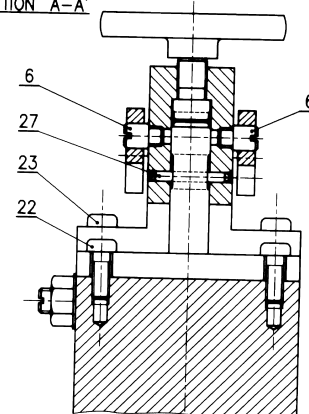


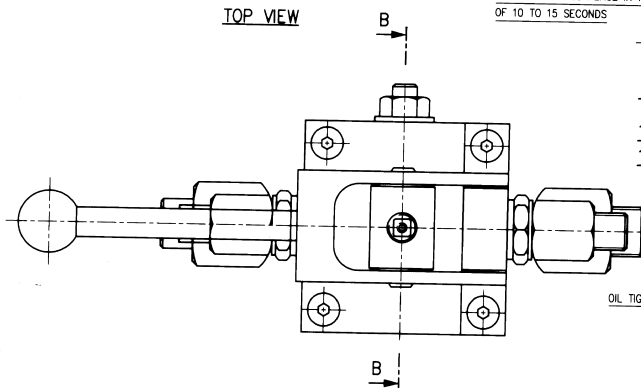
(ALL DIMENSIONS ARE IN mm)



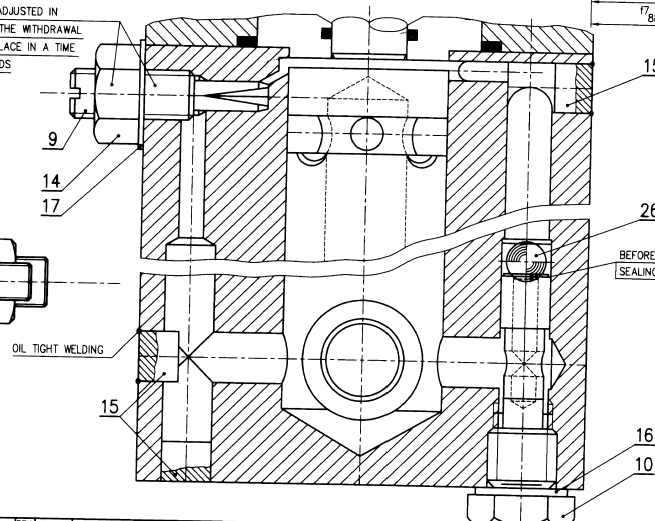
PRESS THE HAND LEVER DOWN AND THEN ROTATE THE HAND WHEEL CLOCK WISE TILL THE TRIPPING DEVICE ROTATES. WATCH THE CORRESPONDING PRESSURE GAUGE SIMULTANEOUSLY AFTER TESTING ROTATE THE HAND WHEEL IN ANTI-CLOCK WISE DIRECTION TILL IT STOPS RESTING AND THEN RELEASE THE HAND LEVER.



TOP VIEW



SET SCREW TO BE ADJUSTED IN
SUCH A WAY THAT THE WITHDRAWAL
OF PISTON TAKES PLACE IN A TIME
OF 10 TO 15 SECONDS



BEFORE FINAL ASSEMBLY ENSURE PERFECT
SEALING OF SPHERE WITH POSITION NO : 10

CONNECTION	PIPE daxis	REMARKS
A	21.3 X 2	GOVERNING OIL (TO TRIPPING DEVICE)
E1		TRIP OIL (FROM THE TRIPPING DEVICE)
E2		TRIP OIL (TO GOVERNOR)
P		GOVERNING OIL
H	17.2 X 1.8	TESTER OIL
J		HOLDING OIL

TYPE OF PRODUCT
OR
NAME OF CUSTOMER

BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		NAME	SIGN.	DATE	NO. OF VAR
	DRN.	V.K.	—	18.03.81	
	CHD.	V.S.N. ARVY	—	00.00.00	

DEPT. I.T.D.	UNTL DIMS. GR E/N/Y		SCALE 1:1	WEIGHT (KG) -	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
CODE 415							

TITLE OVER SPEED GOVERNOR TESTER	CARD CODE	DRAWING NO.	REV.
		1-307-25-00001	01
		SHT. No. 1	TOTAL NO. OF SHEETS

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AND DATE	REF. DRG. NO. 2-1082-0003-00	COMPUTER FILE NAME B7250001	THE NOT E
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261			

[illegible]