

DRG. NO. 1 477 22 50036

SKIM-UP 0.5 mm TO 1 mm DEEP BETWEEN
478 I/D X 545 O/D AFTER WELDING & ASSY.

007

013

003

001

005

006

002

SKIM-UP 0.5 mm TO 1 mm DEEP
BETWEEN 216 I/D X 335 O/D
AFTER WELDING & ASSY.
(LOWER SIDE)

SEE NOTE NO. 14 OF DRG. NO. 44772050000.

DRILL Ø 67 AND
WELD ITEM 012DRILL Ø 63 AND
WELD ITEM 008

012

008

004

24-HOLES Ø 12 EQUI-
SPACED ON 520 P.C.D.

010

FOR VAR-00

011

SEE DETAIL 'X'

16-AUTO WELD STUD POSITION ON
420 PCD TO BE WELDED ON ASSY.

002

009
FOR VAR-01

010

4 BOSS IT.009 WELDED
EQUISPACED ON 280 P.C.D.

002

010

SURFACE FINISH
AFTER WELDING FILLING

DETAIL-A

002

011

DETAIL-X

NOTE :-

1. ALL MANUFACTURING & PAINTING ACTIVITIES AS PER
DRG. NO. 44772050000.

02	02	TO BE SUPPLIED LOOSE	016	SLING GUIDE	44762650003	002			0.433
							AA 10108		0.02
01	01	TO BE SUPPLIED LOOSE	015	PLATE (MS)	44772450001	002			0.31
							AA 10108		0.01
04	04	TO BE SUPPLIED LOOSE	014	ANGLE	44762650004	002			0.35
							AA 10108		0.04
02	02		013	BOSS	44762650003	003			0.249
							AA 10108		0.02
01	01	SHOULD BE ONE PIECE & WELD TO ITEM 006	012	PRD BOSS	44772450001	001			0.83
									0.01
16	16		011	SS HEX HD SCREW M12 X 40 LG.			JST121199910		0.05
									0.16
--	04		010	SS STUD M12 X 40 LG.			JST141199997		0.249
									0.04
04	--		009	BOSS	44762650002	001			0.407
							AA 10108		0.04
01	01		008	NITROGEN FILLING BOSS	44774150001	001			0.82
							AA 10108		0.01
01	01	SHOULD BE ONE PIECE	007	OIL GAUGE BOSS	44773750002	001			1.70
							AA 10108		0.01
01	01		006	TERMINAL BOSS (P2)	44762650007	004			0.43
							AA 10108		0.01
01	01		005	TERMINAL POCKET (P1)	44762650007	00			1.87
							AA 10108		0.01
01	01		004	COVER PLATE 5TX545 O/D			AA 10108		8.98
									0.01
01	01		003	FLANGE PLATE 5TX478 I/DX545 O/D			AA 10108		2.14
									0.01
01	01		002	BASE PLATE 5TX216 I/DX474 O/D			AA 10108		5.50
									0.01
01	01		001	BODY 3.15TX445X1505 LG			AA 10108		16.214
									0.01
VAR	VAR	REMARKS	ITEM	DESCRIPTION	DRAWING NO.	ITEM	MATL CODE	A	UNIT WT
01	00		VAR.			VAR.	MATL SPECN	C	QTY.

ADDITIONAL INFORMATION				उत्पाद का प्रकार या वाहक / परिवहन का वाहन			
STATUS OF DRAWING				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT			
DISTRIBUTION OF PRINTS				भारत हेवी इलेक्ट्रिकल्स लिमिटेड भारती			
TRF	TRP	OAX	BAF	DRG	NAME	DATE	NO. OF
1	1	1	2	DRG	R.K. RAHMAN	09-07-97	NO. OF
				DRG	R.R. J. / C.V.	09-07-97	VAR
				DRG	P.V. K. BABA	10-07-97	
REV. DATE				REV. DATE			
12	27.12.10	CHECKED	12	12.9.13	CHECKED	12	12.9.13
DRG. GENERALLY REVISED.				DRG. GENERALLY REVISED.			
TOP-CHMBER ASSY. AND DETAIL FOR 220 KV. C. T.				TOP-CHMBER ASSY. AND DETAIL FOR 220 KV. C. T.			
1 477 22 50036				1 477 22 50036			
14				14			

STYLE LIST

STYLE NO.	VAR.	DESCRIPTION	RECORDED	
			SING	DATE
ST627131	00	TOP CHAMBER ASSY. (EPOXY PAINT)	-sd-	09-10-97
ST627132	00	TOP CHAMBER ASSY. (FABRICATION)	-sd-	09-10-97
ST627133	00	TOP CHAMBER ASSY. (HDG)	-sd-	09-10-97

REV.	DATE	ALTERED	CHECKED	REV.	DATE	ALTERED	CHECKED	REV.	DATE	ALTERED	CHECKED
14	31.7.14	CHECKED	14	31.7.14	CHECKED	14	31.7.14	CHECKED	14	31.7.14	CHECKED
ITEM NO. 010 PROPER SHOWN & VAR.00 MARKED IN PLACE OF VAR.01 IN ZONE D-5-6 DCA T17408.				IT.005 & 011 MODIFIED							

TOP-CHMBER ASSY. AND
DETAIL FOR 220 KV. C. T.

1 477 22 50036

14

SIZE A1