
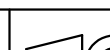


GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



1. ROTOR FORGING IS TO BE SUPPLIED AS PER PURCHASE SPECIFICATION NO. HY19473.
2. ALL UNMENTIONED RADII =R16
3. FAT TEMPERATURE SHOULD BE $\leq 85^{\circ}\text{C}$.
4. TOLERANCES OF DIMENSIONS: UPTO 500mm $\pm 1\text{mm}$.
OVER 500mm $\pm 2\text{mm}$.
5. T = TANGENTIAL TEST PIECE

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																	
		BHARAT HEAVY ELECTRICALS LTD.		NAME		SIGN.		DATE		NO. OF VAR.							
		HYDERABAD		DRN. RAJIV				17.07.04									
				CHD. RAJIV				17.07.04		-N.A-							
				APPD. C.N.V.R.				17.07.04									
DEPT. I.T.D CODE 415		UNCTL. DIMS. GR. C/M/F				SCALE 1: 10		WEIGHT (KG)		REF. TO ASSY. DRG. -N.A-		ITEM NO. -N.A-		NO. OF ITEMS -N.A-		H	
TITLE ROTOR FORGING (HNK 50/90-B1)						CARD CODE N.A.		DRAWING NO. 1-30301-20068						REV. 02			
10				11				SHT. No 1				NO. OF SHT. 1		12			

[illegible]