

BHARAT HEAVY ELECTRICALS LIMITED
Heavy Power Equipment Plant, Ramachandrapuram,
Hyderabad – 502 032

WELDING ENGINEERING DEPARTMENT

Dt : 20.09.2018

List of approved vendors of generally used welding electrodes for BHEL, R C Puram – Subcontract Vendors. The validity is two years from the date of issue.

S No	Electrode Description	Approved Vendors
01	E6013	1) Ador Welding Limited 2) ESAB India Limited 3) D&H Secheron Electrodes Limited 4) Mailam India Limited 5) MODI Arc Electrodes Pvt Ltd 6) D&H Welding Electrodes India Limited 7) Dwekam Electrodes
02	E7018	1) Ador Welding Limited 2) ESAB India Limited 3) D&H Secheron Electrodes Limited 4) Mailam India Limited 5) D&H Welding Electrodes India Limited 6) Maruthi Electrodes Pvt Ltd 7) Superon Schweissttechnik India Ltd 8) Maruthi Weld Pvt Ltd
03	E7018-A1	1) Ador Welding Limited 2) D&H Secheron Electrodes Limited
04	E8018-B2	1) Ador Welding Limited, 2) D&H Secheron Electrodes Limited 3) Mailam India Limited
05	E9018-B3	1) Ador Welding Limited 3) D&H Secheron Electrodes Limited
06	E308L	1) Ador Welding Ltd 2) ESAB India Limited 3) D&H Secheron Electrodes Limited 4) Mailam India Limited 5) Dwekam Electrodes
07	E309	1) Ador Welding Limited 2) ESAB India Limited 3) D&H Secheron Electrodes Limited 4) Mailam India Limited 5) Dwekam Electrodes
08	E347	1) Ador Welding Limited 2) ESAB India Limited 3) D&H Secheron Electrodes Limited 4) Mailam India Limited 5) Dwekam Electrodes
09	SAW Wires EM12K, EH14 & Fluxes	1) Raajratna Electrodes Pvt Ltd 2) ESAB India Pvt Ltd 3) Nivek Agencies 4) Super Alloys & Metals Pvt Ltd 5) Ador Welding Ltd

1. Performance evaluation of welding electrodes will be done every two years as detailed in “A”
2. Any new vendors to be added will be evaluated as per requirements & detailed in “B”

“A” : Validity :

- 1) The list is valid for two years from the date of issue.
- 2) For revalidation Subcontract vendors has to provide feedback of brands used, in attached format BHEL/WE/SC/Electrode Feedback, at least once in a year.
- 3) If any issue pertaining to quality or supplies arises the vendor will be deleted from the list with due intimation to the vendor.

“B” : Addition of vendors in the approved list :

- 1) New vendors as and when registered in BHEL, R.C.Puram, PMD will be added in the list for supply of welding electrodes to BHEL sub-contractors.
- 2) Vendors supplying welding electrodes to BHEL sister units will be reviewed with feedback from sister units & will be added in approved list.
- 3) For new vendors, electrode performance evaluation will be done at BHEL and based on that they will be added in the approved vendors list.

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