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BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED
DIRECTLY OR INDIRECTLY IN ANY WAY DETERIMENTAL TO THE
INTEREST OF THE COMPANY.

DIMENSIONS TO BE CONTROLLED WITHIN
LIMITS AS SHOWN
MACHINING TOLERANCE ± 0.25 mm UNLESS
OTHERWISE SHOWN
NON-MACHINING TOLERANCE ± 0.5 mm

संदर्भित अभिकल्प संख्या
REFERENCE DRG. NO.

हस्ताक्षर और दिनांक/SIGN & DATE

सामग्री सूची संख्या
INVENTORY NO.

प्रथम कोण प्रक्षेपण/FIRST ANG

संशोधन REV.	दिनांक DATE	संशोधनकर्ता ALTERED BY
03	4.10.18	A. SINGH UTKARSH

REF. NO. 2759

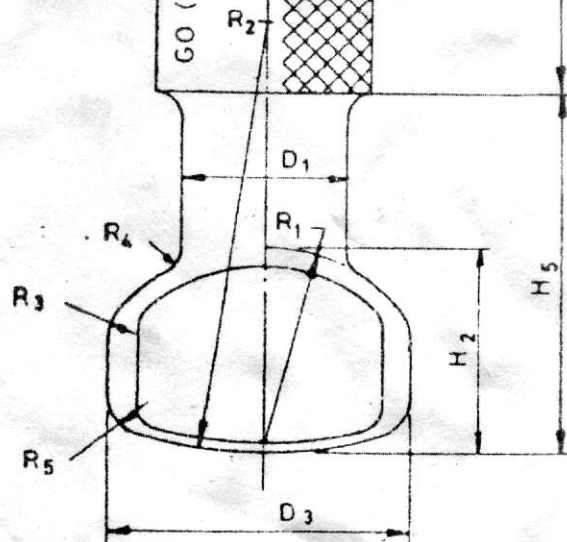
BG : BEFORE GALVANIZING

* DESIGNATION 16 mm B

R-TYPE OR 20mm

R-TYPE TO BE

STAMPED



DESIGNA- TION	GAUGE		D ₁	D ₃	H ₂ (R-CLIP)	H ₅	R ₁	R ₂	R ₃	R ₄	R ₅
16 mm B	NEW	MAX.	19.694	35.002	26.008	40.70	23.254	50.254	3.251	2.753	3.251
		NOM.	19.680	34.988	25.988	40.20	23.244	50.244	3.244	2.760	3.244
		MIN.	19.666	34.974	25.968	39.70	23.234	50.234	3.237	2.767	3.237
	WORN	19.600	34.900	25.900	39.20	23.200	50.200	3.200	2.800	3.200	
20 mm	NEW	MAX.	23.516	43.030	29.832	50.70	27.266	60.266	6.265	3.242	6.265
		NOM.	23.498	43.010	29.806	50.20	27.253	60.253	6.255	3.251	6.255
		MIN.	23.480	42.990	29.780	49.70	27.240	60.240	6.245	3.260	6.245
	WORN	23.400	42.900	29.700	49.20	27.200	60.200	6.200	3.300	6.200	

- NOTES :
1. ALL DIMENSIONS ARE AFTER HARDCHROME PLATING
 2. MATERIAL : OIL HARDENING NON SHRINKING STEEL (OHNS)
 3. HARDNESS : HRC 60 TO 64 (BEFORE HARDCHROME PLATING)
 4. SURFACE TREATMENT : HARCHROME PLATING
 5. SURFACE ROUGHNESS : LESS THAN 4 MICRONS

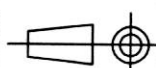


भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, अमेठी
BHARAT HEAVY ELECTRICALS LIMITED,
JAGDISHPUR, AMETHI

नाम/NAME	हस्ताक्षर/SIGN	दिनांक/DATE	वेरिएंट संख्या No. of Var.
निर्माणकर्ता DRN.	M.K.Sarkar	sd	01.07.87
जांचकर्ता CHD	G.Singh	sd	01.07.87
स्वीकृतकर्ता APPD	R.R.Gond	sd	01.07.87

विभाग अभियंत्रिकी
DEPTT. ENGG.

कोड/CODE 400



पैमाना /SCALE
N.T.S.

भार कि.गा.
WEIGHT (KG)

असेम्बली अभिकल्प का संदर्भ
REFER TO ASSLY. DRG.

नग क्रमांक
ITEM NO.

नों की संख्या
NO. OF
ITEMS

शीर्षक/TITLE **GO GAUGE (R - CLIP CAP)**
FOR SOCKET INTERNAL HEIGHT AND
INTERNAL DIAMETER(BEFORE GALVANIZING)

कार्ड कोड
CARD
CODE

अभिकल्प संख्या/DRAWING NO.
4SK 139

REV.
03

पृष्ठ संख्या/Sheets No.

पृष्ठों की संख्या/No. of Sheets