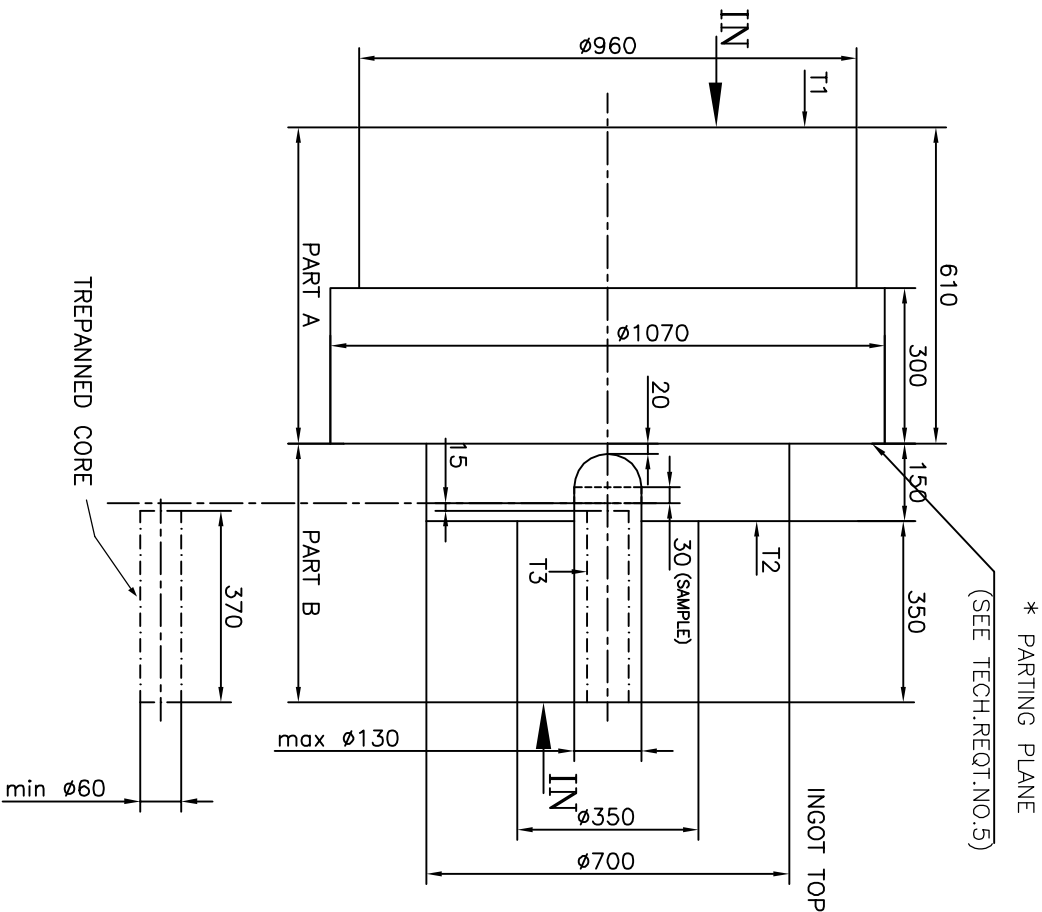




TECHNICAL REQUIREMENTS:-

- FORGING SHALL BE SUPPLIED IN ROUGH MACHINED CONDITION AS PER SPEC.
- PERMISSIBLE TOLERANCES : ± 1
- TANGENTIAL SAMPLE FROM LOCATION MARKED WITH (T1) AND (T2) SHALL BE TAKEN FOR MECHANICAL TESTING
- AFTER TESTING AND ACCEPTANCE OF TESTING (T1), (T2) AND ULTRASONIC TESTING, AXIAL CORE SHALL BE TREPANNED FROM THE LOCATION MARKED. RADIAL SAMPLE TO BE TAKEN FROM LOCATION MARKED WITH (T3) FOR MECHANICAL TESTING
- ALL TEST RESULTS SHALL BE SUBMITTED TO BHEL FOR REVIEW. AFTER ACCEPTANCE OF TEST RESULTS, BHEL WILL GIVE CLEARANCE FOR SEPARATING PART 'A' AND PART 'B'. PARTING OFF SHALL BE CARRIED OUT FROM LOCATION MARKED WITH *. LENGTH OF PART 'A' OF 610mm TO BE ENSURED BY VENDOR.
- FORGING (PART 'A', PART 'B' AND BALANCE AXIAL CORE) SHALL BE SUITABLY PACKED TO PREVENT CORROSION AND DAMAGE DURING TRANSIT.
- DRAWING NUMBER, MATERIAL GRADE, SUPPLIERS REFERENCE, PURCHASE ORDER NO, HEAT NUMBER ARE TO BE PUNCHED AT LOCATION MARKET WITH IN AND SUITABLY MARKED WITH PAINT.

SCALE: 1:10
(ALL DIMENSIONS ARE IN mm)

				DRN	NAME	SIGN	DATE
				CHD	RAJPAL	sd/-	04.07.20
				Appd	ASHISH	sd/-	04.07.20
					TSG	sd/-	-----

DEPT	MTE	SCALE	WEIGHT (KG)
CODE	4300	1:10	4845.00

TITLE :		DRAWING NO.	
FORGING FOR BIMETALLIC		TEST RIG-006-617M	
ROTOR-ALLOY 617M			
SHEET No.	1	No. OF SHEETS	1
SIZE A3			