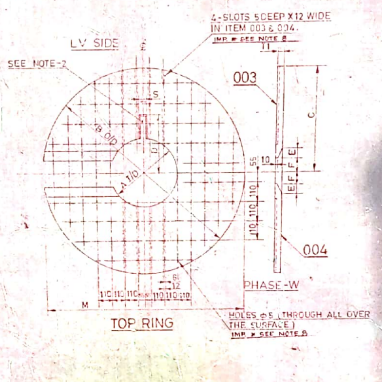
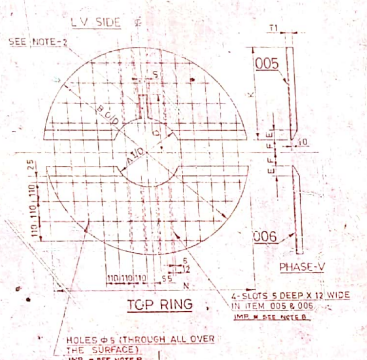
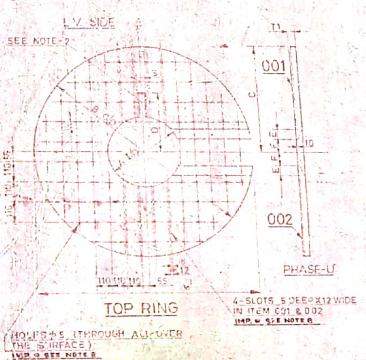


00 0018 007

ALL DIMENSIONS ARE IN MM

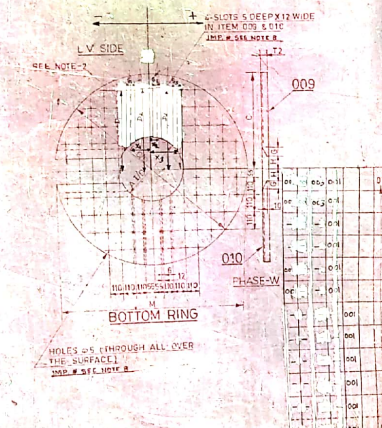
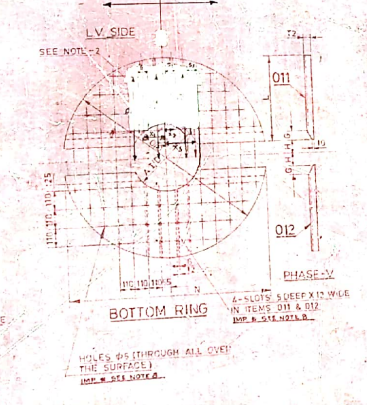
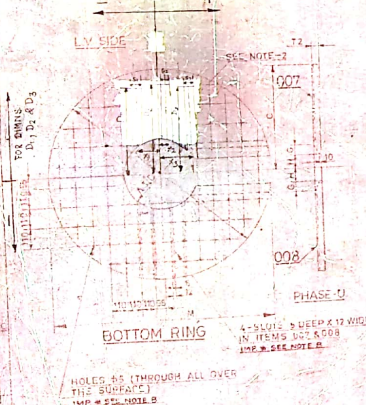


NOTES TO DIMAN

- 1 QTY CALLED IN B.O.M IS FOR ONE TRANSFORMER ONLY
- 2 VAR 00 IS FOR TOP RING & VAR 015 FOR BOTTOM RING
- 3 5# HOLES AND 5 DEEP X 12 WIDE SLOTS ARE REQUIRED ONLY FOR 22KV CLASS TRANSFORMERS WITH P.D. TEST & CALL THE SAME ON W.D

NOTES TO MANUFACTURER

- 1 JOINTS USED IF ANY SHOULD MEET THE RING STRENGTH NOT LESS THAN 80 TO 85 PERCENT THAT OF PARENT MATERIAL. THE SUPPLIER SHOULD SPECIFICALLY CONFIRM THIS ASPECT IN THE OFFER
- 2 JOINTS IN THICKNESS ARE NOT PERMITTED
- 3 THE MATERIAL AT JOINT OR ELSEWHERE SHALL NOT DELAMINATE IN HOT OIL UP TO 105°C CONFORMING TO IS 1315
- 4 THE SUPPLIER MUST CLARIFY WHETHER AT JOINTS ANY BOUNTING RESIN IS USED IF SO ITS NAME, MANUFACTURER, RECOMMENDATION TO US ALONG WITH THE ASSURANCE THAT THE RESIN USED IS SUITABLE TO ACTION WITH HOT TRANSFORMER OIL TO IS 1315 IS 1315
- 5 FULL DETAILS OF JOINTS AND ITS REINFORCEMENTS SHOULD BE FURNISHED ALONGWITH THE QUOTATION BY THE SUPPLIER IN THE FORM OF A SKETCH
- 6 ROUND OFF THE EDGES OF CUT CUTS SMOOTHLY ON BOTH SIDES
- 7 5 DIA. HOLES COMING WITHIN 10 mm FROM THE OUTER EDGES OF THE RINGS ARE NOT TO BE DRILLED
- 8 5# HOLES & 5 DEEP X 12 WIDE SLOTS ARE TO BE MADE ONLY IF CALLED IN W.D
- 9 FOR VAR 01, 02, 03, 04 GIVE DIM. $\phi_1, \phi_2, \phi_3, \phi_4, \phi_5, \phi_6, \phi_7, \phi_8, \phi_9, \phi_{10}$ & ϕ_{11} IN W.D.



ITEM NO.	DESCRIPTION	QTY	UNIT	REMARKS
001	BOTTOM RING PART 12X 12 X 12	1	PC	
002	BOTTOM RING PART 12X 12 X 12	1	PC	
003	BOTTOM RING PART 12X 12 X 12	1	PC	
004	BOTTOM RING PART 12X 12 X 12	1	PC	
005	BOTTOM RING PART 12X 12 X 12	1	PC	
006	BOTTOM RING PART 12X 12 X 12	1	PC	
007	BOTTOM RING PART 12X 12 X 12	1	PC	
008	BOTTOM RING PART 12X 12 X 12	1	PC	
009	BOTTOM RING PART 12X 12 X 12	1	PC	
010	BOTTOM RING PART 12X 12 X 12	1	PC	
011	BOTTOM RING PART 12X 12 X 12	1	PC	
012	BOTTOM RING PART 12X 12 X 12	1	PC	
013	BOTTOM RING PART 12X 12 X 12	1	PC	
014	BOTTOM RING PART 12X 12 X 12	1	PC	
015	BOTTOM RING PART 12X 12 X 12	1	PC	
016	BOTTOM RING PART 12X 12 X 12	1	PC	
017	BOTTOM RING PART 12X 12 X 12	1	PC	
018	BOTTOM RING PART 12X 12 X 12	1	PC	
019	BOTTOM RING PART 12X 12 X 12	1	PC	
020	BOTTOM RING PART 12X 12 X 12	1	PC	
021	BOTTOM RING PART 12X 12 X 12	1	PC	
022	BOTTOM RING PART 12X 12 X 12	1	PC	
023	BOTTOM RING PART 12X 12 X 12	1	PC	
024	BOTTOM RING PART 12X 12 X 12	1	PC	
025	BOTTOM RING PART 12X 12 X 12	1	PC	
026	BOTTOM RING PART 12X 12 X 12	1	PC	
027	BOTTOM RING PART 12X 12 X 12	1	PC	
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098	BOTTOM RING PART 12X 12 X 12	1	PC	
099	BOTTOM RING PART 12X 12 X 12	1	PC	
100	BOTTOM RING PART 12X 12 X 12	1	PC	

VAR 01	BOTTOM RING OF TCO CORE
VAR 02	BOTTOM RING OF TCFF/TCEFF CORE
VAR 03	BOTTOM RING OF SH CORE
VAR 04	BOTTOM RING OF SC CORE

REVISIONS

NO.	DESCRIPTION	DATE
01	ISSUED FOR MANUFACTURE	10/05/2014
02	REVISION	10/05/2014

ADDITIONAL INFORMATION

STATUS OF DRAWING: ☒ ISSUED FOR MANUFACTURE

DATE OF DRAWING: 10/05/2014

SCALE: 1:1

PROJECT: 1459 9100

AVAILABLE IN EDMS