terminology, and test code for step-voltage regulators
IEC 60044, BS 3938	Current transformers
IEC 60050	International Electrotechnical Vocabulary
IEC 60050(421)	International Electrotechnical vocabulary- Chapter 421 : Power Transformers and Reactors
IEC 60060	High Voltage test techniques
IEC 60060-1	General definitions and test requirements
IEC 60060-2	Measuring systems
IEC 60071	Insulation co-ordination
IEC 60071-1	Part 1: Definitions, principles and rules
IEC 60071-2	Part 2 : Application guide
IEC 60137	Bushing for alternating voltage above 1000V
IEC 60214	On-Load Tap changers
IEC 255-21-3	Relays vibration

CODES	TITLE
IEC 60270	Partial discharge measurements
IEC 60296	Specification for Unused Mineral Oil for Transformers and Switchgear
IEC 60422	Supervision and Maintenance guide for Mineral Insulating Oil in Electrical Equipment
IEC 60475	Method of Sampling Liquid dielectrics
IEC 60529	Classification of Degrees of Protection provided by Enclosures
IEC 60542	Application Guide for On-Load Tap-Changers
IEC 60567	Guide for the Sampling of Gases and of Oil from Oil-filled Electrical Equipment for the Analysis of Free and Dissolved Gases
IEC 60651	Sound Level Meters
IEC 61083	Digital Recorders and Software for High Voltage Impulse testing
IEC 61083-1	Part 1: Requirements for digital recorders in high voltage impulse tests
IEC 61083-2	Part 2: Evaluation of software used for the determination of the parameters of impulse waveforms
CISPR 16	Specification for radio disturbance and immunity measuring apparatus
CISPR 16-1	Radio disturbance and immunity measuring apparatus
CISPR-18	Radio Interference Characteristics of Power Lines and High Voltage Equipment
ISO 9001	Quality system-Model for Quality Assurance in Design /development
Cigre Publication 202	Guidelines for conducting design reviews for transformers 100 MVA and 123 kV and above. August 2002-Cigre Working Group 12.22
WG 12-15	Guide for Customers Specifications for Transformers 100 MVA and 123 kV and above
WG 12 19	Short Circuit Performance of Transformers.
BS-4360	Specification for weldable structural steel
BS-5135	Specification for arc welding of carbon and carbon manganese steels
BS-5500	Specification for unfired fusion welded pressure vessels
IS-3618	Specification for phosphate treatment of iron & steel for protection against corrosion
IS-6005	Code of practice for phosphating of Iron and Steel
ISO-8501	Preparation of steel surface before application of Paints and related product
IEC-60599	Mineral oil impregnated electrical equipment in service – guide to the interpretation of dissolved and free gases analysis
IS-10593	Method of evaluating the analysis of gases in oil filled electrical equipment in service
IS-2099	Bushings for alternating voltages above 1000 volts

CODES	TITLE
IS-3347 Part I to 8	Dimension for porcelain transformer bushing
DIN-42530	Bushing up to 1000kV from 250A-5000A for liquid filled Transformer
IS-2026 Part 1 to 5	Power transformer
IS-4691	Degrees of protection provided by enclosure for rotating electrical machinery
IEC-60034-5	Degrees of protection provided by integral design of rotating electrical machines(IP Code) classification
IS:325 / IEC -60034	Performance of cooling fan / oil pump motor
IS-13947 part 1 to 5	Specification for low voltage switchgear and control gear
IS:3400	Methods of test for vulcanised rubber
IS:7016 part 1 to 14	Methods of test for coated and treated fabrics
IS:803	Code of practice for design, fabrication and erection of vertical mild steel cylindrical welded oil storage tanks.
IS:3637	Gas operated Relays
IS:335	New Insulating oils – Specification
IEC-62271-203	Gas insulated metal enclosed switchgear for rated voltage above 52kV
IEC-61639	Direct connection between power transformers and gas-insulated metal enclosed switchgear for rated voltages of 52.5 kV and above.
IS:3400 / BS 903 / IS:7016	Air cell (Flexible Air Separator)
IEC 60529 / IP : 55	Degree of protection for cooler control cabinet , MOLG, Cooling fan , oil pump, Buchholz Relay
IEC 60529 / IP : 56	Degree of protection for Pressure Relief Device
IEC 60529 / IP : 43	Degree of protection for Remote tap Changer cubicle (RTCC)
CIRCUIT BREAKERS	
IEC-62271-100	High-voltage switchgear and control gear - Part 100: Alternating current circuit-breakers
IEC-62271-101	High-voltage switchgear and control gear - Part 101: Synthetic testing
IEC-62155	Hollow pressurized and unpressurized ceramic and glass insulators for use in electrical equipment with rated voltages greater than 1000 V
IEC-62271-110	High-voltage switchgear and control gear - Part 110: Inductive load switching
IEC-62271-109	High-voltage switchgear and control gear - Part 110: Inductive load switching
CURRENT TRANSFORMERS, VOLTAGE TRANSFORMERS AND COUPLING CAPACITOR VOLTAGE TRANSFORMERS	
IS-2705- (P1 to P4)	Current Transformers

CODES	TITLE
IS:3156- (P1 to P4)	Voltage Transformers
IS-4379	Identification of the Contents of Industrial Gas Cylinders
IEC-61869 (Part-1)	Instrument transformers - Part 1: General requirements
IEC-61869 (Part-2)	Instrument transformers - Part 2: Additional requirements for current transformers
IEC-61869 (Part-3)	Instrument transformers - Part 3: Additional requirements for inductive voltage transformers
IEC-61869 (Part-4)	Instrument transformers - Part 4: Additional requirements for combined transformers
IEC-61869 (Part-5)	Instrument transformers - Part 5: Additional requirements for capacitor voltage transformers
IEC-61869 (Part-6)	Instrument transformers - Part 6: Additional general requirements for low-power instrument transformers
IEC-61869 (Part-9)	Instrument transformers - Part 9: Digital interface for instrument transformers
IEC-61869 (Part-102)	Instrument transformers - Part 102: Ferroresonance oscillations in substations with inductive voltage transformers
IEC-61869 (Part-103)	Instrument transformers - The use of instrument transformers for power quality measurement
BUSHING	
IS-2099	Bushings for Alternating Voltages above 1000V
IEC-60137	Insulated Bushings for Alternating Voltages above 1000V
SURGE ARRESTERS	
IS-3070 (PART2)	Lightning arresters for alternating current systems : Metal oxide lightning arrestors without gaps
IEC-60099-4	Metal oxide surge arrestors without gaps
IEC-60099-5	Selection and application recommendation
ANSI-C62.1	IEE Standards for S A for AC Power Circuits
NEMA-LA 1	Surge Arresters
CUBICLES AND PANELS & OTHER RELATED EQUIPMENTS	
IS-722, IS-1248	Electrical relays for power system
IS-3231, 3231 (P-3)	Protection
IS:5039	Distributed pillars for Voltages not Exceeding 1000 Volts
IEC-60068.2.2	Basic environmental testing procedures Part 2: Test B: Dry heat
IEC-60529	Degree of Protection provided by enclosures
IEC-60947-4-1	Low voltage switchgear and control gear
IEC-61095	Electromechanical Contactors for household and similar purposes
IEC-60439 (P1 & 2)	Low Voltage Switchgear and control gear assemblies
ANSI-C37.20	Switchgear Assemblies, including metal enclosed bus
ANSI-C37.50	Test Procedures for Low Voltage Alternating Current Power

CODES	TITLE
	Circuit Breakers
ANSI-C39	Electric Measuring instrument
ANSI-C83	Components for Electric Equipment
IS: 8623: (Part I to 3)	Specification for Switchgear & Control Assemblies
NEMA-AB	Moulded Case Circuit and Systems
NEMA-CS	Industrial Controls and Systems
NEMA-PB-1	Panel Boards
NEMA-SG-5	Low voltage Power Circuit breakers
NEMA-SG-3	Power Switchgear Assemblies
NEMA-SG-6	Power switching Equipment
NEMA-5E-3	Motor Control Centers
1248 (P1 to P9)	Direct acting indicating analogue electrical measuring instruments & their accessories
Disconnecting switches	
IEC-62271-102	High-voltage switchgear and control gear - Part 102: Alternating current disconnectors and earthing switches
IEC-60265 (Part 1 & 2)	High Voltage switches
ANSI-C37.32	Schedule of preferred Ratings, Manufacturing Specifications and Application Guide for high voltage Air Switches, Bus supports and switch accessories
ANSI-C37.34	Test Code for high voltage air switches
NEMA-SG6	Power switching equipment
PLCC and line traps	
IS-8792	Line traps for AC power system
IS-8793	Methods of tests for line traps
IS-8997	Coupling devices for PLC systems
IS-8998	Methods of test for coupling devices for PLC systems
IEC-60353	Line traps for A.C. power systems
IEC-60481	Coupling Devices for power line carrier systems
IEC-60495	Single sideboard power line carrier terminals
IEC-60683	Planning of (single Side-Band) power line carrier systems
CIGRE	Teleprotection report by Committee 34 & 35
CIGRE	Guide on power line carrier 1979
CCIR	International Radio Consultative Committee
CCITT	International Telegraph & Telephone Consultative Committee
EIA	Electric Industries Association
Protection and control equipment	
IEC-60051: (P1 to P9)	Recommendations for Direct Acting indicating analogue electrical measuring instruments and their accessories
IEC-60255 (Part 1 to 23)	Electrical relays
IEC-60297 (P1 to P4)	Dimensions of mechanical structures of the 482.6mm (19 inches)

CODES	TITLE
	series
IEC-60359	Expression of the performance of electrical & electronic measuring equipment
IEC-60387	Symbols for Alternating-Current Electricity meters
IEC-60447	Man machine interface (MMI) - Actuating principles
IEC-60521	Class 0.5, 1 and 2 alternating current watt hour metres
IEC-60547	Modular plug-in Unit and standard 19-inch rack mounting unit based on NIM Standard (for electronic nuclear instruments)
ANSI-81	Screw threads
ANSI-B18	Bolts and Nuts
ANSI-C37.1	Relays, Station Controls etc
ANSI-C37.2	Manual and automatic station control, supervisory and associated telemetering equipment
ANSI-C37.2	Relays and relay systems associated with electric power apparatus
ANSI-C39.1	Requirements for electrical analog indicating instruments
MOTORS	
IS-325	Three phase induction motors
IS-4691	Degree of protection provided by enclosure for rotating electrical machinery
IEC-60034 (P1 to P19:)	Rotating electrical machines
IEC-Document 2	Three phase induction motors
(Central Office) NEMA-MGI	Motors and Generators
Electronic equipment and components	
MIL-21B, MIL-833 & MIL-2750	Environmental testing
EC-60068 (P1 to P5)	Printed boards
IEC-60326 (P1 to P2)	Material and workmanship standards
IS-1363 (P1 to P3)	Hexagon head bolts, screws and nuts of product grade C
IS-1364 (P1 to P5)	Hexagon head bolts, screws and nuts of products grades A and B
IS-3138	Hexagonal Bolts and Nuts (M42 to M150)
ISO-898	Fasteners: Bolts, screws and studs
ASTM	Specification and tests for materials
Clamps & connectors	
IS-5561	Electric power connectors
NEMA-CC1	Electric Power connectors for sub station
NEMA-CC 3	Connectors for Use between aluminium or aluminum-Copper Overhead Conductors
Bus hardware and insulators	
IS: 2121	Fittings for Aluminum and steel cored Al conductors for overhead

CODES	TITLE
	power lines
IS-731	Porcelain insulators for overhead power lines with a nominal voltage greater than 1000 V
IS-2486 (P1 to P4)	Insulator fittings for overhead power lines with a nominal voltage greater than 1000 V
IEC-60120	Dimensions of Ball and Socket Couplings of string insulator units
IEC-60137	Insulated bushings for alternating voltages above 1000 V
IEC-60168	Tests on indoor and outdoor post insulators of ceramic material or glass for Systems with Nominal Voltages Greater than 1000 V
IEC-62155	Hollow pressurized and unpressurized ceramic and glass insulators for use in electrical equipment with rated voltages greater than 1 000 V
IEC-60273	Characteristics of indoor and outdoor post insulators for systems with nominal voltages greater than 1000V
IEC-61462	Pressurized and un-pressurized insulator for use in electrical equipment with rated voltage greater than 1000V – Definitions, Test methods, acceptance criteria and design recommendations
IEC-60305	Insulators for overhead lines with nominal voltage above 1000V-ceramic or glass insulator units for ac systems Characteristics of String Insulator Units of the cap and pin type
IEC-60372 (1984)	Locking devices for ball and socket couplings of string insulator units : dimensions and tests
IEC-60383 (P1 and P2)	Insulators for overhead lines with a nominal voltage above 1000 V
IEC-60433	Characteristics of string insulator units of the long rod type
IEC-60471	Dimensions of Clevis and tongue couplings of string insulator units
ANSI-C29	Wet process porcelain insulators
ANSI-C29.1	Test methods for electrical power insulators
ANSI-C92.2	For insulators, wet-process porcelain and toughened glass suspension type
ANSI-C29.8	For wet-process porcelain insulators apparatus, post-type
ANSI-G.8	Iron and steel hardware
CISPR-7B	Recommendations of the CISPR, tolerances of form and of Position, Part 1
ASTM A-153	Zinc Coating (Hot-Dip) on iron and steel hardware
Strain and rigid bus-conductor	
IS-2678	Dimensions & tolerances for Wrought Aluminum and Aluminum Alloys drawn round tube
IS-5082	Wrought Aluminum and Aluminum Alloy Bars. Rods, Tubes and Sections for Electrical purposes
ASTM-B 230-82	Aluminum 1350 H19 Wire for electrical purposes

CODES	TITLE
ASTM-B 231-81	Concentric - lay - stranded, aluminum 1350 conductors
ASTM-B 221	Aluminum - Alloy extruded bar, road, wire, shape
ASTM-B 236-83	Aluminum bars for electrical purpose (Bus-bars)
ASTM-B 317-83	Aluminum-Alloy extruded bar, rod, pipe and structural shapes for electrical purposes (Bus Conductors)
Batteries	
IS:1651	Stationary Cells and Batteries, Lead-Acid Type (with Tubular Positive Plates)
IS:1652	Stationary Cells and Batteries, Lead-Acid Type (with Plante Positive Plates)
IS:1146	Rubber and Plastic Containers for Lead-Acid Storage Batteries
IS:6071	Synthetic Separators for Lead-Acid Batteries
IS:266	Specification for Sulphuric Acid
IS:1069	Specification for Water for Storage Batteries
IS:3116	Specification for Sealing Compound for Lead-Acid Batteries
IS:1248	Indicating Instruments
IS:10918	Vented type nickel Cadmium Batteries
IEC:60896-21&22	Lead Acid Batteries Valve Regulated types – Methods of Tests & Requirements
IEC: 60623	Vented type nickel Cadmium Batteries
IEC:60622	Secondary Cells & Batteries – Sealed Ni-Cd rechargeable single cell
IEC:60623	Secondary Cells & Batteries – Vented Ni-Cd rechargeable single cell
IEC:60896-11	Stationary Lead Acid Batteries – Vented Type – General requirements & method of tests
IEEE-485	Recommended practices for sizing of Lead Acid Batteries
IEEE-1115	Sizing of Ni-Cd Batteries
IEEE-1187	Recommended practices for design & installation of VRLA Batteries
IEEE-1188	Recommended practices for design & installation of VRLA Batteries
IEEE-1189	Guide for selection of VRLA Batteries
Battery Charger	
IS:3895	Mono-crystalline Semiconductor Rectifier Cells and Stacks
IS:4540	Mono-crystalline Semiconductor Rectifier Assemblies and Equipment
IS:6619	Safety Code for Semiconductor Rectifier Equipment
IS:2026	Power Transformers

CODES	TITLE
IS:2959	AC Contactors for Voltages not Exceeding 1000 Volts
IS:1248	Indicating Instruments
IS:2208	HRC Fuses
IS:13947 (Part-3)	Air break switches, air break disconnectors & fuse combination units for voltage not exceeding 1000V AC or 1200V DC
IS:2147	Degree of protection provided by enclosures for low voltage switchgear and control gear
IS:6005	Code of practice for phosphating of Iron and Steel
IS:3231	Electrical relays for power system protection
IS:3842	Electrical relay for AC Systems
IS:5	Colours for ready mix paint
IEEE-484	Recommended Design for installation design and installation of large lead storage batteries for generating stations and substations
IEEE-485	Sizing large lead storage batteries for generating stations and substations
Wires and cables	
ASTMD-2863	Measuring the minimum oxygen concentration to support candle like combustion of plastics (oxygen index)
IS-694	PVC insulated cables for working voltages upto and including 1100 Volts
IS-1255	Code of practice for installation and maintenance of power cables, upto and including 33 kV rating
IS-1554 (P1 and P2)	PVC insulated (heavy duty) electric cables (part 1) for working voltage upto and including 1100 V Part (2) for working voltage from 3.3 kV upto and including 11kV
IS:1753	Aluminium conductor for insulated cables
IS:2982	Copper Conductor in insulated cables
IS-3961 (P1 to P5)	Recommended current ratings for cables
IS-3975	Mild steel wires, formed wires and tapes for armouring of cables
IS-5831	PVC insulating and sheath of electric cables
IS-6380	Elastometric insulating and sheath of electric cables
IS-7098	Cross linked polyethylene insulated PVC sheathed cables for working voltage upto and including 1100 volts
IS-7098	Cross-linked polyethyle insulated PVC sheathed cables for working voltage from 3.3kV upto and including 33 kV
IS-8130	Conductors for insulated electrical cables and flexible cords
IS-1753	Aluminum Conductors for insulated cables
IS-10418	Specification for drums for electric cables
IEC-60096 (part 0 to p4)	Radio Frequency cables
IEC-60183	Guide to the Selection of High Voltage Cables

CODES	TITLE
IEC-60189 (P1 to P7)	Low frequency cables and wires with PVC insulation and PVC sheath
IEC-60227 (P1 to P7)	Polyvinyl Chloride insulated cables of rated voltages up to and including 450/750V
IEC-60228	Conductors of insulated cables
IEC-60230	Impulse tests on cables and their accessories
IEC-60287 (P1 to P3)	Calculation of the continuous current rating of cables (100% load factor)
IEC-60304	Standard colours for insulation for low-frequency cables and wires
IEC-60331	Fire resisting characteristics of Electric cables
IEC-60332 (P1 to P3)	Tests on electric cables under fire conditions
IEC-60502	Extruded solid dielectric insulated power cables for rated voltages from 1 kV upto to 30 kV
IEC-754 (P1 and P2)	Tests on gases evolved during combustion of electric cables
AIR conditioning and ventilation	
IS-659	Safety code for air conditioning
IS-660	Safety code for Mechanical Refrigeration
ARI:520	Standard for Positive Displacement Refrigeration Compressor and Condensing Units
IS:4503	Shell and tube type heat exchanger
ASHRAE-24	Method of testing for rating of liquid coolers
ANSI-B-31.5	Refrigeration Piping
IS:2062	Steel for general structural purposes
IS:655	Specification for Metal Air Dust
IS:277	Specification for Galvanised Steel Sheets
IS-737	Specification for Wrought Aluminium and Aluminium Sheet & Strip
IS-1079	Hot rolled cast steel sheet & strip
IS-3588	Specification for Electrical Axial Flow Fans
IS-2312	Propeller Type AC Ventilation Fans
BS-848	Methods of Performance Test for Fans
BS-6540 Part-I	Air Filters used in Air Conditioning and General Ventilation
BS-3928	Sodium Flame Test for Air Filters (Other than for Air Supply to I.C. Engines and Compressors)
US-PED-2098	Method of cold DOP & hot DOP test
MIL-STD-282	DOP smoke penetration method
ASHRAE-52	Air cleaning device used in general ventilation for removing particle matter
IS:3069	Glossary of Terms, Symbols and Units Relating to Thermal Insulation Materials

CODES	TITLE
IS:4671	Expanded Polystyrene for Thermal Insulation Purposes
IS:8183	Bonded Mineral Wool
IS:3346	Evaluation of Thermal Conductivity properties by means of guarded hot plate method
ASTM-C-591-69	Standard specification for rigid preformed cellular urethane thermal insulation
IS:4894	Centrifugal Fans
BS:848	Method of Performance Test for Centrifugal Fans
IS:325	Induction motors, three-phase
IS:4722	Rotating electrical machines
IS:1231	Three phase foot mounted Induction motors, dimensions of
IS:2233	Designations of types of construction and mounting arrangements of rotating electrical machines
IS:2254	Vertical shaft motors for pumps, dimensions of
IS:7816	Guide for testing insulation resistance of rotating machines
IS:4029	Guide for testing three phase induction motors
IS: 4729	Rotating electrical machines, vibration of, Measurement and evaluation of
IS:4691	Degree of protection provided by enclosures for rotating electrical machinery
IS:7572	Guide for testing single-phase ac motors
IS:2148	Flame proof enclosure for electrical apparatus
BS:4999(Part-51)	Noise levels
Galvanizing	
IS-209	Zinc Ingot
IS-2629	Recommended Practice for Hot-Dip galvanizing on iron and steel
IS-2633	Methods for testing uniformity of coating of zinc coated articles
ASTM-A-123	Specification for zinc (Hot Galavanizing) Coatings, on products Fabricated from rolled, pressed and forged steel shapes, plates, bars and strips
ASTM-A-121-77	Zinc-coated (Galvanized) steel barbed wire
Painting	
IS-6005	Code of practice for phosphating of iron and steel
ANSI-Z551	Gray finishes for industrial apparatus and equipment
SSPEC	Steel structure painting council
Fire protection system	
--	Fire protection manual issued by tariff advisory committee (TAC) of India
HORIZONTAL CENTRIFUGAL PUMPS	
IS:1520	Horizontal centrifugal pumps for clear, cold and fresh water
IS:9137	Code for acceptance test for centrifugal & axial pumps

CODES	TITLE
IS:5120	Technical requirement – Rotodynamic special purpose pumps
API-610	Centrifugal pumps for general services Hydraulic Institutes Standards
BS:599	Methods of testing pumps
PTC-8.2	Power Test Codes - Centrifugal pumps
DIESEL ENGINES	
IS:10000	Methods of tests for internal combustion engines
IS:10002	Specification for performance requirements for constant speed compression ignition engines for general purposes (above 20 kW)
BS:5514	The performance of reciprocating compression ignition (Diesel) engines, utilizing liquid fuel only, for general purposes
ISO:3046	Reciprocating internal combustion engines performance
IS:554	Dimensions for pipe threads where pressure tight joints are required on threads
ASME Power Test Code	Internal combustion engine PTC-17
--	Codes of Diesel Engine Manufacturer's Association, USA
PIPING VALVES & SPECIALITIES	
IS:636	Non percolating flexible fire-fighting delivery hose
IS:638	Sheet rubber jointing and rubber inserting jointing
IS:778	Gun metal gate, globe and check valves for general purpose
IS:780	Sluice valves for water works purposes (50 to 300 mm)
IS:901	Couplings, double male and double female instantaneous pattern for fire fighting
IS:902	Suction hose couplings for fire-fighting purposes
IS:903	Fire hose delivery couplings branch pipe nozzles and nozzle spanner
IS:1538	Cast iron fittings for pressure pipes for water, gas and sewage
IS:1903	Ball valve (horizontal plunger type) including floats for water supply purposes
IS:2062	SP for weldable structural steel
IS:2379	Colour Code for the identification of pipelines
IS:2643	Dimensions of pipe threads for fastening purposes
IS:2685	Code of Practice for selection, installation and maintenance of sluice valves
IS:2906	Sluice valves for water-works purposes (350 to 1200 mm size)
IS:3582	Basket strainers for fire-fighting purposes (cylindrical type)
IS:3589	Electrically welded steel pipes for water, gas and sewage (150 to 2000 mm nominal diameter)
IS:4038	Foot valves for water works purposes
IS:4927	Unlined flax canvas hose for fire fighting

CODES	TITLE
IS:5290	Landing valves (internal hydrant)
IS:5312 (Part-I)	Swing check type reflex (non-return) valves
IS:5306	Code of practice for fire extinguishing installations and equipment on premises
Part-I	Hydrant systems, hose reels and foam inlets
Part-II	Sprinkler systems
BS:5150	Specification for cast iron gate valves
MOTORS & ANNUNCIATION PANELS	
IS:325	Three phase induction motors
IS:900	Code of practice for installation and maintenance of induction motors
IS:996	Single phase small AC and universal electric motors
IS:1231	Dimensions of three phase foot mounted induction motors
IS:2148	Flame proof enclosure of electrical apparatus
IS:2223	Dimensions of flange mounted AC induction motors
IS:2253	Designations for types of construction and mounting arrangements of rotating electrical machines
IS:2254	Dimensions of vertical shaft motors for pumps
IS:3202	Code of practice for climate proofing of electrical equipment
IS:4029	Guide for testing three phase induction motors
IS:4691	Degree of protection provided by enclosure for rotating electrical machinery
IS:4722	Rotating electrical machines
IS:4729	Measurement and evaluation of vibration of rotating electrical machines
IS:5572 (Part-I)	Classification of hazardous areas for electrical installations (Areas having gases and vapours)
IS:6362	Designation of methods of cooling for rotating electrical machines
IS:6381	Construction and testing of electrical apparatus with type of protection 'e'
IS:7816	Guide for testing insulation for rotating machine
IS:4064	Air break switches
IEC DOCUMENT 2 (Control Office) 432	Three Phase Induction Motor
VDE 0530 Part I/66	Three Phase Induction Motor
IS:9224 (Part-II)	HRC Fuses
IS:6875	Push Button and Control Switches
IS:694	PVC Insulated cables
IS:1248	Indicating instruments
IS:375	Auxiliary wiring & busbar markings

CODES	TITLE
IS:2147	Degree of protection
IS:5	Colour Relay and timers
IS:2959	Contactors
PG Test Procedures	
NFPA-13	Standard for the installation of sprinkler system
NFPA-15	Standard for water spray fixed system for the fire protection
NFPA-12A	Standard for Halong 1301 Fire Extinguishing System
NFPA-72E	Standard on Automatic Fire Detectors
--	Fire Protection Manual by TAC (Latest Edition)
NFPA-12	Standard on Carbon dioxide extinguisher systems
IS:3034	Fire of industrial building
--	Electrical generating and distributing stations code of practice
IS:2878	CO2 (Carbon dioxide) Type Extinguisher
IS:2171	DC (Dry Chemical Powder) type
IS:940	Pressurised Water Type
D.G. SET	
IS:10002	Specification for performance requirements for constant speed compression ignition (diesel engine) for general purposes
IS:10000	Method of tests for internal combustion engines
IS:4722	Rotating electrical machines-specification
IS:12063	Degree of protection provided by enclosures
IS:12065	Permissible limit of noise levels for rotating electrical machines
--	Indian Explosive Act 1932
Steel structures	
IS-228 (1992)	Method of Chemical Analysis of pig iron, cast iron and plain carbon and low alloy steels.
IS-802 (P1 to 3)	Code of practice for use of structural steel in overhead transmission line towers
IS-806	Code of practice for use of steel tubes in general building construction
IS-808	Dimensions for hot rolled steel beam, column channel and angle sections
IS-814	Covered electrodes for manual arc welding of carbon of carbon manganese steel
IS-816	Code of Practice for use of metal arc welding for general construction in Mild steel
IS-817	Code of practice for training and testing of metal arc welders. Part 1 : Manual Metal arc welding
IS-875 (P1 to P4)	Code of practice for design loads (other than earthquake) for buildings and structures
IS-1161	Steel tubes for structural purposes

CODES	TITLE
IS-1182	Recommended practice for radiographic examination of fusion welded butt joints in steel plates
IS-1363 (P1 to P3)	Hexagonal head bolts, screws & nuts of products grade C
IS-1364	Hexagon head bolts, screws and nuts of product grades A and B
IS-1367 (P1 to P18)	Technical supply condition for threaded steel fasteners
IS-1599	Methods for bend test
IS-1608	Method for tensile testing of steel products
IS-1893	Criteria for earthquake resistant design of structures
IS-1978	Line Pipe
IS-2062	Steel for general structural purposes
IS-2595	Code of practice for Radiographic testing
IS-3063	Single coil rectangular section spring washers for bolts, nuts and screws
IS-3664	Code of practice for ultrasonic pulse echo testing by contact and immersion methods
IS-7205	Safety code for erection of structural steel work
IS-9595	Recommendations for metal arc welding of carbon and carbon manganese steels
ANSI-B18.2.1	Inch series square and Hexagonal bolts and screws
ANSI-B18.2.2	Square and hexagonal nuts
ANSI-G8.14	Round head bolts
ASTM-A6	Specification for General Requirements for rolled steel plates, shapes, sheet piling and bars of structural use
ASTM-A36	Specifications of structural steel
ASTM-A47	Specification for malleable iron castings
ASTM-A143	Practice for safeguarding against embilement of Hot Galvanized structural steel products and procedure for detaching embrilement
ASTM-A242	Specification for high strength low alloy structural steel
ASTM-A283	Specification for low and intermediate tensile strength carbon steel plates of structural quality
ASTM-A394	Specification for Galvanized steel transmission tower bolts and nuts
ASTM-441	Specification for High strength low alloy structural manganese vanadium steel
ASTM-A572	Specification for High strength low alloy colombium-Vanadium steel of structural quality
AWS D1-0	Code for welding in building construction welding inspection
AWS D1-1	Structural welding code
AISC	American institute of steel construction
NEMA-CG1	Manufactured graphite electrodes

CODES	TITLE
Piping and pressure vessels	
IS-1239 (Part 1 and 2)	Mild steel tubes, tubulars and other wrought steel fittings
IS -3589	Seamless Electrically welded steel pipes for water, gas and sewage
IS-6392	Steel pipe flanges
ASME	Boiler and pressure vessel code
ASTM-A120	Specification for pipe steel, black and hot dipped, zinc-coated (Galvanized) welded and seamless steel pipe for ordinary use
ASTM-A53	Specification for pipe, steel, black, and hot-dipped, zinc coated welded and seamless
ASTM-A106	Seamless carbon steel pipe for high temperature service
ASTM-A284	Low and intermediate tensile strength carbon-silicon steel plates for machine parts and general construction
ASTM-A234	Pipe fittings of wrought carbon steel and alloy steel for moderate and elevated temperatures
ASTM-S181	Specification for forgings, carbon steel for general purpose piping
ASTM-A105	Forgings, carbon steel for piping components
ASTM-A307	Carbon steel externally threated standard fasteners
ASTM-A193	Alloy steel and stainless steel bolting materials for high temperature service
ASTM-A345	Flat rolled electrical steel for magnetic applications
ASTM-A197	Cupola malleable iron
ANSI-B2.1	Pipe threads (Except dry seal)
ANSI-B16.1	Cast iron pipe flangesand glanged fitting. Class 25, 125, 250 and 800
ANSI-B16.1	Malleable iron threaded fittings, class 150 and 300
ANSI-B16.5	Pipe flanges and flanged fittings, steel nickel alloy and other special alloys
ANSI-B16.9	Factory-made wrought steel butt welding fittings
ANSI-B16.11	Forged steel fittings, socket-welding and threaded
ANSI-B16.14	Ferrous pipe plug, bushings and locknuts with piple threads
ANSI-B16.25	Butt welding ends
ANSI-B18.1.1	Fire hose couplings screw thread
ANSI-B18.2.1	Inch series square and hexagonal bolts and screws
ANSI-B18.2.2	Square and hexagonal nuts
NSI-B18.21.1	Lock washers
ANSI-B18.21.2	Plain washers
ANSI-B31.1	Power piping
ANSI-B36.10	Welded and seamless wrought steel pipe
ANSI-B36.9	Stainless steel pipe
Other civil works standards	

CODES	TITLE
IS-269	33 grade ordinary portland cement
IS2721	Galvanized steel chain link fence fabric
IS-278	Galvanized steel barbed wire for fencing
IS-383	Coarse and fine aggregates from natural sources for concrete
IS-432 (P1 and P2)	Mild steel and medium tensile steel bars and hard-dawn steel wire for concrete reinforcement
IS-456	Code of practice for plain and reinforced concrete
IS-516	Method of test for strength of concrete
IS-800	Code of practice for general construction in steel
IS-806	Steel tubes for structural purposes
IS-1172	Basic requirements for water supply, drainage and sanitation
IS-1199	Methods of sampling and analysis of concrete
IS-1566	Hard-dawn steel wire fabric for concrete reinforcement
IS-1742	Code of Practice for Building drainage
IS-1785	Plain hard-drawn steel wire for pre-stressed concrete
IS-1786	High strength deformed Steel Bars and wires for concrete reinforcement
IS-1811	Methods of sampling Foundry sands
IS-1893	Criteria for earthquake resistant design of structures
IS-2062	Steel for general structural purposes
IS-2064	Selection, installation and maintenance of sanitary appliances-code of practices
IS-2065	Code of practice for water supply in buildings
IS-2090	High tension steel bars used in pre-stressed concrete
IS-2140	Standard Galvanized steel wire for fencing
IS-2470 (P1 & P2)	Code of practice for installation of septic tanks
IS-2514	Concrete vibrating tables
IS-2645	Integral cement waterproofing compounds
IS-3025 (Part 1 to Part 48)	Methods of sampling and test (Physical and chemical) for water and waste water
IS-4091	Code of practice for design and construction of foundations for transmission line towers and poles
IS-4111 (Part 1 to P5)	Code of practice for ancillary structures in sewerage system
IS-4990	Plywood for concrete shuttering work
IS-5600	Sewage and drainage pumps
National building code of India 1970	
USBR E12	Earth Manual by United States Department of the interior Bureau of Reclamation
ASTM-A392-81	Zinc/Coated steel chain link fence fabric
ASTM-D1557-80	test for moisture-density relation of soils using 10-lb (4.5 kg)

CODES	TITLE
	rame land 18-in. (457 mm) Drop
ASTM-D1586(1967)	Penetration Test and Split-Barrel Sampling of Soils
ASTM-D2049-69	Test Method for Relative Density of Cohesionless Soils
ASTM-D2435	Test method for Unconsolidated, (1982) Undrained Strengths of Cohesive Soils in Triaxial Compression
BS-5075	Specification for accelerating Part I Admixtures, Retarding Admixtures and Water Reducing Admixtures
CPWD	Latest CPWD specifications
ACSR MOOSE CONDUCTOR	
IS:6745 BS:443-1969	Methods for Determination of Mass of zinc coating on zinc coated Iron and Steel Articles
IS:8263	Methods for Radio Interference
IEC:437-1973 NEMA:107-1964 CISPR	Test on High Voltage Insulators
IS:209, BS:3436-1961	Zinc Ingot
IS:398 Part - V IEC:209-1966	Aluminum Conductors for Overhead Transmission Purposes
BS:215(Part-II), IEC:209-1966	Aluminium Conductors galvanized steel reinforced extra high voltage (400 kV and above)
IS:1778, BS:1559-1949	Reels and Drums for Bare Conductors
IS:1521, ISO/R89-1959	Method for Tensile Testing of steel wire
IS:2629	Recommended practice for Hot dip Galvanising on Iron and Steel
IS:2633	Method for Testing Uniformity of coating of zinc Coated Articles
IS:4826/ ASTMA-472-729	Hot dip galvanised coatings on round steel wires
GALVANISED STEEL EARTHWIRE	
IS:1521, ISO/R:89-1959	Method for Tensile Testing of Steel Wire
IS:1778	Reels and Drums for Bare Conductors
IS:2629	Recommended practice for Hot Dip Galvanising on Iron and Steel
IS:2633	Methods for testing Uniformity of Coating of Zinc Coated Articles
IS:4826/ ASTM: A 475-72a BS:443-1969	Hot dip Galvanised Coatings on Round Steel Wires
IS:6745/ BS:443-1969	Method for Determination of mass of Zinc Coating on Zinc coated Iron and Steel Articles.
IS:209/ BS:3463-1961	Zinc ingot
IS:398 (Pt. I to P5:1992)/ BS:215 (Part-II	Aluminum Conductors for overhead transmission purposes

CODES	TITLE
Lighting Fixtures and Accessories	
IS:1913	General and safety requirements for electric lighting fittings
IS:3528	Water proof electric lighting fittings
IS:4012	Dust proof electric lighting fittings
IS:4013	Dust tight proof electric lighting fittings
IS:10322	Industrial lighting fittings with metal reflectors
IS:10322	Industrial lighting fittings with plastic reflectors
IS:2206	Well glass lighting fittings for use under ground in mines (non-flameproof type)
IS:10322	Specification for flood light
IS:10322	Specification for decorative lighting outfits
IS:10322	Luminaries for street lighting
IS:2418	Tubular fluorescent lamps
IS:9900	High pressure mercury vapour lamps
IS:1258	Specification for Bayonet lamp fluorescent lamp
IS:3323	Bi-pin lamp holder tubular fluorescent lamps
IS:1534	Ballasts for use in fluorescent lighting fittings. (Part-I)
IS:1569	Capacitors for use in fluorescent lighting fittings
IS:2215	Starters for fluorescent lamps
IS:3324	Holders for starters for tubular fluorescent lamps
IS:418	GLS lamps
IS:3553	Water tight electric fittings
IS:2713	Tubular steel poles
IS:280	MS wire for general engg. Purposes
Conduits, Accessories and Junction Boxes	
IS:9537	Rigid steel conduits for electrical wiring
IS:3480	Flexible steel conduits for electrical wiring
IS:2667	Fittings for rigid steel conduits for electrical wiring
IS:3837	Accessories for rigid steel conduits for electrical wiring
IS:4649	Adaptors for flexible steel conduits
IS:5133	Steel and Cast Iron Boxes
IS:2629	Hot dip galvanising of Iron & Steel
Lighting Panels	
IS:13947	LV Switchgear and Control gear(Part 1 to 5)
IS:8828	Circuit breakers for over current protection for house hold and similar installations
IS:5	Ready mix paints
IS:2551	Danger notice plates
IS:2705	Current transformers

CODES	TITLE
IS:9224	HRC Cartridge fuse links for voltage above 650V(Part-2)
IS:5082	Wrought aluminium and Al. alloys, bars, rods, tubes and sections for electrical purposes
IS:8623	Factory built Assemblies of Switchgear and Control Gear for voltages upto and including 1000V AC and 1200V DC
IS:1248	Direct Acting electrical indicating instruments
Electrical Installation	
IS:1293	3 pin plug
IS:371	Two to three ceiling roses
IS:3854	Switches for domestic and similar purposes
IS:5216	Guide for safety procedures and practices in electrical work
IS:732	Code of practice for electrical wiring installation (system voltage not exceeding 650 Volts.)
IS:3043	Code of practice for earthing
IS:3646	Code of practice of interior illumination part II & III
IS:1944	Code of practice for lighting of public through fares
IS:5571	Guide for selection of electrical equipment for hazardous areas
IS:800	Code of practice for use of structural steel in general building construction
IS:2633	Methods of Testing uniformity of coating on zinc coated articles
IS:6005	Code of practice for phosphating iron and steel
	INDIAN ELECTRICITY ACT
	INDIAN ELECTRICITY RULES
LT SWITCHGEAR	
IS:8623 (Part-I)	Specification for low voltage switchgear and control gear assemblies
IS:13947 (Part-I)	Specification for low voltage switchgear and control gear, Part 1 General Rules
IS:13947 (part-2)	Specification for low voltage switchgear and control gear, Part 2 circuit breakers
IS:13947 (part-3)	Specification for low voltage switchgear and control gear. Part 3 Switches, Disconnectors, Switch-disconnectors and fuse combination units
IS:13947 (part-4)	Specification for low voltage switchgear and control gear. Part 4 Contactors and motors starters
IS:13947 (part-5)	Specification for low voltage switchgear and control gear. Part 5 Control-circuit devices and switching elements
IS:13947 (part-6)	Specification for low voltage switchgear and control gear. Part 6 Multiple function switching devices
IS:13947 (part-7)	Specification for low voltage switchgear and control gear. Part 7 Ancillary equipments
IS:12063	Degree of protection provided by enclosures

ANNEXURE-C

CODES	TITLE
IS:2705	Current Transformers
IS:3156	Voltage Transformers
IS:3231	Electrical relays for power system protection
IS:1248	Electrical indicating instruments
IS:722	AC Electricity meters
IS:5578	Guide for Marking of insulated conductors of apparatus terminals
IS:13703 (part 1)	Low voltage fuses for voltage not exceeding 1000V AC or 1500V DC Part 1 General Requirements
IS:13703 (part 2)	Low voltage fuses for voltage not exceeding 1000V AC or 1500V DC Part 2 Fuses for use of authorized persons
IS:6005	Code of practice of phosphating iron and steel
IS:5082	Wrought Aluminum and Aluminum alloys for electrical purposes
IS:2633	Hot dip galvanising

Note: If any standard is expired or does not exist anymore than other standard which has substituted it, shall be applicable.

Annexure-G

MQP & INSPECTION LEVEL REQUIREMENT

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
A.01	LT Transformer /Power Transformer/ Reactor/ Converter Transformer/ Filter Reactor	MQP/ITP	IV
A.02	Bushing	MQP	IV
A.03	Insulating Oil	POWERGRID TS	III
A.04	Oil storage tank for transformers	MQP	III
A.05	Nitrogen injection based explosion prevention system	FAT/ITP	III
A.06	On Line oil drying system for transformers	POWERGRID TS	II**
A.07	On Line DGA and moisture monitoring system	POWERGRID TS	II**
A.08	Flow sensitive conservator isolation valve	POWERGRID TS	II**
A.09	Oil Filtration Machine	MQP	III
B.01	Circuit Breakers	MQP	IV
B.02	Current Transformers	MQP/ITP	IV
B.03	CVT/PT/IVT	MQP	IV
B.04	Isolators	MQP/ITP	IV
B.05	Surge Arrestors	MQP/ITP	III
B.06	Line Trap & Air Core Reactor	MQP/ITP	III
B.07	Point On switching device (CSD) for Circuit Breaker (wherever required)	FAT/ITP	IV
C.01	STATCOM including Valve, valve base electronics, DC capacitor, series reactor and all accessories	ITP	IV
C.02	Mechanically switched Reactor bank (3-ph) including all accessories (MSR Branches)	ITP	IV
C.03	Mechanically switched Capacitor bank (3-ph) including all accessories (MSC Branches)	ITP	IV
C.04	Harmonic Pass filters	ITP	IV
C.05	HT Capacitor	MQP	IV
D.01	Thyristor Valve	FAT/ITP	III
D.02	PLC Capacitors for HVDC	FAT/ITP	III
D.03	Valve Cooling system for	FAT/ITP	III

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
	HVDC		
D.04	AC/DC Filter Resistors	ITP	III
D.05	DC Current and Voltage measuring device for HVDC	FAT/ITP	III
D.06	Maintenance platform for valve hall	POWERGRID TS	II
D.07	Optical signal column for FSC	FAT/ITP	II
E.01	GIS including spares	MQP/ITP	IV
E.02	Dew Point Meter for GIS	POWERGRID TS	I*
E.03	Portable Partial Discharge monitoring system for GIS	POWERGRID TS	I*
E.04	Partial Discharge Monitoring System (Online) for GIS	ITP	III
E.05	PEB Structure and Puf Panels	MQP	III
F.01	Substation Automation system	FAT/MQP	III
F.02	Event Logger	POWERGRID TS	III
F.03	PLCC equipment Viz PLCC Terminal ,Carrier equipment, Protection Coupler , Coupling Device but excluding EPAX / HF Cable	MQP	III
F.04	Control & Relay Panels	MQP	III
G.01	EHV Cables	MQP/ITP	III
G.02	Power Cables & Control Cables	MQP	III
G.03	Cable Joints (11 kV and above)	POWERGRID TS	II
G.04	Cable Lugs & Glands / Clamps/Terminations	POWERGRID TS	I
H.01	LT Switchgear & ACDB/DCDB/MLDB/ELDB	MQP	III
H.02	Battery	POWERGRID TS	II
H.03	Battery Charger	MQP	III
H.04	UPS & Voltage Stablizer	MQP/FAT	III
H.05	D. G. Set	FAT/ITP	III
H.06	Lighting Panel	POWERGRID TS	II
H.07	Lighting Poles	POWERGRID TS	II
H.08.1	Lighting Fixtures, Lighting Earthwire, Switches / sockets, Conduits, Lamps & fans including exhaust fans	POWERGRID TS	I
H.8.2	Solar based LEDs System including street light/pole solar panel, Inverter controller/LED fixture	FAT	III
H.09	MS/GI /PVC Pipes for cable	POWERGRID TS	I

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
	trenches and lighting		
H.10	Outdoor Receptacle	POWERGRID TS	I
H.11	Split A.C/window A.C./ precision AC/ Kiosk AC/ Cascade AC/ Tower AC	POWERGRID TS	I
H.12	Occupancy sensors for control of lighting	POWERGRID TS	I
H.13	Solar based street lighting pole including Solar Panel, Inverter, Controller, etc.	POWERGRID TS	III
H.14	Junction Box / Lighting Switch Boards / Bay MB / Portable Flood Light Panel	POWERGRID TS	II
H.15	Lighting transformer	POWERGRID TS	II
I.01	SF6 gas processing unit, SF6 gas Leakage detector, SF6 gas Analyzer	POWERGRID TS	I*
I.02	SF6 Gas	POWERGRID TS	I
I.03	Spark Gap	FAT/ITP	III
I.04	Time synchronizing Equipment (GPS Clock)	POWERGRID TS	I
I.05	Galvanized Cable trays	POWERGRID TS	II
I.06	Video Monitoring System	FAT/ITP	I
I.07	Public Address System (All Components)	POWERGRID TS	I
I.08	Building Management System (All components)	POWERGRID TS	I
I.09	Access Control System (All Components)	POWERGRID TS	I
I.10	Video Display system/ Video Projection system	POWERGRID TS	I
I.11	VESDA (smoke detector)	POWERGRID TS	I
I.12	High Mast Pole	MQP	III
J.01	Aluminium ladder	POWERGRID TS	I
J.02	Hume Pipes	POWERGRID TS	I
J.03	Castle Key	POWERGRID TS	I
J.04	Water Treatment plant (All components).	POWERGRID TS	I
J.05	Furniture	POWERGRID TS	I
J.06	DOL Starter	POWERGRID TS	I
J.07	Oil Sample Bottles and Syringe	POWERGRID TS	I
J.08	Test & Measuring Equipment, T&P	POWERGRID TS	I*
K.01	EOT Crane	POWERGRID TS	II

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
K.02	Boom Crane/Golf Cart/Platform Truck/Man Lift/ Fork Lift/ Lifts	POWERGRID TS	II
L.00	Fire Protection System		
L.001	Panels, Hydro pneumatic tank for fire protection system.	POWERGRID TS	III
L.002	Deluge valve, Strainers, MS/GI pipes, Pumps, motors, air compressor, and other valves, Diesel Engines	POWERGRID TS	II
L.003	Others	POWERGRID TS	I
M.00	HVAC SYSTEM		
M.001	Air Cooled Chiller	POWERGRID TS	III
M.002	Pump	POWERGRID TS	II
M.003	Air Handling Unit	POWERGRID TS	II
M.004	Fan Filter Unit With Centrifugal Blower	POWERGRID TS	II
M.005	Axial Flow Fan	POWERGRID TS	II
M.006	Main Climate Control Unit (Dehumidifier)	POWERGRID TS	I
M.007	Dampers	POWERGRID TS	II
M.008	Fire Dampers	POWERGRID TS	II
M.009	Pressure Gauge, Thermometers, Other Instruments / Sensors	POWERGRID TS	I
M.010	Grill, Diffuser, Jet Nozzle, Louvers etc	POWERGRID TS	I
M.011	Ducting	POWERGRID TS	III
M.012	M S Pipe	POWERGRID TS	II
M.013	Pipe Insulation Material	POWERGRID TS	I
M.014	Duct Insulation Material	POWERGRID TS	I
M.015	Underdeck Insulation Material	POWERGRID TS	I
M.016	Gate Valve & Non Return valve	POWERGRID TS	I
M.017	Y Strainer	POWERGRID TS	II
M.018	Ball Valve/ Motorised Butterfly Valve/ Balancing Valve	POWERGRID TS	I
M.019	Closed Expansion Tank	POWERGRID TS	II
M.020	Air Separator	POWERGRID TS	I
M.021	MCC /PLC /Electrical Panels	POWERGRID TS	III
M.022	Propeller Fan/ Conduit	POWERGRID TS	II
M.023	Air Filter/ Mixing Valve with Thermostat	POWERGRID TS	I

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
N.01	SDH Equipment	FAT/ITP	IV
N.02	Termination Equipment Primary/ DI Multiplexer	FAT/ITP	IV
N.03	DACS	FAT/ITP	IV
N.04	Optical Amplifier	FAT/ITP	IV
N.05	FODP including pigtail, Joint Box, FDMS	FAT/ITP	II
N.06	IMPS	FAT/ITP	IV
N.07	Optical bypass switch	FAT/ITP	IV
N.08	Air Purifier	FAT/ITP	I
N.09	Patch cord & connector	FAT/ITP	I
N.10	NMS	FAT/ITP	IV
N.11	OPGW Cable	MQP/ITP/FAT	III
N.12	Hardware Fittings for OPGW cable	MQP/ITP	III
N.13	DCPS	FAT/ITP	III
N.14	Radio Links	FAT/ITP	III
N.15	SMPS based DC Power Supply (DCPS) system	FAT/ITP	III
N.16	WAMS (PMU & Accessories)	FAT/ITP	III
N.17	PUF Shelter	FAT/ITP	III
N.18	Aerial OFC/UGOFC/ADSS/FO Cable	FAT/ITP	III
N.19	DWDM	FAT/ITP	III
N.20	OTN	FAT/ITP	III
N.21	MPLS-TP Equipment	FAT/ITP	III
N.22	L2 Switch	FAT/ITP	III
N.23	IP-MPLS Router	FAT/ITP	III
N.24	HDPE Pipes	POWERGRID TS	II
N.25	Equipment Cabinets	POWERGRID TS	II
N.26	Main Distribution Frame	POWERGRID TS	I
N.27	Telephone system, EPAX, Telephone wires, Telephone sockets	POWERGRID TS	I
N.28	Fibre Optic Cable	MQP	III
N.29	Hardware Fittings for Fibre Optic cable	MQP	III
O.01	Re-rollers of MS/HT Angle Section and galvanized tower parts.	MQP	IV
O.02	Conductor	MQP	IV
O.03	Hardware fittings and Conductor & Earthwire Accessories	MQP	IV
O.04	Earth wire	MQP	IV

Annexure-G

Sl. No	Item / Equipment	Reference document for inspection	Inspection Level
O.05	Insulator	MQP	IV
O.06	Bolts & Nuts of Gr 8.8 / 8	MQP	IV
O.07	Mono Pole	MQP	IV
O.08	Foundation Bolts & Anchor Bolts	POWERGRID TS	III
O.09	D-shackle/ Hanger / Links and associated Special bolt/nuts	MQP	III
O.10	Span Marker, Obstruction lights and Wind Measuring Equipment	POWERGRID TS	III
O.11	MS ROD rolled by Approved Re-roller of POWERGRID	MQP	III
O.12	MS ROD rolled by Approved steel producers of POWERGRID	POWERGRID TS	I
O.13	Spring Washers & Pack washers	POWERGRID TS	II
O.14	Bolts & Nuts Gr up to 5.6/5	POWERGRID TS	II
O.15	ACD & Barbed wire for ACD/Bird guard	POWERGRID TS	II
O.16	Danger Plate /Phase Plate / Number Plate / Circuit plate	POWERGRID TS	I
O.17	Sub Station Structure (lattice/pipe type)	MQP	III
O.18	Clamps & Connecters (including equipment connectors)	MQP	III
O.19	MS/ GI Flat, rod type, pipe type and other earthing material.	POWERGRID TS	II
O.20	Aluminium Tube & Busbar materials	POWERGRID TS	II
O.21	Pipe Type & Counter Poise Earthing	POWERGRID TS	II
O.22	DTS System	POWERGRID TS	II

For Equipment where requirement of MQP is envisaged, ITP/FAT will be followed If sourced from off shore. For items required in S/S or T/L or TELECOM/LD&C , same inspection level as specified shall be followed for all the cases.

* MICC for test and measuring equipment (inspection level I or II) shall be issued only after actual verification/ demonstration of satisfactory performance at site.

** Though level-2 items, CIP/MICC can be issued also on review of TCs and visual inspection of these item.

ANNEXURE-J

LIST OF THE MAKES FOR WHICH TYPE TEST REPORTS NOT REQUIRED TO BE SUBMITTED

Sl. No.	ITEM DESCRIPTION	MAKE
A.	***Substation Accessories [Type Testing is not envisaged]***	
1.	Out door receptacles	CGL / B&C / BCH / Sakti, Chennai / Indo Asian / AVAIDS
2.	Trefoil clamp	Moulded Fibre Glass Products, Calcutta
3.	Diesel Engine	Cummins / Ruston & Hornsby / Greaves Cotton / Kirloskar / Mahindra / Ashok Leyland
4.	Alternator	AVK / KIRLOSKAR / STAMFORD / Leroy Somer
5.	Motors	KEC / Siemens / NGEF / Crompton / ABB
6.	Cable Glands	Sunil & Co. / Arup / Comet / QPIE
7.	Junction Box	Sarvana / ECS / C&S / Vikas / Maktel / Unilac / Jasper / Amara raja / AVAIDS
8.	EPAX	MATRIX, BPL
9.	ACSR Conductor (Bersimis / Moose / Zebra)	Sterlite / Apar / HVPL / Sharavathy / Hiren Aluminium Ltd. / Smita / Deepak Cables / Polycab wires / Cabcon / JSK
10.	AAC Conductor (BULL)	Sterlite / Cabcon / JSK
11.	G.S. Earthwire	Sharavathy / Bharat Wire Ropes / Ramswarup
12.	Lighting Fixtures	Phillips / CGL / Bajaj / Havels
13.	Lighting Transformer	Gujarat-Plug-In
14.	Lighting Panels	Vikas / Makel / Nitya / AVAIDS
15.	MCCB / ACB / Protective relays of LT Switchgear Boards	All approved makes as per Compendium of Vendors
16.	EOT Crane	Reva
B.	***ACCESSORIES FOR TRANSFORMER & REACTOR [Earlier approved type test reports is applicable and not required to be submitted]***	
17.	BUCHHOLZ RELAY *[Upto 765kV Transformer & Reactor]*	(i) M / S CEDESPE, ITLAY [Model Type-EE 3 (Plug & Socket type)] / (ii) M / s VIAT INSTRUMENTS PVT. LTD.KOLKATA [Model type-GOR-3M (Plug & Socket type)]
18.	PRESSURE RELIEF DEVICE *[Upto 765kV Transformer & Reactor]*	(i) M / S SUKRUT UDYOG, Pune [Model type-T-6-MS-15-SHB-PS (Plug & Socket type)] /
19.	MAGNETIC OIL LEVEL GAUGE *[Upto 765kV Transformer & Reactor]*	(i) M / S SUKRUT UDYOG PUNE [Model type-SO-HE-10-M-ATMS-PS (Plug & Socket type)], [Model Type:- SO-6-M-P-PS (Plug & Socket type)] /
20.	AIR CELL (FLEXIBLE AIR SEPARATOR) *[Upto 765kV Transformer & Reactor]*	Type test of following makes are not to be submitted (i) M / S PRONAL FRANCE / (ii) FUJIKURA,JAPAN / (iii) PRONAL ASIA, MALAYSIYA / (iv) SHENYANG HONGDA GENERAL RUBBER FACTORY /

ANNEXURE-J

LIST OF THE MAKES FOR WHICH TYPE TEST REPORTS NOT REQUIRED TO BE SUBMITTED

Sl. No.	ITEM DESCRIPTION	MAKE
		(v) BAODING XINKE RUBBER PRODUCT INSTITUTE, CHINA / (vi) M/S ZENITH INDUSTRIAL RUBBER PRODUCTS PVT. LTD. THANE/ (vii) M/S UNIRUB TECHNO PUNE
21.	OTI & WTI *[Upto 765kV Transformer & Reactor]*	(i) M/S PRESIMEASURE BANGALORE [Model type-1005A
22.	OIL PUMP *[Upto 765kV Transformer & Reactor]*	(i) FLOWWELL PUMPS & METERS, BANGALORE [Model type-1220D, 1250D
23.	COOLING FAN AND MOTOR ASSEMBLY *[Upto 765kV Transformer & Reactor]*	(i) M/S MARATHON LTD KOLKATA [Model Type:-36M/K75-P8, 0.7kW, 725RPM, 22J/K37-P6, 0.25kW, 940RPM,AFF 915103, 0.625kW, 550RPM]
24.	Sudden Pressure Relay *[Upto 765kV Transformer & Reactor]*	(i) Qualitrol [Model/Drawing No.900-003-02 CS-46518, 900-003-32 CS-46369] / (ii) Shenyang KEQI Electrical Equipment Co. Ltd. [Model/Drawing No.SYJ9-50-25TH]
25.	BUCHHOLZ RELAY *[Upto 400kV Transformer & Reactor]*	(i) M/S CEDASPE, ITALY [Model type-EE3 (Plug & Socket type)]/ (ii) VIAT INSTRUMENTS [Model type-GOR-3M (Plug & Socket type)]
26.	PRESSURE RELIEF DEVICE *[Upto 400kV Transformer & Reactor]*	(i) M/S SKURUT UDYOG, PUNE [Model type-T-6-MS-15-SHB-PS (Plug & Socket type)]
27.	MAGNETIC OIL LEVEL GAUGE *[Upto 400kV Transformer & Reactor]*	(i) M/S SUKRUT UDYOG PUNE [Model type-SO-HE-10-M-ATMS-PS (Plug & Socket type)], [Model Type: SO-6-M-P-PS (Plug & Socket type)]/ (ii) M/S YOGYA ENTERPRISES, JHANSI [Model type-SO-10 (Plug & Socket type)]
28.	AIR CELL (FLEXIBLE AIR SEPARATOR) *[Upto 400kV Transformer & Reactor]*	Type test of following makes are not to be submitted (i) M/S THE RUBBER PRODUCTS MUMBAI / (ii) M/S UNIRUB TECHNO PUNE / (iii) M/S PRONAL FRANCE/ (iv) M/S ZENITH INDUSTRIAL RUBBER PRODUCTS PVT. LTD. THANE / (v) SHENYANG HONGDA GENERAL RUBBER FACTORY, CHINA
29.	Sudden Pressure Relay *[Upto 400kV Transformer & Reactor]*	(i) Qualitrol [Model/Drawing No.900-003-02 CS-46518, 900-003-32 CS-46369] / (ii) VIAT INSTRUMENTS [Model/Drawing No.950 / (iii) Shenyang KEQI Electrical Equipment Co. Ltd. [Model/Drawing No.SYJ9-50-25TH]
30.	RIP Bushing (52kV, 3150A)	ABB Micafil, Switzerland [Model/Drawing No. 1ZCD073617 (Rev F)]
31.	RIP Bushing (420kV, 1250A)	ABB, SWEDEN [Model/Drawing No.1ZSC005378A0001 REV. K]
32.	RIP Bushing (245kV, 1250A)	ABB, SWEDEN [Model/Drawing No.1ZSC005416A0001 (Rev. D)]
33.	RIP Bushing (245kV, 2000A)	ABB, SWEDEN [Model/Drawing No.1ZSC005373A0001

ANNEXURE-J

LIST OF THE MAKES FOR WHICH TYPE TEST REPORTS NOT REQUIRED TO BE SUBMITTED

Sl. No.	ITEM DESCRIPTION	MAKE
		(Rev. C)]
34.	RIP Bushing (420kV, 1250A)	HSP Germany [Model / Drawing No.327470]
35.	RIP Bushing (245kV, 2000A)	HSP Germany [Model / Drawing No.329260]
36.	RIP Bushing (52kV, 3150A)	HSP Germany [Model / Drawing No.329280]
37.	RIP Bushing (420kV, 1250A)	Izolyator, Russia [Model / Drawing No.686354.603]
38.	RIP Bushing (245kV, 2000A)	Izolyator, Russia [Model / Drawing No.686353.602]
39.	RIP Bushing (52kV, 3150A)	Izolyator, Russia [Model / Drawing No.686351.601]
40.	RIP Bushing (145kV, 1250A)	Izolyator, Russia [Model / Drawing No.686352.604]
41.	RIP Bushing (420kV, 1250A)	TRENCH, CHINA [Model / Drawing No.ECT 707 (C2)]
42.	RIP Bushing (245kV, 2000A)	TRENCH, CHINA [Model / Drawing No.ECT 617 (C3)]
43.	RIP Bushing (245kV, 1250A)	TRENCH, CHINA [Model / Drawing No.ECT 616 (C3)]
44.	RIP Bushing (145kV, 1250A)	TRENCH, CHINA [Model / Drawing No.ECT 516 (C3)]
45.	RIP Bushing (52kV, 1250A)	TRENCH, CHINA [Model / Drawing No.ECT 415 (C3)]
46.	RIP Bushing (52kV, 3150A)	TRENCH, CHINA [Model / Drawing No.ECT 419 (C3)]
47.	RIP Bushing (420kV, 1250A)	Xian China [Model / Drawing No.75706 (Rev 09)]
48.	RIP Bushing (245kV,2000A)	Xian China [Model / Drawing No.75618 (Rev 09)]
49.	RIP Bushing (52kV, 3150A)	Xian China [Model / Drawing No.75366 (Rev 03)]
50.	RIP Bushing (52kV, 3150A)	Xian China [Model / Drawing No.75332 (Rev 08)]
51.	OIP Bushing (800kV, 2500A)	ABB, SWEDEN [Model / Drawing No. GOE-2550-1600-2500-0.6-B, 1ZSC026186-AAM REV. H]
52.	OIP Bushing (420kV, 2500A)	ABB, SWEDEN [Model / Drawing No.GOE-1425-1150-2500-0.6, 1ZSC026186-AAL REV. F]
53.	OIP Bushing (800kV, 2500A)	TBEA, CHINA [Model / Drawing No.TBEA-500-765T-A0035-01, REV. 02]
54.	OIP Bushing (420kV, 2500A)	TBEA, CHINA [Model / Drawing No.TBEA-500-765T-A0035-02, REV. 02]
55.	OIP Bushing (420kV, 2500A)	TRENCH, CHINA [Model / Drawing No.OT-738-1 (C 5)]
56.	OLTC (500MVA, 765kV ICT)	MR Germany [Model / Drawing No. MI 1503 72.5 / RC- 12231WR]
57.	OLTC (500MVA, 400kV ICT)	Easun MR, Chennai [Model / Drawing No. 3 x MI 1200 300 / D 10.19.3W]
58.	OLTC (220kV & below rating transformer)	BHEL, Bhopal [Model / Drawing No.MIII 600 110 / C 10.19.3W]
C.	***TESTING EQUIPMENT FOR TRANSFORMER & REACTOR***	
59.	Oil BDV Test Kit	Baur [Model / Drawing No.DTA 100C]
60.	Oil BDV Test Kit	Megger [Model / Drawing No.OTS 100AF]

ANNEXURE-J

LIST OF THE MAKES FOR WHICH TYPE TEST REPORTS NOT REQUIRED TO BE SUBMITTED

Sl. No.	ITEM DESCRIPTION	MAKE
61.	Online Dissolved Gas (Multi-gas) and Moisture Analyser	A Eberle GmbH & Co. KG [Model / Drawing No.HYDROCAL 1008]
62.	Online Dissolved Gas (Multi-gas) and Moisture Analyser	Ningbo Ligong Online Monitoring Technology Co. LTD [Model / Drawing No.MGA2000]
63.	Online Dissolved Gas (Multi-gas) and Moisture Analyser	GE Energy [Model / Drawing No.KELMAN TRANSFIX]
64.	Online Dissolved Gas (Multi-gas) and Moisture Analyser	Qualitrol Company LLC [Model / Drawing No.SERVERON TM 8]
65.	On line Insulating Oil Drying System	CEE DEE Vacuum Equipment Pvt. Ltd. [Model / Drawing No.TRANSDRY CD-002]
66.	On line Insulating Oil Drying System	PTSS [Model / Drawing No.PTSS-TDS1GA6XS]
67.	Portable Dissolved Gas Analysis of Insulating Oil	GE Energy [Model / Drawing No. KELMAN TRANSPORT X]

NOTES:-

1. For sub-station accessories mentioned at Sr. No. A above, model specific separate approval of type test report is not required.

2. For Transformer / Reactor accessories & testing equipment mentioned at Sr. No. B & C above, wherever, model / drawing no. is specified separate approval of type test report and drawing / documents is not required, thus requirement of type test report validity of 10 years is not applicable.

Sl. No.	Power System Equipment	Minimum Local Content (%)
1	Power Transformers (up to 765 kV, including Generator Transformers)	60
2	Instrument Transformer (up to 765 kV)	60
3	Transformer Oil Dry Out System (TODOS)	60
4	Reactors up to 765 kV	60
5	Oil Impregnated Bushing (Up to 400kV)	60
6	Resin Insulated Paper (RIP) bushings (up to 145 kV)	50
7	Circuit Breakers (up to 765kV AC-Alternating Current)	60
8	Disconnectors, Isolators (up to 765kV AC)	60
9	Wave Trap (up to 765kV AC)	60
10	Oil Filled Distribution Transformers up to & including 33kV [Cold Rolled Grain Oriented (CRGO)/Amorphous, Aluminium/Copper wound]	60
11	Dry type Distribution Transformers up to & including 33kV (CRGO/Amorphous, Aluminium/Copper wound)	60
12	Conventional conductor	60
13	Accessories for conventional conductors	60
14	High Temperature/High Temperature Low Sag (HTLS) conductors (such as Composite core, GAP, ACSS, INVAR, AL59) and accessories	60
15	Optical ground wire (OPGW)- all designs	60
16	Fiber Optic Terminal Equipment (FOTE) for OPGW	50
17	OPGW related Hardware and accessories	60
18	Remote Terminal Unit (RTU)	50
19	Power Cables and accessories up to 33kV	60
20	Control cables including accessories	60
21	XLPE cables up to 220kV	60
22	Substation Structures	60
23	Transmission Line Towers	60
24	Porcelain (Disc/Long Rod) Insulators	60
25	Bus Post Insulators (Porcelain)	60
26	Porcelain Disc Insulators with Room Temperature Vulcanisation (RTV) coating	50
27	Porcelain Long Rod Insulators with Room temperature Vulcanisation (RTV) coating	50
28	Hardware Fittings for porcelain Insulators	60
29	Composite/Polymeric Long Rod Insulators	60
30	Hardware Fittings for Polymer Insulators	60
31	Bird Flight Diverter (BFD)	60
32	Power Line Carrier Communication (PLCC) system (up to 800kV)	60
33	Gas Insulated Switchgear (up to 400kV AC)	60
34	Gas Insulated Switchgear (above 400kV AC)	50
35	Surge/Lightning Arrester (up to 765kV AC)	60
36	Power Capacitors	60
37	Packaged Sub-station (6.6kV to 33kV)	60
38	Ring Main Unit (RMU) (up to 33kV)	60

39	Medium Voltage (MV) GIS panels (up to 33kV)	60
40	Automation and Control system/Supervisory Control and Data Acquisition (SCADA) system in Power system	50
41	Control and Relay panel (including Digital/Numerical relays)	50
42	Electrical motors 0.37kW to 1MW	60
43	Energy meters excluding smart meters	50
44	Control and Power cables and accessories (up to 1.1kV)	60
45	Diesel Generating (DG) set	60
46	DC system (DC Battery & Battery Charger)	60
47	AC and DC Distribution board	60
48	Indoor Air Insulated Switchgear (AIS) up to 33kV	60
49	Poles (PCC, PSCC, Rolled Steel Joist, Rail Pole, Spun, Steel Tubular)	60
50	Material for Grounding/earthing system	60
51	Illumination system	60
52	Overhead Fault Sensing Indicator (FSI)	50
53	Power Quality Meters	50
54	Auxiliary Relays	50
55	Load Break Switch	50
56	Cranes, EOT cranes, gantry crane & chain pulley blocks, etc	60
57	Elevator	60
Fire Protection and Detection system		
58	Motor driven fire water pumps	60
59	Diesel engine driven fire water pumps	60
60	Hydrant system	60
61	High velocity water spray system	60
62	Medium velocity water spray system	60
63	Foam Protection system	60
64	Inert gas flooding system	60
65	Fire tenders	60
66	Portable fire-extinguishers	60

METHODOLOGY FOR SUPPLY, INSTALLATION & SIZING OF CABLES

Supply of 1.1kV grade Cables:

- The quantities of various type of 1.1kV grade power and control cables shall be assessed by POWERGRID. The Sizes of 1.1 kV grade Control cables to be adopted for installation is enclosed at Appendix I . For Sizes of Power Cable, Clause 1.1.4 of Section Power and control Cable rev 06 is amended at Appendix-II

  For Applications in addition to those specified, appropriate cable size shall be considered by the contractor with prior approval of Employer during execution stage

- Supply of 1.1kV grade power and control cables of various sizes shall be as per unit quantities mentioned in BPS.

- The Cables from Control Room/SPR/ACDB/DCDB/BMK to Equipment Marshalling box (MB)/Local control Cubical (LCC) shall be considered under the BPS item for supply of cables.

- The Interpole cables between AIS Instrument Transformer (CT/CVT), Surge Arrester and associated Junction Box shall be as per unit quantities mentioned in BPS.

- The Interpole cables between Circuit Breaker, Isolator and associated Marshalling box shall be deemed to be included in price of Equipment.

Installation of 1.1kV grade Cables:

- The quantity of Installation of cables is to be assessed by the contractor for the complete scope of work specified in Section project.

- The installation of 1.1kV grade power and control cables (including interpole cable of Equipment & illumination cables) shall be quoted in "LOT" basis.

- Supply and installation of Cable accessories like lugs, glands etc. for entire cabling work shall be deemed to be included in Installation charges of cables quoted by contractor in Bid price schedule.

- No variation shall be admissible on account of Installation of Cables/supply and installation of associated accessories, irrespective of variation (either positive or negative) in supply quantity of Cable specified in BPS.

Extra Consumption of 1.1 kV Power and control cables.

The Contractor shall make every effort to minimise wastage of the cables during installation. The Permitted Overall scarp/wastage shall be limited to 0.50% of actual supplied quantity for each size of cables. Any wastage more than the above limit shall be recovered from the contractor. All balance unused cables shall be returned to the employer by rewinding in separate drums for each size with discrete markings on drums.

Cut pieces of Cables having length less than following shall be considered for Scrap. The Contractor shall dispose of the scrap (if any), at their own cost :

1.) **Length less than 20 M**
   - **a)** Control Cable (3C, 5C, 7C & 10 Core)
   - **b)** Power Cable(2CX 6Sqmm,4CX6Sqmm, 4CX16Sqmm)

2.) **Length less than 50 M**
   - **a)** Control Cable having more than 10 Cores
   - **b)** Power Cable of sizes above 16 Sq mm

For Illumination purpose, ACP's shall be supplied as per BPS. From ACP to luminous all the required cables, accessories(including lugs and gland for cables between MLDB & ACP) , SLP/JB etc as required shall be assessed and supplied by the contractor. The price of these items shall be deemed to be included in price of luminaries.

Appendix-I: Control Cable Sizes

S.No.	From	To	Proposed Cable size
1.	CB MB	CRP panels	i) 10CX2.5Sq mm ii) 19CX1.5 Sq mm iii) 27CX 1.5 Sq mm
2.	CB MB	Earth switch MB	i) 3CX 2.5 Sqmm ii) 5C X2.5 Sq mm
3.	Isolator MB	Earth switch MB	10CX2.5Sq mm
4.	Isolator MB	CRP panels	19CX1.5 Sq mm
5.	CT	CT JB	i) 5C X2.5 Sq mm ii) 10C X2.5 Sq mm
6.	CT JB	CRP panels	i) 5C X2.5 Sq mm ii) 10C X2.5 Sq mm
7.	CVT	CVT JB	i) 5C X2.5 Sq mm ii) 10C X2.5 Sq mm
8.	CVT JB	CRP panels	i) 5C X2.5 Sq mm ii) 10C X2.5 Sq mm
9.	LA	LA JB	3C X2.5 Sq mm
10.	LA JB	CRP panels	5C X2.5 Sq mm
11.	Reactor MB/CMB (for 1-Ph)	CRP panels	i) 3CX2.5Sq mm ii) 5CX2.5 Sq mm iii) 19CX 1.5 Sq mm iv) 27CX 1.5 Sq mm v) Paired Cables
12.	ICT MB/CMB (for 1-Ph)	CRP panels	i) 3CX2.5Sq mm ii) 5CX2.5 Sq mm iii) 19CX 1.5 Sq mm iv) 27CX 1.5 Sq mm v) Paired Cables

Note:

i) For Applications in addition to those specified, appropriate cable size shall be considered by the contractor with prior approval of Employer during execution stage.

ii) GTP of 1.5 Sq mm Cable shall be submitted during detailed engineering stage for employers approval.

iii) In case, more nos. of runs or larger sizes of cables are required between two points based on design calculations, same shall deemed to be included in the scope of bidder.

Appendix-II Power cable sizes.

S.No.	From	To	Existing Cable size	Cable type
1.	Main Switch Board	LT Transformer	2-1C X 630 mm^2 :For each phase 1-1C X 630 mm^2 : for neutral	XLPE
2.	Main Switch Board	AC Distribution Board	2-3½C X 300 mm^2	XLPE
3.	Main Switch Board	Oil Filtration Unit	1-3½C X 300 mm^2	XLPE
4.	Main Switch Board	Colony Lighting	1-3½C X 300 mm2	XLPE
5.	Main Switch Board	HVW pump LCP	1-3½C X 300 mm2	XLPE
6.	Main Switch Board	Main Lighting distribution board	2-3½C X 300 mm2	XLPE
7.	AC Distribution Board	D.G. Set AMF Panel	For 500 kVA DG set: 2-3½C X 300 mm2 For 250 kVA DG set: 1-3½C X 300 mm2	XLPE
8.	AC Distribution Board	Emergency Lighting distribution board	3½C X 70mm2 :For 765/400kV S/s 3½C X 35mm2 :For 400/220kV S/s	PVC
9.	AC Distribution Board	ICT MB	3½C X 70mm2 :For 765/400kV S/s 3½C X 35mm2 :For 400/220kV S/s	PVC
10.	AC Distribution Board	Bay MB	3½C X 70mm2 :For 765/400kV S/s 3½C X 35mm2 For 400/220kV S/s	PVC
11.	Bay MB	AC Kiosk	1-4C X 16 mm2	PVC
12.	AC Distribution Board	Battery Charger 220 V	1-3½C X 70 mm2	PVC

13.	AC Distribution Board	Battery Charger 48 V	1-3½C X 35 mm	PVC
14.	DCDB	Battery	2-1C X 150 mm2	PVC
15.	DCDB	Battery Charger	2-1C X 150 mm2	PVC
16.	DCDB	Protection/PLCC panel	1-4C X 16 mm2 : 765/400kV S/s 1-4C X 6 mm2: 400/220kV S/s	PVC
17.	Main Lighting DB	Lighting panels(Indoor)	1-3½C X 35 mm2	PVC
18.	Main Lighting DB	Lighting panels (outdoor)	1-3½C X 70 mm2	PVC
19.	Main Lighting DB	Receptacles (Indoor)	1-3½C X 35 mm2	PVC
20.	Main Lighting DB	Receptacles (Outdoor)	1-3½C X 70 mm2	PVC
21.	Lighting Panel	Sub lighting panels	These Cables shall be included in Price of item for Lighting fixture	PVC
22.	Lighting Panel	Street Lighting Poles	These Cables shall be included in Price of item for Lighting fixture	PVC
23.	Lighting Panel/ Sub lighting panels	Lighting Fixtures (Outdoor)	These Cables shall be included in Price of item for Lighting fixture	PVC
24.	Bay MB	Equipment	1-4C X 16 mm^2 : For CB 1-4C X 6 $mm^{2:}$ For Isolator/earths switch 1-2C X 6 : For CT/CVT	PVC
25.	ELDB	Lighting panel	3½C X 70mm^2 :For 765/400kV S/s 3½C X 35mm2 :For 400/220kV S/s	

SECTION 4

GUARANTEED AND TECHNICAL PARTICULARS FOR CIRCUIT BREAKER

Bidder shall furnish the technical parameters for offered circuit breaker in the below mentioned format **after award of contract.**

1. GENERAL

a)	Name of the Manufacturer	…….	…….
b)	Country of Manufacturer	…….	…….
c)	Type of Circuit Breaker	…….	…….
d)	Manufacturer's type designation	…….	…….
e)	Standard Applicable	…….	…….
f)	Rated Voltage (kV rms)	…….	…….
g)	Rated Current	…….	…….
	i. Under normal condition (A)	…….	…….
	ii. Under site condition (A)	…….	…….
h)	Rated frequency (Hz)	…….	…….
i)	Number of poles	…….	…….
j)	Whether 3 pole or single pole unit	…….	…….
k)	Whether All The 3 poles ganged electrically or mechanically	…….	…….
l)	Whether dead tank or live tank design	…….	…….
m)	Type of installation	…….	…….
n)	No. of break per pole	…….	…….
o)	Latching Current	…….	…….

2. GUARANTEED RATINGS

a)	Rated short circuit breaking current	.....	.....
	i. Symmetrical component at highest system voltage (kA)	.....	.....
	ii. DC Component (%)	.....	.....
	iii. Asymmetrical breaking current at highest system voltage (kA)	.....	.....
b)	Rated Making Capacity	.....	.....
	i. At higher rated voltage (kAp)	.....	.....
	ii. At lower rated voltage (kAp)	.....	.....
		.....	.....
c)	(i) Maximum Total break time under any duty condition for any current upto rated breaking current with limiting conditions of voltage and pressure (ms)		
	ii. Rated break time	.....	.....
d)	Closing time (ms)	.....	.....
		.....	.....
e)	Minimum opening time under any condition with limiting voltage and pressure (ms)		
		.....	.....
f)	Maximum opening time under any condition with limiting voltage and pressure (ms)		
		.....	.....
g)	Maximum close open time under any condition with limiting voltages and pressures (ms)		
h)	First pole to clear factor	.....	.....

i)	Short time current rating (kA) for 1s	……	……
j)	Rated operating duty	……	……
k)	Maximum braking capacity under kilometric faults and rated TRV characteristic (kAp)	……	……
l)	Maximum breaking capacity under phase opposition (kAp)	……	……
m)	Maximum line charging breaking current with temporary over voltage upto 1.4 p.u. (A)	……	……
n)	Maximum over voltage (p.u.) on switching transformer on no load and corresponding charging current	……	……
o)	Maximum period between closing of first contact & last contact in a pole (ms)	……	……
p)	Maximum pole discrepancy (ms)	……	……
q)	Maximum arc duration and corresponding current under lockout pressure	……	……
r)	Pre-insertion resistor	…….	
	i. Value/ pole (ohms) / with tolerance	……	……
	ii. Minimum and maximum duration of insertion per pole (ms)	……	……
	iii. Thermal rating for the C-1m-O-CO-2m-C-1m-O-CO for terminal fault considering maximum resistance and	……	……
	iv. Thermal rating for the same duty as (iii) above for reclosing against trapped charges	……	……
s)	Small fault current breaking capacity (kAp)	……	……
t)	Maximum temperature rise for main contacts over design ambient temperature of 50ºC	……	……
u)	Rated voltage & pick up range for trip coil (V)	……	……
v)	Rated voltage & pick up range for closing coil (V)	……	……
w)	Rated pressure and limits of pressure of operating mechanism	……	……

x) Rated pressure and limits of pressure of extinguishing medium…… ……

y) Minimum dead time for

i. Three phase reclosing (ms) …… ……

ii. Single phase reclosing (ms) …… ……

3. DIELECTRIC WITHSTAND OF COMPLETE BREAKER

a) One minute dry & wet power frequency withstand voltage

i. Between live terminal and ground (kVrms) …… ……

ii. Between terminals with breaker contacts open (kV rms) …… ……

b) 1.2/50- micro second impulse withstand test voltage

i. Between live terminals and ground(kVp) …… ……

ii. Between terminals with breaker contacts open (kVp) …… ……

c) 250/2500 micro second switching surge withstand test voltage

i. Between live terminals and ground (kVp) …… ……

ii. Between terminals with breaker contacts open (kVp) …… ……

d) Corona extinction voltage (kV rms) …… ……

e) Maximum radio interference voltage (micro V) at 1.1 Ur/_/3 …… ……

f) Total creepage distance

i. To ground (mm) …… ……

ii. Between terminals (mm) ……

4. OPERATING MECHANISM

a) Type of operating mechanism for

i. Closing …… ……

ii. Opening …… ……

b) Manufacturer's type designation …… ……

c) Normal power consumption (W) at rated voltage of …… ……

i. Trip coil …… ……

ii. Closing coil …… ……

4.1 Spring charged mechanism

a) Number of close open operations possible after failure of AC supply to motor …… ……

b) Time required for motor to charge the closing spring (min) …… ……

c) Whether indication of spring charged condition provided in central control cabinet …… ……

5. TYPE OF BREAKERS

5.1 SF6 Circuit Breakers

a) Quantity of SF6 per pole (m3) at rated pressure …… ……

b) Guaranteed max. leakage rate per year …… ……

c) Rated pressure of SF6 in operating chamber …… ……

d) Limit of pressure at which breaker operates correctly (kg/ cm2) …… ……

e) Standard to which SF6 gas complies …… ……

f) Whether 20% spare SF6 gas stores in unused gas cylinder, included in proposal …… ……

g) Compacity & filling ration of containers in which SF6 gas would be shipped (m3) …… ……

h) Whether breakers are dispatched filled with SF6 or required to be filled at site …… ……

i) Type and make of SF6 pipe coupling used …… ……

j) Type and make of mandatory maintenance equipment

i. SF6 gas filling and evacuation trolley (portable) …… ……

ii. SF6 gas drying, filling, evacuating equipment and its capacity …… ……

iii. Operating analyzer type and make …… ……

iv. SF6 gas leak detector …… ……

k) Parameters of SF6 gas for initial filling & satisfactory operation

i. Density …… ……

ii. Dielectric strength/ kVmm …… ……

iii. Acidity (ppm) …… ……

iv. Water content (ppm) …… ……

v. Oil content (ppm) …… ……

vi. Condensation temperature ºC) …… ……

vii. Resistivity (Ohm-cm) …… ……

l) Whether details of SF6 gas viz test methods, handling etc. enclosed …… ……

m) Type and material of gasket used to ensure gas tight joints for

i. Metal to metal joints …… ……

ii. Metal to porcelain joints …… ……

n) Method of housing SF6 gas compressors and equipment

i. At circuit breaker …… ……

ii. In control cubicle …… ……

o) Type and make of

i. Densimeter …… ……

ii. Pressure gauge …… ……

p) Densimeter Settings

i. Lockout …… ……

ii. Alarm …… ……

q) Minimum time interval between each make/ break operation (ms) …… ……

5.2 GENERAL

a) Whether OGA drawing enclosed …… ……

b) Weight of complete 3 phase breaker for foundation design (kg) …… ……

c) Weight of heaviest part of breaker (kg) …… ……

d) Impact loading for foundation design …… ……

e) Seismic level for which breaker is designed …… ……

f) Minimum safety clearance from earthed objects …… ……

g) Noise level in (dB) at base of the breaker …… ……

h) Minimum clearance in air

i. Between live parts (mm) …… ……

ii. Live parts to earth (mm) …… ……

iii. Live parts to ground level (mm) …… ……

6. CONSTRUCTIONAL DETAILS

a) Whether arcing contacts provided …… ……

b) Type and material of main contacts and arcing contacts …… ……

c) Contact pressure on main contacts (kg/cm2) …… ……

d) Contact separation in arcing position (mm) …… ……

e) Contact separation in open position (mm)

i. Main contacts …… ……

ii. PIR contacts …… ……

f) Whether pressure relief device for each of the gas chamber of SF6 CB provided …… ……

g) Rate of contact travel

i. Opening (m/sec) …… ……

ii. Closing (m/sec) …… ……

h) Whether the making & breaking contacts are hermetically sealed …… ……

i) Type and capacity of device used to obtain uniform voltage distribution between breaks …… ……

j) Overvoltage withstand capability of grading components (kV/mms)

i. Continuous …… ……

ii. 10 minutes …… ……

iii. 1 minute …… ……

iv. 5 seconds …… ……

k) Number of auxiliary contacts per pole provided for Owner's use …… ……

l) Rated voltage of auxiliary contacts (V) …… ……

m) Current rating of auxiliary contacts

i. Continuous (A) …… ……

ii. DC breaking with 20 ms time constant (A) …… ……

n) Whether auxiliary contacts silver plated …… ……

o) Whether support structure included in supply …… ……

p) Height of support structure …… ……

q) Material of support structure …… ……

r) Standard to which the design of support structure conforms …… ……

s) Whether foundation bolts for breakers and cabinets included in scope of supply ....

7. DETAILED LITERATURE

i. Type test reports as per IEC-56 ....

ii. Factory test report & / or filed test report in case of reactor switching duty ....

iii. Details of operating mechanism ....

iv. Drawing of breaker of support structure ....

v. Calculations for compressed ....

vi. Details of SF6 gas filling ....

vii. Details of SF6 gas leak detector ....

viii. Precautions in use of SF6 gas ....

ix. Leaflets & literature bringing out salient features of equipment offered ....

x. Schematic diagrams of switching mechanism for closing resistor showing the duration of insertion alongwith calculation for thermal rating of closing resistors ....

xi. Whether drawings/data data furnished as per cl.12 of chapter switchgear (CB) ....

xii. Method of checking of voltage distribution devices at site enclosed ....

xiii. Details alongwith a complete catalogue of operation analyzer enclosed ....

xiv. Data on capabilities of circuit breaker in terms of time and number of operations at duties ranging from 100% fault currents to load currents of the lowest possible value without requiring any maintenance or checks ....

xv. Effect of non simultaneity between contact within a pole or between poles and also show how it is covered in the guaranteed rated break time. ....

xvi. Details and type of filters used in interrupter assembly and also the operating experience with such filters ....

xvii. Curves supported by test data indicating the opening time under close open operation with combined variation of trip coil voltage & pneumatic/ hydraulic ....

pressure		
xviii. All duty requirements specified alongwith adequate test reports	.....	.....

CONTROL CABINETS

1. Manufacturer's Name	.....	.....
2. Indoor/ Outdoor application	.....	.....
3. Design ambient air temperature (deg. C)	.....	.....
4. Standards applicable	.....	.....
5. Thickness of sheet steel (mm) and whether cold rolled or hot rolled	.....	.....
6. Degree of protection provided	.....	.....
7. Bill of material for all the equipment mounted on control cabinet giving the following details	.....	.....
a) Make and type	.....	.....
b) Applicable Standard	.....	.....
c) Voltage rating	.....	.....
d) Current rating	.....	.....
e) Duty class, if applicable	.....	.....
f) Manufacturers catalogue No.	.....	.....
g) Total heat load of cabinet (for purpose of ventilation requirement)	.....	.....
8. Colour of finish paint IS:5	.....	.....
a) Outside	.....	.....
b) Inside	.....	.....
9. Control Wiring	.....	.....
(a) Size of conductor	.....	.....
i. For CT circuits	.....	.....
ii. For other circuits	.....	.....
b) Conductor Solid/ Standard	.....	.....
c) Number of Strands/ conductor	.....	.....
10. Terminal Blocks	.....	.....
(a) Make & type	.....	.....
b) Current rating	.....	.....
i) Power terminals (A)	.....	.....
ii) Other terminals (A)		
11. Space Heater Rating at 240 V AC	.....	.....

12. Control cabinet drawing showing the following

a) Outline dimensions, floor openings, floor/wall/ pedestal fixing arrangements, weights etc.	.....	.....
b) Front view, inside view showing the mounting arrangement of various equipment	.....	.....
13. Schematic/ Wiring diagram of control cabinet enclosed	.....	.....
14. Interconnection drawing showing cable, connections to the control cabinet enclosed	.....	.....
15. Type test report to verify design of protection enclosed	.....	.....
16. Details of terminal rows:		
i) Whether aranged vertical or horizontal	.....	.....
ii) Clearance from adjacent components	.....	.....
iii) Distance between rows	.....	.....
iv) Whether transparent protection cover provided	.....	.....

BUSHING/SUPPORT INSULATOR

1.Manufacturer's Name	.....	.....
2.Type	.....	.....
3.Applicable Standards		
i) Height	.....	.....
ii. Diameter (Top)	.....	.....
iii. Diameter (Bottom)	.....	.....
4.Total Creepage distance (mm)	.....	.....
5.Rated voltage (kV)	.....	.....
6.Power frequency withstand voltage for 1 Min. (kVrms) dry and wet	.....	.....
7. 1.2/50 micro sec. Impulse withstand voltage (kVp)	.....	.....
8. 250/2500 micro sec. Switching impulse withstand voltage (kVp) dry and wet	.....	.....
9.Corona Extinction voltage (kV)	.....	.....
10.Weight (kg)	.....	.....
11. Max. Allowable span (mm)	.....	.....
12. Cantilever Strength (kg)	.....	.....
13. OGA drawing enclosed	.....	.....

ANNEXURE – A

SCHEDULE OF TECHNICAL DEVIATIONS

Bidder shall list below all technical deviation clause wise w.r.t. tender specifications:

S.No.	Section / Page No.	Clause No.	Deviation	Reason / Justification

Any deviation not specifically brought out in this section shall not be admissible for any commercial implication at later stage. Except to the technical deviations listed in this schedule, bidder's offer shall be considered in full compliance to the tender specifications irrespective of any such deviation indicated / taken elsewhere in the submitted offer.

Date: Tenderer's Stapmp & Signature

SECTION-5

Checklist

1	**Technical Qualifying Requirement**		
1.1	The bidder to furnish relevant documents for meeting the qualifying requirement. Performance certificates shall be submitted in English. Translated pages should be attested by the ultimate customer, if attested only by the bidder it shall be notarized.	Confirmed	Yes/No
1.2	The bidder's scope includes supply and services such as Supervision of installation, Testing and commissioning.	Confirmed	Yes/No
2	**Un-priced BOQ**		
2.1	Confirm that all items have been quoted separately. (If any item has not been quoted, the same shall be specifically brought out with technical reasons thereof) Record the same in schedule of technical deviations.	Confirmed	Yes/No
3	**Technical**		
3.1	Minimum Number of auxiliary contacts on each Circuit Breaker - Besides requirement of technical specification, the manufacturer shall wire up 10 NO + 10 NC contacts of each phase/ pole exclusively for purchaser's use and shall be wired up to common marshalling box of 765kV CB.	Confirmed	Yes/No
4	**Technical Deviations**		
4.1	Confirm that the Complete systems have been offered as per the requirements of Technical Specification and Nil Deviation sheet, Annex-A has been submitted. Deviations mentioned elsewhere in the bid will not be considered.	Confirmed	Yes/No
	General		
5	All equipment being supplied shall conform to Guaranteed Technical Particulars as per technical specification and applicable IS / IEC	Confirmed	Yes/No
6	Powergrid standard approval on Circuit Breaker (420kV,245kV,145kV,72.5kV as applicable) drawings.	Confirmed	Yes/No
7	Type test Reports (Already approved by Power grid and not older than 10 years from the date as mentioned in specification)	Confirmed	Yes/No
8	MQP (Approved with validity date)	Confirmed	Yes/No
9	Compliance to clause 1.3.3 (Type test) of section-1 of this specification.	Confirmed	Yes/No
10	Performance Certificate as per TQR	Enclosed	Yes/No

Date:

Bidder's Stamp & Signature

Contact Details: