



NOTE:

1. ALL WELD JOINTS ARE TO BE HYDRO TESTED TO
WITH STAND 6KG/cm² PRESSURE

ITEM NO.	DESCRIPTION	MATERIAL	QTY	UNIT	WT
1	TUBE Ø48.3x4.05T1x13830L	AISI310	1	61.3	
2	PL.16 Ø128	AISI310	2	1.4	
3	FL.10 80x1350	AISI310	3	8.4	
4	BEND TUBE Ø48.3x4.05T1x180L	AISI310	11	0.8	
5	PL.10 1460x200	AISI310	1	23.2	
6	ROD Ø16x234L	AISI310	2	0.23	

EQUIPMENT: HEAT TREATMENT FURNACE ST		NAME: SSN KUMAR		DATE: 07.12.10	
Bharat Heavy Electricals Ltd		SSN KUMAR		07.12.10	
SEAMLESS STEEL TUBE PLANT		R RAGHUVIEER		08.12.10	
TRUCHIRAPALLI - 620014		S. MOHAN		08.12.10	

DEPT: PLANT DESIGNS	GRADE OF UNITS: DM	SCALE: 1:10	WEIGHT (Kg): 122	REF TO ASSY DWG NO:	REF TO OLD DWG NO:
IS:2102	IS:2102	1:10	122		

TITLE: WATER COOLING BUNDLE TUBE	DRAWING NO: 2-7-0129-00-10001	REV: 00
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ALL DIMENSIONS ARE IN MILLIMETRES