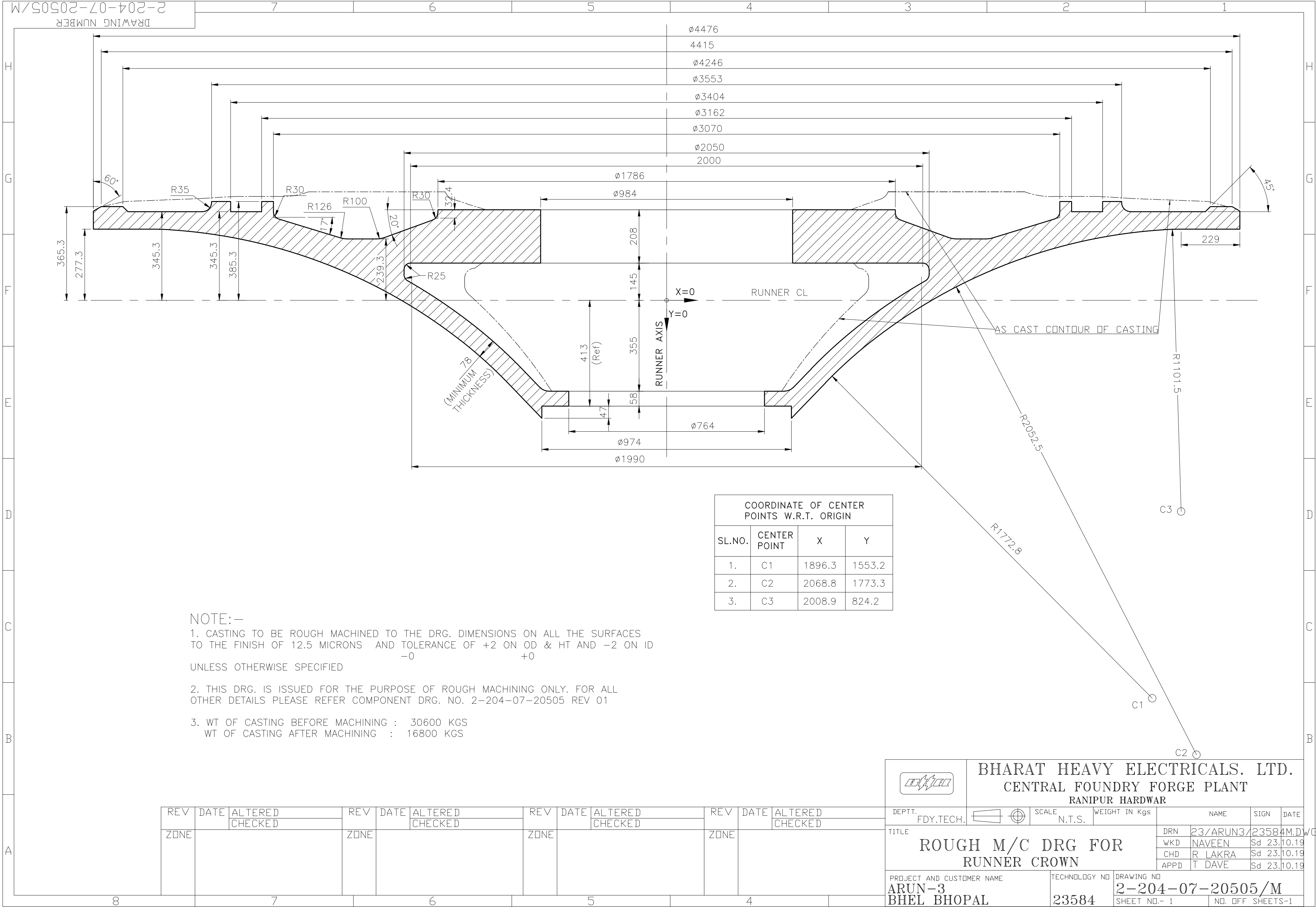


FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN M.M.)



NOTE:—

1. CASTING TO BE ROUGH MACHINED TO THE DRG. DIMENSIONS ON ALL THE SURFACES TO THE FINISH OF 12.5 MICRONS AND TOLERANCE OF +2 ON OD & HT AND -2 ON ID
-0 +0

UNLESS OTHERWISE SPECIFIED

2. THIS DRG. IS ISSUED FOR THE PURPOSE OF ROUGH MACHINING ONLY. FOR ALL OTHER DETAILS PLEASE REFER COMPONENT DRG. NO. 2-204-07-20505 REV 01

3. WT OF CASTING BEFORE MACHINING : 30600 KGS
WT OF CASTING AFTER MACHINING : 16800 KGS

COORDINATE OF CENTER POINTS W.R.T. ORIGIN			
SL.NO.	CENTER POINT	X	Y
1.	C1	1896.3	1553.2
2.	C2	2068.8	1773.3
3.	C3	2008.9	824.2

REV	DATE	ALTERED	REV	DATE	ALTERED	REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED			CHECKED			CHECKED
ZONE			ZONE			ZONE			ZONE		

BHARAT HEAVY ELECTRICALS. LTD.
CENTRAL FOUNDRY FORGE PLANT
RANIPUR HARDWAR

DEPTT. FDY.TECH.	SCALE N.T.S.	WEIGHT IN Kgs	NAME	SIGN	DATE
TITLE			DRN	23/ARUN3/23584M.DWG	
ROUGH M/C DRG FOR RUNNER CROWN			Wkd	NAVEEN	Sd 23.10.19
			CHD	R LAKRA	Sd 23.10.19
			APPD	T DAVE	Sd 23.10.19
PROJECT AND CUSTOMER NAME ARUN-3 BHEL BHOPAL		TECHNOLOGY NO 23584	DRAWING NO 2-204-07-20505/M SHEET NO.- 1		

NO. OFF SHEETS-1