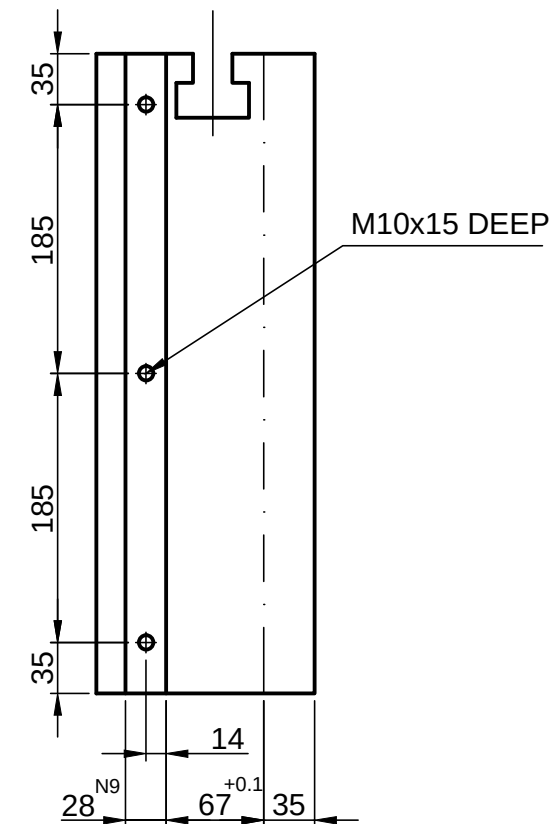
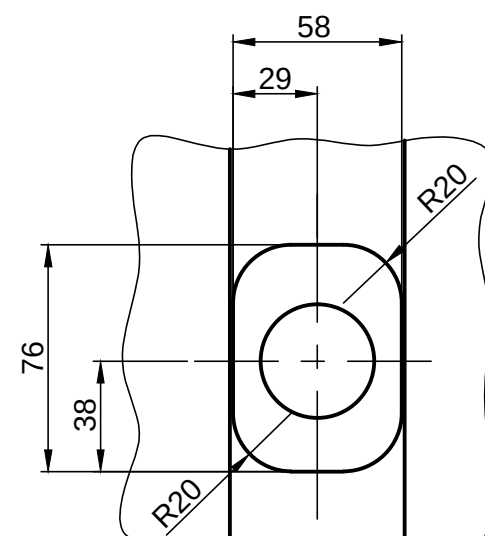
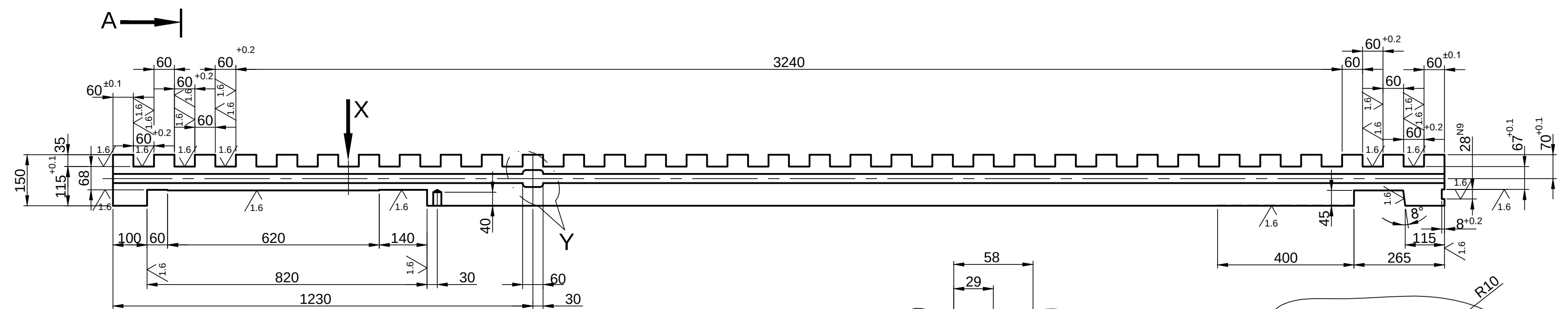
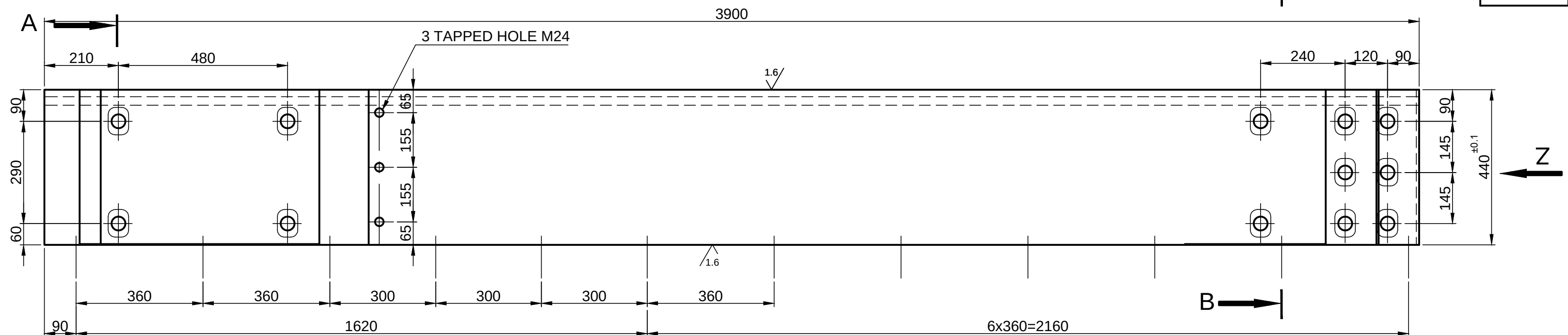


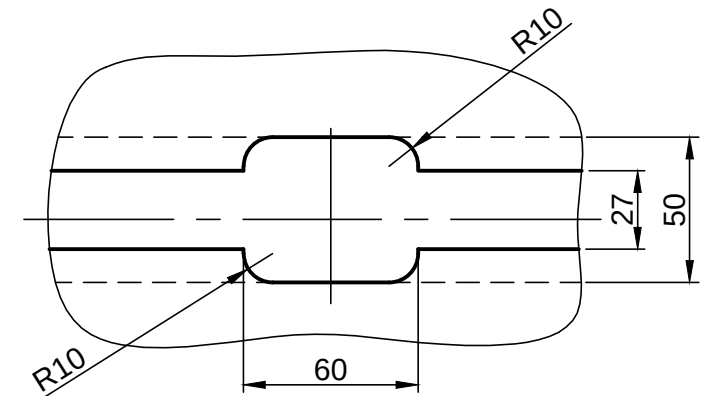
28	N9	0
		-0.052



VIEW-Z
(SCALE 1:5)



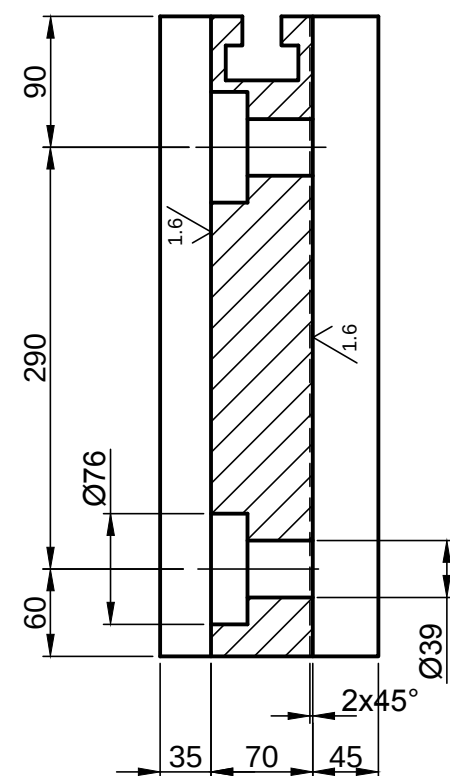
VIEW-X
(SCALE 1:2.5)



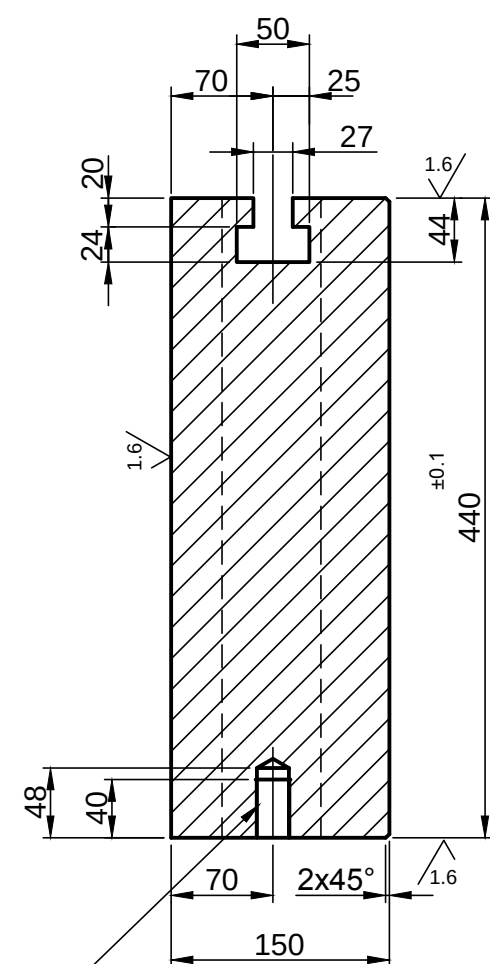
DETAIL-Y
(SCALE 1:2.5)

NOTE

MATERIAL SHOULD BE USED IN A NORMALISED CONDITION



SECTION-AA
(SCALE 1:5)



SECTION-BB
(SCALE 1:5)

TAPPED TO SUIT.
HELICOIL FOR
M24 SCREW.

REV 04	DATE 10.05.13	ALTERED CHECKED APPROVED	<i>S.H. Kumar</i> <i>R. Raghavver</i> <i>S. Mohan</i>	REV 03	DATE 10.05.97	ALTERED CHECKED APPROVED	<i>S.H. Kumar</i>
ZONE	NEW BORDER INSERTED.			ZONE	DRAWING MODIFIED		
REV 02	DATE 15.06.96	ALTERED CHECKED APPROVED	<i>S.H. Kumar</i>	REV 01	DATE 16.11.94	ALTERED CHECKED APPROVED	
ZONE	MATL. SPEC. Fe570 IS:8500 WAS Fe 570 IS:961			M24 THREAD CHANGED TO SUIT HELICOIL FOR M24 SCREW.			

CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

					Fe570 IS:8500		
ITEM NO	DESCRIPTION		DRAWING NO	MATL CODE	UNIT WT		
				MATL SPEC	QTY		
EQPT: PUSH BENCH							
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI – 620014			DRN	NAME S.PALANISAMY	SIGNATURE <i>S.Palanisamy</i>	DATE 16.05.02	
			CHD	SSN.KUMAR	<i>SSN.Kumar</i>	16.05.02	
			APPD	SS.SUNDARAM	<i>SS.Sundaram</i>	16.05.02	
DEPT SSTP	GRADE OF UNTOL. DIM		SCALE 1:10;1:5;1:2.5	WEIGHT (Kg) 1625	REF TO ASSY DWG NO		ITEM
CODE 456	$\varnothing \checkmark M/F$ IS: 2102		REF TO OLD DWG NO RW37509/2				
TITLE	PHB - ROLL CAGE BED WEST I ROLL CAGE BED ASSY			CARD CODE U 01	DRAWING NO : 6-7-1127-05-00959		REV 04