

SCHEDULE OF GUARANTEES

PERFORMANCE GUARANTEE

All performance tests shall be carried out in accordance with the relevant latest international codes/standards. Bidder to confirm the compliance with Sub-Section –VI (Functional Guarantees & Liquidated Damages) of NTPC Specification, part of Annexure-13 of this specification.

CATEGORY –I GAUATANTEES:

Sl. No	Description	Bidder to furnish
1.	Guaranteed auxiliary power consumption (equipment's to be considered for power consumption is as per 18.1 of this technical specification) at rated capacity in KW. Bidder shall furnish Break-up among list of equipment's considers which is subjected to approval.	Bidder to Provide(≤ 1230 KW)

CATEGORY –III GAUATANTEES:

Sl. No	Description	Data
1.	Rated capacity of Wet Ball Mill (WBM) TPH at rated Limestone output fineness <i>Contractor shall demonstrate the above capacity with the originally installed grinding elements in nearly worn-out condition as mutually agreed for the purpose of ascertaining wear life of any of the wear parts.</i>	41.3 TPH @ ≥ 90% through 325mesh.
2.	Life of WBM wear parts <i>Contractor shall demonstrate the life of wet ball Mill wear parts in line with requirements stipulated in chapter -9(Design and construction of mill and accessories) of the Technical Specification. The establishment of the above guarantee shall be based on the operating records available at the Power station and will be computed for each pulverizer based on actual total hours of operation.</i>	≥ 8,000 hours
3.	Guaranteed ball consumption <i>Contractor shall guarantee ball consumption per ton of limestone throughput in line with requirements stipulated in chapter -9(Design and construction of mill and accessories) the Technical Specification. Contractor shall furnish the minimum ball diameter below which the balls shall be replaced.</i>	Bidder to Provide(≤ 700 grams/ ton of ground limestone)
4.	Noise level at a distance of 1.0 meter from the equipment at site and 1.5 m above operating floor	≤ 90 dbA(for ball mill) ≤85 dbA (for other equipment's)
5.	Equipment Availability (%) Continuous for 180 days	Bidder to Provide

OTHER GAUATANTEES

Sl. No	Description	Data
1.	Maximum vibration (peak to peak amplitude at site) microns	
2.	Scheduled Maintenance (Minor Overhauls): Recommended intervals between maintenance outages	≥ 25,000 hours
3.	Scheduled Maintenance (Major Overhauls): Recommended intervals between maintenance outages	≥ 75,000 hours

Bidder shall submit signed & stamped copy of this document.



SUB-SECTION-VI

FUNCTIONAL GUARANTEES & LIQUIDATED DAMAGES

LOT-IA PROJECTS
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE

TECHNICAL SPECIFICATION
SECTION-VI
BID DOCUMENT NO.: CS-0011-109(1A)-2

CLAUSE NO.	FUNCTIONAL GUARANTEES AND LIQUIDATED DAMAGES	एनटीपीसी NTPC
1.00.00 2.00.00 2.01.00 2.01.01 2.01.02 2.01.03 2.01.04 2.01.05 2.01.06	FUNCTIONAL GUARANTEES, LIQUIDATED DAMAGES FOR SHORTFALL IN PERFORMANCE AND PERFORMANCE GUARANTEE TESTS GENERAL The term “Performance Guarantees” wherever appears in the Technical Specifications shall have the same meaning and shall be synonymous to “Functional Guarantees”. Similarly the term “Performance Tests” wherever appears in the Technical Specifications shall have the same meaning and shall be synonymous to “Guarantee Test(s)”. PERFORMANCE GUARANTEES / PERFORMANCE TESTS General Requirements The Contractor shall guarantee that the equipment offered shall meet the ratings and performance requirements stipulated for various equipment covered in these specifications. The guaranteed performance parameters furnished by the Bidder in his offer, shall be without any tolerance values whatsoever. All margins required for instrument inaccuracies and other uncertainties shall be deemed to have been included in the guaranteed figures. No tolerance or allowance on the test result will be permitted for instrument errors or inaccuracy, the method of testing or any other causes. The Contractor shall conduct performance test and demonstrate all the guarantees covered herein. The various tests which are to be carried out during performance guarantee tests are listed in this Sub-section. The guarantee tests shall be conducted by the Contractor at site in presence of Employer on each unit individually. All costs associated with the tests including cost associated with the supply, calibration, installation and removal of the test instrumentation shall be included in the contract price. The performance tests shall be performed using only the normal number of Employer supplied operating staff. Contractor, vendor or other subcontractor personnel shall be used only for instructional purposes or data collection. At all times during the Performance Tests the emissions and effluents from the Plant shall not exceed the Guaranteed Emission and Effluent Limits. It shall be responsibility of the Contractor to make the plant ready for the performance guarantee tests.	
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2.02.00	Test Instrumentation, Flow Measurement and their Calibration			
2.02.01	All instruments required for performance testing shall be of the type and accuracy required by the code and prior to the test, the Contractor shall get these instruments calibrated in an independent test Institute approved by the Employer and submit the same to Employer prior to commencement of test. All test instrumentation required for performance tests shall be supplied by the Contractor and shall be retained by him upon satisfactory completion of all such tests at site. All calibration procedures and standards shall be subject to the approval of the Employer prior to commencement of test. The protecting tubes, pressure connections and other test connections required for conducting guarantee test shall conform to the relevant codes. Tools and tackles, thermowells (both screwed and welded) instruments/devices including flow devices, matching flanges, impulse piping & valves etc. and any special equipment, required for the successful completion of the tests, shall be provided by the Contractor free of cost. The Performance test shall be carried out as per the agreed procedure. The detailed PG test procedure shall be submitted within 90 days of the date of Notification of Award and finalization of the PG test procedure shall be done within 180 days from the date of Notification of Award.			
2.02.02	The P&G test procedures shall be submitted for equipments/system & subsystem under Contractor's scope for all Guarantees as mentioned below, as per latest International codes / standard including correction curves, meeting the specification requirements along with sample calculations & detailed activity plan of preparation (including test instrumentation), conductance and evaluation of Guarantees.			
2.02.03	The Contractor shall submit for Employer's approval the detailed Performance Test procedure containing the following: (a) Object of the test. (b) Various guaranteed parameters & tests as per contract. (c) Method of conductance of test and test code. (d) Duration of test, frequency of readings & number of test runs. (e) Method of calculation. (f) Correction calculations & curves. (g) Instrument list consisting of range, accuracy, least count, and location of instruments.			
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2.03.00	(h) Scheme showing measurement points. (i) Sample calculation. (j) Acceptance criteria. (k) Any other information required for conducting the test.			
	Test Reports After the conductance of Performance test, the Contractor shall submit the test evaluation report of Performance test results to Employer promptly but not later than one month from the date of conductance of Performance test. Preliminary test reports shall be submitted to the Employer after completing each test run. Four (4) hard copies and two (2) soft copies on CD-ROM of each test report of final conducted test on each equipment/plant/system shall be submitted to Employer for approval.			
	2.03.01 Performance Guarantee Tests on the equipments/systems not covered in this Sub-section shall be carried out as per the procedure/test codes specified in respective detailed specifications.			
2.04.00	Acceptance of Guarantee Test Results (i) For Category-I Guarantees In case during performance guarantee test(s) it is found that the equipment/system has failed to meet the guarantees, the Contractor shall carry out all necessary modifications and/or replacements to make the equipment/system comply with the guaranteed requirements at no extra cost to the Employer and re-conduct the performance guarantee test(s) with Employer's consent. In case the specified performance guarantee(s) are still not met but are achieved within the Acceptable Shortfall Limit as specified at clause 3.00.00 of this sub-section, Employer will accept the equipment/system/plant after levying liquidated damages as per clause 3.00.00 of this sub-section. However, if, the demonstrated performance guarantee(s) continue to be beyond the stipulated Acceptable Shortfall Limit, even after the above modifications/replacements within ninety (90) days or a reasonable period allowed by the Employer, after the tests have been completed, the Employer will have the right to either of the following: Reject the equipment / system / plant and recover from the Contractor the payments already made OR			
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	Accept the equipment /system/ plant after levying Liquidated Damages. The liquidated damages for shortfall in performance indicated in clause 3.00.00 of this sub-section shall be levied separately for each unit. The rates indicated in clause 3.00.00 of this sub-section are on per unit basis. The liquidated damages shall be pro-rated for the fractional parts of the deficiencies. (ii) For Category-II Guarantees In case during performance guarantee test(s) it is found that the equipment/ system has failed to meet the guarantees, the Contractor shall carry out all necessary modifications and/or replacements to make the equipment/system comply with the guaranteed requirements at no extra cost to the Employer and re-conduct the performance guarantee test(s) with Employer's consent. In case the specified performance guarantee(s) are still not met even after the above modifications/replacements within ninety (90) days or a reasonable period allowed by the Employer, after the tests have been completed, the Employer will have the right to either of the following: Reject the equipment /system / plant and recover from the Contractor the payments already made. OR Accept the equipment/system after assessing the deficiency in respect of the various ratings, performance parameters and capabilities and recover from the contract price an amount equivalent to the damages as determined by the Employer. Such damages shall, however be limited to the cost of replacement of the equipment(s)/system(s), replacement of which shall remove the deficiency so as to achieve the guaranteed performance. These parameters/capacities shall be termed as "Category-II" Guarantees. 3.00.00 AMOUNT OF LIQUIDATED DAMAGES (LD) APPLICABLE FOR GUARANTEES FOR EACH PROJECT The rate of liquidated damages and acceptable shortfall limits for different guarantees shall be as under and such liquidated damages shall be deducted from the Contract Price of the project.			
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NABINAGAR JV BIHAR-I (3X660 MW)

Sl.No	Guarantee	Rate of Liquidated Damage (LD)	Acceptable Shortfall Limit with LD
i)	For shortfall in guaranteed SO ₂ removal efficiency in percentage points under conditions stipulated in clause 4.01.00 (i) of Sub-Section-VI, Part A, Section-VI.	US \$ 52,393/- (US Dollar Fifty Two Thousand Three Hundred Ninety Three only) for every 0.1% point shortfall in SO ₂ removal efficiency from the guaranteed value	(-)0.25% point from the guaranteed SO ₂ removal efficiency.
ii)	For increase in the limestone consumption of FGD system in T/hr under conditions stipulated in clause 4.01.00 (ii) of Sub-Section-VI, Part A, Section-VI.	US \$ 249,736/- (US Dollar Two Hundred Forty Nine Thousand Seven Hundred Thirty Six only) for every 100 kg/hr increase in Limestone consumption from guaranteed value.	(+)10% of the guaranteed limestone consumption.
iii)	Auxiliary Power Consumption For increase in the auxiliary power consumption in KW guaranteed as per the requirements of clause 4.01.00 (iii), of Sub-Section-VI, Part A, Section-VI.	US \$ 2484/- (US Dollar Two Thousand Four Hundred Eighty Four only) for every KW increase in Auxiliary power consumption from the guaranteed value.	(+)1% of the guaranteed auxiliary power consumption

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	iii) All these liquidated damages for short fall in performance shall be deducted from the contract price as detailed in accompanying General Conditions of Contract (GCC)/ Special Conditions of Contract (SCC) iv) Contractor's aggregate liability to pay Liquidated Damages (LD) for failure to attain the functional guarantee shall not exceed twenty five percent (25%) of the Contract Price. v) The LD values are applicable on per unit basis. 4.00.00 GUARANTEES PARAMETERS 4.01.00 Guarantees Under Category-I The Performance Guarantees which attract Liquidated Damages (LD) are as follows: The following shall be guaranteed by the Bidder under guarantee point condition of Sub- Section-V, Part-A of section- VI: (i) SO₂ removal Efficiency The Contractor shall Guarantee that SO₂ removal efficiency at guarantee point (as specified in Clause 1.00.00/2.00.00/3.00.00/4.00.00 Sub-section-V, Part-A of Section-VI applicable for respective project) shall not be less than the value specified under guarantee point conditions (as specified in Clause 1.00.00/2.00.00/3.00.00/4.00.00 Sub-section-V, Part-A of Section-VI applicable for respective project). (To be conducted as per the stipulation of Cl. no. 6.00.00 of this sub-section.) (ii) Limestone consumption of FGD system Limestone consumption of FGD system in kg/hr under guarantee point conditions (as specified in Clause 1.00.00/2.00.00/3.00.00/4.00.00 Sub-section-V, Part-A of Section-VI applicable for respective project) and SO₂ removal efficiency of not less than the value specified under guarantee point conditions (as specified in Clause 1.00.00/2.00.00/3.00.00/4.00.00 Sub-section-V, Part-A of Section-VI applicable for respective project) (iii) Auxiliary Power Consumption The Contractor shall guarantee the total auxiliary power consumption for the FGD plant in normal operation at the guarantee point conditions, as specified in Clause 1.00.00/2.00.00/3.00.00/4.00.00 Sub-section-V, Part-A of Section-VI applicable for respective project, inline with the requirements stipulated in clause 5.00.00 of this Sub-Section.			
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4.02.00	Guarantees Under Category-II The parameters/capabilities shall be demonstrated for various systems/equipments shall include but not limited to the following:- (i) Wet ball Mill capacity at rated fineness The contractor shall demonstrate the guaranteed capacity of each limestone pulverizer under the following conditions: i) Limestone fineness : 90% or higher (as per the requirement of the absorber) through 325 mesh. ii) Limestone Quality : All available quality from the specified range. (ii) Wet ball Mill wear parts guarantee Contractor shall demonstrate the life of wet ball Mill wear parts in line with requirements stipulated in Part B of the Technical Specification. The establishment of the above guarantee shall be based on the operating records available at the Power station and will be computed for each pulverizer based on actual total hours of operation. (iii) Wet ball Mill ball consumption Contractor shall guarantee ball consumption per ton of limestone throughput in line with requirements stipulated in Part B of the Technical Specification. Contractor shall furnish the minimum ball diameter below which the balls shall be replaced. (iv) Vacuum Belt Filter Capacity Contractor shall demonstrate the Designed Capacity of the Vacuum Belt Filters to dewater the quantity of gypsum with the specified purity and moisture content as specified in Part B of the Technical Specification. (v) Gypsum Purity The contractor shall demonstrate that the purity of the gypsum produced shall not be less than 90%, chloride content shall not be more than 100ppm and the moisture content shall not be more than 10% for guarantee point condition.			
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	(vi) Waste Water The Contractor guarantees that the maximum purge flow rate to waste water treatment system for the complete plant shall be 10m³/hr averaged over a 24 hour period from each unit. (vii) Performance characteristics of fans (capacity, head developed, etc.). (viii) Margins on fans in case Booster Fan is provided by the Contractor. Booster Fans - As specified in Part B of Technical Specifications (ix) Passenger cum Goods Elevator for FGD absorber & Limestone Grinding Building: Over load tests, travel and hoist speed checks. (x) Noise All the plant, equipment and systems covered under this specification shall perform continuously without exceeding the noise level over the entire range of output and operating frequency specified in Part-C of Section-VI of the technical specifications. Noise level measurement shall be carried out using applicable and internationally acceptable standards. The measurement shall be carried out with a calibrated integrating sound level meter meeting the requirement of IEC 651 or BS 5969 or is 9779. Sound pressure shall be measured all around the equipment at a distance of 1.0 m horizontally from the nearest surface of any equipment/ machine and at a height of 1.5 m above the floor level in elevation. A minimum of 6 points around each equipment shall be covered for measurement. additional measurement points shall be considered based on the applicable standards and the size of the equipment. the measurement shall be done with slow response on the a - weighting scale. the average of a-weighted sound pressure level measurements expressed in decibels to a reference of 0.0002 micro bar shall not exceed the guaranteed value. corrections for background noise shall be considered in line with the applicable standards. all the necessary data for determining these corrections, in line with the applicable standards, shall be collected during the tests.			
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	(xi) Mist Outlet Droplet Content The mist eliminator outlet droplet content shall be guaranteed to be ≤ 20 mg/Nm³ at absorber outlet measured over a period of 24 hrs continuous operation. Mist outlet-droplet content shall be measured as per applicable clauses in VDI Norm 3679 and the Contractor shall carry out the tests as per the test procedure approved by the Employer. (xii) Availability of FGD Plant The Contractor shall guarantee the maximum availability of FGD Plant for the range of coal and limestone specified inline with the requirements stipulated in clause 7.00.00 of this Sub-Section (xiii) Air Conditioning System A. Following shall be demonstrated at Shop 1) Capacity and static pressure of AHU fans at its rated duty point. B. Following shall be demonstrated at Site 1) Capacity (TR) of air cooled condensing units (D-X type) for A/C system of FGD control room building. 2) Guaranteed room conditions during summer for all the Air conditioned areas. 3) Vibration and noise level of condensing units & centrifugal fans of AHUs. (xiv) Ventilation System A. Following shall be demonstrated at Shop 1) Capacity and discharge pressure of pumps of UAF units at its rated duty point of Ventilation system. 2) Capacity and static pressure of UAF fans at its rated duty point of Ventilation system. B. Following shall be demonstrated at Site 1) Vibration & Noise level of centrifugal fans & pumps of UAF units. (xv) Compressed Air System a) Following shall be demonstrated at shop: i) Capacity and discharge pressure of each air compressor. b) Following shall be demonstrated at site: ii) Dew point of air at the outlet of air drying plants of air compressor.			
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5.00.00	iv) Pressure drop across air drying plant . v) Vibration and noise level of air compressors, blowers of air drying plant (if applicable) xvi) Equipment Cooling Water System i) Vibration, noise and parallel operation without hunting & abnormal noise and with flow sharing within 10% of each other at the rated duty point shall be demonstrated at site. ii) Design heat load of plate type heat exchangers and Inlet & Outlet temperatures of the Plate type heat exchangers on the primary and secondary side to be demonstrated at site. Pressure drop across the Plate type heat exchanger on the primary & secondary water circuit to be demonstrated at site. xvii) Waste Water Treatment System (Applicable for Barh-I (3X660 MW) & Nabinagar (4x250 MW)) The Contractor shall guarantee the followings. A). Wastewater treatment capacity(m^3/hr) : ≥ 30 for Barh-I (3X660 MW) B). Wastewater treatment capacity(m^3/hr) : ≥ 20 for Nabinagar (4x250 MW) C). Operating time : 16hr for Pre-treatment process, 24hr for Evaporation process D). The distillate quality (Evaporator and crystallizer combined) shall be a maximum of 50 ppm TDS at 120 °F, while the solids produced for disposal which will pass the paint filter test. AUXILIARY POWER CONSUMPTION (PA) FOR EACH PROJECT The unit auxiliary power consumption shall be calculated using the following relationship. $P_a = P_u + T_L$ P_a = Guaranteed Auxiliary Power Consumption. P_u = Power consumed by the auxiliaries of the unit under test. T_L = Losses of the transformers supplied by bidder based on works test reports. While guaranteeing the auxiliary power consumption of each project the bidder shall necessarily include all continuously operating auxiliaries under this package. The auxiliaries to be considered shall include but not be limited to the following:			
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	i. Absorber Recirculation Pump(s)/Gas Cooling Pumps ii. Absorber Oxidation Air Blower(s) iii. Absorber Oxidation Tank Agitator(s) iv. Gypsum Bleed Pump v. Limestone Gravimetric feeder, Wet ball mill and their integral Auxiliaries divided by the number of units in the project vi. Limestone Slurry Pump vii. Vacuum Belt Filter, Vacuum Pump and its integral auxiliaries divided by the number of units in the project viii. Power consumption of Booster water pump (if provided) divided by the number of units in the project. ix. Process water pump(s) divided by the number of units in the project x. Mist Eliminator Wash Water pump(s) xi. Power consumption of Belt Filter Wash Water Pump divided by the number of units in the project xii. DM Cooling (normally working) Water pump one(1) to supply cooling water on the primary (DM) side of the plate type heat exchangers in the closed loop Equipment cooling water system. xiii. Auxiliary Cooling (normally working) water pump one(1) to supply cooling water on the secondary side of the plate type heat exchangers in the closed loop Equipment cooling (unit auxiliary) water system. xiv. Booster Fans xv. Power consumption of Limestone Slurry Tank Agitator(s) divided by the number of units in the project xvi. Power consumption of Filtrate Pump divided by the number of units in the project xvii. Power consumption of Belt Filter Wash Water Pump divided by the number of units in the project - xviii. Power consumption of Cloth Wash Water Pump divided by the number of units in the project			
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	xix. Power consumption of Hydro-cyclone and Waste Water Pump divided by the number of units in the project xx. Power consumption of all other continuous running Agitators divided by the number of units in the project xxi. Air Conditioning System (*) Total Power consumption at motor input terminals of working units (i.e. excluding stand-by) at its rated duty point of compressor and condenser fans of air cooled condensing unit, Air handling unit (AHU) fans for the Air conditioning system of FGD Control Room Building and ZLD Control Room Building (if provided) divided by total nos. of units in respective project.. xxii Total power consumption at motor input terminal at rated duty of fan of UAF divided by total nos. of units in respective project. (*) ((*) Above guaranteed power consumption values shall be at 20 deg C for centrifugal fans of AHUs and at 30 deg C for centrifugal fans of air washer units and at an elevation of RL (+) - m for both AHUs and Air washer unit centrifugal fans.) xxiii Total power consumption at motor input terminal at rated duty of Air compressor, Air drying plant (Heater and blower, as applicable) divided by total nos. of units in respective project xxiv. Power consumption of Evaporator feed pump divided by the number of units in the project, in case ZLD system is provided xxv. Power consumption of Evaporator/Brine concentrator recirculation pump divided by the number of units in the project, in case ZLD system is provided xxvi. Power consumption of Distillate pump divided by the number of units in the project, in case ZLD system is provided xxvii. Power consumption of Crystalliser feed pump divided by the number of units in the project, in case ZLD system is provided xxviii. Power consumption of Crystalliser recirculation pump divided by the number of units in the project, in case ZLD system is provided xxix. Power consumption of Mechanical vapour Compressor divided by the number of units in the project, in case ZLD system is provided The equipment's listed above for calculating auxiliary power consumption are indicative. Any other equipment required for continuous operation of the system shall also be considered for calculation of auxiliary power consumption. Power consumption of all equipments provided on unitized basis shall be included in the unit auxiliary power consumption. For common station auxiliaries, the power			
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	consumption shall be assigned to each unit based on unit load for the purpose of calculating the unit auxiliary power consumption. Note : 1. The bidder shall furnish a list of equipments to be covered under auxiliary power consumption, which shall be subject to Employer's approval. 2. The equipments listed above for calculating auxiliary power consumption are indicative. Any other equipment required for continuous operation of the system shall also be considered for calculation of auxiliary power consumption. 6.00.00 METHOD OF COMPUTING TEST EFFICIENCY OF FGD The performance tests shall be carried out in accordance with ASME PTC 40 (1991) code. No tolerance or allowance on the test result will be permitted for instrument errors or inaccuracy, the method of testing or any other causes. The details of the test shall, however be mutually agreed upon between the employer and the contractor. 7.00.00 METHOD OF COMPUTING AVAILABILITY The Contractor shall guarantee 98 % availability of FGD plant including waste water treatment system for Zero Liquid Discharge (ZLD), wherever provided, for a continuous period of 120 days. An availability guarantee test shall be conducted to assure this level of availability for a period of 240 days as per the procedure indicated below. Availability 'A' in %: $A = \frac{T_c \times 100\%}{T_k}$ T_c – recorded time of FGD operation, expressed in hours, T_k – recorded time of boiler operation, expressed in hours, However, it is required that: (i) In order to calculate the FGD availability, operation hours will be counted except boiler start-ups when the operation hours counting will start on the moment of shut down of all oil burners, (ii) FGD will be regarded as a FGD in operation, when by-pass damper is closed and total flow of flue gas from boiler goes via FGD, and SO₂			
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	content is below 100 mg/Nm3 (dry basis at 6% O₂) in cleaned flue gas for the range of specified coals & loads. (iii) If FGD is out of operation during the boiler operation time as a result of the Employer's decision, this time will not be counted as boiler operation time for calculating the FGD availability, (iv) Boiler operation hours will be counted based on the recorded boiler operation hours and the recorded data will be made available to the Contractor by the Employer. Mandatory spares have been identified in the Employer. Contractor can use the mandatory spares supplied under the contract during this period in agreement with the Employer. However, if other additional spares are required for demonstration of availability demonstration guarantee, Bidder to should clearly indicate along with their offer. If the calculated availability after 120 days availability test is lower than the guaranteed value, the Contractor will undertake actions as per clause 2.04.00 (ii) of this Sub-Section to achieve the guaranteed availability.		
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