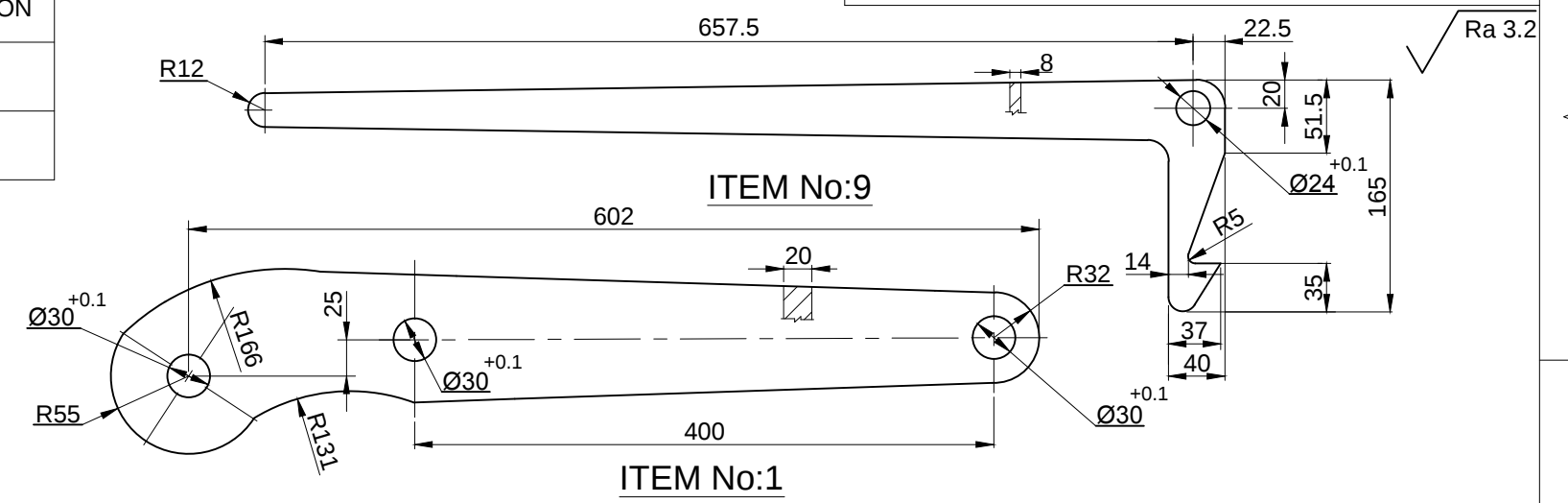


DRAWING NO: 2-7-1100-00-01343

ALL DIMENSIONS ARE IN MILLIMETERS

SIZE	DEVIATION
Ø28.6 h12	0.00 -0.21
1.6 H13	+0.14 0.00



24	PL.10 48x37 IS:1730	SA 387 Gr22	0.14
23	CIRCLIP 30 x 1.5 N IS:3075-1	6	0.005
22	SPACER OD40xID30 ^{+0.2} x8t	SPRING STEEL, IS:2507	1
21	SPACER OD40xID30 ^{+0.2} x10t	30C8 IS:1875	4
20	SPACER OD40xID30 ^{+0.2} x14t	30C8 IS:1875	4
19	SPACER OD40xID30 ^{+0.2} x40t	30C8 IS:1875	2
18	PL.40 20x50L IS:1730	30C8 IS:1875	1
17	HEX.SKT CSK HD.CAP SCREW M10x20L IS:6761	E250A IS:2062	1
16	RO Ø35x30L IS:1732	Gr12.9 ISO:898-1	12
15	RO Ø40x60L IS:1732	30C8 IS:1875	1
14	RO Ø30x100L IS:1732	30C8 IS:1875	1
13	RO Ø30x160L IS:1732	30C8 IS:1875	2
12	RO Ø45x195L IS:1732	30C8 IS:1875	2
11	PL.8 460x50 IS:1730	30C8 IS:1875	1
10	PL.10 37x37 IS:1730	SA 387 Gr22	4
09	PL.8 692x165 IS:1730	SA 387 Gr22	12
08	PL.8 221x165 IS:1730	SA 387 Gr22	1
07	PL.10 233x80 IS:1730	SA 387 Gr22	1
06	PL.10 233x80	SA 387 Gr22	1
05	PL.10 233x60	SA 387 Gr22	1
04	PL.10 233x60 IS:1730	SA 387 Gr22	2
03	PL.16 272x171 IS:1730	SA 387 Gr22	2
02	PL.12 700x315 IS:1730	SA 387 Gr22	2
01	PL.20 658x128 IS:1730	SA 387 Gr22	2
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE
			UNIT WT
			QTY

EQPT: HOT MILL

DEPT	SSPT	GRADE OF UNTOL. DIM	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
456	Ø 3/8" / F IS: 2102	1:2.5:1.5	85.234	REF TO OLD DWG NO		
TITLE					CARD CODE	REV
HM2 - BOTTLE CLAMP					U 01	01

NAME	R.VIGNESHWARAN	SIGNATURE	R. Vigneshwaran	DATE	15.04.09
CHD	S.S.N.KUMAR	SIGNATURE	S. S. N. Kumar	DATE	15.04.09
APPD	A.SAHULHAMEED	SIGNATURE	A. Sahulhameed	DATE	15.04.09

DEPT	SSPT	GRADE OF UNTOL. DIM	SCALE	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
456	Ø 3/8" / F IS: 2102	1:2.5:1.5	85.234	REF TO OLD DWG NO		

CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

- NOTES:
- ALL WELDED CONSTRUCTIONS.
 - FILLET SIZE 3mm.
 - ITEM No18 WELD AS PER ASSY AFTER BY LIFTING Ø200mm BILLET FOR LOCKING.
 - AT ASSY ITEM NOS 13&14 THE OTHER END TO BE FORMED TO SNAP HEAD AS SHOWN IN DRG.

REV	DATE	ALTERED	CHECKED	APPROVED
01	03.06.14			

Material specification changed

5. E- 9018-B3 electrode to be used with preheat of 200 deg to be maintained.

