

123456789101112

92801-10106-01-30101-10376

DRG. NO. 1-30101-10376

SH. OF 3

HS

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

OUTER CASING CASTING-LOWER PART - BILL OF MATERIALS

(MATERIAL CODE: TC9217309729)

DRAWING NO. REV.			DESCRIPTION	VALID POSITIONS	MATERIAL	Wt (Kg) PER PIECE	REMARKS
POSITION	SUB POSITION	NUMBER OF PIECES		SUB POSITIONS			
1-301-01-10256-01 REV02 (3 SHEETS)			LOWER PART OF OUTER CASING CASTING	11,12,13,14,15		8250	
0-301-01-10560-05 REV04 (2 SHEETS)			FRONT LOWER PART OF OUTER CASING	1,5,6,19,20,21,22,23,24,30,31,33,36,37		3627	
0-301-01-10560-05 REV04 (2 SHEETS)			FRONT LOWER SECTION H 50A		G 17CrMoV5-10 HY 19573	2232.00	
0-301-01-10560-05 REV04 (2 SHEETS)			SUPPORT LUG		G 17CrMoV5-10 HY 19573	13.00	
0-301-01-10560-05 REV04 (2 SHEETS)			SUPPORT LUG		G 17CrMoV5-10 HY 19573	13.00	
0-301-01-10560-05 REV04 (2 SHEETS)			SUPPORT PAW		G 17CrMoV5-10 HY 19573	47.00	
0-301-01-10560-05 REV04 (2 SHEETS)			SUPPORT PAW		G 17CrMoV5-10 HY 19573	47.00	

DRAWING NO. REV.			DESCRIPTION	VALID POSITIONS	MATERIAL	Wt (Kg) PER PIECE	REMARKS
POSITION	SUB POSITION	NUMBER OF PIECES		SUB POSITIONS			
0-301-01-10560-05 REV04 (2 SHEETS)			BOSS		HY 19573	15.00	
0-301-01-10560-05 REV04 (2 SHEETS)			BOSS		HY 19573	15.00	
0-301-01-10560-05 REV04 (2 SHEETS)			GUIDE PIECE		G 17CrMoV5-10 HY 19573	45.00	
0-301-01-10560-05 REV04 (2 SHEETS)			GUIDE PIECE		G 17CrMoV5-10 HY 19573	45.00	
0-301-01-10560-05 REV04 (2 SHEETS)			CYLINDRICAL PORTION H 50A		G 17CrMoV5-10 HY 19573	365.00	
0-301-01-10560-05 REV04 (2 SHEETS)			REDUCER RART 50A		G 17CrMoV5-10 HY 19573	746.00	
0-301-01-10560-05 REV04 (2 SHEETS)			CIRCUMFERENCIAL LUG		G 17CrMoV5-10 HY 19573	36.00	

DRAWING NO. REV.			DESCRIPTION	VALID POSITIONS	MATERIAL	Wt (Kg) PER PIECE	REMARKS
POSITION	SUB POSITION	NUMBER OF PIECES		SUB POSITIONS			
0-301-01-10560-05 REV04 (2 SHEETS)			SUPPORT LUG		G 17CrMoV5-10 HY 19573	4.00	
0-301-01-10560-05 REV04 (2 SHEETS)			SUPPORT LUG		G 17CrMoV5-10 HY 19573	4.00	
0-301-01-10625-01 REV00			REAR LOWER PART OF OUTER CASING	1,2,5X3,2X4,2X6,7,8,2X1112,13	G 17CrMoV5-10 HY 19573	3279	
0-301-01-10625-01 REV00			FLANGE PORTION		G 17CrMoV5-10 HY 19573	505	
0-301-01-10625-01 REV00			PAD		G 17CrMoV5-10 HY 19573	100	
0-301-01-10625-01 REV00			CYLINDRICAL PORTION		G 17CrMoV5-10 HY 19573	514	
0-301-01-10625-01 REV00			PAD		G 17CrMoV5-10 HY 19573	4	

DRAWING NO. REV.			DESCRIPTION	VALID POSITIONS	MATERIAL	Wt (Kg) PER PIECE	REMARKS
POSITION	SUB POSITION	NUMBER OF PIECES		SUB POSITIONS			
0-301-01-10625-01 REV00			LIFTING LUG		G 17CrMoV5-10 HY 19573	9	
0-301-01-10625-01 REV00			SUPPORT LUG		G 17CrMoV5-10 HY 19573	4	
0-301-01-10625-01 REV00			SUPPORT LUG		G 17CrMoV5-10 HY 19573	4	
0-301-01-10625-01 REV00			CIRCUMFERENCIAL LUG		G 17CrMoV5-10 HY 19573	31	
0-301-01-10625-01 REV00			SUPPORT LUG		G 17CrMoV5-10 HY 19573	4	
0-301-01-10625-01 REV00			SUPPORT LUG		G 17CrMoV5-10 HY 19573	4	
1-301-01-10263-00 REV00			PARTING PLANE THICKENING OF L.P. OF O.C.	150	G 17CrMoV5-10 HY 19573	13.00	
1-301-01-10263-00 REV00			THICKENING PIECE		G 17CrMoV5-10 HY 19573	13.00	

DRAWING NO. REV.			DESCRIPTION	VALID POSITIONS	MATERIAL	Wt (Kg) PER PIECE	REMARKS
POSITION	SUB POSITION	NUMBER OF PIECES		SUB POSITIONS			
1-301-01-10263-00 REV00			PARTING PLANE THICKENING OF L.P. OF O.C.	151		13.00	
1-301-01-10263-00 REV00			THICKENING PIECE		G 17CrMoV5-10 HY 19573	13.00	
0-301-01-10626-00 REV00			STEAM CONNECTIONS TO LOWER PART OF OUTER CASING (CASTING)	100,101,102,103,104,105,2X106,107,2X108,109,110		1309	
0-301-01-10626-00 REV00			GUIDE PIECE		G 17CrMoV5-10 HY 19573	4.00	
0-301-01-10626-00 REV00			CIRCUMFERENCIAL LUG		G 17CrMoV5-10 HY 19573	31.00	
0-301-01-10626-00 REV00			SUPPORT LUG		G 17CrMoV5-10 HY 19573	4.00	
0-301-01-10626-00 REV00			SUPPORT LUG		G 17CrMoV5-10 HY 19573	4.00	

DRAWING NO. REV.			DESCRIPTION	VALID POSITIONS	MATERIAL	Wt (Kg) PER PIECE	REMARKS
POSITION	SUB POSITION	NUMBER OF PIECES		SUB POSITIONS			
0-301-01-10626-00 REV00			GUIDE PIECE		G 17CrMoV5-10 HY 19573	4.0	
0-301-01-10626-00 REV00			SUPPORT LUG		G 17CrMoV5-10 HY 19573	68	
0-301-01-10626-00 REV00			EXTRACTION BRANCH		G 17CrMoV5-10 HY 19573	100	
0-301-01-10626-00 REV00			PAD		G 17CrMoV5-10 HY 19573	30	
0-301-01-10626-00 REV00			PIPE		SA 335 P11	7.0	
0-301-01-10626-00 REV00			PAD		G 17CrMoV5-10 HY 19573	250	
0-301-01-10626-00 REV00			EXTRACTION BRANCH		G 17CrMoV5-10 HY 19573	700	

DRAWING NO. REV.			DESCRIPTION	VALID POSITIONS	MATERIAL	Wt (Kg) PER PIECE	REMARKS
POSITION	SUB POSITION	NUMBER OF PIECES		SUB POSITIONS			
3-308-26-00001-00 REV01			INSULATION SUPPORTS WELDING ON TURBINE				

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY02.30261

INVENTORY NO

SIGN. AND DATE

REF. DRG. NO.

COMPUTER FILE NAME

1

2

3

4

5

6

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8

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10

11

12

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

NAME

SIGN.

DATE

NO. OF VAR.

DRN. NSN

26.07.08

CHD. NSN

26.07.08

APPD. M.R.B.

26.07.08

DEPT. I.T.D. DEPT. CODE 415

UNTO. DIMS. GR. G/M/F

SCALE NTS

WEIGHT (KG) NA

REF. TO ASSY. DRG. -N.A.-

ITEM NO. -N.A.-

NO. OF ITEMS -N.A.-

OUTER CASING CASTING

DRAWING NO. 1-301-01-10376

REV. 00

SHT. No 3

NO. OF SHT. 3