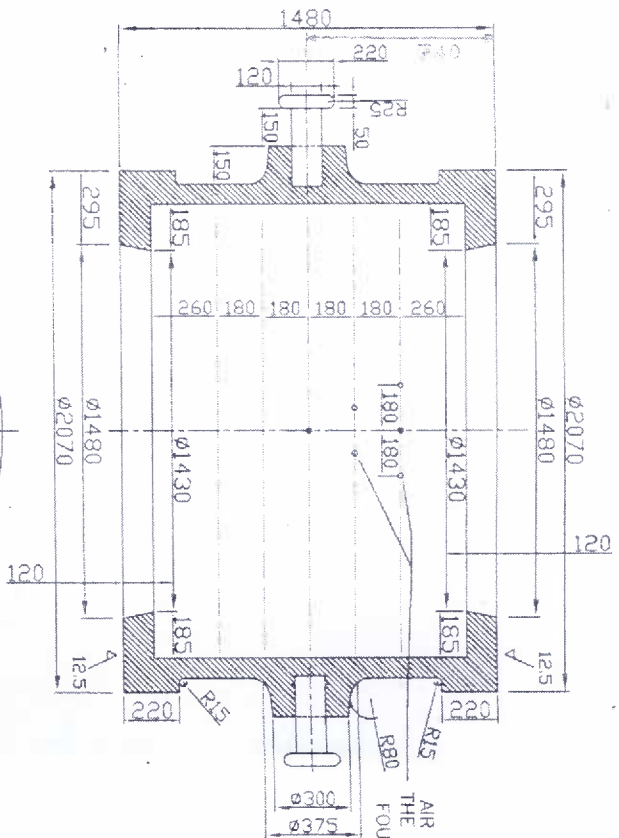


IS/0041/001 IDH/SMS
DRAWING NUMBER

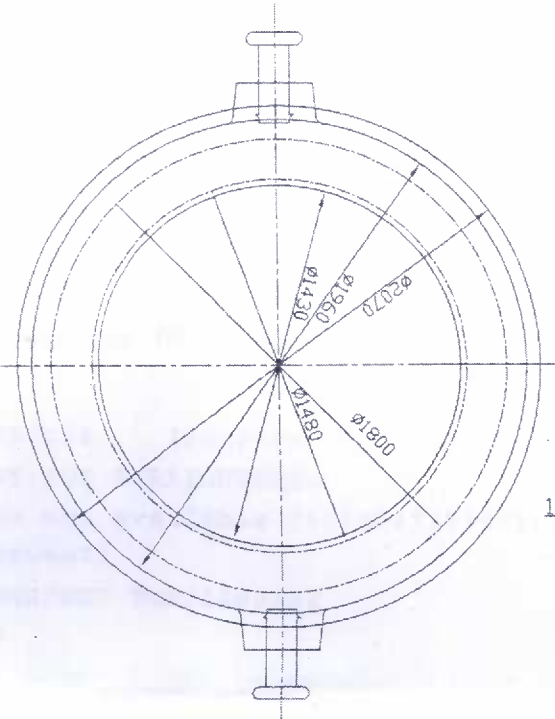
FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN M.M)



AIR VENTS 200 MM ON THROUGHOUT
THE CIRCUMFERENCE COMING FROM
FOUNDRY

NOTE:

- FORGED TRUNION SHOULD BE EMBEDDED IN THE CASTING BEFORE POURING AND IT SHOULD BE INTEGRAL PART OF THE CASTING AFTER POURING.
- ROUGH MACHINED TRUNION SHOULD BE ULTRASONICALLY TESTED AS PER BHEL CORPORATE STANDARD NO. AA-0850118 (LATEST REVISION) LEVEL-2
- MATERIAL FOR TRUNION = C40
- DIMENSIONAL TOLERANCE = ±2MM



REV	DATE	ALTERED
ZONE	CHECKED	
FORGEMAN SHIPPED TO MINE AND USED WITH BOTH SIDES		

		BHARAT HEAVY ELECTRICALS. LTD. SMS, CENTRAL FOUNDRY FORGE PLANT RAIPUR HADWAR	
TITLE HOT TOP FOR 1400 R INGOT MOLD	SCALE N.T.S.	WEIGHT IN KG 80 TONS	NAME SGN DATE 13/03/13
EXCEPTOR TO BE CORRECTED WITHIN LIMITS AS SOON AS POSSIBLE OTHERWISE GIVEN		DRAWING NO SMS/001 TOP/000/ST	Rev: 1.0

12/3/13