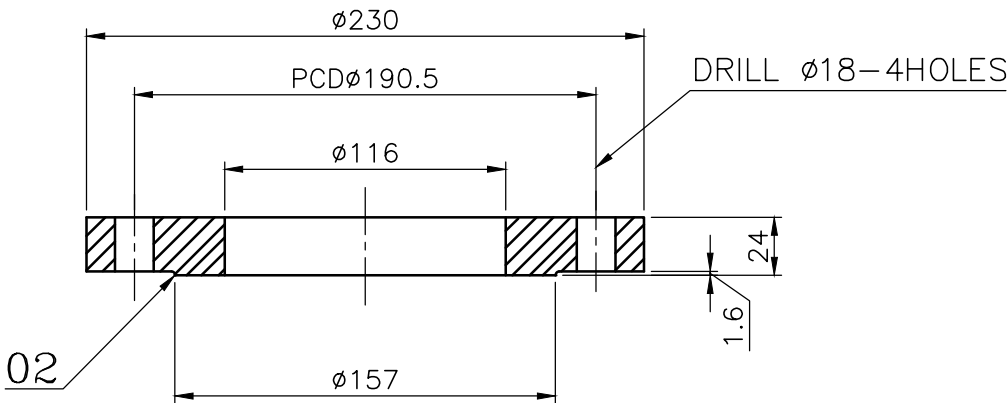
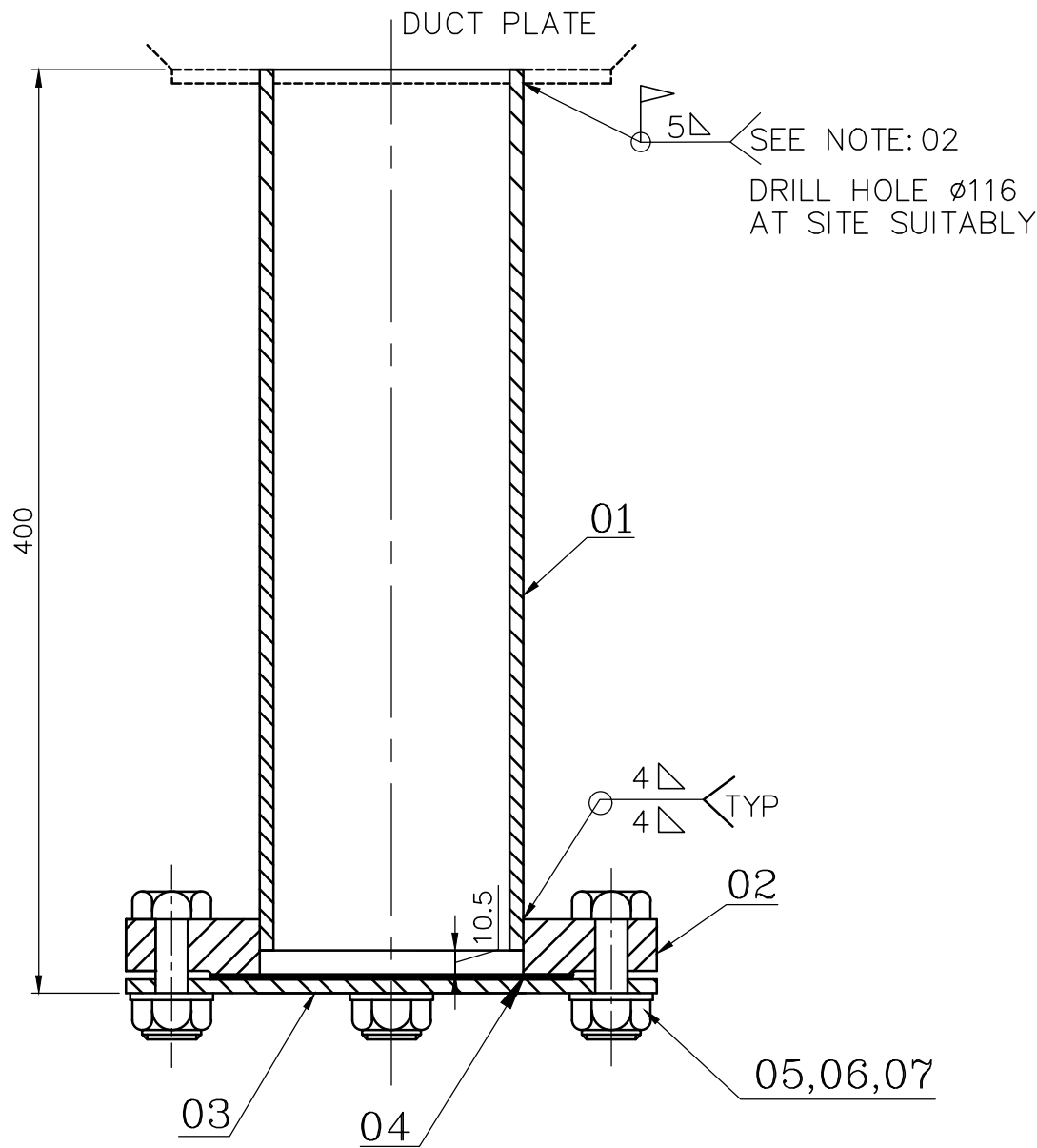


2-48-012-85075
DRAWING NO:

FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD. NO TP 023 0299

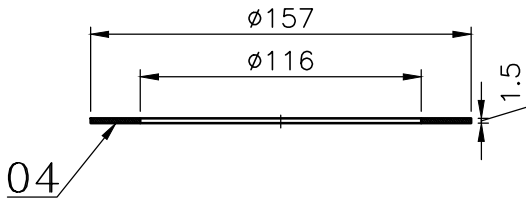
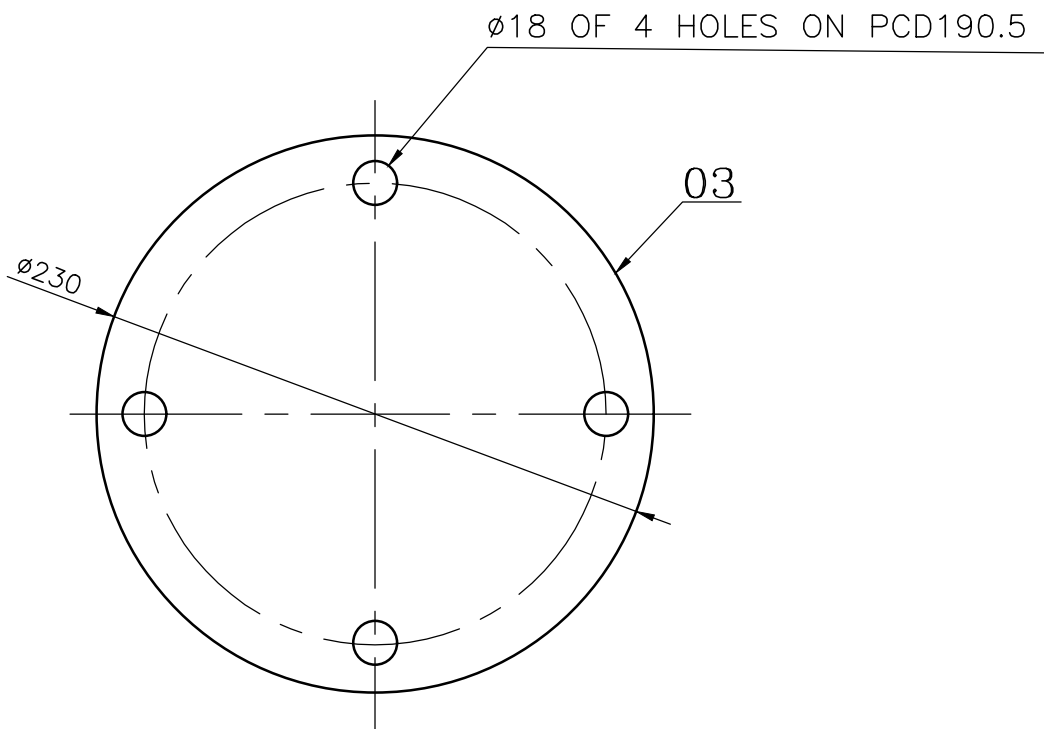
ALL DIMENSIONS ARE IN MILLIMETERS

12.5
/ ∇ /



NOTE

1. ITEM NO 02 & 03 ARE TO BE MATCH DRILLED.
2. THIS WELD MAY BE EITHER AT SHOP OR SITE AS PER ASSY REQUIREMENT.



07	WASHER A16			414080001600			0.010	4	
06	NUT M16			413040001600			0.030	4	
05	SCREW M16X55			412221605500			0.115	4	
04	GASKET FIBER GLASS 6X55X5000			961450890000			0.280	1	
03	PL6X0D230			15-011-092			1.950	1	
02	PL25X0D230			15-011-081			9.6	1	
01	TUBE DIA 114.3X6.02:382			151820900001			6.139	1	
				SA 106 GR.B					
VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT
					VAR NO	MATERIAL SPECN		DI	QUANTITY
									GS
									ZONE

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.			Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014		DRN	NAME	SIGNATURE	DATE	
					CHD	RAKESH		19.09.16	
					APPD	F.J.T		19.09.16	
DEPT	PCPS	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG			
CODE	1322			NTS	18.589				
TITLE						DRAWING NO :			REV
DRAIN PLUG						2-48-012-85075			00