

PAINT TO BE REMOVED ALL AROUND HOLES
INSIDE SURFACE UP TO $\phi 18$ FOR EARTHING

VIEW IN ARROW - D

HOLE $\phi 15$
IN TANK COVER

TANK COVER

$2\sqrt{\quad}$

LEAK PROOF

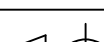
HOLE Ø15
IN TANK COVER

TANK COVER

5

2

LEAK PROOF

CARD TYPE - 3				CARD TYPE - 3				CARD TYPE - 2															
ADDITIONAL INFORMATION W.O. 7206718400				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				3 PHASE IGBT AC EMU TRANSFORMER RCF KAPURTHALA															
STATUS OF DRAWING U				BHARAT HEAVY ELECTRICALS LTD. JHANSI				DRN		NAME AJAY		SIGN - sd -		DATE		NO. OF VAR							
DISTRIBUTION OF PRINTS								CHD		AK SRIVASTAVA		- sd -						01					
TRE-1, TRP-1, BAYS-2, BAY6-2, BAY9-4, BAY1&2-3								APPD		N.VARSHNEY		- sd -											
REV		DATE		ALTERED		- sd -		DEPT		TRE		GRADE OF UN. TOL.		SCALE		WEIGHT (KG)		REF. TO ASSY. NO.		ITEM NO		NO. OF ITEM	
01		02.01.19		CHECKED		- sd -		CODE		406				1:5		89.248							
QTY. OF ITEM NO. 011 WAS 04 NOS.				TITLE				<u>MAIN TANK COVER ASSY.</u>				CARD CODE		DRAWING NO. 1 466 18 50 022				REV. 02					
														SHEET NO. 01				NO. OF SHEETS 01					
4																							

NOTES:-

1. ALL SHARP EDGES AND CORNERS TO ROUNDED OFF.
2. PAINTING— ALL OIL CONTACT AREAS TO BE PAINTED WITH WHITE ENAMEL PAINT AND OUTSIDE SURFACE TO BE PAINTED WITH BLACK EPOXY PAINT AS PER STD. SHT. TR15012P SL. NO. 2 AND SL. NO. 1 RESPECTIVELY.
3. HOLES TO BE MATCHED WITH TANK RIM HOLES.
4. FOR BOM REFER EBOM DRG. NO. 14661850022.

DETAIL - X

[illegible]

Technical drawing of a roof section (CC) showing dimensions and components. The drawing includes a cross-section of a roof structure with a total width of 1380. Key dimensions include 94,23, 268, 5, 278, 268, 5, 278, 5, 145, and 1152. Components are labeled with numbers 003, 004, 010, 013, 009, and 006. A section line 'X' is indicated on the right side.

DETAIL - A/

Technical drawing of a rectangular plate. The overall dimensions are 50 (width) and 15 (height). A hole is located on the left side, with a diameter of M6. The distance from the left edge to the center of the hole is 8. The drawing is labeled 008.

015

012

006, 014

HOLE $\varnothing 43$
IN TANK COVER

DETAIL-A

LEAK PROFF

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SIGN. & DATE	REF. DRG. NO. 14661850017REV01
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INVENTORY NO.
CROSS REF. 613

SIZE A1