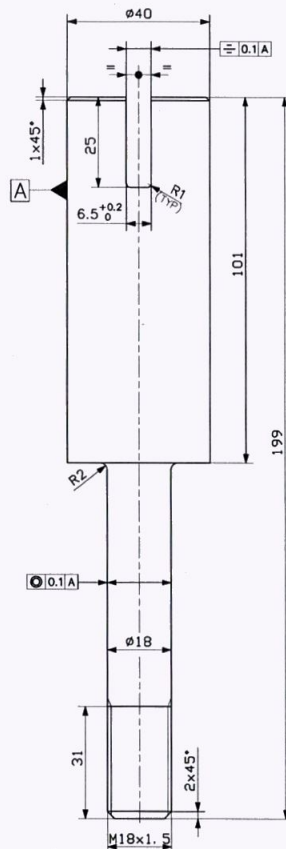
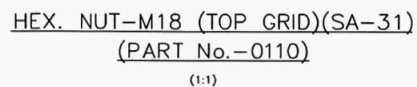
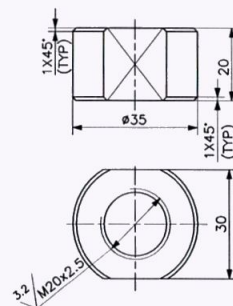
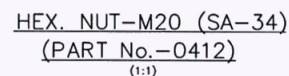


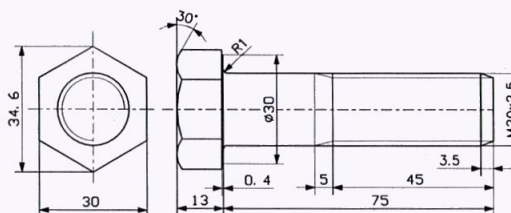
HEX. HEAD SCREW (M16x2) (SA-26)
(PART No.-0111)



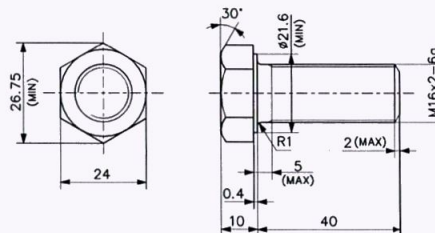
SPECIAL BOLT (TOP GRID) (SA-31)
(PART No.-0109)
(1:1)



NUT M20 (SA-34)
(PART No.-0225)
(1:1)



HEXAGON SCREW (M20x2.5) (SA-34)
(PART No.-0414)
(1:1)



HEXAGON BOLT (M16x2) (SA-36)
(PART No.-0108)
(1:1)

TOLERANCE IF NOT SPECIFIED SHALL BE AS BELOW (REFER IS:2102-m (FOR MACHINING))					
LINEAR				ANGULAR	
0.5 TO 3	±0.1	400 TO 1000	±0.8	0 TO 10	± 1°
3 TO 6	±0.1	1000 TO 2000	±1.2	10 TO 50	±30'
6 TO 30	±0.2	2000 TO 4000	±2.0	50 TO 120	±20'
30 TO 120	±0.3	—	—	120 TO 400	±15'
120 TO 400	±0.5	—	—	OVER 400	± 5°

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

700MWe—Steam Generator
GHAVP & FLEET SG PROJECTS

		Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014		DRN	NAME	SIGNATURE	DATE	NO. OF
				CHD	NKK	<i>[Signature]</i>	07.12.22	PAGES
				APPD	K.SRIDHARAN	-sd-	07.12.22	
05-228/D								
DEPT	NC	GRADE OF UNTOL DIM	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG		ITEM NO	NO OF ITEMS
CODE	150	C/M/P	 (1:1)	— —				
TITLE				CARD CODE	DRAWING NO :			REV
SG FASTENERS DETAILS				U 01	2-HE-172-01120			00