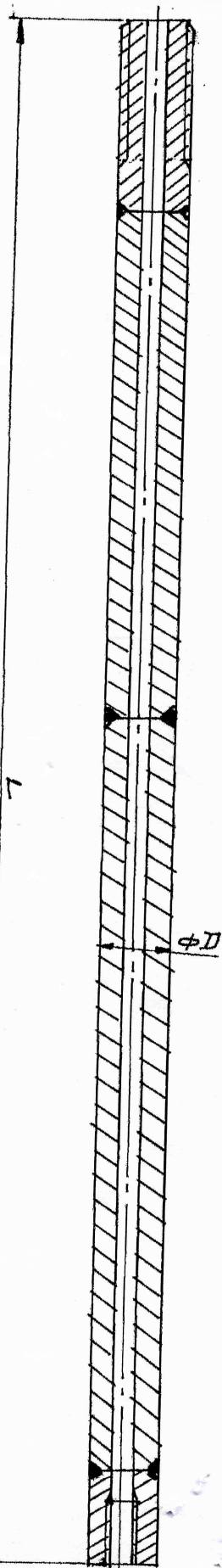


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FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)



DRAW BENCH	D	L (FOR PLAIN TUBE)	L (FOR RIFLE TUBE)
800 KN	25	14 705	
	32	15 620	150 70
315 KN	25	14 705	
	32	14 705	
50 T	25	10 900	
	32	10 900	104 70

NEW	DATE	ALTERED
01		CHECKED
REV		

ITEM NO.	DESCRIPTION	DRAWING NO.	MATL. CODE	UNIT WT.	NO. OF ITEMS

Bharat Heavy Electricals Ltd.
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI-620 014

DEPT. GRADE OF UNFOLDING C/M/S

SCALE N 7.5

WEIGHT (KG)

REF TO ASSY/OLD Dwg

APPD. *Ramesh* 29/12

CHKD. *R. Kumar* 27/12

DN. *R. Kumar*

NAME SIGN DATE

NO. OF ITEMS

VITL

PLUG ROD (FOR DRAW BENCH)

CARD CODE U 01

DRAWING NO. SSTP.TE.SHT.3.2300

REV. NO. 00