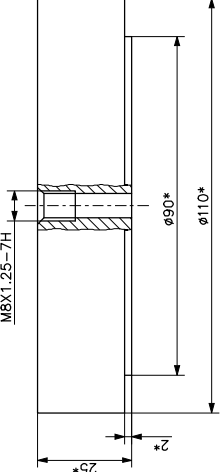
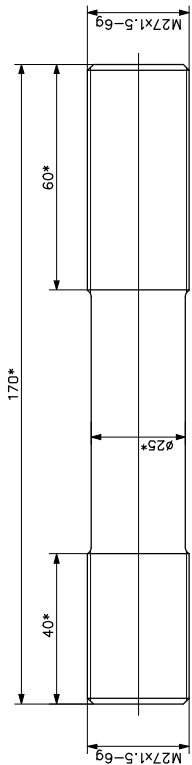


DRAWING NO:
2-PV-629-00545



ITEM-03

UNIT SURF. AREA	0.0284 SQ.M
-----------------	-------------



THIS DRG. IS MADE IN-LINE WITH PROCESS REQUIREMENTS

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C	UNIT	UNIT WEIGHT	QTY
					WAR NO	MATERIAL SPECN				QUANTITY
	05	STUD M27x1.5								0.700
						38XH3M6A				40
	04	FLANGE-3								8.800
						38XH3M6A				10
	03	BUSH-6								1.800
						SA105				30
	02	PLUG-7								0.025
						SA105				24
	01	ROD								1.156
						SA105				24

1. CARRY OUT Zn 9 Cr COATING AS PER LATEST APPROVED PROCEDURE.
2. THREADS SHALL SATISFY GO AND NO GO GAUGES AS PER ISO-1502 AFTER COATING.
3. THREADS SHALL BE SUITABLY PROTECTED FROM DAMAGE.
4. * DIMENSIONS ARE FOR REFERENCE ONLY.
5. No. OF QUANTITY INDICATED IN BOM IS FOR ACTUAL JOB REQUIREMENT. HOWEVER THE TOTAL No. OF QUANTITY FOR Zn 9 Cr COATING FOR EACH ITEM IS TO BE DONE AS PER INDENT/P.O.

OR NAME OF
CUSTOMER/PROJECT

W.O. D163-001-1-90-629

Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TRUCHIRAPALLI - 620014										DRN		VARS K.R.		REMARKS <i>2-250 P</i> <i>3-450 P</i> <i>4-450 P</i>		PART NO		REV	
CHD		REV/EARUN		A.S.		NO. OF ITEMS		PART NO		REV									
APPO		REF TO ASST / OLD DWG		WEIGHT (kg)		SCALE 		GRADE OF UNION ILM C/M/F		TITLE									
150		150		150		150		150		150									
COMPONENT DETAILS FOR Zn9Cr COATING																			
DRAWING NO : 2-PV-629-00545																			

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED :
01	210219	CHD&APPD : <u>Asaka</u>

N BOM TOTAL QTY CORRECTED.

COMPONENT DETAILS FOR Zn9Cr COATING

	CARD	DRAWING NO :
--	------	--------------

ALLS	CODES
U 01	2-PV-629-0054501

73