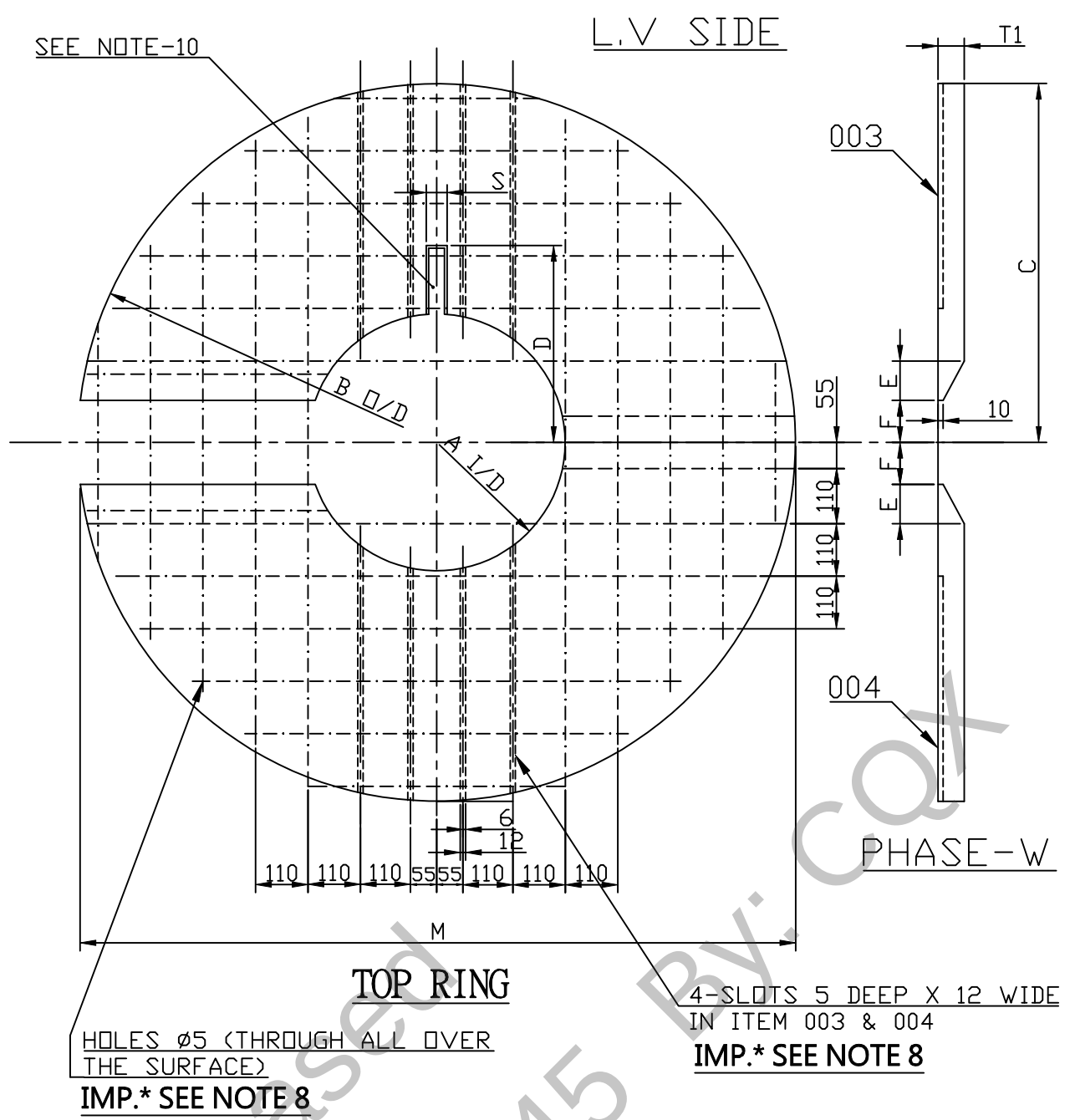
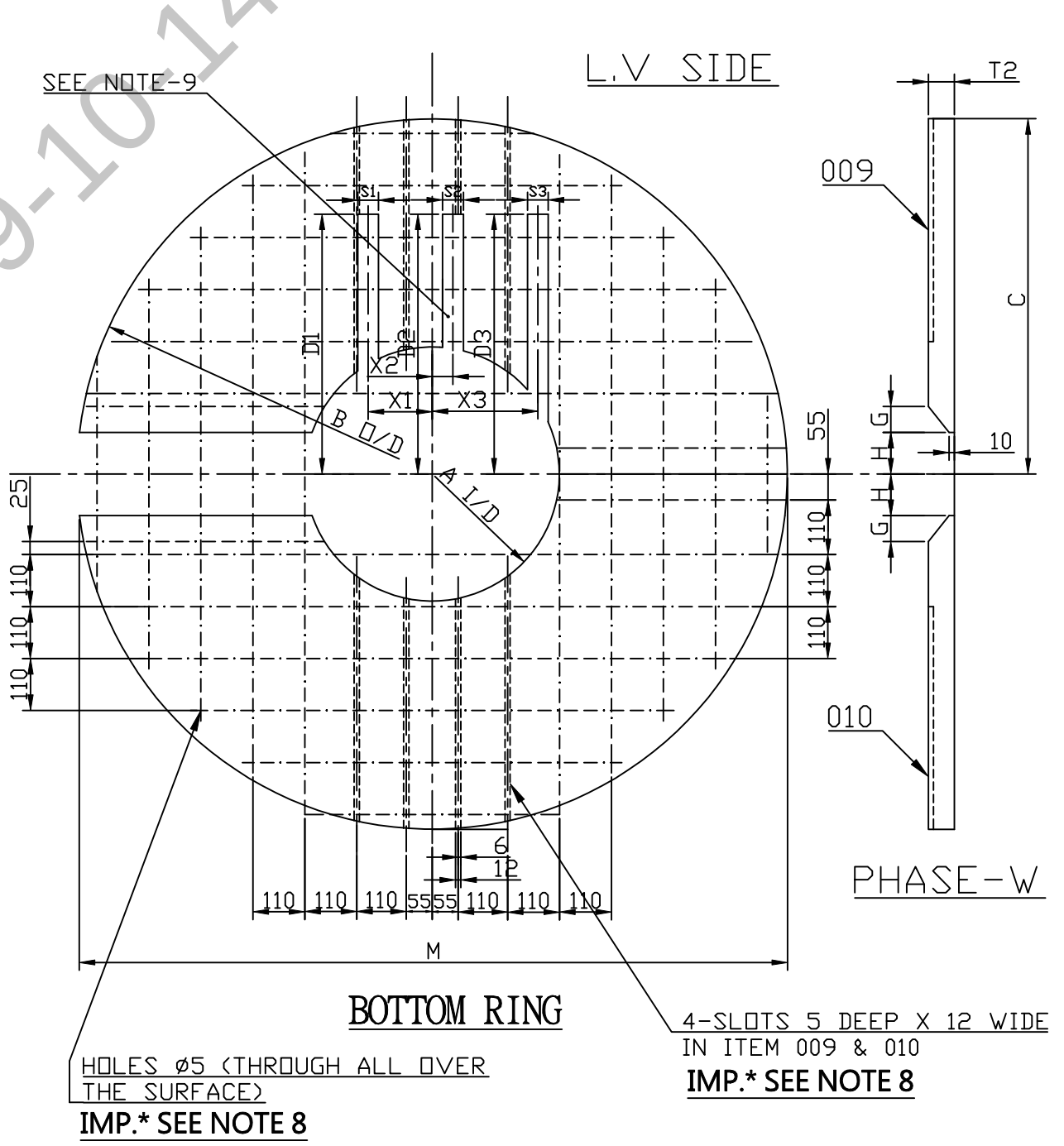


DRG.No.14998100001



VAR.01	BOTTOM RING OF TCO CORE
VAR.02	BOTTOM RING OF TCFC/TCFF CORE
VAR.03	BOTTOM RING OF SM CORE
VAR.04	BOTTOM RING OF SC CORE

FOR BOM REFER E - BOM OF DRG. 14998100001.

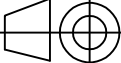


1. QTY. CALLED IN B.O.M IS FOR ONE TRANSFORMER ONLY.
2. VAR.00 IS FOR TOP RING & VAR.01 TO VAR. 04 ARE FOR BOTTOM RING.
3. 5 Ø HOLE AND 5 DEEPX12 WIDE SLOTS ARE REQUIRED ONLY FOR 220 K.V. CLASS TRANSFORMERS WITH P. D TEST & CALL THE SAME. ON W.O.

1. JOINTS USED IF ANY SHOULD IMPART THE RING STRENGTH NOT LESS THAN 90 TO 95 % THAT OF PARENT MATERIAL THE SUPPLIER SHOULD SPECIFICALLY CONFIRM THIS ASPECT IN THEIR OFFER.
2. JOINTS IN THICKNESS ARE NOT PERMITTED.
3. THE MATERIAL AT JOINT OR ELSEWHERE SHALL NOT DELAMINATE IN HOT OIL UP TO 105°C CONFORMING TO IS.335
4. THE SUPPLIER MUST CLARIFY WHETHER AT JOINT ANY BONDING RESIN IS USED IF SO ITS IS NAME MAY PLEASE BE INTIMATED TO US ALONG WITH THE ASSURANCE THAT THE RESIN USED IS INERT TO ACTION WITH HOT TRANSFORMER OIL TO IS 335/BS 148
5. FULL DETAILS OF JOINTS AND ITS IS REINFORCEMENTS SHOULD BE FURNISHED ALONG WITH THE QUOTATION BY THE SUPPLIER IN THE FORM OF A SKETCH.
6. ROUND OFF THE EDGES OF CUTS OUT SMOOTHLY ON BOTH SIDES.
7. 5 DIA. HOLES COMING WITHIN 10mm FROM THE OUTER EDGES OF THE RINGS ARE NOT BE DRILLED.

IMP- 8. REFER W. D. FOR REQUIREMENT OF HOLES AND SLOTS
5Ø HOLES & 5 DEEPX12 WIDE SLOTS ARE TO BE MADE ONLY IF CALLED IN
W.D.

9. FOR VAR.01 , 02, 03 , 04 GIVE DIMS. A,B,C,T2,G,H,L,M,N,S1,S2,S3,D1,D2,
D3, X1, X2, AND X3. IN W.D.
10. FOR VAR.00 GIVE DIMS. A,B,C,T1, E,F,K,M,N,S,&D, IN W.D.

ADDITIONAL INFORMATION										TYPE OF PRODUCT OR PRODUCT STANDARD DRAWINGS																																					
STATUS OF DRAWING										NAME OF CUSTOMER/PROJECT																																					
DISTRIBUTION OF PRINTS										BHARAT HEAVY ELECTRICALS LTD. JHANSI																																					
TRC		PPC		BAY 12		BAY 2,4,5		BAY 6		BAY 8		BAY 9		LHM		Other		DRN		SIGN		DATE		NO. OF VAR																							
																0																															
REV		DATE		ALTERED AKG2		CHECKED AKG2		APPROVED SSSY1		DEPT-TRE		UN. TOL. DIM. C/M/F				SCALE		WEIGHT (KGS)		REF. TO ASSY. NO.		ITEM NO		NO. OF ITEM																							
02		12/03/2016								CODE-406						1:15																															
ZONE		DRG. IS CONVERTED TO JHS. ORIGINAL.										TITLE TOP BOTTOM VDEL WOOD RING										DRAWING NO. 14998100001										REV. 02															
																						SHT NO 1										NO OF SHT 1															
9												10												11												12											