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	d) Employer and contractor shall follow their own numbering systems for the drawings. However, Employer shall intimate the contractor, NTPC drawing number on receipt of the first submission of each drawing. Vendor, thereafter, shall indicate NTPC's drawing number in subsequent Submission, in the space provided for this purpose in title plate, in addition to his own drawing number. e) The contractor shall make a visit to site to see the existing facilities and understand the layout completely and collect all necessary data / drawings at site which are needed as an input to the engineering. The contractor shall do the complete engineering including interfacing and integration of all his equipment, systems & facilities within his scope of work as well as interface engineering & integration of systems, facilities, equipment & works under Employer's scope and submit all necessary drawings/ documents for the same. f) Drawings must be checked by the Contractor in terms of its completeness, data adequacy and relevance with respect to engineering schedule prior to submission to the Employer. In case drawings are found to be submitted without proper endorsement for checking by the Contractor, the same shall not be reviewed and returned to the Contractor for re-submission. g) The Contractor shall submit adequate prints of drawing / data / document for Employer's review and approval. The drawings submitted by the Contractor/vendor shall be reviewed by NTPC and their comments shall be forwarded within four (4) weeks of receipt of drawings. Upon review of each drawing, depending on the correctness and completeness of the drawing, the same will be categorized and approval accorded in one of the following categories : CATEGORY- I: Approved CATEGORY- II Approved, subject to incorporation of comments/ modification as noted. Resubmit revised drawing incorporating the comments. CATEGORY –III Not approved. Resubmit revised drawings for approval after incorporating comments/ modification as noted. CATEGORY -IV For information and records. h) Contractor shall resubmit the drawings approved under Category II, III & IV within one (1) weeks of receipt of comments on the drawings, incorporating all comments. Every revision of the drawing shall bear a revision index wherein such revisions shall be highlighted in the form of description or marked up in the drawing identifying the same with relevant revision Number			
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	enclosed in a triangle (eg. 1, 2, 3 etc). Contractor shall not make any changes in the portions of the drawing other than those commented. If changes are required to be made in the portions already approved, the Contractor shall resubmit the drawing identifying the changes for Employer's review and approval. Drawings resubmitted shall show clearly the portions where the same are revised marking the relevant revision numbers and Employer shall review only such revised portion of documents. i) In case, the Contractor/ Vendor does not agree with any specific comment, he shall furnish the explanation for the same to NTPC for consideration. In all such cases the Contractor shall necessarily enclose explanations along with the revised drawing (taking care of balance comments) to avoid any delay and/or duplication in review work. j) It is responsibility of the Contractor/ Vendor to get all the drawings approved in the Category I & IV (as the case may be) and complete engineering activities within the agreed schedule. Any delay arising out of submission and modification of drawings shall not alter the contract completion schedule. k) If Contractor/ Vendor fails to resubmit the drawings as per the schedule, construction work at site will not be held up and work will be carried out on the basis of comments furnished on previous issues of the drawing. l) These comments will be taken care by the contractor while submitting the revised drawing. The contractor shall use a single transmittal for drawings. Submission. This shall include transmittal numbers and date, number of copies being sent, names of the agencies to whom copies being sent, drawing number and titles, remarks or special notes if any etc.			
9.00.00	TECHNICAL CO-ORDINATION MEETING			
9.01.00	The Contractor shall be called upon to organise and attend monthly Design/ Technical Co-ordination Meetings (TCMs) with the Employer/Employer's representatives and other Contractors of the Employer during the period of contract. The Contractor shall attend such meetings at his own cost at NEW DELHI / NOIDA or at mutually agreed venue as and when required and fully co-operate with such persons and agencies involved during the discussions.			
9.02.00	The Contractor should note that Time is the essence of the contract. In order to expedite the early completion of engineering activities, the Contractor shall submit all drawings as per the agreed Engineering Information Submission Schedule. The drawings submitted by the Contractor will be reviewed by the Employer as far as practicable within three (3) weeks from the date of receipt of the drawing .The			
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	comments of the Employer shall then be discussed across the table during the above Technical Co-ordination Meeting (s) wherein best efforts shall be made by both sides to ensure the approval of the drawing.			
9.02.01	The Contractor shall ensure availability of the concerned experts / consultants/ personnel who are empowered to take necessary decisions during these meetings. The Contractor shall be equipped with necessary tools and facilities so that the drawings/documents can be resubmitted after incorporating necessary changes and approved during the meeting itself.			
9.02.02	Should any drawing remain unapproved for more than six (6) weeks after it's first submission ,this shall be brought out in the monthly Engineering Progress and Exception Report with reasons thereof.			
9.03.0	Any delays arising out of failure by the Contractor to incorporate Employer's comments and resubmit the same during the TCM shall be considered as a default and in no case shall entitle the Contractor to alter the Contract completion date.			
10.00.00	DESIGN IMPROVEMENTS The Employer or the Contractor may propose changes in the specification of the equipment or quality thereof and if the parties agree upon any such changes the specification shall be modified accordingly. If any such agreed upon change is such that it affects the price and schedule of completion, the parties shall agree in writing as to the extent of any changing the price and/or schedule of completion before the Contractor proceeds with the change. Following such agreement, the provision thereof, shall be deemed to have been amended accordingly.			
11.00.00	EQUIPMENT BASES A cast iron or welded steel base plate shall be provided for all rotating equipment which is to be installed on a concrete base, unless otherwise specifically agreed to by the Employer. Each base plate shall support the unit and its drive assembly, shall be of a neat design with pads for anchoring the units, shall have a raised lip all around, and shall have threaded drain connections.			
12.00.00	PROTECTIVE GUARDS Suitable guards shall be provided for protection of personnel on all exposed rotating and/or moving machine parts. All such guards shall be designed for easy installation and removal for maintenance purpose.			
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13.00.00	LUBRICANTS, SERVO FLUIDS AND CHEMICALS			
13.01.00	I. All the first fills of consumables and one years topping requirement of consumables such as greases, oil, lubricants, servo fluids / control fluids, gases and essential chemicals etc. which will be required to put the equipment covered under the scope of specifications, into successful commissioning / initial operation and to establish completion of facilities shall be supplied by the Contractor. Suitable standard lubricants as available in India are desired. Efforts should be made to limit the variety of lubricants to minimum. Bidder shall supply a quantity not less than 10 % of the full charge or one (1) year topping requirement mentioned above (whichever is higher) of each variety of lubricants, servo fluids, gases, chemicals etc (as detailed above) which is expected to be utilized during the first year of operation. The additional quantity shall be supplied in separate container.			
13.02.00	As far as possible lubricants marketed by the Indian Oil Corporation shall be used. The variety of lubricants shall be kept to a minimum possible. Detailed specifications for the lubricating oil, grease, gases, servo fluids, control fluids, chemicals etc. required for the complete plant covered herein shall be furnished. On completion of erection, a complete list of bearings/ equipment giving their location and identification marks shall be furnished to the Employer alongwith lubrication requirements.			
14.00.00	LUBRICATION			
14.01.00	Equipment shall be lubricated by systems designed for continuous operation. Lubricant level indicators shall be furnished and marked to indicate proper levels under both standstill and operating conditions.			
15.00.00	MATERIAL OF CONSTRUCTION			
15.01.00	All materials used for the construction of the equipment shall be new and shall be in accordance with the requirements of this specification. Materials utilised for various components shall be those which have established themselves for use in such applications.			
16.00.00	RATING PLATES, NAME PLATES & LABELS			
16.01.00	Each main and auxiliary item of plant including instruments shall have permanently attached to it in a conspicuous position, a rating plate of non-corrosive material upon which shall be engraved manufacturer's name, equipment, type or serial number together with details of the ratings, service conditions under which the item of plant in question has been designed to operate, and such diagram plates as may be required by the Employer.			
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16.02.00	Each item of plant shall be provided with nameplate or label designating the service of the particular equipment. The inscriptions shall be approved by the Employer or as detailed in appropriate section of the technical specifications.			
16.03.00	Such nameplates or labels shall be of white nonhygroscopic material with engraved black lettering or alternately, in the case of indoor circuit breakers, starters, etc. of transparent plastic material with suitably coloured lettering engraved on the back. The name plates shall be suitably fixed on both front and rear side.			
16.04.00	Items of plant such as valves, which are subject to handling, shall be provided with an engraved chromium plated nameplate or label with engraving filled with enamel. The name plates for valves shall be marked in accordance with MSS standard SP-25 and ANSI B 16.34 as a minimum.			
16.05.00	Hanger/ support numbers shall be marked on all pipe supports, anchors, hangers, snubbers and restraint assemblies. Each constant and variable spring support shall also have stamped upon it the designed hot and cold load which it is intended to support. Suitable scale shall also be provided to indicate load on support or hanger.			
16.06.00	Valves, steam traps and strainers shall be identified by Employer's tag number of a metal tap permanently attached to non pressure parts such as the yoke by a stainless steel wire. The direction of flow shall also be marked on the body.			
16.07.00	Safety and relief valves shall be provided with the following: a) Manufacturer's identification. b) Nominal inlet and outlet sizes in mm. c) Set pressure in Kg/cm² (abs). d) Blowdown and accumulation as percentage of set pressure. e) Certified capacity in Kg of saturated steam per hour or in case of liquid certified capacity in litres of water per minute.			
16.08.00	All such plates, instruction plates, etc. shall be bilingual with Hindi inscription first, followed by English. Alternatively, two separate plates one with Hindi and the other with English inscriptions may be provided.			
16.09.00	All segregated phases of conductors or bus ducts, indoor or outdoor, shall be provided with coloured phase plates to clearly identify the phase of the system.			
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17.00.00	TOOLS AND TACKLES The Contractor shall supply with the equipment one complete set of all special tools and tackles and other instruments required and other instruments for the erection, assembly, disassembly and proper maintenance of the plant and equipment and systems (including software). These special tools will also include special material handling equipment, jigs and fixtures for maintenance and calibration / readjustment, checking and measurement aids etc. A list of such tools and tackles shall be submitted by the Bidder alongwith the offer. The price of each tool / tackle shall be deemed to have been included in the total bid price. These tools and tackles shall be separately packed and sent to site. The Contractor shall also ensure that these tools and tackles are not used by him during erection, commissioning and initial operation. For this period the Contractor should bring his own tools and tackles. In case these tools and tackles are used by the Contractor during erection, commissioning or initial operation the same shall be refurbished repaired/replaced as required to the satisfaction of the Employer before handing over to the Employer. All the tools and tackles shall be of reputed make acceptable to the Employer.			
18.00.00	WELDING			
18.01.00	If the manufacturer has special requirements relating to the welding procedures for welds at the terminals of the equipments to be per formed by others the requirements shall be submitted to the Employer in advance of commencement of erection work.			
19.00.00	COLOUR CODE FOR ALL EQUIPMENTS/ PIPINGS/ PIPE SERVICES			
19.01.00	All equipment/ piping/ pipe services are to be painted by the Contractor in accordance with Employer's standard colour coding scheme, which will be furnished to the Contractor during detailed engineering stage.			
20.00.00	PROTECTION AND PRESERVATIVE SHOP COATING			
20.01.00	PROTECTION All coated surfaces shall be protected against abrasion, impact, discoloration and any other damages. All exposed threaded portions shall be suitably protected with either metallic or a nonmetallic protection device. All ends of all valves and piping and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage. The parts which are likely to get rusted, due to exposure to weather, should also be properly treated and protected in a suitable manner. All primers/paints/coatings shall take into account the hot humid, corrosive & alkaline, subsoil or over ground environment as the case may be. The requirements for			
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20.02.00	painting specification shall be complied with as detailed out in Part-A & B of the Technical Specification. PRESERVATIVE SHOP COATING All exposed metallic surfaces subject to corrosion shall be protected by shop application of suitable coatings. All surfaces which will not be easily accessible after the shop assembly, shall be treated beforehand and protected for the life of the equipment. All surfaces shall be thoroughly cleaned of all mill scales, oxides and other coatings and prepared in the shop. The surfaces that are to be finish-painted after installation or require corrosion protection until installation, shall be shop painted as per the requirements covered in the relevant part of the Technical Specification. Transformers and other electrical equipments, if included shall be shop finished with one or more coats of primer and two coats of high grade resistance enamel. The finished colors shall be as per manufacturer's standards, to be selected and specified by the Employer at a later date.			
20.03.00	Shop primer for all steel surfaces which will be exposed to operating temperature below 95 degrees Celsius shall be selected by the Contractor after obtaining specific approval of the Employer regarding the quality of primer proposed to be applied. Special high temperature primer shall be used on surfaces exposed to temperature higher than 95 degrees Celsius and such primer shall also be subject to the approval of the Employer.			
20.04.00	All other steel surfaces which are not to be painted shall be coated with suitable dust preventive compound subject to the approval of the Employer.			
20.05.00	All piping shall be cleaned after shop assembly by shot blasting or other means approved by the Employer. Lube oil piping or carbon steel shall be pickled.			
20.06.00	Painting for Civil structures and equipment/system covered under this package shall be done as specified under technical requirements on civil works in relevant part of this specifications.			
21.00.00	QUALITY ASSURANCE PROGRAMME			
21.01.00	To ensure that the equipment and services under the scope of contract whether manufactured or performed within the Contractor's works or at his sub-contractor's premises or at the Employer's site or at any other place of work are in accordance with the specifications, the Contractor shall adopt suitable quality assurance programme to control such activities at all points, as necessary. Such programmes shall be outlined by the Contractor and shall be finally accepted by the Employer/authorised representative after discussions before the award of the contract. The QA programme shall be generally in line with ISO-9001/IS-14001. A			
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	quality assurance programme of the contractor shall generally cover the following: a) His organisation structure for the management and implementation of the proposed quality assurance programme b) Quality System Manual c) Design Control System d) Documentation Control System e) Qualification data for Bidder's key Personnel. f) The procedure for purchase of materials, parts, components and selection of sub-contractor's services including vendor analysis, source inspection, incoming raw-material inspection, verification of materials purchased etc. g) System for shop manufacturing and site erection control including process controls and fabrication and assembly controls. h) Control of non-conforming items and system for corrective actions. i) Inspection and test procedure both for manufacture and field activities. j) Control of calibration and testing of measuring testing equipments. k) System for Quality Audits. l) System for indication and appraisal of inspection status. m) System for authorising release of manufactured product to the Employer. n) System for handling storage and delivery. o) System for maintenance of records, and p) Furnishing of quality plans for manufacturing and field activities detailing out the specific quality control procedure adopted for controlling the quality characteristics relevant to each item of equipment/component as per formats enclosed as Annexure-I and Annexure-II respectively.			
22.00.00	GENERAL REQUIREMENTS - QUALITY ASSURANCE			
22.01.00	All materials, components and equipment covered under this specification shall be procured, manufactured, erected, commissioned and tested at all the stages, as per a comprehensive Quality Assurance Programme. An indicative programme of			
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	inspection/tests to be carried out by the contractor for some of the major items is given in the respective technical specification. This is, however, not intended to form a comprehensive programme as it is the contractor's responsibility to draw up and implement such programme duly approved by the Employer. The detailed Quality Plans for manufacturing and field activities shall be drawn up by the Bidder and will be submitted to Employer for approval. Schedule of finalisation of such quality plans will be finalised before award on enclosed format No. QS-01-QAI-P-1/F3-R0. Monthly progress reports shall be furnished. 22.02.00 Manufacturing Quality Plan will detail out for all the components and equipment, various tests/inspection, to be carried out as per the requirements of this specification and standards mentioned therein and quality practices and procedures followed by Contractor's/ Sub-contractor's/ sub-supplier's Quality Control Organisation, the relevant reference documents and standards, acceptance norms, inspection documents raised etc., during all stages of materials procurement, manufacture, assembly and final testing/performance testing. The Quality Plan shall be submitted on electronic media through C-folders, a web based system of NTPC ERP in addition to hard copy, for review and approval. After approval the same shall be submitted in compiled form on CD-ROM (As per format at Annexure-I) 22.03.00 Field Quality Plans will detail out for all the equipment, the quality practices and procedures etc. to be followed by the Contractor's "Site Quality Control Organisation", during various stages of site activities starting from receipt of materials/equipment at site (As per format at Annexure – II). 22.04.00 The Bidder shall also furnish copies of the reference documents/plant standards/acceptance norms/tests and inspection procedure etc., as referred in Quality Plans along with Quality Plans. These Quality Plans and reference documents/standards etc. will be subject to Employer's approval without which manufacturer shall not proceed. These approved documents shall form a part of the contract. In these approved Quality Plans, Employer shall identify customer hold points (CHP), i.e. test/checks which shall be carried out in presence of the Employer's Project Manager or his authorised representative and beyond which the work will not proceed without consent of Employer in writing. All deviations to this specification, approved quality plans and applicable standards must be documented and referred to Employer along with technical justification for approval and dispositioning. 22.05.00 The contractor shall submit to the Employer Field Welding Schedule for field welding activities in the format enclosed at Annexure-V. The field welding schedule shall be submitted to the Employer along with all supporting documents, like welding procedures, heat treatment procedures, NDT procedures etc. at least ninety days before schedule start of erection work at site. 22.06.00 The contractor shall have suitable Field Quality Organization with adequate manpower at Employer's site, to effectively implement the Field Quality Plan (FQP)			
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22.07.00	and Field Quality Management System for site activities. The contractor shall submit the details of proposed FQA setup (organizational structure and manpower) for employer's approval. The FQA setup shall be in place at least one month before the start of site activities. No material shall be despatched from the manufacturer's works before the same is accepted, subsequent to predespatch final inspection including verification of records of all previous tests/inspections by Employer's Project Manager/Authorised representative and duly authorised for despatch by issuance of Material Despatch Clearance Certificate (MDCC). All material used for equipment manufacture including casting and forging etc. shall be of tested quality as per relevant codes/standards. Details of results of the tests conducted to determine the mechanical properties; chemical analysis and details of heat treatment procedure recommended and actually followed shall be recorded on certificates and time temperature chart. Tests shall be carried out as per applicable material standards and/or agreed details All welding and brazing shall be carried out as per procedure drawn and qualified in accordance with requirements of ASME Section IX/BS-4870 or other International equivalent standard acceptable to the Employer. All welding/brazing procedures shall be submitted to the Employer or its authorised representative for approval prior to carrying out the welding/brazing. All brazers, welders and welding operators employed on any part of the contract either in Contractor's/his sub-contractor's works or at site or elsewhere shall be qualified as per ASME Section-IX or BS-4871 or other equivalent International Standards acceptable to the Employer. Welding procedure qualification & Welder qualification test results shall be furnished to the Employer for approval. However, where required by the Employer, tests shall be conducted in presence of Employer/authorized representative. For all IBR pressure parts and high pressure piping welding, the latest applicable requirements of the IBR (Indian Boiler Regulations) shall also be essentially complied with. However, other piping system ASME B31.1 or other relevant code as applicable shall be followed. Similarly, any other statutory requirements for the equipment/systems shall also be complied with. On all back-gauged welds MPI/LPI shall be carried before seal welding All the heat treatment results shall be recorded on time temperature charts and verified with recommended regimes. No welding shall be carried out on cast iron components for repair.			
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22.15.00	Unless otherwise proven and specifically agreed with the Employer, welding of dissimilar materials and high alloy materials shall be carried out at shop only.			
22.16.00	All non-destructive examination shall be performed in accordance with written procedures as per International Standards. The NDT operator shall be qualified as per SNT-TC-IA (of the American Society of non-destructive examination) or equivalent. NDT shall be recorded in a report, which includes details of methods and equipment used, result/evaluation, job data and identification of personnel employed and details of co-relation of the test report with the job. In general all plates of thickness greater than 40mm & for pressure parts plates of thickness equal to or greater than 25mm shall be ultrasonically tested otherwise as specified in respective equipment specification. All bar stock/Forging of diameter equal to or greater than 40 mm shall be ultrasonically tested.			
22.17.00	The Contractor shall list out all major items/ equipment/ components to be manufactured in house as well as procured from sub-contractors (BOI). All the sub-contractor proposed by the Contractor for procurement of major bought out items including castings, forging, semi-finished and finished components/equipment etc., list of which shall be drawn up by the Contractor and finalised with the Employer, shall be subject to Employer's approval on enclosed format No. QS-01-QAI-P-01/F3. The contractor's proposal shall include vendor's facilities established at the respective works, the process capability, process stabilization, QC systems followed, experience list, etc. along with his own technical evaluation for identified sub-contractors enclosed and shall be submitted to the Employer for approval within the period agreed at the time of pre-awards discussion and identified in "DR" category prior to any procurement. Monthly progress reports on sub-contractor detail submission / approval shall be furnished preferably on enclosed format at Annexure-IV. Such vendor approval shall not relieve the contractor from any obligation, duty or responsibility under the contract.			
22.18.00	For components/equipment procured by the contractors for the purpose of the contract, after obtaining the written approval of the Employer, the contractor's purchase specifications and inquiries shall call for quality plans to be submitted by the suppliers. The quality plans called for from the sub-contractor shall set out, during the various stages of manufacture and installation, the quality practices and procedures followed by the vendor's quality control organisation, the relevant reference documents/standards used, acceptance level, inspection of documentation raised, etc. Such quality plans of the successful vendors shall be finalised with the Employer and such approved Quality Plans shall form a part of the purchase order/contract between the Contractor and sub-contractor. With in three weeks of the release of the purchase orders /contracts for such bought out items /components, a copy of the same without price details but together with the detailed purchase specifications, quality plans and delivery conditions shall be furnished to the Employer on the			
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	monthly basis by the Contractor along with a report of the Purchase Order placed so far for the contract.			
22.19.00	Employer reserves the right to carry out quality audit and quality surveillance of the systems and procedures of the Contractor's or their sub-contractor's quality management and control activities. The contractor shall provide all necessary assistance to enable the Employer carry out such audit and surveillance.			
22.20.00	The contractor shall carry out an inspection and testing programme during manufacture in his work and that of his sub-contractor's and at site to ensure the mechanical accuracy of components, compliance with drawings, conformance to functional and performance requirements, identity and acceptability of all materials parts and equipment. Contractor shall carry out all tests/inspection required to establish that the items/equipment conform to requirements of the specification and the relevant codes/standards specified in the specification, in addition to carrying out tests as per the approved quality plan.			
22.21.00	Quality audit/surveillance/approval of the results of the tests and inspection will not, however, prejudice the right of the Employer to reject the equipment if it does not comply with the specification when erected or does not give complete satisfaction in service and the above shall in no way limit the liabilities and responsibilities of the Contractor in ensuring complete conformance of the materials/equipment supplied to relevant specification, standard, data sheets, drawings, etc.			
22.22.00	For all spares and replacement items, the quality requirements as agreed for the main equipment supply shall be applicable.			
22.23.00	Repair/rectification procedures to be adopted to make the job acceptable shall be subject to the approval of the Employer/ authorised representative.			
22.24.00	Environmental Stress Screening Environmental stress screening test process / procedure for eliminating infant mortile components for DDCMIS / PLC based system & for other systems having substantial electronics components (as determined by employer) like Electronic transmitter, CCTV components, PA systems etc. shall be necessarily furnished for any sub vendors proposed for vendor assessment and approval for this contract. For other approved sub vendors of above mentioned systems, contractor shall furnish the test procedure for eliminating infant mortile components in case, if it is asked for by the employer before these items are offered for inspection / dispatched to site.			
22.25.00	The Contractor / Sub-contractor shall carry out routine test on 100% item at contractor / sub-contractor's works. The quantum of check / test for routine & acceptance test by employer shall be generally as per criteria / sampling plan defined in referred standards. Wherever standards have not been mentioned quantum of check / test for routine / acceptance test shall be as agreed during detailed engineering stage.			
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22.26.00	Software Reliability / Quality Certification Certification from OEM's authorized signatory that software offered with DDCMIS, PLC, CCTV, PA, Pyrometer, CEMS, AAQMS, EQMS, BHMS etc. declaring that the all the offered software(s) had gone through the established software quality test and offered software is not of β-version and offered software is also free from all known bugs as on date of approval of systems documents by NTPC as a part of quality documentation review and approval process during detail engineering.			
23.00.00	QUALITY ASSURANCE DOCUMENTS			
23.01.00	The Contractor shall be required to submit the QA Documentation in two hard copies and two CD ROMs, as identified in respective quality plan with tick (✓) mark.			
23.01.01	Each QA Documentation shall have a project specific Cover Sheet bearing name & identification number of equipment and including an index of its contents with page control on each document. The QA Documentation file shall be progressively completed by the Supplier's sub-supplier to allow regular reviews by all parties during the manufacturing. The final quality document will be compiled and issued at the final assembly place of equipment before despatch. However CD-Rom may be issued not later than three weeks.			
23.02.00	Typical contents of QA Documentation is as below:- - Quality Plan - Material mill test reports on components as specified by the specification and approved Quality Plans. - Manufacturer / works test reports/results for testing required as per applicable codes and standard referred in the specification and approved Quality Plans. - Non-destructive examination results /reports including radiography interpretation reports. Sketches/drawings used for indicating the method of traceability of the radiographs to the location on the equipment. - Heat Treatment Certificate/Record (Time- temperature Chart) - All the accepted Non-conformance Reports (Major/Minor)/deviation, including complete technical details / repair procedure). - CHP / Inspection reports duly signed by the Inspector of the Employer and Contractor for the agreed Customer Hold Points.			
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24.00.00	PROJECT MANAGER'S SUPERVISION			
24.01.00	To eliminate delays and avoid disputes and litigation, it is agreed between the parties to the Contract that all matters and questions shall be referred to the Project Manager and without prejudice to the provisions of 'Arbitration' clause in Section GCC, the Contractor shall proceed to comply with the Project Manager's decision.			
24.02.00	The work shall be performed under the supervision of the Project Manager. The scope of the duties of the Project Manager pursuant to the Contract, will include but not be limited to the following: (a.) Interpretation of all the terms and conditions of these documents and specifications (b.) Review and interpretation of all the Contractor's drawing, engineering data, etc (c.) Witness or his authorised representative to witness tests and trials either at the manufacturer's works or at site, or at any place where work is performed under the contract (d.) Inspect, accept or reject any equipment, material and work under the contract (e.) Issue certificate of acceptance and/or progressive payment and final payment certificates (f.) Review and suggest modifications and improvement in completion schedules from time to time, and (g.) Supervise Quality Assurance Programme implementation at all stages of the works.			
25.00.00	INSPECTION, TESTING AND INSPECTION CERTIFICATES			
25.01.00	The word 'Inspector' shall mean the Project Manager and/or his authorised representative and/or an outside inspection agency acting on behalf of the Employer to inspect and examine the materials and workmanship of the works during its manufacture or erection.			
25.02.00	The Project Manager or his duly authorised representative and/or an outside inspection agency acting on behalf of the Employer shall have access at all reasonable times to inspect and examine the materials and workmanship of the works during its manufacture or erection and if part of the works is being manufactured or assembled on other premises or works, the Contractor shall obtain			
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25.03.00 25.04.00 25.05.00 25.06.00 25.07.00	for the Project Manager and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Contractor's own premises or works. The Contractor shall give the Project Manager/Inspector fifteen (15) days written notice of any material being ready for testing. Such tests shall be to the Contractor's account except for the expenses of the Inspector's. The Project Manager/Inspector, unless the witnessing of the tests is virtually waived and confirmed in writing, will attend such tests within fifteen (15) days of the date on which the equipment is noticed as being ready for test/inspection failing which the contractor may proceed with test which shall be deemed to have been made in the inspector's presence and he shall forthwith forward to the inspector duly certified copies of test reports in two (2) copies. The Project Manager or Inspector shall within fifteen (15) days from the date of inspection as defined herein give notice in writing to the Contractor, or any objection to any drawings and all or any equipment and workmanship which is in his opinion not in accordance with the contract. The Contractor shall give due consideration to such objections and shall either make modifications that may be necessary to meet the said objections or shall inform in writing to the Project Manager/Inspector giving reasons therein, that no modifications are necessary to comply with the contract. When the factory tests have been completed at the Contractor's or sub-contractor's works, the Project Manager /Inspector shall issue a certificate to this effect fifteen (15) days after completion of tests but if the tests are not witnessed by the Project Manager /Inspectors, the certificate shall be issued within fifteen (15) days of the receipt of the Contractor's test certificate by the Project Manager /Inspector. Project Manager /Inspector to issue such a certificate shall not prevent the Contractor from proceeding with the works. The completion of these tests or the issue of the certificates shall not bind the Employer to accept the equipment should it, on further tests after erection be found not to comply with the contract. In all cases where the contract provides for tests whether at the premises or works of the Contractor or any sub-contractor, the Contractor, except where otherwise specified shall provide free of charge such items as labour, material, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Project Manager /Inspector or his authorised representatives to carry out effectively such tests on the equipment in accordance with the Contractor and shall give facilities to the Project Manager/Inspector or to his authorised representative to accomplish testing. The inspection by Project Manager / Inspector and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed Quality Assurance Programme forming a part of the contract.			
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25.08.00	To facilitate advance planning of inspection in addition to giving inspection notice as specified at clause no 25.03.00 of this chapter, the Contractor shall furnish quarterly inspection programme indicating schedule dates of inspection at Customer Hold Point and final inspection stages. Updated quarterly inspection plans will be made for each three consecutive months and shall be furnished before beginning of each calendar month.			
25.09.00	All inspection, measuring and test equipment used by contractor shall be calibrated periodically depending on its use and criticality of the test/measurement to be done. The Contractor shall maintain all the relevant records of periodic calibration and instrument identification, and shall produce the same for inspection by NTPC. Wherever asked specifically, the contractor shall re-calibrate the measuring/test equipment in the presence of Project Manager / Inspector.			
25.10.00	Associated document for Quality Assurance programme			
25.10.01	Manufacturing Quality Plan Format No. : QS-01-QAI-P-09/F1-R1 enclosed at Annexure-I.			
25.10.02	Field Quality Plan Format No.: QS-01-QAI-P-09/F2-R1 enclosed at Annexure-II.			
25.10.03	List of items requiring quality plan and sub supplier approval. Format No.: QS-01-QAI-P-01/F3-R0 (Annexure-III).			
25.10.04	Status of items requiring Quality Plan and sub supplier approval. Format enclosed at Annexure-IV.			
25.10.05	Field Welding Schedule Format enclosed at Annexure-V.			
25.11.00	Not Used			
25.12.00	DEMONSTRATION OF APPLICATION ENGINEERING			
25.12.01	Based on NTPC inputs, the Contractor shall prepare and submit typical implemented scheme in their system (Control system & HMI) on sample basis. The typical cases to be covered shall include but not be limited to the following. (i) Logics/Loops: a) Drive logics implementation for each type of binary drive along with its display in HMI. b) Sequence implementation along with its display in HMI. c) Single non-cascade controller implementation. d) Cascade loop implementation.			
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25.12.02	e) Master slave implementation with different slave combination. f) Temperature & pressure compensation for flow signals & pressure compensation for level signals as applicable. (ii) HMI Functions: a) LVS Annunciation. b) Graphics. c) HSR d) Logs/Reports. e) Calculations (Basic & Performance Calculations).		
	The above typical cases shall be finalized with the Employer through Technical Co-ordination meetings. After review and finalization of the typical cases, the implementation of each logic & control loop shall be carried out by the Contractor based on NTPC inputs. After implementation of these logics & loops, the Contractor shall test each logic /loop and record the observations in a format to be provided by the Employer and demonstrate to Employer at Employer premises during engineering finalization. Any modifications as a result of the demonstration shall be done and documented as part of the test report along with the final scheme. Similarly, HMI functions shall also be demonstrated by the Contractor at Employer premises & the results shall be documented as part of test report.		
25.12.03	During the integrated testing at the Contractor's works, only sample checks shall be done by the Employer for the items covered in above application engineering demonstration.		
26.00.00	PRE-COMMISSIONING AND COMMISSIONING FACILITIES		
26.01.00	(a) As soon as the facilities or part thereof has been completed operationally and structurally and before start-up, each item of the equipment and systems forming part of facilities shall be thoroughly cleaned and then inspected jointly by the Employer and the Contractor for correctness of and completeness of facility or part thereof and acceptability for initial pre-commissioning tests, commissioning and start-up at Site. The list of pre-commissioning tests to be performed shall be as mutually agreed and included in the Contractor's quality assurance programme as well as those included in Part-D, Section-VI and elsewhere in the Technical Specifications.		
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	(b) The Contractor's pre-commissioning/ commissioning/start-up engineers, specially identified as far as possible, shall be responsible for carrying out all the pre-commissioning tests at Site. On completion of inspection, checking and after the pre-commissioning tests are satisfactorily over, the commissioning of the complete facilities shall be commenced during which period the complete facilities, equipments shall be operated integral with sub-systems and supporting equipment as a complete plant. (c) All piping system shall be flushed, steam blown, air blown as required and cleanliness demonstrated using acceptable industry standards. Procedures to accomplish this work shall be submitted for approval to the Employer six months prior to the respective implementations. The Employer will approve final verification of cleanliness. (d) The time consumed in the inspection and checking of the units shall be considered as a part of the erection and installation period. (e) The check outs during the pre - commissioning period should be programmed to follow the construction completion schedule. Each equipment/system, as it is completed in construction and turned over to Employer's commissioning (start-up) Engineer(s), should be checked out and cleaned. The checking and inspection of individual systems should then follow a prescribed commissioning documentation [SLs(standard check list)/TS(testing schedule)/CS(commissioning schedule)] approved by the employer. (f) The Contractor during initial operation and performance testing shall conduct vibration testing to determine the 'base line' of performance of all plant rotating equipment. These tests shall be conducted when the equipment is running at the base load, peak load as well as lowest sustained operating condition as far as practicable. 26.01.00 Contractor shall furnish the commissioning organization chart for review & acceptance of employer at least twelve months prior to the schedule date of commissioning of 1st unit. The chart should contain: (1.) Biodata including experience of the Commissioning Engineers. (2.) Role and responsibilities of the Commissioning Organisation members. (3.) Expected duration of posting of the above Commissioning Engineers at site. 26.02.00 Initial Operation (a) On completion of all pre-commissioning activities/ tests and as a part of commissioning the complete facilities shall be put on 'Initial Operation' during		
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26.03.00	which period all necessary adjustments shall be made while operating over the full load range enabling the facilities to be made ready for the Guarantee Tests. (b) The 'Initial Operation' of the complete facility as an integral unit shall be conducted for 720 continuous hours. During the period of initial operation of 720 hours, the FGD System shall operate continuously at full load for a period not less than 72 hours. The Initial Operation shall be considered successful, provided that each item/part of the facility can operate continuously at the specified operating characteristics, for the period of Initial Operation with all operating parameters within the specified limits and at or near the predicted performance of the equipment/ facility. The Contractor shall intimate the Employer about the commencement of initial operation and shall furnish adequate notice to the Employer in this respect. (c) Any operational interruption in the FGD System due to constraints attributable to the Employer shall be construed as Deemed to be in operation. (d) An Initial Operation report comprising of observations and recordings of various parameters to be measured in respect of the above Initial Operation shall be prepared by the Contractor. This report, besides recording the details of the various observations during initial operation shall also include the dates of start and finish of the Initial Operation and shall be signed by the representatives of both the parties. The report shall have sheets, recording all the details of interruptions occurred, adjustments made and any minor repairs done during the Initial Operation. Based on the observations, necessary modifications/repairs to the plant shall be carried out by the Contractor to the full satisfaction of the Employer to enable the latter to accord permission to carry out the Guarantee tests on the facilities. However, minor defects which do not endanger the safe operation of the equipment, shall not be considered as reasons for with- holding the aforesaid permission. Guarantee Tests a) The final test as to prove the Functional Guarantees shall be conducted at Site by the Contractor in presence of the Employer. The contractor's Commissioning, start-up Engineer shall make the unit ready to conduct such test before start of initial operation. Such test shall be conducted along with the Initial Operations.		
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	b) These tests shall be binding on both the parties of the Contract to determine compliance of the equipment with the functional guarantee. c) For performance/ demonstration tests instrumentations, of accuracy class shall be as per specified test codes. The numbers and location of the instruments shall be as per the specified test codes. In addition the values of parameters shall be logged from the information system provided under Employer's Distributed Digital Control Monitoring and Information system. Test will be conducted at specified load points. d) Any special equipment, tools and tackles required for the successful completion of the Guarantee Tests shall be provided by the Contractor, free of cost. e) The Guarantee tests and specific tests to be conducted on equipments have been brought out in detail elsewhere in the specifications.			
27.00.00	TAKING OVER Upon successful completion of Initial Operations and all the tests conducted to the Employer's satisfaction, the Employer shall issue to the Contractor a Taking over Certificate as a proof of the final acceptance of the equipment. Such certificate shall not unreasonably be withheld nor will the Employer delay the issuance thereof, on account of minor omissions or defects which do not affect the commercial operation and/or cause any serious risk to the equipment. Such certificate shall not relieve the Contractor of any of his obligations which otherwise survive, by the terms and conditions of the Contract after issuance of such certificate.			
28.00.00	TRAINING OF EMPLOYER'S PERSONNEL			
28.01.00	Training for Employers O&M Personnel The scope of service under training of Employer's engineers shall include a training module covering upto three (3) man days in the areas of Operation & Maintenance. Such training should enable the personnel to individually take the responsibility of operating and maintaining the FGD system in a manner acceptable to the Employer.			
28.02.00	Training for Employers Engineering Personnel The scope of services under training for Employer's engineering personnel shall also necessarily include three (3) man days. This shall cover all disciplines viz, Mechanical, Electrical, C&I, & QA etc. and shall include all the related areas like			
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	Design familiarization, training on product design features and product design softwares of major equipment and systems, engineering, manufacturing, erection, commissioning, training on operating features of equipment, quality assurance and testing, plant visits and visits to manufacturer's works, exposure to various kinds of problems which may be encountered in fabrication, manufacturing, erection, welding etc. An indicative module of the training requirement of Employer's Engineering personnel is attached as Annexure VII.		
28.03.00	Bidder shall furnish in his offer, details of training module(s) covering above requirements which shall be subject to Employer's approval. Consolidated training period included above (i.e. 6 man months and 3 man months respectively for O&M and Engineering) is indicative only. Employer reserves the right to re appropriate the training period between O&M and engineering depending upon the details of training module proposed by the Bidder.		
28.04.00	Exact details, extent of training and the training schedule shall be finalised based on the Bidder's proposal within two (2) months from placement of award.		
28.05.00	In all the above cases, wherever the training of Employer's personnel is arranged at the works of the manufacturer's it shall be noted that the lodging and boarding of the Employer's personnel shall be at the cost of Contractor. The Contractor shall make all necessary arrangements towards the same.		
28.06.00	Take off prices (product wise) should be indicated by the Bidder in the Bid Proposal Sheets. Employer reserves the right to include or exclude these item(s) during placement of Award. Note: For training purposes, one (1) man month implies 30 working days (excluding all intervening holidays) per person.		
29.00.00	SAFETY ASPECTS DURING CONSTRUCTION AND ERECTION In addition to the requirements given in Erection Conditions of Contract (ECC) the following shall also cover: i) Working platforms should be fenced and shall have means of access. ii) Ladders in accordance with Employer's safety rules for construction and erection shall be used. Rungs shall not be welded on columns. All the stairs shall be provided with handrails immediately after its erection.		
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30.00.00	NOISE LEVEL The equivalent 'A' weighted sound pressure level measured at a height of 1.5 m above floor level in elevation and at a distance of one (1) metre horizontally from the nearest surface of any equipment/machine, furnished and installed under these specifications, expressed in decibels to a reference of 0.0002 microbar, shall not exceed 85 dBA . However for Ball Mills the noise levels as per following shall also be acceptable: a) Ball Mill < 90 dBA			
31.00.00	PACKAGING AND TRANSPORTATION All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. While packing all the materials, the limitation from the point of view of the sizes of railway wagons available in India should be taken account of. The Contractor shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. The Contractor shall ascertain the availability of Railway wagon sizes from the Indian Railways or any other agency concerned in India well before effecting despatch of equipment. Before despatch it shall be ensured that complete processing and manufacturing of the components is carried out at shop, only restricted by transport limitation, in order to ensure that site works like grinding, welding, cutting & preassembly to bare minimum. The Employer's Inspector shall have right to insist for completion of works in shops before despatch of materials for transportation.			
32.00.00	ELECTRICAL EQUIPMENTS/ENCLOSURES			
32.01.00	All electrical equipments and devices, including insulation, heating and ventilation devices shall be designed for ambient temperature and a maximum relative humidity as specified elsewhere in the specifications.			
33.00.00	INSTRUMENTATION AND CONTROL All instrumentation and control systems/ equipment/ devices/ components, furnished under this contract shall be in accordance with the requirements stated herein, unless otherwise specified in the detailed specifications.			
33.01.00	All instrument scales and charts shall be calibrated and printed in metric units and shall have linear graduation. The ranges shall be selected to have the normal reading at 75% of full scale. All scales and charts shall be calibrated and printed in Metric Units as follows: 1 Temperature - Degree centigrade (deg C)			
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	2. Pressure - Kilograms per square centimetre (Kg/cm²). Pressure instrument shall have the unit suffixed with 'a' to indicate absolute pressure. If nothing is there, that will mean that the indicated pressure is gauge pressure. 3. Draught - Millimetres of water column (mm wc). 4. Vacuum - Millimeters of mercury gauge (mm Hg) or water column (mm Wcl). 5. Flow (Gas) - Tonnes/ hour 6. Flow (Steam) - Tonnes/ hour 7. Flow (Liquid) - Tonnes / hour 8. Flow base - 760 mm Hg. 0 deg.C 9. Density - Grams per cubic centimeter. 33.02.00 All instruments and control devices provided on panels shall be of miniaturized design, suitable for modular flush mounting on panels with front draw out facility and flexible plan-in connection at rear. 33.03.00 All electronic modules shall have gold plated connector fingers and further all input and output modules shall be short circuit proof. These shall also be tropicalised & components shall be of industrial grade or better. 34.00.00 ELECTRICAL NOISE CONTROL The equipment furnished by the Contractor shall incorporate necessary techniques to eliminate measurement and control problems caused by electrical noise. Areas in Contractor's equipment which are vulnerable to electrical noise shall be hardened to eliminate possible problems. Any additional equipment, services required for effectively eliminating the noise problems shall be included in the proposal. The equipment shall be protected against ESD as per IEC-61000-2. Radio Frequency interference (RFI) and Electro Magnetic Interference (EMI) protection against hardware damage and control system mal-operations/errors shall be provided for all systems as per EN-50082-2 (1995).		
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35.00.00	SURGE PROTECTION FOR SOLID STATE EQUIPMENT All solid state systems /equipment shall be able to withstand the electrical noise and surge as encountered in actual service conditions and inherent in a power plant and shall meet the requirements of surge protection as defined in ANSI C37.90.1-1989 on its suitable equivalent class of IEC 254-4. Details of the features incorporated and relevant tests carried out. The test certificates. etc. shall be submitted by the Bidder.			
36.00.00	INSTRUMENT AIR SYSTEM The instrument air supply system as supplied by the Bidder for various pneumatic control & instrumentation devices like pneumatic actuators, power cylinders, E/P converters, piping / tubing etc. Each pneumatic instrument shall have an individual air shut - off valve. The pressure regulating valve shall be equipped with an internal filter, a 50 mm pressure gauge and a built-in filter housing blow down valve.			
37.00.00	TAPPING POINTS FOR MEASUREMENTS Tapping points shall include probes, wherever applicable, for analytical measurements and sampling. For direct temperature measurement of all working media, one stub with internal threading of approved pattern shall be provided along with suitable plug and washer. The Contractor will be intimated about thread standard to be adopted. The following shall be provided on equipment by the Bidder. The standard which is to be adopted, will be intimated to the Contractor. i) Temperature test pockets with stub and thermowell ii) Pressure test pockets			
38.00.00	SYSTEM DOCUMENTATION The Bidder shall provide drawings, system overview & description, hardware/ software details, technical literature, functional & hardware schemes, bill of material, parts list, interconnection diagrams, data sheets, erection/ installation/ commissioning procedures, instruction/ operating manuals, etc. for each of the C& I system / sub-systems/ equipment supplied under this package. The documentation shall include complete details of the C&I systems/ sub-systems/ equipment to enable review by Employer during detailed engineering stage and to provide information to plant personnel for operation & Maintenance (including quick diagnostics & trouble shooting) of these C&I systems/ sub-systems/ equipment at site. The minimum documentation requirements for C&I systems shall be as stipulated under C&I			
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	"Technical Data Sheets" Part of specifications. In addition to this, system documentation for control system shall include as a minimum to that specified elsewhere in the Technical Specification. The exact format, submission schedule and contents of various documents shall be as finalised during detailed engineering stage. 38.01.00 Bill of material (instrument list) for all C&I equipment/ devices shall be furnished by the bidder in standard formats as approved by the Employer. 39.00.00 MAINTENANCE MANUALS OF ELECTRONIC MODULES The Contractor shall have to furnish two (2) sets of all maintenance manual of each and every electronic card/module as employed on the various systems and equipment including peripherals etc., offered by him. The Contractor will also have to furnish the data regarding the expected failure rate of various modules and other system components. Further , the contractor shall furnish a set of operating manuals which should include block diagrams ,make, model/type ,details wiring and external connection drawings etc as required to do the testing and maintenance of the electronic modules.			
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CLAUSE NO.	ERECTION CONDITIONS OF CONTRACT			
1.00.00 1.01.00 1.02.00	GENERAL The following provisions shall supplement the conditions already contained in the other parts of these specifications and documents and shall govern that portion of the work of this contract which is to be performed at site. The erection requirements and procedures not specified in these documents shall be in accordance with the recommendations of the equipment manufacturer, or as mutually agreed to between the Employer and the Contractor prior to commencement of erection work. The Contractor upon signing of the Contract shall, in addition to a Project Co-ordinator, nominate another responsible officer as his representative at Site suitably designated for the purpose of overall responsibility and co-ordination of the Works to be performed at Site. Such a person shall function from the Site office of the Contractor during the pendency of Contract.			
2.00.00 2.01.00 2.02.00	REGULATION OF LOCAL AUTHORITIES AND STATUTES In addition to the local laws and regulations, the Contractor shall also comply with the Minimum Wages Act and the Payment of Wages Act (both of the Government of India) and the rules made there under in respect of its labour and the labour of its sub-contractors currently employed on or connected with the contract. All registration and statutory inspection fees, if any, in respect of his work pursuant to this Contract shall be to the account of the Contractor. However, any registration, statutory inspection fees lawfully pay-able under the provisions of the Indian Boiler Regulations and any other statutory laws and its amendments from time to time during erection in respect of the plant equipment ultimately to be owned by the Employer, shall be to the account of the Employer. Should any such inspection or registration need to be re-arranged due to the fault of the Contractor or his Sub-Contractor, the additional fees for such inspection and/or registration shall be borne by the Contractor.			
3.00.00 3.01.00 3.02.00	WELDING OF PRESSURE PARTS AND HIGH PRESSURE PIPING The welding of all pressure parts and high pressure piping shall be in accordance with the following requirements: Qualification of Weld Procedures Only qualified welding procedures as per ASME Section IX shall be used by contractor at site. Procedure qualification records along with WPS shall be submitted to NTPC for review. Welding procedure shall indicate all essential and non-essential parameters as per ASME Section IX. Makes of welding consumables shall be subject to employer's approval. Welder's Qualification Only welders who are qualified in accordance with the latest applicable requirements of the Indian Boiler Regulations, shall be permitted to perform any welding work on the pressure parts and its attachment welding. In addition to such statutory qualification requirements, the welders shall also undergo a satisfactory			
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	pre-production qualification test to be conducted by the Contractor at site as per ASME Sec IX in presence of employer's representative(s), prior to performing work under these specifications. The services of an independent testing laboratory shall be retained by the Contractor to perform welder qualification tests for welders. All the welders carrying out welding at site shall carry an identification badge, which shall indicate the category and the grade of welding for which they have been tested and authorised to carry out welding.		
3.03.00	Records Welders performance shall be monitored regularly and record of their performance shall be maintained by contractor in a manner acceptable to the employer. Contractor shall maintain such records including record of procedure qualification & welder qualification and hand-over to the employer at the end of work.		
3.04.00	MARKING On completion of each welded joint, the welder shall mark his regularly assigned identification mark near the joint. The welder's identification numbers, inspection stamps or code symbol stamps and any other information shall not be directly stamped on any alloy steel piping. In alloy steel piping, all such information shall be stamped on separate marking plate which shall be tack welded on pipe near the weld.		
4.00.00	HEAT TREATMENT		
4.01.00	Pre-heating, post-heating and post-weld stress relief operations of all welds, shall be performed in accordance with the requirements of applicable code. Local post weld stress relieving heat treatments shall be adopted only in cases where it is normally impracticable to subject the entire assembly as such for stress relieving operations. Heating may be by means of electric induction coils or electric resistance coils. Oxy-acetylene flame heating or exothermic chemical heating methods will not be permitted. Complete recording of the temperatures through out the stress relieving cycle of the material and the weld subjected to heat treatment shall be made by means of a potentiometric recorder. Recorders other than those of potentiometric type shall not be used for such temperature recording during stress relieving operations. The contractor & employer's representative, at start and at the end of HT Cycle shall sign the time and temperature charts for heat-treatment.		
4.02.00	Not Used.		
4.03.00	After setting up the weld joint for heat treatment operation, the Employer's signature shall be obtained on the strips chart of the recorder prior to starting of heat treatment cycle. The right hand corner of the strip chart at the starting point of the heat treatment cycle shall contain details like the weld number, material, diameter and thickness, method of heating adopted, prescribed ranges of heat treatment temperatures, date of heat treatment, reference to item number of the Field welding Schedule (as specified at clause no 7.00.00- of this chapter) etc.		
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5.00.00 6.00.00 6.01.00 6.02.00 6.03.00 7.00.00	WELD EDGE PREPARATION Preparation at site of weld joint shall be in accordance with details acceptable to the Employer. Wherever possible, machining or automatic flame cutting shall be used for edge preparation. Hand flame cutting will be permitted only where edge preparation otherwise is impractical. All slag shall be removed from cuts and all the hand cuts shall be ground smooth to the satisfaction of the Employer. Flame cutting of alloy steel pipe shall be avoided. Wherever such cutting is done, a 200mm length at the cut face shall be removed by machining. Pneumatic hand tools such as edge preparation, tube cutting machine can be used. CLEANING AND SERVICING The inside of all tubes, pipes, valves and fittings shall be free from dirt, and loose scales before being erected. All the pipelines shall be thoroughly blown and/or flushed. Each steam and water tubes shall be blown with compressed air and shall be subjected to 'ball test' before erection to ensure that no obstructions exist. A system for recording of all such operations shall be developed and maintained in a manner to ensure that no obstructions are left inside the tubes and no tubes are left uncleaned and untested. All valves and valve actuators, and dampers and damper actuators, if any, shall be thoroughly cleaned and serviced prior to pre-commissioning tests and/or Initial Operations of the plant. A system for recording of such servicing operation shall be developed and maintained in a manner acceptable to the Employer and to ensure that no valves or dampers including their actuators are left unserviced. All interior surfaces of the turbine shall be thoroughly cleaned prior to boxing - up to remove all traces of oil preservations. FIELD WELDING SCHEDULE The Contractor shall submit to the Employer, a certified and complete field welding schedule for all the field welding activities to be carried out in respect of the pressure parts involved in the equipment furnished and erected by him, at least 90 days prior to the scheduled start of erection work at site. Such schedule will be strictly followed by the Contractor during the process of erection. The above field-welding schedule to be issued by the Contractor shall contain the following: (a.) Drawing No (s) (b.) Location of the weld (c.) Size of the weld (outside diameter and thickness) (d.) Type of joints (e.) Material specifications (f.) Size of fillet on backing ring, when the type of joint is with backing ring (g.) Electrode/ filler metal specifications		
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	(h.) Number of welds per unit (i.) Quantity of filler metal per weld (j.) Indication of required Non-destructive Examination (NDE) for each weld (k.) Pre-heat temperatures for welding (l.) Process of welding (m.) Post-welding heat treatment temperature ranges, duration, under as specified at clause no 4.00.00 of this chapter entitled "Heat Treatment". (n.) Qualification details of weld procedures to be adopted as specified at clause no 3.01.00 of this chapter entitled 'Qualification of Weld Procedures'.		
	8.00.00	SITE RUN MISCELLANEOUS PIPING Sketches or diagrams of the proposed routings of all piping, not already indicated and routed on the shop drawings which were reviewed by the Employer, shall be submitted to the Employer for review, Employer's acceptance of such site routings shall be obtained before the piping is erected. All these site run piping shall be installed in such a manner as to present an orderly and neat installation. They shall be located as to avoid obstruction of access and passages. Valves, instruments or any other special items shall be located convenient for operation by the operating personnel. Pipe runs shall be plumb or level except where pitch for drainage is required. Pipe runs that are not parallel to the building structure, walls or column rows shall be avoided so that deflection of pipes between hangers does not exceed 6 mm. No miscellaneous pipe shall be routed and installed above or adjacent to electrical equipment.	
	9.00.00	THERMAL EXPANSIONS All piping installation shall be such that no excessive or destructive expansion forces exist either in the cold condition or under condition of maximum temperature. All bends, expansion joints and any other special fittings, necessary to provide proper expansion, shall be incorporated. During installation of expansion joints and anchors, care must be taken to make sure that full design movement is available at all times for maximum to minimum temperature and vice-versa.	
	10.00.00	PIPING SUPPORTS 10.01.00 Hangers, supports and anchors shall be installed as required to obtain a safe, reliable and complete pipe installation. All supports shall be properly levelled and anchored when installed. The anchors shall be so placed that thermal expansion will be absorbed by bends without subjecting the valves or equipment to excessive strains. 10.02.00 The hanger assemblies shall not be used for the attachment of rigging to hoist the pipe into place. Other means shall be used to securely hold the pipe in place till the pipe support is completely assembled and attached to the pipe and building	
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	structures and spring support is set to accommodate the pipe way. All temporary rigging shall be removed in such a way that the pipe support is not subjected to any sudden load. All piping, having variable spring type supports, shall be held securely in place by temporary means during the hydraulic test of pipe system. Constant support type spring hangers used during hydraulic test shall be pinned or blocked solid during the test. After complete installation and insulation of the piping and filling of the piping with its normal operating medium, the pipe support springs shall be adjusted to the cold positions. If necessary, the spring support shall be re-adjusted to the hot positions after the line has been placed for service at its normal maximum operating temperature conditions. Electric arc welding only shall be used to weld all pipe supports to structural steel members that form part of the building supporting structure. The structural beams shall not be heated more than necessary during welding of supports and such welds shall run parallel to the axis of the span. All lugs or any other attachments welded to the piping shall be of the same material as the pipe.		
11.00.00	PRESSURE TESTING		
11.01.00	On completion of erection of pressure parts, a hydraulic test in accordance with the requirements of the Indian Boiler Regulations shall be performed by the Contractor.		
11.02.00	All the valves, high pressure pipes and inter-connected pipes connecting the pressure parts shall be tested along with pressure parts. All blank flanges or any removable plugs required for openings not closed by the valves, and piping provided, shall be furnished by the Contractor. The pressurization equipment including water piping from the supply, needed for the above test shall also be furnished by the Contractor. Any defects noticed during the testing are to be rectified and the unit re-tested. If any welding is done on the pressure parts after the Hydraulic test, the Hydraulic test for that portion of pressure parts shall be repeated. Water as required for such pressure testing shall be provided by the employer.		
11.03.00	Thy hydraulic test shall be considered successful only on certification to that effect by the concerned inspecting Authority as per the provisions of the Indian Boiler Regulations and the Employer.		
12.00.00	THERMOWELLS AND FLOW NOZZLES		
12.01.00	All the thermowells and flow nozzles in the equipment furnished under the technical specifications shall be installed as a part of this work.		
12.02.00	All thermowell connections incorporated in the steam service shall be plugged during the pressure testing and the blow out of steam piping systems. Upon completion of the blow out operation, all thermowells shall be installed and seam welded. Similarly, all flow nozzles in the steam lines shall also be installed only on completion of steam blowing operations unless otherwise agreed to by the Employer, depending upon the sequence of cleaning and purging operations to be adopted by the Contractor at the field.		
13.00.00	INSULATION, LAGGING AND CLADDING The provision of insulation, lagging and cladding of the various equipments and portion of the equipment covered under the Contract, shall be furnished by the		
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13.01.00	Contractor as specified elsewhere or agree to separately in writing. Welds required for holding insulation on pressure parts shall be carried out by IBR qualified welder. Piping, Pipe Fittings & Valves All piping insulation and metal cladding furnished with the equipment to be erected shall be applied as specified herein.		
13.01.01	Piping The insulation on piping shall be applied using wire loops on 150mm centres. These wire loops shall be thoroughly embedded into the outer insulation surface and all cracks, voids and depressions shall be filled with insulating cement suitable for the piping temperature so as to form a smooth base for application of cladding. The wires used for piping insulation shall be of 16 SWG. The surface shall be smooth and uniform before applying the outer covering. All piping insulation ends shall be terminated at a sufficient distance from flanges to facilitate removal of bolts.		
13.01.02	Flanges Insulation on flanges shall be by means of blocks of insulating material securely bound to the flange by wire loops. Such blocks of insulation shall be long enough to overlap the adjacent pipe insulation by an amount equal to the thickness of adjacent pipe insulation. Smooth finish shall be obtained by the application of insulating cement. Alternatively, sectional pipe insulation of proper diameter may be used. Insulation on flanges shall not be done until the pipe and equipment have been in service during the initial operation and till all the flange bolts have been retightened.		
13.01.03	Bends and Elbows Insulation on bends and elbows shall be cut into sections sufficiently short to form a reasonable smooth external surface. After the application of insulation material in place, it shall be smoothly coated with insulating cement. Elbows may be insulated as above or alternatively by means of specially moulded insulation enclosures.		
13.01.04	Cladding Cladding shall be of aluminium sheet of thickness as per details given in detail Technical Specification or will be provided during detail engineering shall be machine rolled and formed to accurately fit insulation curvatures. Cladding shall be secured using self-tapping screws. Screws shall be adequate number and so located as to produce tight joints. The spacing of screws shall be as far as possible uniform and on centres not exceeding 150 mm. For outside diameters less than 230 mm, spacing of screws shall be on centres not exceeding 100 mm. adequate number of screws shall be provided for fixing the cladding and be so placed in such locations, as to produce a smooth cladding finish without bellying'. Insulated elbows having insulated diameters less than 330 mm shall be provided with preformed smooth aluminium elbow jackets. Wherever possible, all joints should be lapped a minimum of 50 mm with joints facing downwards and so placed that they are obscured from normal points of vision. All the joints in the cladding shall be made with suitable provisions for expansions. All butt joints such as those at piping tees		
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	shall be made using rolled seams. In addition, to prevent galvanic corrosion, suitable action, as specified at clause no 13.02.00 of this chapter, shall be taken.		
13.01.05	Valves and Fittings All valves and fittings (above valve size of 2 inches) installed in the steam pipelines shall also be applied with insulation and furnished with suitably shaped boxes so as to facilitate easy dismantling of the fittings. The insulation thickness for valves, valve fittings etc., shall be same as that used on the line on which they are installed. All voids shall be properly filled up with insulating material and as per the directions of the Employer.		
13.02.00	Protection of Equipment during Insulation Applications All equipment and structures shall be suitably protected from damage while applying insulation after completion of insulation. All equipment and structures shall be thoroughly cleaned and remove insulating materials which might have fallen on them.		
14.00.00	CODE REQUIREMENTS The erection requirements and procedures to be followed during the installation of the equipment shall be in accordance with the relevant Indian Electricity Rules & Codes, Indian Boiler Regulations, ASME codes and accepted good practices, the Employer's Drawings and other applicable Indian recognised codes and laws and regulations of the Government of India.		
15.00.00	ELECTRICAL SAFETY REGULATIONS		
15.01.00	In no circumstances will the Contractor interfere with fuses and electrical equipment belonging to the other Contractor or Employer.		
15.02.00	Before the Contractor connects any electrical appliances to any plug or socket belonging to the other Contractor or Employer, he shall: - Satisfy the Employer that the appliance is in good working condition. - Inform the Employer of the maximum current rating, voltage and phase of the appliances. - Obtain permission of the Employer detailing the socket to which the appliances may be connected. The Employer will not grant permission to connect until he is satisfied that - The appliance is in good condition and is fitted with suitable plug. - The appliance is fitted with a suitable cable having two earth conductors, one of which shall be an earthed metal sheath surrounding the cores.		
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15.03.00	No electric cable in use by the other Contractor/Employer will be disturbed without permission. No weight of any description will be imposed on any such cable and ladder or similar equipment will rest against or to be attached with it.		
15.04.00	No reapir work shall be carried out on any live equipment. The equipment must be declared safe by the Employer and a permit to work issued before any work is carried out.		
15.05.00	The Contractor shall employ the necessary number of qualified, full time electricians to maintain his temporary electrical installation.		
16.00.00	REMOVAL OF MATERIAL No material brought to the Site shall be removed from the Site by the Contractor and/or his Sub-Contractors without the prior written approval of the Employer.		
17.00.00	INSPECTION, TESTING AND INSPECTION CERTIFICATES The provisions of the clause entitled Inspection, Testing and Inspection Certificates given in Part - C of the Technical Specification, shall also be applicable to the erection portion of the Works. The Employer shall have the right to re-inspect any equipment though previously inspected and approved by him at the Contractor's works, before and after the same are erected at Site. If by the above inspection, the Employer rejects any equipment, the Contractor shall make good for such rejections either by replacement or modification/ repairs as may be necessary to the satisfaction of the Employer. Such replacements will also include the replacements or re-execution of such of those works of other Contractors and/or agencies, which might have got damaged or affected by the replacements or re-work done to the Contractor's work.		
18.00.00	ACCESS TO SITE AND WORKS ON SITE		
18.01.00	Suitable access to site and permission to work at the Site shall be accorded to the Contractor by the Employer in reasonable time.		
18.02.00	In the execution of the Works, no person other than the Contractor or his duly appointed representative, Sub-Contractor and workmen, shall be allowed to do work on the Site, except by the special permission, in writing by the Employer or his representative.		
19.00.00	CONTRACTOR'S SITE OFFICE ESTABLISHMENT The Contractor shall establish a Office at the Site and keep posted an authorised representative for the purpose of the Contract. Any written order or instruction of the Employer or his duly authorised representative, shall be communicated to the said authorised resident representative of the Contractor and the same shall be deemed to have been communicated to the Contractor at his legal address.		
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20.00.00	CO-OPERATION WITH OTHER CONTRACTORS		
20.01.00	Employer, who may be performing other works on behalf of the Employer and the workmen who may be employed by the Employer and doing work in the vicinity of the works under the Contract. The Contractor shall also arrange to perform his work as to minimise, to the maximum extent possible, interference with the work of other Contractors and their workmen. Any injury or damage that may be sustained by the employees of the other Contractors and the Employer, due to the Contractor's work shall promptly be made good at his own expense. The Employer shall determine the resolution of any difference or conflict that may arise between the Contractor and other Contractors or between the Contractor and the workmen of the Employer in regard to their work. If the work of the Contractor is delayed because of the any acts of omission of another Contractor, the Contractor shall have no claim against the Employer on that account other than an extension of time for completing his works. Employer shall have full access to visit the contractor's site at any time for inspection and surveillance checks.		
20.02.00	The Employer shall be notified promptly by the Contractor of any defects in the other Contractor's works that could affect the Contractor's Works. The Employer shall determine the corrective measures if any, required to rectify this situation after inspection of the works and such decisions by the Employer shall be binding on the Contractor.		
21.00.00	DISCIPLINE OF WORKMEN		
	The Contractor shall adhere to the disciplinary procedure set by the Employer in respect of his employees and workmen at Site. The Employer shall be at liberty to object to the presence of any representative or employee of the Contractor at the Site, if in the opinion of the Employer such employee has misconducted himself or is incompetent, negligent or otherwise undesirable then the Contractor shall remove such a person objected to and provide in his place a competent replacement.		
22.00.00	CONTRACTOR'S FIELD OPERATION		
22.01.00	The Contractor shall keep the Employer informed in advance regarding his field activity plans and schedules for carrying out each part of the works. Any review of such plan or schedule or method of work by the Employer shall not relieve the Contractor of any of his responsibilities towards the field activities. Such reviews shall also not be considered as an assumption of any risk or liability by the Employer or any of his representatives and no claim of the Contractor will be entertained because of the failure or inefficiency of any such plan or schedule or method of work reviewed. The Contractor shall be solely responsible for the safety, adequacy and efficiency of plant and equipment and his erection methods.		
22.02.00	The Contractor shall have the complete responsibility for the conditions of the Work-Site including the safety of all persons employed by him or his Sub-Contractor and all the properties under his custody during the performance of the work. This requirement shall apply continuously till the completion of the Contract and shall not be limited to normal working hours. The construction review by the Employer is not intended to include review of Contractor's safety measures in, on or near the Work-Site, and their adequacy or otherwise.		
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23.00.00	PHOTOGRAPHS AND PROGRESS REPORT		
23.01.00	The Contractor shall furnish three (3) prints each to the Employer of progress photographs of the work done at Site. Photographs shall be taken as and when indicated by the Employer or his representative. Photographs shall be adequate in size and number to indicate various stages of erection. Each photograph shall contain the date, the name of the Contractor and the title of the photograph.		
23.02.00	The above photographs shall accompany the monthly progress report detailing out the progress achieved on all erection activities as compared to the schedules. The report shall also indicate the reasons for the variance between the scheduled and actual progress and the action proposed for corrective measures, wherever necessary.		
23.03.00	The Contractor shall submit the progress of work in soft and hard form (as decided by employer) quarterly highlighting the progress and constraints at site.		
24.00.00	MAN-POWER REPORT		
24.01.00	The Contractor shall submit to the Employer, on the first day of every month, a man hour schedule for the month, detailing the man hours scheduled for the month, skill-wise and area-wise.		
24.02.00	The Contractor shall also submit to the Employer on the first day of every month, a man power report of the previous month detailing the number of persons scheduled to have been employed and actually employed, skill- wise and the areas of employment of such labour.		
25.00.00	PROTECTION OF WORK		
	The Contractor shall have total responsibility for protecting his works till it is finally taken over by the Employer. No claim will be entertained by the Employer or the representative of the Employer for any damage or loss to the Contractor's works and the Contractor shall be responsible for complete restoration of the damaged works to original conditions to comply with the specification and drawings. Should any such damage to the Contractor's Works occur because of other party not being under his supervision or control, the Contractor shall make his claim directly with the party concerned. If disagreement or conflict or dispute develops between the Contractor and the other party or parties concerned regarding the responsibility for damage to the Contractor's Works the same shall be resolved as per the provisions of the as specified at clause no 21.00.00 of this chapter entitled "Co-operation with other Contractors." The Contractor shall not cause any delay in the repair of such damaged Works because of any delay in the resolution of such disputes. The Contractor shall proceed to repair the Work immediately and no cause thereof will be assigned pending resolution of such disputes.		
26.00.00	EMPLOYMENT OF LABOUR		
26.01.00	In addition to all local laws and regulations pertaining to the employment of labour to be complied with by the Contractor pursuant to GCC, the Contractor will be expected to employ on the work only his regular skilled employees with experience of the		
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	particular work. No female labour shall be employed after darkness. No person below the age of eighteen years shall be employed.		
26.02.00	All travelling expenses including provisions of all necessary transport to and from Site, lodging allowances and other payments to the Contractor's employees shall be the sole responsibility of the Contractor.		
26.03.00	The hours of work on the Site shall be decided by the Employer and the Contractor shall adhere to it. Working hours will normally be eight (8) hours per day - Monday through Saturday.		
26.04.00	Contractor's employees shall wear identification badges while on work at Site.		
26.05.00	In case the Employer becomes liable to pay any wages or dues to the labour or any Government agency under any of the provisions of the Minimum Wages Act, Workmen Compensation Act, Contract Labour Regulation Abolition Act or any other law due to act of omission of the Contractor, the Employer may make such payments and shall recover the same from the Contractor's Bills.		
27.00.00	FACILITIES TO BE PROVIDED BY THE EMPLOYER		
27.01.00	Electricity		
	Refer clause 1.14.00 (Construction Power) Sub-Section III-B, Part-A, Section VI of Technical Specification.		
27.02.00	Water		
	Contractor shall make all arrangements himself for the supply of construction water as well as potable water for labour and other personnel at the worksite/colony. However, drawl of construction REFER NIT bore-well shall be permitted if found suitable. Any statutory clearance required shall be obtained by the contractor. Assistance, if required shall be provided by the owner.		
27.03.00	Communication		
	The Employer will extend the telephone facilities, if available at Site, for purposes of Contract. The Contractor shall be charged at actuals for such facilities.		
27.04.00	Railway Siding		
	Railway siding shall be provided by owner (up to plant entry point) for coal transportation to site. However the same may not be available to the bidder for material/supplies transport etc. Bidder has to plan its own arrangement for movement of ODC consignment to plant site.		
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28.00.00	FACILITIES TO BE PROVIDED BY THE CONTRACTOR		
28.01.00	Contractor's site office Establishment		
	The Contractor shall establish a site office at the site and keep posted an authorized representative for the purpose of the contract, pursuant to GCC. The site office will include one conference meeting room for site meetings between the Contractor and the Employer.		
28.02.00	Tools, tackles and scaffoldings		
	The Contractor shall provide all the construction equipments, tools, tackles and scaffoldings required for pre-assembly, installation, testing, commissioning and conducting Guarantee tests of the equipments covered under the Contract. He shall submit a list of all such materials to the Employer before the commencement of pre-assembly at Site. These tools and tackles shall not be removed from the Site without the written permission of the Employer. The Contractor shall arrange Dozer, Hydra, Cranes, Trailer, etc. for the purpose of fabrication, erection and commissioning.		
28.03.00	Testing Equipment and Facilities:		
	The contractor shall provide the necessary testing, equipment and facilities.		
28.04.00	Site laboratory for civil works:		
	Contractor shall provide and maintain a site laboratory for the testing of construction material under the direction and general supervision of employer.		
28.05.00	First-aid		
28.05.01	The Contractor shall provide necessary first-aid facilities for all his employees, representatives and workmen working at the Site. Enough number of Contractor's personnel shall be trained in administering first-aid.		
28.05.02	The Employer will provide the Contractor, in case of any emergency, the services of an ambulance for transportation to the nearest hospital.		
28.06.00	Cleanliness		
28.06.01	The Contractor shall be responsible for keeping the entire area allotted to him clean and free from rubbish, debris etc. during the period of Contract. The Contractor shall employ enough number of special personnel to thoroughly clean his work-area at least once in a day. All such rubbish and scrap material shall be stacked or disposed in a place to be identified by the Employer. Materials and stores shall be so arranged to permit easy cleaning of the area. In areas where equipment might drip oil and cause damage to the floor surface, a suitable protective cover of a flame resistant, oil proof sheet shall be provided to protect the floor from such damage.		
28.06.02	Similarly the offices shall be kept clean and neat to the entire satisfaction of the Employer. Proper sanitary arrangements shall be provided by the Contractor, in the work-areas and office areas of the Contractor.		
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29.00.00 30.00.00 30.01.00 30.02.00 30.03.00 30.04.00 31.00.00	LINES AND GRADES All the Works shall be performed to the lines, grades and elevations indicated on the drawings. The Contractor shall be responsible to locate and layout the Works. Basic horizontal and vertical control points will be established and marked by the Employer at Site at suitable points. These points shall be used as datum for the works under the Contract. The Contractor shall inform the Employer well in advance of the times and places at which he wishes to do work in the area allotted to him so that suitable datum points may be established and checked by the Employer to enable the Contractor to proceed with his works. Any work done without being properly located may be removed and/or dismantled by the Employer at Contractor's expense. FIRE PROTECTION The work procedures that are to be used during the erection shall be those which minimise fire hazards to the extent practicable. Combustible materials, combustible waste and rubbish shall be collected and removed from the Site at least once each day. Fuels, oils and volatile or flammable materials shall be stored away from the construction and equipment and materials storage areas in safe containers. Untreated canvas, paper, plastic or other flammable flexible materials shall not at all be used at Site for any other purpose unless otherwise specified. If any such materials are received with the equipment at the Site, the same shall be removed and replaced with acceptable material before moving into the construction or storage area. Similarly corrugated paper fabricated cartons etc. will not be permitted in the construction area either for storage or for handling of materials. All such materials used shall be of water proof and flame resistant type. All the other materials such as working drawings, plans etc. which are combustible but are essential for the works to be executed shall be protected against combustion resulting from welding sparks, cutting flames and other similar fire sources. All the Contractor's supervisory personnel and sufficient number of workers shall be trained for fire-fighting and shall be assigned specific fire protection duties. Enough of such trained personnel must be available at the Site during the entire period of the Contract. The Contractor shall provide enough fire protection equipment of the types and number for the warehouses, office, temporary structures, labour colony area etc. Access to such fire protection equipment, shall be easy and kept open at all time. SECURITY The Contractor shall have total responsibility for all equipment and materials in his custody stores, loose, semi-assembled and/or erected by him at Site. The Contractor shall make suitable security arrangements including employment of security personnel to ensure the protection of all materials, equipment and works from theft, fire, pilferage and any other damages and loss. All materials of the Contractor shall enter and leave the Employer Site only with the written permission of the Employer in the prescribed manner.		
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32.00.00	CONTRACTOR'S AREA LIMITS The Employer will mark-out the boundary limits of access roads, parking spaces, storage and construction areas for the Contractor and the Contractor shall not trespass the areas not so marked out for him. The Contractor shall be responsible to ensure that none of his personnel move out of the areas marked out for his operations. In case of such a need for the Contractor's personnel to work out of the areas marked out for him the same shall be done only with the written permission of the Employer.			
33.00.00	CONTRACTOR'S CO-OPERATION WITH THE EMPLOYER In case where the performance of the erection work by the Contractor affects the operation of the system facilities of the Employer, such erection work of the Contractor shall be scheduled to be performed only in the manner stipulated by the Employer and the same shall be acceptable at all times to the Contractor. The Employer may impose such restrictions on the facilities provided to the Contractor such as electricity, etc. as he may think fit in the interest of the Employer and the Contractor shall strictly adhere to such restrictions and co-operate with the Employer. It will be the responsibility of the Contractor to provide all necessary temporary instrumentation and other measuring devices required during start-up and operation of the equipment systems which are erected by him. The Contractor shall also be responsible for flushing and initial filling of all the oil and lubricants required for the equipment furnished and installed by him, so as to make such equipment ready for operation. The Contractor shall be responsible for supplying such flushing oil and other lubricants unless otherwise specified elsewhere in documents and specifications.			
34.00.00	PRE-COMMISSIONING AND COMMISSIONING ACTIVITIES			
34.01.00	GENERAL			
34.01.01	The Contractor upon completion of installation of equipments and systems, shall conduct pre-commissioning and commissioning activities, to make the equipment/systems ready for safe, reliable and efficient operation on sustained basis. All pre-commissioning/commissioning activities considered essential for such readiness of the equipment/systems including those mutually agreed and included in the Contractor's quality assurance programme as well as those indicated in clauses elsewhere in the technical specifications shall be performed by the contractor.			
34.01.02	The pre-commissioning and commissioning activities including Guarantee/ demonstration/ acceptability tests, checks and trial operations of the equipment/systems furnished and installed by the contractor shall be the responsibility of the Contractor as detailed in relevant clauses in Technical Specification. The Contractor shall provide, in addition, test instruments, calibrating devices etc. and labour required for successful performance of these operations. If it is anticipated that the above test may prolong for a long time, the Contractor's workmen required for the above test shall always be present at site during such operations.			
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34.01.03	The following activities shall be carried out by the contractor, 18 month prior to schedule date of commissioning of the equipment/systems installed by him. (a.) The contractor shall furnish the organization chart of his operation and commissioning engineers for the acceptance of employer. Adequate number of operation and commissioning engineers shall be deployed by the contractor to effectively meet the requirement of round the clock operation in shifts also, till the plant is taken over by the employer. (b.) The contractor shall submit the bio-data containing the details of experience of his operation and commissioning engineers for the acceptance of employer. (c.) The contractor shall furnish the deployment schedule of his operation and commissioning engineers for the acceptance of the employer. (d.) Apart from above, contractor shall ensure deployment of sufficient skilled/semi-skilled/unskilled manpower during pre-commissioning and commissioning activities.			
34.01.04	It shall be the responsibility of the Contractor to provide all necessary temporary instrumentation and other measuring devices required during start-up and initial operation of the equipment/systems which are installed by him.			
34.01.05	The Contractor shall also be responsible for flushing and initial filling of all oils and lubricants required for the equipment furnished and installed by him so as to make such equipment ready for operation. The Contractor shall be responsible for supplying such flushing oil and other lubricants unless otherwise specified elsewhere in these specifications and documents.			
34.02.00	COMMISSIONING DOCUMENTATION			
34.02.01	The contractor shall submit the commissioning documentation, comprising of Standard checklists, pre-commissioning procedures, testing schedules, commissioning schedules and commissioning networks for various equipment/systems covered under the contract, for the approval of employer.			
34.02.02	Standard checklist, as the name suggests, shall be a fairly general documents, containing the list of all checks required to be carried out for similar and repetitive type of equipment to ensure consistent and thorough checking. An indicative list of such equipment is enclosed as Annexure I.			
34.02.03	The testing schedule is a document, designed for safe and systematic commissioning of individual equipment/sub-system (for example compressor etc.) Commissioning schedule is a document envisaged for commissioning of a system (for example Compressed Air system, Unit commissioning etc.). The testing/Commissioning schedule shall have a standard format in order to maintain consistency of presentation, content and reporting. A brief write up on the contents of the Testing Schedule/Commissioning Schedule is enclosed as Annexure-II.			
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34.02.04	The contractor shall submit the list of commissioning documentation to be submitted by him, along with their submission schedule for various equipment/systems covered under the contract, with in 6(six) month from the date of award of contract, for the acceptance of employer.			
34.02.05	The Contractor shall submit the commissioning documentation, for various equipment/covered under the contract, for the approval of employer, at least 18 months before the scheduled date of commissioning of the equipment/systems.			
34.03.00	COMMISSIONING ACTIVITIES			
34.03.01	Upon completion of pre-commissioning activities/tests, the contractor shall initiate commissioning of facilities. During commissioning the Contractor shall carry out system checking and reliability trials on various parts of the facilities.			
34.03.02	Contractor shall carry out the checks/tests at site to prove to the Employer that each equipment of the supply complies with requirements stipulated and is installed in accordance with requirements specified.			
34.03.03	Before the plant is put into initial operation the Contractor shall be required to conduct test to demonstrate to the Employer that each item of the plant is capable of correctly performing the functions for which it was specified and its performance, parameters etc. are as per the specified/approved values. These tests may be conducted concurrently with those required under commissioning sequence.			
34.03.04	The Contractor shall also demonstrate the performance of all C&I equipment, the tests on main equipment of prior to that as the case may be.			
34.03.05	Other tests shall be conducted, if required by the Employer, to establish that the plant equipment are in accordance with requirements of the specifications.			
34.03.06	The Contractor shall conduct all the commissioning tests and undertake commissioning activities pertaining to all other auxiliaries and equipments including all electrical and C&I equipment/systems not specifically brought out above but are within the scope of work and facilities being supplied and installed by the Contractor and follow the guidelines indicated above or elsewhere in these technical specifications.			
34.05.00	Initial Operation Upon completion of system checking/Tests as above and as a part of commissioning of facilities, complete plant/facilities shall be put on initial operation as stipulated in General Technical Requirements.			
35.00.00	MATERIALS HANDLING AND STORAGE			
35.01.00	All the equipments furnished under the Contract and arriving at Site shall be promptly received, unloaded and transported and stored in the storage spaces by the Contractor.			
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35.02.00	Contractor shall be responsible for examining all the shipment and notify the Employer immediately of any damage, shortage, discrepancy etc. for the purpose of Employer's information only. The Contractor shall submit to the Employer every week a report detailing all the receipts during the week. However, the Contractor shall be solely responsible for any shortages or damage in transit, handling and / or in storage and erection of the equipment at Site. Any demurrage, wharfage and other such charges claimed by the transporters, railways etc. shall be to the account of the Contractor.			
35.03.00	The Contractor shall maintain an accurate and exhaustive record detailing out the list of all equipment received by him for the purpose of erection and keep such record open for the inspection of the Employer.			
35.04.00	All equipment shall be handled very carefully to prevent any damage or loss. No bare wire ropes, slings, etc. shall be used for unloading and/or handling of the equipment without the specific written permission of the Employer. The equipment stored shall be properly protected to prevent damage either to the equipment or to the floor where they are stored. The equipment from the store shall be moved to the actual location at the appropriate time so as to avoid damage of such equipment at Site.			
35.05.00	All electrical panels, controls gear, motors and such other devices shall be properly dried by heating before they are installed and energised. Motor bearings, slip rings, commutators and other exposed parts shall be protected against moisture ingress and corrosion during storage and periodically inspected. Heavy rotating parts in assembled conditions shall be periodically rotated to prevent corrosion due to prolonged storage.			
35.06.00	All the electrical equipment such as motors, etc. shall be tested for insulation resistance at least once in three months from the date of receipt till the date of commissioning and a record of such measured insulation values maintained by the Contractor. Such records shall be open for inspection by the Employer.			
35.07.00	The Contractor shall ensure that all the packing materials and protection devices used for the various equipments during transit and storage are removed before the equipment are installed.			
35.08.00	The consumables and other supplies likely to deteriorate due to storage must be thoroughly protected and stored in a suitable manner to prevent damage or deterioration in quality by storage.			
35.09.00	All the materials stored in the open or dusty location must be covered with suitable weatherproof and flame-proof covering material wherever applicable.			
35.10.00	If the materials belonging to the Contractor are stored in areas other than those earmarked for him, the Employer will have the right to get it moved to the area earmarked for the Contractor at the Contractor's cost.			
35.11.00	The Contractor shall be responsible for making suitable indoor storage facilities to store all equipment which require indoor storage. Normally, all the electrical equipments such as motors, control gear, generators, exciters and consumables like			
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36.00.00 36.01.00 36.02.00 36.03.00 36.04.00 36.05.00 a)	electrodes, lubricants etc. shall be stored in the closed storage space. The Employer, in addition, may direct the Contractor to move certain other materials, which in his opinion will require indoor storage, to indoor storage areas which the Contractor shall strictly comply with. CONSTRUCTION MANAGEMENT The field activities of the Contractors working at Site, will be coordinated by the Employer and the Employer decision shall be final in resolving any disputes or conflicts between the Contractor and other Contractors and tradesmen of the Employer regarding scheduling and co- ordination of work. Such decision by the Employer shall not be a cause for extra compensation or extension of time for the Contractor. The Employer shall hold weekly meetings of all the Contractors working at Site, at a time and place to be designated by the Employer. The Contractor shall attend such meetings and take notes of discussions during the meeting and the decisions of the Employer and shall strictly adhere to those decisions in performing his Works. In addition to the above weekly meeting, the Employer may call for other meeting either with individual Contractors or with selected number of Contractors and in such a case the Contractor if called, will also attend such meetings. Time is the essence of the Contract and the Contractor shall be responsible for performance of his works in accordance with the specified construction schedule. If at any time, the Contractor is falling behind the schedule, he shall take necessary action to make good for such delays by increasing his work force or by working overtime or otherwise accelerate the progress of the work to comply with the schedule and shall communicate such actions in writing to the Employer, satisfying that his action will compensate for the delay. The Contractor shall not be allowed any extra compensation for such action. The Employer shall however not be responsible for provision of additional labour and/or materials or supply or any other services to the Contractor except for the co-ordination work between various Contractors as set out earlier. Site management during construction phase till handing over of plant Bidder shall ensure that the plant site within the plant boundary is managed in a coordinated and professional way all through the construction phase till handing over of plant, ensuring safe, easy & unhindered working conditions and a healthy & hygienic working environment at site. He shall ensure the following measures at site while executing the project. Proper housekeeping by systematic and proper disposal of earth from excavations (separately for usable & surplus earth), muck (from pile bores or otherwise), wastes (from dismantling of pile tops, concrete works etc), packing & insulation wastes, steel scrap, cable wastes etc generated during construction / erection works. Suitable disposal sites for each of above shall be identified in the layout and at site in the beginning of the project itself. It shall be ensured that all agencies engaged by the bidder follow the discipline to dispose off of earth spoils and wastes at the		
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	designated places. Preferably once in a week suitable time slot will be identified for housekeeping by all agencies and suitable instructions shall be issued in this regard. Bidder may engage a separate agency or identify a gang for collection of wastes and disposal to designated places. Suitable arrangement / tieup will also be made for periodic disposal of wastes/ scrap from the designated places. b) All fabrication areas shall be suitably hard crusted to provide a water free and proper working platforms. Suitable sheds preferably pre engineered structures to be provided for paint shops, fabrication workshops etc for ensuring all weather work conditions for onsite structural works. For the main plant and auxiliary buildings, bidder should preferably plan the works in such a way that structural fabrication is done in suppliers' offsite works / workshops and onsite fabrication works are avoided / kept minimum. c) Suitable onsite maintenance workshop for day to day breakdown maintenance heavy plant and equipment like batching plants, cranes, earth moving equipment, poclains, welding equipment etc. The workshop shall have stock of frequently needed spares and suitable repair facilities with experienced technicians/mechanics. A central test laboratory equipped with test equipment for routine tests like tests on soil, concrete, bricks, aggregates, welds etc with experienced staff shall be established at the start of the project itself. d) All office and covered store buildings of the bidder and its agencies shall be of prefab/ pre-engineered / porta cabin construction. Shabby semi finished constructions in brickwork/ GI / asbestos roof etc shall not be permitted. e) First aid facilities and amenities like rest rooms, suitable pre engineered toilets (separate for men and women), drinking water fountains/tanks, canteen, crèche for women workers shall be planned and established at the beginning of the project itself. These facilities shall be located distributed over the plant area to enable easy access by the construction workers and staff and shall be marked on the plant layout. Suitable treatment for toilet discharge, like bio digesters etc shall be planned and conventional septic tanks / soak pits etc shall be avoided. f) Proper lighting of all construction / erection areas. Bidder shall erect adequate number of high lighting masts in main plant, offsite, office and store areas for lighting during night. DG sets of adequate capacity shall be provided for emergency backup. The street lighting along the roads shall also be prioritised along with road construction. The construction power ring main shall be planned and erected immediately after the award. g) Well planned and coordinated storage and movement of plant, equipment and construction materials. System wise / agency wise storage / laydown areas shall be planned and marked on the plant layout at the beginning itself. Bidder shall ensure that all its agencies comply to the areas allocated to them and follow the designated storage and movement plans. Adequate covered storage shall be constructed for storage of critical equipments like switchgears, MCCs, insulation etc. h) Proper access control for construction workers, staff and visitors. Bidder shall ensure that suitable electronic based gate pass system is in place from start of project itself			
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	to keep record and track of all workers, staff and visitors entering/exiting the plant premises shift wise on daily basis. i) Compliance to all safety requirements as specified elsewhere in the tender documents. Bidders shall establish a safety centre at the start of the project itself. It shall have a 24X7 manned safety control room in addition to a permanent safety equipment display room, separate training / lecture hall with AV facilities for safety training, store room with adequate stock of specified safety equipment, a first aid room and other amenities. Bidder shall install CCTV cameras at all strategic locations in the plant area which shall be linked to the safety control room. j) Compliance to all environment and other conditions stipulated by the concerned statutory authorities while according clearance / NOC to the project. Bidder shall ensure adequate sprinkling of water by deploying water tankers to prevent the fugitive dust nuisance during construction. k) Development of suitable landscape & green belt areas and rainwater harvesting within the plant premises. Bidder shall plan to develop the landscape & green belt areas and rainwater harvesting from the start of the project itself. The landscape and rainwater harvesting plan shall be finalized immediately after award of work and suitable work plan with priority and schedule shall also be finalized thereafter. Top soil before excavation shall be suitably preserved and stacked for landscape and green belt development. l) Provision of adequate shelters, water supply, sanitation and lighting in construction workers and staff camps. No camps for workers and staff shall be permitted within the plant premises and Bidder shall make separate arrangement outside the plant premises for locating and development of camps for construction workers and staff. The designated areas shall be suitably developed with infrastructure like roads, drains, water supply and sewerage and shall be free from water logging. Suitable low cost shelters will be provided for the workers. Complete area shall be secured by fencing and shall be provided adequate area lighting. Suitable waste disposal, shopping and recreation facilities will be developed in these camps. Contractor shall ensure that due importance is given to site management as discussed above and a detailed work plan considering the above aspects is finalized immediately after the award. A senior level executive shall be identified who shall be responsible for implementation of the work plan. Suitable format for progress reporting on site management plan shall be developed and made part of the project progress report. The progress on implementation of above work plan shall be reviewed along with project progress in the monthly project review meetings with owner. In case the progress on site management plan is unsatisfactory, Engineer-in Charge may withhold upto 1% of the monthly running bill (for civil and site erection works) till such time the required progress is demonstrated. Incase in the opinion of Engineer-in-charge, bidder's actions on site management aspects is not adequate, Engineer-in- charge may get the relevant work executed through a separate agency and deduct the expenses incurred from Bidder's bill along with overheads @10 %.			
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37.00.00 38.00.00 38.01.00 38.02.00 38.03.00 39.00.00 39.01.00 39.02.00	FIELD OFFICE RECORDS The Contractor shall maintain at his Site Office up-to- date copies of all drawings, specifications and other Contract Documents and any other supplementary data complete with all the latest revisions thereto. The Contractor shall also maintain in addition the continuous record of all changes to the above Contract Documents, drawings, specifications, supplementary data, etc. effected at the field and on completion of his total assignment under the Contract shall incorporate all such changes on the drawings and other Engineering data to indicate as installed conditions of the equipment furnished and erected under the Contract. Such drawings and Engineering data shall be submitted to the Employer in required number of copies. CONTRACTOR'S MATERIALS BROUGHT ON TO SITE The Contractor shall bring to Site all equipment, components, parts, materials, including construction equipment, tools and tackles for the purpose of the Works under intimation to the Employer. All such goods shall, from the time of their being brought vest in the Employer, but may be used for the purpose of the Works only and shall not on any account be removed or taken away by the Contractor without the written permission of the Employer. The Contractor shall nevertheless be solely liable and responsible for any loss or destruction thereof and damage thereto. The Employer shall have a lien on such goods for any sum or sums which may at any time be due or owing to him by the Contractor, under, in respect of or by reasons of the Contract. After giving a fifteen (15) days notice in writing of his intention to do so, the Employer shall be at liberty to sell and dispose off any such goods, in such manner as he shall think fit including public auction or private treaty and to apply the proceeds in or towards the satisfaction of such sum or sums due as aforesaid. After the completion of the Works, the Contractor shall remove from the Site under the direction of the Employer the materials such as construction equipment, erection tools and tackles, scaffolding etc. with the written permission of the Employer. If the Contractor fails to remove such materials, within fifteen (15) days of issue of a notice by the Employer to do so then the Employer shall have the liberty to dispose off such materials as detailed under as specified at clause no 39.02.00 of this chapter and credit the proceeds thereto to the account of the Contractor. PROTECTION OF PROPERTY AND CONTRACTOR'S LIABILITY The Contractor shall be responsible for any damage resulting from his operations. He shall also be responsible for protection of all persons including members of public and employees of the Employer and the employees of other Contractors and Sub- Contractors and all public and private property including structures, building, other plants and equipments and utilities either above or below the ground. The Contractor will ensure provision of necessary safety equipment such as barriers, sign - boards, warning lights and alarms, etc. to provide adequate protection to persons and property. The Contractor shall be responsible to give reasonable notice to the Employer and the Employers of public or private property and utilities when		
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40.00.00	such property and utilities are likely to get damaged or injured during the performance of his Works and shall make all necessary arrangements with such Employers, related to removal and/or replacement or protection of such property and utilities. PAINTING For painting refer Part-A, sub section-III, Section VI of Technical specification. Painting for structures shall conform to the painting specification specified in Part-B under Civil. Painting for Electrical equipments/systems shall conform to the painting specification given in Electrical portion of Part-A and Part-B of technical specifications.		
41.00.00	INSURANCE		
41.01.00	In addition to the conditions covered under the Clause entitled "Insurance" in Section General Conditions of Contract (GCC), the following provisions will also apply to the portion of works to be done beyond the Contractor's own or his Sub-Contractor's manufacturing Works.		
41.02.00	Workmen's Compensation Insurance		
	This insurance shall protect the Contractor against all claims applicable under the Workmen's Compensation Act, 1948 (Government of India). This policy shall also cover the Contractor against claims for injury, disability disease or death of his or his Sub-Contractor's employees, which for any reason are not covered under the Workmen's Compensation Act, 1948. The liabilities shall not be less than the following:		
	Workmen's Compensation	REFER NIT	As per Statutory Provisions
	Employee's Liability	-	As per Statutory Provisions
41.03.00	Comprehensive Automobile Insurance		
	This insurance shall be in such a form to protect the Contractor against all claims for injuries, disability, disease and death to members of public including the Employer's men and damage to the property of other arising from the use of motor vehicles during on or off the Site operations, irrespective of the Ownership of such vehicles. The liability covered shall be as herein indicated :		
	Fatal Injury	:	Rs.100,000 each person
		:	Rs.200,000 each occurrence
	Property Damage	:	Rs.100,000 each occurrence
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41.04.00	Comprehensive General Liability Insurance		
41.04.01	The insurance shall protect the Contractor against all claims arising from injuries, disabilities, disease or death of members of public or damage to property of others, due to any act or omission on the part of the Contractor, his agents, his employees, his representatives and Sub-Contractors or from riots, strikes and civil commotion. This insurance shall also cover all the liabilities of the Contractor arising out of the Clause entitled "Defence of Su REFER NIT Conditions of Contract (GCC).		
41.04.02	The hazards to be covered will pertain to all the Works and areas where the Contractor, his Sub-Contractors, his agents and his employees have to perform work pursuant to the Contract.		
41.05.00	The above are only illustrative list of insurance covers normally required and it will be the responsibility of the Contractor to maintain all necessary insurance coverage to the extent both in time and amount to take care of all his liabilities either direct or indirect, in pursuance of the Contract.		
42.00.00	UNFAVOURABLE WORKING CONDITIONS The Contractor shall confine all his field operations to those works which can be performed without subjecting the equipment and materials to adverse effects during inclement weather conditions, like monsoon, storms, etc. and during other unfavourable construction conditions. No field activities shall be performed by the Contractor under conditions which might adversely affect the quality and efficiency thereof, unless special precautions or measures are taken by the Contractor in a proper and satisfactory manner in the performance of such Works and with the concurrence of the Employer. Such unfavourable construction conditions will in no way relieve the Contractor of his responsibility to perform the Works as per the schedule.		
43.00.00	PROTECTION OF MONUMENTS AND REFERENCE POINTS The Contractor shall ensure that any finds such as relic, antiquity, coins, fossils, etc. which he may come across during the course of performance of his Works either during excavation or elsewhere, are properly protected and handed over to the Employer. Similarly the Contractor shall ensure that the bench marks, reference points, etc., which are marked either with the help of Employer or by the Employer shall not be disturbed in any way during the performance of his Works. If, any work is to be preformed which disturb such reference, the same shall be done only after these are transferred to other suitable locations under the direction of the Employer. The Contractor shall provide all necessary materials and assistance for such relocation of reference points etc.		
44.00.00	WORK & SAFETY REGULATIONS		
44.01.00	General i) The contractor shall comply with all the requirements of "The Building and Other Construction Workers (Regulation of Employment & Conditions of		
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	Service) Act," 1996 and its Central Rule 1998 / State Rules and any other statutory requirements as applicable. ii) The Contractor shall follow NTPC Safety Rules as issued from time to time with respect to safety in construction & erection. iii) The contractor shall have the approved Safety, Health and Environment (SHE) Policy in respect of Safety and health of Building Workers and it shall be circulated widely and displayed at conspicuous place in Hindi and local language understood by the majority of the workers. A copy of the safety policy should be submitted to Engineer in charge. iv) The contractor shall submit the safety plan comprising of methods to implement the Safety Policy/ Rules, Risk assessment and ensuring Safety at work areas, Safety audits, inspections and its compliance, Supervision and responsibility to ensure Safety at various levels, Safety training to employees, review of Safety and accident analysis, ensure Health and Safety Procedures to prevent accidents to Engineer I/c for approval as per the format of Safety plan as annexed at Annexure - III. v) The Contractors shall ensure proper safety of all the workmen, materials, plant and equipment belonging to him or to the Employer or to others, working at the Site. vi) All equipments used in construction and erection by the contractor shall meet BIS / International Standards and where such standards do not exist, the Contractor shall ensure these to be absolutely safe. All equipments shall be strictly operated and maintained by the contractor in accordance with manufacturer's operation manual. The contractor should also follow Guidelines / Rules of the Employer in this regard. vii) The Contractors shall provide suitable latest Personal Protective Equipments of prescribed standard to all their employees and workmen according to the need. The Engineer I/c shall have the right to examine these safety equipments to determine their suitability, reliability, acceptability and adaptability. The contractor should also ensure these before their use at worksite. viii) The Contractor shall provide safe working conditions to all workmen and employees at his workplace including safe means of access, railings, stairs, and ladders, scaffolding, work platforms, toe boards etc. The scaffoldings shall be erected under the control and supervision of an experienced and competent person. For erection of scaffolds, access, work platforms etc. shall be good and the contractor shall use standard quality of material. ix) The Contractor shall follow and comply with all the Safety Rules, standards, code of practices of NTPC and relevant provisions of applicable laws pertaining to the safety of workmen, employees, plant and equipment as may be prescribed from time to time without any protest or contest or reservation. In case of any unconformity between statutory requirement and the Safety Rules of the Employer referred above, the latter shall be binding on the		
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44.01.01 44.01.02 44.01.03	Contractor unless the statutory provisions are more stringent. As and when required he can refer / obtain copy of NTPC safety documents as stated above. x) The contractor shall have his own arrangements with nearby hospitals for shifting and treatment of sick and injured. The medical examination of the workers employed in hazardous areas shall be conducted as per Rule 223 Of The Building and Other Construction Worker (Regulation of Employment and Condition of Service) Central Rule 1998 Their health records shall be maintained accordingly and to be submitted to Engineer I/c when asked for. If any worker found suffering from occupational health hazard, the worker should be shifted to suitable place of working and properly treated under intimation to Engineer I/c. The medical fitness certificate to be submitted to Engineer (I/c). xi) First Aid boxes equipped with requisite articles as specified in the Rule 231 of The Building and Other Construction Worker (Regulation of Employment and Condition of Service) Central Rule 1998 shall be provided at construction sites for the use of workers. Training has to be provided on first aid to workmen & office bearers working at site. Emergency Action Plan The contractor shall prepare an emergency action plan approved by his competent authority to handle any emergency occurred during construction work. Regular mock drills shall be organized to practice this emergency plan. The Emergency Action Plan should be widely circulated to all the employees and suitable infrastructure shall be provided to handle the emergencies. Scaffolding The contractor shall take all precautions to prevent any accidental collapse of scaffolding or fall of persons from scaffolding. The contractor should ensure that scaffolding are designed by a competent person and it erection and repairs should be done under the expert supervision. The scaffolding shall meet the required strength and other requirements for the purpose for which the scaffold is erected. The material used for scaffold should conform to the BIS / International standards. Opening The contractor shall ensure that there is no opening in any working platform/any floor of the building, which may cause fall of workers or material. When ever an opening on a platform/any floor of the building is unavoidable, the opening should be suitably fenced and necessary measures for protection against falling objects or building workers from such platform are taken by providing suitable safety nets, safety belts or other similar means.
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44.01.04	Explosives The contractor shall take all precautions while handling, using, storing or transporting of all explosives. Before usage of any explosive necessary warning / danger signals be erected at conspicuous places to warn the workers and general public. The contractor should strictly ensure that all measures and precautions required to be complied for use, handling, storing or transportation of explosives under the rules framed under the Explosives Act, 1884.		
44.02.00	Fencing of Machinery The contractor shall provide suitable fencing or guard to all dangerous and moving parts of machinery. The contractor shall not allow any of the employees to clean, lubricate, repair, adjust or examine during machinery in motion, which may cause injury to the person.		
44.03.00	Carrying of Excessive Weight by a Worker The worker shall not be allowed to lift by hand or carry over his head, back or shoulder more than the maximum limit set by the prescribed rules for the construction Workers.		
44.04.00	Dangerous and Harmful Gases / Equipment The contractor shall ensure that the workers are not exposed to any harmful gases during any construction activity including excavation, tunneling, confined spaces etc. The contractor should not allow any worker to go into the confined space unless it is certified by Engineer (I/c) to be safe and fit for the entry to such work place. Proper record and work permits should be followed to carry out such works.		
44.05.00	Overhead Protection The contractor shall ensure that any area exposed to risk of falling materials, articles or objects is roped off or cordoned off or otherwise suitably guarded from inadvertent entry of any person. Wherever there is a possibility of falling of any material, equipment or construction workers while working at heights, a suitable and adequate safety net should be provided. The safety net should be in accordance with BIS Standards.		
44.06.00	Working at Heights All working platforms, ways and other places of construction work shall be free from accumulations of debris or any other material causing obstructions and tripping. Wherever workers are exposed to the hazard of falling into water, the contractor shall provide adequate equipment for saving the employees from drowning and rescuing from such hazards. The contractor shall provide boat or launch equipped with sufficient number of life buoys, life jackets etc. manned with trained personnel at the site of such work.		
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44.07.00	Every opening at elevation from ground level through which a building worker, vehicle, material equipment etc. may fall at a construction work shall be covered and/or guarded suitably by the contractor to prevent such falls. Wherever the workers are exposed to the hazards of falling from height, the contractor shall provide full harness safety belts fitted with fall arresting systems to all the employees working at higher elevations and life line of 8 mm diameter wire rope with turn buckles for anchoring the safety belts while working or moving at higher elevations. Safety nets shall also be provided for saving them from fall from heights and such equipment should be in accordance with BIS standards. Wherever there is a possibility of falling of any material, equipment or construction workers while working at heights, a suitable and adequate safety net should be provided. The safety net should be in accordance with BIS Standards. The contractor shall provide standard prefabricated ladders on the columns where the workers are required to use them as an access for higher elevations till permanent staircase is provided. The workers shall be provided with safety belts fitted with suitable fall arresting system (Fall arrestors) for climbing/getting down through ladders to prevent fall from height. Handling of Hazardous Chemicals The Contractor will notify well in advance to the Engineer I/c of his intention to bring to the Site any container filled with liquid or gaseous fuel or explosive or petroleum substance or such chemicals which may involve hazards. NTPC shall have the right to prescribe the conditions, under which such container is to be stored, handled and used during the performance of the works and the Contractor shall strictly adhere to and comply with such instructions. The Engineer I/c shall have the right at his sole discretion to inspect any such container or such construction plant / equipment for which material in the container is required to be used and if in his opinion, its use is not safe, he may forbid its use. No claim due to such prohibition shall be entertained by NTPC and NTPC shall not entertain any claim of the Contractor towards additional safety provisions / conditions to be provided for / constructed. Further, any such decision of the Engineer I/c shall not, in any way, absolve the Contractor of his responsibilities and in case, use of such a container or entry thereof into the Site area is forbidden by NTPC, the Contractor shall use alternative methods with the approval of the NTPC without any cost implication to the NTPC or extension of work schedule. Where it is necessary to provide and / or store petroleum products or petroleum mixtures and explosives, the Contractor shall be responsible for carrying-out such provision and / or storage in accordance with the rules and regulations laid down in Petroleum Act 1934, Explosives Act 1948, and Petroleum and Carbide of Calcium Manual published by the Chief Inspector of Explosives of India. All such storage shall have prior approval of the Engineer I/c. In case any approvals are necessary from the Chief Inspector (Explosives) or any statutory authorities, the Contractor shall be responsible for obtaining the same.		
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44.08.00 44.09.00 44.10.00	The Contractor shall be fully responsible for the safe storage of his and his Sub-contractor's radio-active sources in accordance with BARC/DAE (Bhabha Atomic Research Centre/ Department of Atomic Energy, Govt. of India) Rules and other applicable provisions. All precautionary measures stipulated by BARC/DAE in connection with use, the contractor would take storage and handling of such material. The contractor shall provide suitable personal protective equipments to the workers who are handling the hazardous and corrosive substances including alkalis and acids. As a precautionary measure the contractor should keep the bottles filled with distilled water in cupboard / Boxes near work place for emergency eye wash by worker exposed to such hazardous chemicals. Eye Protection The contractor shall provide suitable personal protective equipment to his workmen depending upon the nature of hazards and ensure their usage by the workers engaged in operations like welding, cutting, chipping, grinding or similar operations which may cause injuries to his eyes. Excavation The contractor shall take all necessary measures during excavation to prevent the hazards of falling or sliding material or article from any bank or side of such excavation which is more than one and a half meter above his footing by providing adequate piling, shoring, bracing etc. against such bank or sides. Adequate and suitable warning signs shall be put up at conspicuous places at the excavation work to prevent any persons or vehicles falling into the excavation trench. No worker should be allowed to work where he may be stuck or endangered by excavation machinery or collapse of excavations or trenches. Electrical Hazards The contractor should ensure that all electrical installations at the construction work comply with the requirements of latest electricity acts / rules. The contractor shall take all adequate measures to prevent any worker from coming into physical contact with any electrical equipment or apparatus, machines or live electrical circuits which may cause electrical hazards during the construction work. The contractor shall provide the sufficient ELCBs / RCCBs for all the portable equipments, electrical switchboards, distribution panels etc. to prevent electrical shocks. The contractor should ensure use of single / double insulated hand tools or low voltage i.e., 110 volts hand tools. The contractor should also ensure that all temporary electrical installations at the construction works are provided with earth leakage circuit breakers.
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44.11.00	Vehicular Traffic The contractor should employ vehicle drivers who hold a valid driving license under the Motor Vehicles Act, 1988.		
44.12.00	Lifting Appliances, Tools & Tackles, Lifting Gear And Pressure Plant & Equipment etc. The contractor shall ensure all the lifting appliances, tools & tackles including cranes etc., lifting gear including fixed or movable and any plant or gear, hoists, Pressure Plant and equipment etc. are in good condition and shall be examined by competent person and only certified shall be used at sites. Periodical Examination and the tests for all lifting / hoisting equipment & tackles shall be carried out. A register of such examinations and tests shall be properly maintained by the Contractor and will be promptly produced as and when desired by the Engineer I/c or by the person authorized by him.		
44.13.00	Excessive Noise, Vibration The contractor shall take adequate measures to protect the workers against the harmful effect of excessive noise or vibration. The noise should not exceed the limits prescribed under the concerned rules, Noise Pollution (Regulation and Control) Rules, 2000.		
44.14.00	Electrical Installations		
44.14.01	The Contractor shall not interfere or disturb electric fuses, wiring and other electrical equipment belonging to the Employer or other contractors under any circumstances, whatsoever, unless expressly permitted in writing by the Engineer I/c to handle such fuses, wiring or electrical equipment. Before the Contractor connects any electrical appliances to any plug or socket belonging to the other contractor or the NTPC, he shall - Satisfy the Engineer I/C that the appliance is in good working condition; - Inform the Engineer I/C of the maximum current rating, voltage and phases of the appliances; - Obtain permission of the Engineer I/C detailing the sockets to which the appliances may be connected. The Engineer I/C will not grant permission to connect until he is satisfied that: The appliance is in good condition and is fitted with suitable plug; having earth connection with the body. Wherever armored / metallic sheathed multi core cable is used, the same armored / sheathed should be connected to earth. - No repair work shall be carried out on any live equipment. The Engineer I/c must declare the equipment safe and a permit to work shall be issued by the		
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44.15.00 44.15.01 44.15.02 44.16.00 44.17.00 44.17.01	NTPC / contractor as the case may be to carry out any repair / maintenance work. While working on electric lines / equipments whether live or dead, suitable type and sufficient quantity of tools will have to be provided by the contractor to electricians / workmen / Officers. v) The contractor shall employ necessary number of qualified, full time Electricians / Electrical Supervisors to maintain his temporary electrical installation. The installations are provided with suitable ELCBs and RCCBs wherever required. Safety Organisation The contractor employing more than 250 workmen whether temporary, casual, probationary, regular or permanent shall employ at least one full time safety officer exclusively to supervise safety aspects of the equipments and workmen, who will coordinate with the NTPC Safety Officer. Further requirement of safety officers, if any, shall be guided by Rule 209 of The Building and Other Construction Worker (Regulation of Employment and Conditions of Service) Central Rule 1998. In case the work is being carried out through subcontractor, the employees / workmen of the sub contractor shall also be considered as the contractor's employees/workmen for the above purpose. In case of contractor deploying less than 250 workmen he should designate one of his Engr / supervisor or the contractor himself (if he is directly supervising the work) as safety officer in addition to his existing responsibilities. The Engr./ supervisor should get atleast 2days safety training from any reputed organization or from NTPC before resuming the work. If already trained in past the declaration along with trg. certificate to be furnished to NTPC safety officer. The name and address of such Safety Officer of the Contractor will be promptly informed in writing to the EIC with a copy to the Project Safety Officer before he starts work or immediately after any change of the incumbent is made during currency of the Contract. Reporting of Accident and Investigation In case any accident occurs during the construction / erection or other associated activities undertaken by the Contractor thereby causing any near miss, minor or major or fatal injury to his employees due to any reason, whatsoever, it shall be the responsibility of the Contractor to promptly inform the same to the Engineer I/C, NTPC Safety Officer with a copy to NTPC Head of Project in the prescribed form and also to all the authorities envisaged under the applicable laws. Right to stop Work The Engineer I/C shall have the right at his sole discretion to stop the work, if in his opinion the work is being carried out in such a way that it may cause accidents and endanger the safety of the persons and / or property, and / or equipments. In such cases, the contractor shall be informed in writing about the nature of hazards and		
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44.17.02 44.18.00 44.19.00	possible injury / accident and he shall comply to remove shortcomings promptly. The Contractor after stopping the specific work can, if felt necessary appeal against the order of stoppage of work to the Project Manager within 3 days of such stoppage of work and decision of the Project Manager in this respect shall be conclusive and binding on the Contractor. The Contractor shall not be entitled for any damages / compensation for stoppage of work, {Sub-Clause XVIII (I)} due to safety reasons and the period of such stoppage of work shall not be taken as an extension of time for Completion of the Facilities and will not be the ground for waiver of levy of liquidated damages. Fire Protection The contractor shall provide sufficient fire extinguishers at place /s of work. The fire extinguishers shall be properly maintained as per relevant BIS Standards. The employees shall be trained to operate the fire extinguishers / equipment. Penalties I If the Contractor fails in providing safe working environment as per the Safety Rules of NTPC or continues the work even after being instructed to stop the work by the Engineer I/C as provided in Clause XVIII (1) above, the Contractor shall be penalized at the rate of Rs. 25,000/- per day or part thereof till the instructions are complied with and so certified by the Engineer I/C. However, in case of accident, the provisions contained in Sub-Clause XX (II) below shall also apply in addition to the penalties mentioned in this sub-clause. II If the Contractor does not take all safety precautions and / or fails to comply with the Safety Rules as prescribed by the Employer or under the applicable law for the safety of the plant and equipment and for the safety of personnel and the contractor does not prevent hazardous conditions which cause injury to this own employees or employees of other contractors, or NTPC's employees or any other person who are at the Site or adjacent thereto, the Contractor shall be responsible for payment of penalty to NTPC as per the following schedule:- a) Fatal injury or accident causing death: Penalty @10% of contract value or Rs. 5,00,000/- per person, which ever is less. b) Major injuries or accident causing 25% or more permanent disablement to workmen or employees: Penalty @2.5% of contract value or Rs. 1,00,000/- per person which ever is less Permanent disablement shall have the same meaning as indicated in The Workmen's Compensation Act' 1923. The penalty mentioned above shall be in addition to the compensation payable to the workmen / employees under the relevant provisions of the Workmen's
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	Compensation Act' 1923 and rules framed there under or any other applicable laws as applicable from time to time. III If any contractor worker found working without using the safety equipment like safety helmet, safety shoes, safety belts, etc. or without anchoring the safety belts while working at height the Engineer I/c / Safety Officer of NTPC shall have the right to penalize the contractor for Rs. 200/- per person per day and such worker shall be sent out of the workplace immediately and shall not be allowed to work on that day. Engineer I/c / Safety Officer of NTPC will also issue a notice in this regard to the contractor. IV If two or more fatal accidents occur at same NTPC site under the control of contractor during the period of contract and he has (1) not complied with keeping adequate PPEs in stock or (2) defaulted in providing PPEs to his workmen (3) not followed statutory requirements / NTPC safety rules (4) been issued warning notice/s by NTPC head of the project on non observance of safety norms (5) not provided safety training to all his workmen, the contractor can be debarred from getting tender documents in NTPC for two years from the date of last accident. The safety performance will also be one of the overriding criteria for evaluation of overall performance of the contractors by NTPC. The contractor shall submit the accident data including fatal / non-fatal accidents for the last 3 years where he has undertaken the construction activities Projects-wise along with the tender documents. This will also be considered for evolution of tender documents. If the information given by the contractor found incorrect, his contract will be liable to be terminated. 44.20.00 The Contractor will make available minimum quantity of all safety equipments and safety personal protection equipments (PPEs) of required specifications as per suggestive list included bidding documents as a part of "List of minimum T & P". Further Contractor will ensure availability of additional requirement for individual worker and safety equipment as per site requirement during execution of the contract till its completion. 44.21.00 Award If the Contractor's performance on safety front is found satisfactory i.e. without any fatal/reportable accident in the year of consideration; he may be considered for suitable award "ACCIDENT FREE SAFETY MERITORIOUS AWARD" as per scheme of the employer.
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44.22.00	The Contractor shall abide by the following during Construction and Erection activities: I. Chain pulley block shall not be used for loads more than 2 (Two) tonne. II. Hydra shall not be used for material transport. III. Cage shall necessarily be provided to Monkey ladders of height more than 4 m. IV. Fencing shall be provided to all Electrical Distribution boards and transformers etc.			
45.00.00	FOREIGN PERSONNEL			
45.01.00	The Contractor shall submit to the Employer data on all personnel he proposes to bring into India from abroad for the performance of the Works under the Contract, at least sixty (60) days prior to their departure to India. Such data will include for each person the name, his present address, his assignment and responsibility in connection with the works, and a short resume of his qualification, experience etc. in relation to the work to be performed by him.			
45.02.00	Any person unsuitable and unacceptable to the Employer shall not be brought to India. Any person brought to India, if found unsuitable or unacceptable by the Employer, the Contractor shall within a reasonable time make alternate arrangements for providing a suitable replacement and repatriation of such unsuitable personnel.			
45.03.00	No person brought to India for the purposes of the works shall be repatriated without the consent of the Employer in writing, based on a written request from the Contractor for such repatriation giving reasons for such an action to the Employer. The Employer may give permission for such repatriation provided he is satisfied that the progress of work will not suffer due to such repatriation.			
45.04.00	The cost of passports, visas and all other travel expenses to and from India, incurred by the Contractor shall be to his account. The Employer will not provide any residential accommodation and/or furniture for any of the Contractor's personnel including foreign personnel and Contractor shall make his own arrangements for such facilities in the area allotted at Site, to him by the Employer for that purpose.			
45.05.00	The Contractor and his expatriate personnel shall respect all Indian Acts, Laws, rules and regulations and shall not in any way interfere with Indian political and religious affairs and shall conform to any other rules and regulations which the Government of India and the Employer may establish from time to time, on them. The Contractor's expatriate personnel shall work and live in close co-operation and coordination with their co-workers and the community and shall not engage themselves in any other employment neither part-time nor full-time nor shall they take part in any local politics.			
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45.06.00	The Employer shall assist the Contractor, to the extent possible, in obtaining necessary permits to travel to India and back, by issue of necessary certificates and other information needed by the Government agencies.		
46.00.00	FOUNDATION DRESSING & GROUTING FOR EQUIPMENT/ EQUIPMENT BASES		
46.01.00	The surfaces of foundations shall be dressed to bring the top surface of the foundations to the required level, prior to placement of equipment/equipment bases on the foundations.		
46.02.00	All the equipment/ equipment bases, shall be grouted and finished by bidder as per these specifications unless otherwise recommended by the equipment manufacturer.		
46.03.00	The concrete foundation surfaces shall be properly prepared by bidder by chipping, grinding as required to bring the top of such foundation to the required level, to provide the necessary roughness for bondage and to assure enough bearing strength.		
46.04.00	Grout The grout for equipment foundation shall be high strength grout having a minimum characteristic compressive strength of 60 N/mm² at 28 days. The grout shall be ready mix non-shrink, chloride - free, cement based, free flowing, non-metallic grout as recommended by equipment manufacturer. The ready mix grout shall be of reputed make as approved by the Employer. The Grout shall have good flowability even at very low water/ grout powder ratio. The Grout shall have characteristics of controlled expansion to be able to occupy its original volume to fill the voids and to compensate for shrinkage. Grout shall be of pre-mix variety so that only water needs to be added before use. The mixing of the Grout shall conform to the recommendations of the manufacturer of the Grout.		
46.05.00	Placing of Grout		
46.05.01	After the base has been prepared, its alignment and level has been checked and approved and before actually placing the grout, a low dam shall be set around the base at a distance that will permit pouring and manipulation of the grout. The height of such dam shall be at least 25mm above the bottom of the base. Suitable size and number of chains shall be introduced under the base before placing the grout, so that such chains can be moved back & forth to push the grout into every part of the space under the base.		
46.05.02	The grout shall be poured either through grout holes if provided or shall be poured at one side or at two adjacent sides to make the grout move in a solid mass under the base and out in the opposite side. Pouring shall be continued until the entire space below the base is thoroughly filled and the grout stands at least 25 mm higher all		
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46.05.03	around than the bottom of the base. Enough care should be taken to avoid any air or water pockets beneath the bases. In addition to the above, recommendations of Grout manufacturer shall also be followed.		
46.06.00	Finishing of the Edges of the Grout The poured grout should be allowed to stand undisturbed until it is well set. Immediately thereafter, the dam shall be removed and grout which extends beyond the edges of the structural or equipment base plates shall be cut off, flushed and removed. The edges of the grout shall then be pointed and finished with 1:2 cement mortar pressed firmly to bond with the body of the grout and smoothed with a tool to present a smooth vertical surface. The work shall be done in a clean and scientific manner and the adjacent floor spaces, exposed edges of the foundations, and structural steel and equipment base plates shall be thoroughly cleaned of any spillage of the grout.		
46.07.00	Checking of Equipment After Grouting After the grout is set and cured, the Contractor shall check and verify the alignment of equipments, alignment of shafts of rotating machinery, the slopes of all bearing pedestals, centering of rotors with respect to their sealing bores, couplings, etc. as applicable and the like items to ensure that no displacement had taken place during grouting. The values recorded prior to grouting shall be used during such post grouting check- up and verifications. Such pre and post grout records of alignment details shall be maintained by the Contractor in a manner acceptable to the Employer.		
47.00.00	SHAFT ALIGNMENTS All the shafts of rotating equipment shall be properly aligned to those of the matching equipments to as perfect an accuracy as practicable. The equipment shall be free from excessive vibration so as to avoid overheating of bearings or other conditions which may tend to shorten the life of the equipment. The vibration level of rotating equipments measured at bearing housing shall conform to Zone A of ISO 10816. All bearings, shafts and other rotating parts shall be thoroughly cleaned and suitably lubricated before starting.		
48.00.00	DOWELLING All the motors and other equipment shall be suitably doweled after alignment of shafts with tapered machined dowels as per the direction of the Employer.		
49.00.00	CHECK OUT OF CONTROL SYSTEMS After completion of wiring, cabling furnished under separate specification and laid and terminated by the Employer, the Contractor shall check out the operation of all control systems for the equipment furnished and installed under these specifications and documents.		
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50.00.00	COMMISSIONING SPARES			
50.01.00	It will be the responsibility of the Contractor to provide all commissioning spares including consumable spares required for initial operation till the Completion of Facilities. The Contractor shall furnish a list of all commissioning spares within 60 days from the date of Notification of Award and such list shall be reviewed by the Employer and mutually agreed to. However, such review and agreement will not absolve the Contractor of his responsibilities to supply all commissioning spares so that initial operation do not suffer for want of commissioning spares. All commissioning spares shall be deemed to be included in the scope of the Contract at no extra cost to the Employer.			
50.02.00	These spare will be received and stored by the Contractor atleast 3 months prior to the schedule date of commencement of initial operation of the respective equipment and utilised as and when required. The unutilised spares and replaced parts, if any, at the end of successful completion of guarantee tests shall be the property of the Contractor and he will be allowed to take these parts back at his own cost with the permission of Employer.			
51.00.00	CABLING			
51.01.00	All cables shall be supported by conduits or cable tray run in air or in cable channels. These shall be installed in exposed runs parallel or perpendicular to dominant surfaces with right angle turn made of symmetrical bends or fittings. When cables are run on cable trays, they shall be clamped at a minimum intervals of 2000mm or otherwise as directed by the Employer.			
51.02.00	Each cable, whether power or control, shall be provided with a metallic or plastic tag of an approved type, bearing a cable reference number indicated in the cable and conduit list (prepared by the Contractor), at every 5 meter run or part thereof and at both ends of the cable adjacent to the terminations. Cable routing is to be done in such a way that cables are accessible for any maintenance and for easy identification.			
51.03.00	Sharp bending and kinking of cables shall be avoided. The minimum radii for PVC insulated cables 1100 V grade shall be 15 D where D is the overall diameter of the cable. Installation of other cables like high voltage, coaxial, screened, compensating, mineral insulated shall be in accordance with the cable manufacturer's recommendations. Wherever cables cross roads and water, oil, sewage or gaslines, special care should be taken for the protection of the cables in designing the cable channels.			
51.04.00	In each cable run some extra length shall be kept at a suitable point to enable one or two straight through joints to be made, should the cable develop fault at a later date.			
51.05.00	Control cable terminations shall be made in accordance with wiring diagrams, using identifying codes subject to the Employer's approval. Multicore control cable jackets shall be removed as required to train and terminate the conductors. The cable jacket shall be left on the cable, as far as possible, to the point of the first conductor branch. The insulated conductors from which the jacket is removed shall be neatly twined in bundles and terminated. The bundles shall be firmly but not tightly tied			
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51.06.00	utilising plastic or nylon ties or specifically treated fungus protected cord made for this purpose. Control cable conductor insulation shall be securely and evenly cut. The connectors for control cables shall be covered with a transparent insulating sleeve so as to prevent accidental contact with ground or adjacent terminals and shall preferably terminate in Elmex terminals and washers. The insulating sleeve shall be fire resistant and shall be long enough to over pass the conductor insulation. All control cables shall be fanned out and connection made to terminal blocks and test equipment for proper operation before cables are corded together.		
52.00.00	EQUIPMENT DELIVERY AND ERECTION		
52.01.00	General Requirements (a.) This part covers Contractor's responsibilities for packing, shipping, warehousing and the installation of all equipment and materials furnished and installed under this specification. (b.) The Contractor shall submit for Employer's approval draft manual for Equipment Delivery and Erection (EDE Manual) covering detailed instructions, write up, technical data, drawings, check-lists, documentation formats for all activities after equipment manufacture upto installation of equipment. This manual shall cover general instructions for all equipment and specific instructions for individual equipment wherever required and shall include at least the following : (1.) Instructions for packing, shipping, receiving handling, warehousing and storage. (2.) Instructions for location and installation of equipment furnished by this specification. (3.) Installation drawings for field mounted equipment, panels, cubicles and other equipment covered under this specification. (4.) Instruction relating installation of piping/ tubing, support and routing drawings of impulse pipes/signal tubes and tube/cable trays. (5.) Check lists and quality assurance hold points. (6.) Format for all related documentation. (c.) The EDE Manual shall conform to the requirements of this specification, all applicable codes and standards, recommendations of equipment manufacturers and accepted good engineering practices and shall be subject to Employer approval during detailed engineering. (d.) The Contractor shall ensure that all work under this part shall be performed as per the requirements of this specification, Employer approved EDE Manual and drawing/documents approved by the Employer during detailed engg.		
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52.02.00	Crating (a.) All equipment and materials shall be suitably coated, wrapped, or covered and boxed or crated for moist humid tropical shipment and to prevent damage or deterioration during handling and storage at the site. (b.) Equipment shall be packed with suitable desiccants, sealed in water proof vapour-proof wrapping and packed in lumber of plywood enclosures, suitably braced, tied and skidded. Lumber enclosures shall be solid, not slatted. (c.) Desiccants shall be either silica gel or calcium sulphate, sufficiently ground to provide the required surface area and activated prior to placing in the packaging. Calcium sulphate desiccants shall be of a chemical nature to absorb moisture. In any case, the desiccant shall not be of a type that will absorb enough moisture to go into solution. Desiccants shall be packed in porous containers, strong enough to withstand handling encountered during normal shipment. Enough desiccant shall be used for the volumes enclosed in wrapping. (d.) Review by the Employer of the Contractor's proposed packaging methods shall not relieve the Contractor of responsibility for damage or deterioration to the equipment and materials specified. (e.) All accessory items shall be shipped with the equipment. ; Boxes and crates containing accessory items shall be marked so that they are identified with the main equipment. The contents of each box and crates shall be indicated by markings on the exterior. (f.) All boxes, crates, cases bundles, loose pieces, etc. shall be marked consecutively from No.1 upward throughout all shipments from a given port to completion of the order without repeating the same number. (g.) An itemized list of contents shall be enclosed inside each case and one other copy securely fastened to the outside of the case in a tin or light weight sheet metal envelope or pocket. The lists shall be plainly marked and placed in accessible locations to facilitate receipt and inspection. The packing list shall indicate whether shipment is partial or complete and shall incorporate the following information on each container, etc., according to its individual shipping number: - Export case markings - Case number - Gross weight and net weight in Kilograms - Dimensions in centimeters - Complete description of material			
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52.03.00	(h.) Packaging or shipping units shall be designed within the limitations of unloading facilities and the equipment which will be used for transport. Complications involved with ocean shipment and the limitations of ports, railways and roads shall be considered. It shall be the Contractor's responsibility to investigate these limitations and to provide suitable packaging to permit safe handling during transit and at the job site. (i.) Electrical equipment, control and instrumentation shall be protected against moisture and water damage. All external gasket surfaces and flange faces, couplings, motor pump shafts, bearing and like items shall be thoroughly cleaned and coated with rust preventive compound as specified above and protected with suitable wood, metal or other substantial type covering to ensure their full protection. (j.) Equipment having antifriction or sleeve bearings shall be protected by weather tight enclosures. (k.) Coated surfaces shall be protected against impact, abrasion, discolouration and other damage. Surfaces which are damaged shall be repaired. (l.) All exposed threaded parts shall be greased and protected with metallic or other substantial type protectors. All female threaded openings shall be closed with forged steel plugs. All pipings, tubing, and conduit equipment and other equipment openings shall be sealed with metallic or other rough usage covers and tapped to seal the interior of the equipment piping, tubing, or conduit. (m.) Provisions shall be made to ensure that water does not enter any equipment during shipment or in storage at the plant site. (n.) Returnable containers and special shipping devices shall be returned by the manufacturer's field representative at the Contractor's expense. (o.) While packaging the material, care shall be taken for the limitation from the point of view of availability of railway wagon sizes in India.		
	Factory Assembly (a.) Instrument enclosures shall be supplied and erected completely in the factory with instrument, air supply and blow down piping with necessary valves, fittings, etc. and also all electrical wiring between the instruments and the enclosure terminal blocks. Control panel and cubicles shall also be fully wired in the factory. Control panel mounted equipments are to be dismantled from the panels before shipment and individually packed for shipment. Electronic control modules of the plug-in type are to be removed from equipment racks after factory checkout are individually packed for shipment. Other equipment shall be fully assembled at the factory, except for necessary shipping splits in panels. (b.) All separately packaged accessories items and parts shall be shipped with the equipment. Containers for separately packaged items shall be marked		
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. CS-0011-109(3)-9	ERECTION CONDITIONS OF CONTRACT	

CLAUSE NO.	ERECTION CONDITIONS OF CONTRACT 		
52.04.00	so that they are identified with the main equipment. An itemized packing slip, indicating what is in that carton only, shall be attached to the outside and inside of each container used for packing. A master packing slip covering all accessories items for a given piece of equipment which are shipped in separate containers, shall be attached to one container. Equipment Installation (a.) General Requirements (1.) The Contractor shall furnish all construction materials, tools and equipment and shall perform all work required for complete installation of all control and instrument equipment furnished under this specification. (2.) Contractor shall prepare detailed installation drawings for each equipment furnished under this specification for Employer's approval. Installation of all equipment/systems furnished by this specification shall be as per Employer's approval. (3.) Erection procedures not specified herein shall be in accordance with the recommendations of the equipment manufacturers. The procedures shall be acceptable to the Employer. (4.) The Contractor shall coordinate his work with other suppliers where their instruments and devices are to be installed under specifications. (b.) Installation Materials All materials required for installation, testing and commissioning of the equipment shall be furnished by the Contractor. (c.) Regulatory Requirements All installation procedures shall confirm with the accepted good engineering practice and with all applicable governmental laws, regulations and codes. (d.) Cleaning All equipment shall be cleaned of all sand, dirt and other foreign materials immediately after removal from storage and before the equipment is brought inside the power plant building or to other installation sites. All piping and tubes shall be air blown. (e.) Equipment Assembly Equipment installed under these specifications shall be assembled if shipped unassembled. The equipment shall be dismantled and reassembled as		
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. CS-0011-109(3)-9	ERECTION CONDITIONS OF CONTRACT	

CLAUSE NO.	ERECTION CONDITIONS OF CONTRACT 		
	required to perform the installation and commissioning work described in these specifications. (f.) Equipment Setting Field mounted instruments and accessories shall be bracket or sub panel mounted on the nearest suitable firm steel work or masonry. The brackets, stands, supports and other miscellaneous hardware required for mounting instruments and accessories such as receiver gauge, air set, valve manifold, purge-meter etc. shall be furnished and installed. No field mounted instruments shall be installed such that it depends for support or rigidity on the impulse piping or on electrical connection to it. Indicating type field mounted instruments shall be installed in such a way that centre of indicating dial shall be about 1600-1800mm from operating floor level. Non-indicating type field instruments shall be installed such that operating handle of manifold block / isolating cock comes within 1600 mm from operating floor level. (g.) Free-Standing Equipment Free-standing Cabinets shall be attached to the floor, concrete equipment bases or supporting steel as indicated on the manufacturer's drawings and the Employer's Plant Arrangement Drawings. The cabinets shall be shimmed for proper alignment before bolting them to the floor. Adjacent enclosures shall be shimmed to maintain mutually level appearance before they are attached to floor. Vibration dampening mounts shall be installed between supporting structures and panels when specified. (h.) Non-free Standing Equipment (1.) Non-free standing local enclosures and cabinets shall be mounted in accessible locations on columns, walls, or stands in locations as indicated on the Employer's Plant Arrangement Drawings. Bracket and stands shall be fabricated as required to install the local enclosures and cabinets in a workman like manner. (2.) Rough edges and welds on all fabricated supports shall be ground smooth. The supports shall be finished with two coats of primer and two coats of paint as specified in this part. (i.) Equipment Location (1.) All individual items of equipment not located in cabinets or on panels and racks are located approximately according to the floor elevation and the nearest building column designated by the Employer. (2.) Solenoid valves not located in enclosures or mounted on valves shall be mounted in easily accessible protected locations near the components with which they are associated.		
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. CS-0011-109(3)-9	ERECTION CONDITIONS OF CONTRACT	

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	(3.) All brackets, stands, supports and other miscellaneous hardware required for mounting devices shall be furnished and installed. (4.) Thermometers shall be installed in the process lines and ducts as required and adjusted for ease in reading. (5.) Permanent temperature wells on the main steam, hot reheat and cold reheat piping shall not be installed until steam blowing has been completed. Temporary temperature wells shall be installed in the main and reheat steam piping during steam blow and discarded after completion. (6.) Any required adapting hardware such as pipe bushings, nipples, drilled caps and the like shall be provided for complete installation of control devices into process connections. For location of C&I related equipment/devices, the requirement specified elsewhere in the technical specification may be referred. (j.) Installation of Field Mounted Instruments and Devices The Contractor shall submit installation drawings for all field mounted equipment furnished under this specification for Employer's approval. These drawings shall meet the requirements of this specification, installation drawings, applicable codes and standards and recommendations of manufacturers of instruments/devices. All installation work under this specification shall be strictly as per installation drawings approved by the Employer during detailed engineering stage. In addition to above relevant Portion as specified elsewhere in technical specification may be referred. (k.) Piping Connections (1.) All equipment having piping connections shall be levelled, aligned and wedged in place but shall not be grouted or bolted prior to the initial fitting and alignment of connecting piping. All equipment shall, however, be grouted or bolted to its foundation prior to final bolting or welding of the connection piping. (2.) All flanged joints shall be checked and retightened after approximately 10 days of operation at normal operating temperature. (l.) Equipment Checkout (1.) All equipment shall be cleaned after installation. Equipment subject to pressure differentials shall be checked for leakage. (2.) After erection, all equipment having moving parts, having electrical apparatus, or subject to pressure differentials shall be trial-operated.		
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. CS-0011-109(3)-9	ERECTION CONDITIONS OF CONTRACT	

CLAUSE NO.	ERECTION CONDITIONS OF CONTRACT		एनटीपीसी NTPC
53.00.00	(m.) Defects (1.) All defects in erection shall be corrected to the satisfaction of the Employer and the Project Manager. The dismantling and reassembly of Contractor furnished equipment to remove defective parts, replace parts, or make adjustments shall be included as a part of the work under these specifications. (2.) The removal of control and instrument equipment in order to allow bench calibration, if required, and the re-installation of the said equipment after calibration shall also be included as a part of the work under these specifications. (n.) Equipment Protection (1.) All equipment to be erected under these specifications shall be protected from damage of any kind from the time of contract award until commissioning of each unit. (2.) The equipment shall be protected during storage as described herein. (3.) Equipment shall be protected from weld spatter during construction. (4.) Suitable guards shall be provided for protection of personnel on all exposed rotating or moving machine parts. All such guards with necessary spares and accessories shall be designed for easy removal and maintenance. (5.) Equipment having glass components such as gauges, or equipment having other easily breakable components, shall be protected during the construction period with plywood enclosures or other suitable means. Broken, stolen, or lost components shall be replaced by the Contractor. (6.) Machine finished surfaces, polished surfaces, or other bare metal surfaces which are not to be painted, such as machinery shafts and couplings shall be provided temporary protection during storage and constructional periods by a coating of a suitable non- drying, oily type, rust preventive compound.		
	WELDING - SPECIAL REQUIREMENTS	If the manufacturer has special requirements relating to the welding procedures for welds at the terminals of the equipments to be performed under separate specifications, the requirements shall be submitted to the Project Manager in advance of commencement of erection work.	
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. CS-0011-109(3)-9	ERECTION CONDITIONS OF CONTRACT	

CLAUSE NO.	ERECTION CONDITIONS OF CONTRACT		एनटीपीसी NTPC
54.00.00	DEVIATIONS DISPOSITIONING: Any deviation to the contract and employer approved documents shall be properly recorded in the format prescribed by NTPC. All the deviations shall be brought to the knowledge of employer's representative for suitable dispositioning.		
55.00.00	NON-DESTRUCTIVE TESTING (NDT): The contractor shall record results of NDTs carried out at site in the format acceptable to employer. All the radiographs & its report duly signed & correlated to the job shall be handed over to the employer. Sensitivity of all the test equipment shall be compatible to the job & acceptance norms agreed.		
56.00.00	TESTING EQUIPMENT & FACILITIES: Contractor shall provide the testing equipment and facilities necessary to carry out tests & inspections.		
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE		TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. CS-0011-109(3)-9	ERECTION CONDITIONS OF CONTRACT

CLAUSE NO.	ERECTION CONDITIONS OF CONTRACT		
	ANNEXURE-II BRIEF WRITE UP ON THE CONTENTS OF TESTING SCHEDULE / COMMISSIONING SCHEDULE Testing Schedules should be designed to ensure that the plant area, equipment or apparatus are tested and commissioned and will operate as per the employer's specifications and good engineering practices. Testing Schedule/Commissioning Schedule is required to be of a standard format in order to maintain consistency of presentation, content and reporting. Testing Schedule/Commissioning Schedule should contain the following sections to make the document a self contained one: 1. Plant Details/Design data 2. Testing Objective/Proposals 3. State of the Plant a) Erection Status with respect to Mech. Elect and C&I b) Availability of the services required c) Safety requirements as per Manufacturer's 4. Test method including completion/acceptance criteria 5. Results 6. Appendix a) Testing Programme b) Mech/Elect/C&I -Plant item completing list c) List of Drawing/documents required for carrying out the testing.		
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. CS-0011-109(3)-9	ERECTION CONDITIONS OF CONTRACT	

CLAUSE NO.	ERECTION CONDITIONS OF CONTRACT		
	ANNEXURE - III SAFETY PLAN 01. Safety Policy of the Contractor to be enclosed: 02. When was the Safety Policy last reviewed: 03. Details of implementation procedure / methods to implement Safety Policy / Safety Rules: 04. Name, Qualification, experience of Safety Officer 05. Review of Accidents Analysis Method, Methods to ensure Safety and Health: 06. Unit executive responsible to ensure Safety at various levels in work area: 07. List of employees trained in safety employed before execution of the job. Give the details of training: 08. Safety Training Targets, Schedules, methods Adopting to providing safety training to all employees: 09. Details of checklist for different jobs / work and responsible person to ensure compliance (copy of checklist to be enclosed): 10. Regular Safety Inspection Methods and Periodicity and list of members to be enclosed: 11. Risk Assessment, Safety Audit by Professional Agencies, Periodicity: 12. Implementation of Recommendations of Audit / Inspections. Procedures for implementation and follow up: 13. Provision for treatment of injured persons at work site: 14. Review of overall safety by top Management and Periodicity: 15. System for Implementation of Statutory legislations: 16. Issue of PPEs to employees, Periodicity / stock on hand etc: Signature Head of the Organisation with date & stamp		
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. CS-0011-109(3)-9	ERECTION CONDITIONS OF CONTRACT	



3 X 660 MW NABINAGAR FGD
COMPRESSED AIR SYSTEM

SPECIFICATION No: PE-TS-457-555-A001

VOLUME: II B

SECTION : C2-C

REV. 00

DATE: Dec., 19

SHEET: 1 OF 1

SECTION: C2-C
PERFORMANCE GUARANTEE TESTS

CLAUSE NO.	FUNCTIONAL GUARANTEES AND LIQUIDATED DAMAGES	एनटीपीसी NTPC		
	(xi) Mist Outlet Droplet Content The mist eliminator outlet droplet content shall be guaranteed to be ≤ 20 mg/Nm³ at absorber outlet measured over a period of 24 hrs continuous operation. Mist outlet-droplet content shall be measured as per applicable clauses in VDI Norm 3679 and the Contractor shall carry out the tests as per the test procedure approved by the Employer. (xii) Availability of FGD Plant The Contractor shall guarantee the maximum availability of FGD Plant for the range of coal and limestone specified inline with the requirements stipulated in clause 7.00.00 of this Sub-Section (xiii) Air Conditioning System A. Following shall be demonstrated at Shop 1) Capacity and static pressure of AHU fans at its rated duty point. B. Following shall be demonstrated at Site 1) Capacity (TR) of air cooled condensing units (D-X type) for A/C system of FGD control room building. 2) Guaranteed room conditions during summer for all the Air conditioned areas. 3) Vibration and noise level of condensing units & centrifugal fans of AHUs. (xiv) Ventilation System A. Following shall be demonstrated at Shop 1) Capacity and discharge pressure of pumps of UAF units at its rated duty point of Ventilation system. 2) Capacity and static pressure of UAF fans at its rated duty point of Ventilation system. B. Following shall be demonstrated at Site 1) Vibration & Noise level of centrifugal fans & pumps of UAF units. (xv) Compressed Air System a) Following shall be demonstrated at shop: i) Capacity and discharge pressure of each air compressor. b) Following shall be demonstrated at site: ii) Dew point of air at the outlet of air drying plants of air compressor.			
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI, PART-A BID DOC. NO.:CS-0011-109(3)-9	SUB-SECTION-VI FUNCTIONAL GUARANTEES & LIQUIDATED DAMAGES	PAGE 24 OF 30	

CLAUSE NO.	FUNCTIONAL GUARANTEES AND LIQUIDATED DAMAGES	एनटीपीसी NTPC		
	iv) Pressure drop across air drying plant . v) Vibration and noise level of air compressors, blowers of air drying plant (if applicable) (xvi) Equipment Cooling Water System i) Vibration, noise and parallel operation without hunting & abnormal noise and with flow sharing within 10% of each other at the rated duty point shall be demonstrated at site. ii) Design heat load of plate type heat exchangers and Inlet & Outlet temperatures of the Plate type heat exchangers on the primary and secondary side to be demonstrated at site. Pressure drop across the Plate type heat exchanger on the primary & secondary water circuit to be demonstrated at site. (xvii) Limestone Handling System and Gypsum Handling System a) Limestone Handling Plant (i) The Bidder shall demonstrate the unloading at truck tippler, crushing and conveying to storage shed/silo and then reclaim from storage shed/silos and conveying to mill bunker at the guaranteed capacity including all intermediate equipment & conveyors. (ii) Bidder shall also demonstrate the guaranteed tipping rate of truck tipplers. b) Gypsum Handling Plant The Bidder shall demonstrate the guaranteed conveying from belt filter to storage shed/silo including all intermediate equipment & conveyors. 5.00.00 AUXILIARY POWER CONSUMPTION (PA) FOR EACH PROJECT The unit auxiliary power consumption shall be calculated using the following relationship. $P_a = (P_{a1} + P_{a2} + \dots + P_{an})/n$ $P_{an} = P_{un} + T_{Ln}$ P_a = Guaranteed Auxiliary Power Consumption P_{an} = Auxiliary Power Consumption for unit # n (Where "n" is the unit number e.g. 1, 2,)			
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI, PART-A BID DOC. NO.:CS-0011-109(3)-9	SUB-SECTION-VI FUNCTIONAL GUARANTEES & LIQUIDATED DAMAGES	PAGE 25 OF 30	



3 X 660 MW NABINAGAR FGD
COMPRESSED AIR SYSTEM

SPECIFICATION No: PE-TS-457-555-A001

VOLUME: II B

SECTION : C2-D

REV. 00

DATE: Dec., 19

SHEET: 1 OF 1

SECTION: C2-D
QUALITY ASSURANCE

CLAUSE NO.	QUALITY ASSURANCE	एनटीपीसी NTPC	
1.00.00	<u>AIR COMPRESSOR SYSTEM</u>		
1.01.00	AIR COMPRESSORS :		
	a) All pressure parts shall be hydraulically tested at not less than 150% of design pressure prior to painting and lining, if applicable. The test pressure will be maintained for 30 minutes.		
	b) All other parts including inter-connecting piping shall be hydraulically tested wherever possible, as per relevant codes.		
	c) Ultrasonic testing shall be carried out on all forgings and shafts (if dia.> 40mm). MPI/DP test will be done on machined areas of the above components.		
	e) During assembly all clearances and alignments shall also be checked and recorded.		
	f) Rotor shall be statically and dynamically balanced.		
1.01.01	PERFORMANCE TEST (SHOP TEST) :		
	a) Performance test on the compressors shall be carried out in accordance relevant standard. The test shall also include demonstration of loading and unloading mechanism (Capacity control) and operation of safety valves.		
	b) Power consumption at motor input terminal at rated capacity as well as at fully unloaded condition of all the compressor shall be measured.		
	c) Vibration and noise level measurement will be done during shop performance test.		
	d) Test shall be carried out on all compressors with contract drive motor where power consumption for compressors has been indicated as a guaranteed parameter		
	e) Clearance on Type test requirements from Employer's Engg. Shall be reviewed prior to final clearance.		
1.02.00	AIR RECEIVER, HEAT EXCHANGERS, MOISTURE SEPERATORS, AIR DRYING PLANT:		
	a) Each finished vessel shall be hydraulically tested to 150% of the design pressure for a duration of 30 minutes.		
	b) NDT on weld joints shall be as per respective code requirements or the minimum as specified below:		
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE		TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO.:CS-0011-109(3)-9	PART-B SUB-SECTION –V-QM5 COMPRESSED AIR SYSTEM
			Page 1 of 2

CLAUSE NO.	QUALITY ASSURANCE 		
	(i) 100 % DPT on root run of butt welds. (ii) 100% DPT on all finished butt welds and fillet welds (iii) 10% RT on butt welds which shall include all T- joints. c) Tube to Tube sheet joint of the heat exchangers shall be subject to Mock-up test as per the relevant standards. d) Reactivation blowers shall be tested for FAD, temp. rise, noise & vibration. Rotating parts shall be dynamically balanced. e) Completely assembled ADP shall be pneumatically tested at design pressure for a duration of 5 minutes. Functional and sequential operation testing of the completely assembled ADP shall be demonstrated at shop. Other accessories shall be tested as per relevant code and sections. Dew point measurement shall be done. 1.04.00 H.O.T. CRANE : a) Chain pulley Blocks shall be tested as per IS: 3832. b) Following NDT requirements shall be met : (i) 100% RT of Butt welds in tension and 10% RT of butt welds in compression. (ii) DP at random on all weldments. Deflection, load, overload & travel check on HOT crane assembly shall be carried out as per IS:3177. 1.05.00 PIPINGS, VALVES, AND FITTINGS a. All pipes and fittings shall be tested as per applicable code. b. All valves shall be hydraulically tested for body, seat and back-seat (if applicable) as per relevant standard. Check valves shall also be tested for leak tightness test at 25% of the specified seat test pressure. c. Valves shall be offered for hydro test in unpainted condition. d. Functional checks of the valves for smooth opening and closing shall also be done. All forgings, dia ≥ 40 mm shall be Ultrasonic Tested irrespective of the type, size & rating of the valve.		
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO.:CS-0011-109(3)-9	PART-B SUB-SECTION –V-QM5 COMPRESSED AIR SYSTEM	Page 2 of 2

MANUFACTURE'S NAME & ADDRESS				MANUFACTURING QUALITY PLAN				PROJECT						
				ITEM : BALL VALVE		QP NO.		CONTRACT NO.						
				P.O. NO. :		REV. NO. :		DATE :		END USER :				
				P.O. DATE :		W.O. NO. :		CONTRACTOR : BHARAT HEAVY ELECTRICAL LIMITED						
				PAGE : 1 OF 1										
SL. NO.	COMPONENTS & OPERATION	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK		REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMATS OF RECORDS	AGENCY			REMARKS	
					M	C/N				M	C	N		
1.0	MATERIALS													
1.1	BODY, END PIECES, BALL & FASTNERS	Chemical Composition	Critical	Chemical Testing	One /Heat	One / Heat	Appd /Drgs Tech Spec	Appd Drgs / DS/MFG STD	Foundry TC	√	P	V	V	
		Mechanical Properties	Critical	Mechanical Testing	One / Heat / Heat Treatment Batch		-	-	Foundry TC	√	P	V	V	
		Heat Treatment (Only For Casting)	Critical	Heat treatment	100%	100%	-	-	Report	√	P	V	V	
		Surface Defects	Major	Visual	100%	100%	MSS -SP-55	MSS-SP-55	Inspection report	-	P	-	-	
1.2	BALL, STEM AND GLAND (BAR STOCK)	Chemical Composition	Critical	Chemical Testing	One /Heat	One / Heat	ASTM STD	ASTM STD	Foundry TC & Lab Reports	√	P	-V	V	
		Mechanical Properties	Critical	Mechanical Testing	One / Heat / Batch	One / Heat / Batch	ASTM STD	ASTM STD	Foundry TC & Lab Reports	√	P	V	V	
	STEM	Untrasonic Test for Stem	Critical	Untrasonic Test	100%	100%	ASTM B 16.34	ASTM B 16.34 & ASME B 16.34 ANNEXURE E	UT REPORT	√	P	V	V	For dia>50mm above only.
1.3	Body Seat & Seal (as applicable)	Hardness	Critical	Hardness Test	100%	100%	Tech. Spec/Applicable Std	Tech Spec. / Applicable Std	Test Certificate	√	P	V	V	
1.4	QT	Functional port leakage test	Major	Review of Manufacturer TC	100%	100%	Apprd. Drg/DS/Mfg	Apprd. Drg / DS / Mfg Std.	Test Certificate	√	P	V	V	
2.0	INPROCESS INSPECTION													
2.1	MACHINING OF BODY, END PIECES, BALL & STEM	Dimension	Major	Measument	100%	100%	Mfg Drgs	Mfg Drgs	Inspection report	√	P	V	-	
2.2	Ball & Seat	Blue Matching (For Metal Seat)	Critical	Visual	100%	100%	The Surface shall be smooth and shall have uniform contact with seating surface.		IR	√	-	P	-	
3.0	ASSEMBLY	Dimension	Major	Measument	10%	10%	Appd Drgs	Appd Drgs	-	√	P	V	V	
4.0	TESTING													
4.1	SHELL	Leakage	Critical	Hydrostatic Pressure	100%	10%	Approved Drawings / DS/ Ref. standard	No Leakage	Test Certificate	√	P	W	W	
4.2	HYDRO SEAT	Leakage	Critical	Hydrostatic Pressure	100%	10%	Approved Drawings / DS/ Ref. standard	No Leakage	Test Certificate	√	P	W	W	
4.3	PNEUMATIC SEAT	Leakage	Critical	Air Pressure	100%	10%	Approved Drawings / DS/ Ref. standard	No Leakage	Test Certificate	√	P	W	W	
4.4	PERFORMANCE / FUNCTIONAL CHECK	Operation (Opening & Closing)	Major	Visual	100%	10%	Drawing & Technical Spec.	Smooth Operation	Inspection report	√	P	W	W	
5.0	FINAL INSPECTION	Cleanliness Completeness &	Major	Visual	100%	10%	As per Drg/ Tech Spec.	As per Drg/ Tech Spec.	Inspection report	√	P	V	V	
5.1	PAINTING	DFT CHECK	Major	Visual	100%	10%	As per Drg/ Tech Spec.	As per Drg/ Tech Spec.	Inspection report	√	P	V	V	
6.0	PROVISION OF NAME PLATE	As Per Spec	Major	Visual	As per Specification	As per Specification	As per Specification	As per Specification	Inspection report	-	P	V	V	
NOTE:- SS PARTS SHALL BE CHECKED AT 10% POSITIVE MATERIAL IDENTIFICATION (PMI) GRADE ANALYSER														
MANUFACTURER/SUB-SUPPLIER MAIN SUPPLIER SIGNATURE				LEGEND: *RECORDS IDENTIFIED WITH TICK(*) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION M: MANUFACTURER / SUB-SUPPLIER C: MAIN SUPPLIER N: END USER & BHEL P: PERFORMANCE W: WITNESS V: VERIFICATION AS APPROPRIATE				DOC. NO. :						
								REVIEWED BY APPROVED BY APPROVAL SEAL						

MANUFACTURE'S NAME & ADDRESS				MANUFACTURING QUALITY PLAN				PROJECT							
				ITEM : CHECK VALVE	ACILQP NO. :		CONTRACT NO. :								
				P.O.NO. :	REV.NO. :		DATE :		END USER :						
				P.O. DATE :	W.O. NO. :		CONTRACTOR :		BHARAT HEAVY ELECTRICAL LIMITED						
				PAGE. : 1 OF 1											
SL. NO.	COMPONENTS & OPERATION	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK		REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMATS OF RECORDS	AGENCY			REMARKS		
					M	C/N					M	C	N		
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
1.0 MATERIALS															
1.1	BODY, COVER, DISC, SEATRING & FASTNERS	Chemical Composition	Critical	Chemical Testing	One / Heat	One / Heat	Appd / Drgs Tech Spec	Appd Drgs / DS/MFG STD.	Foundry TC	✓	P	V	V		
		Mechanical Properties	Critical	Mechanical Testing	One / Heat / Heat Treatment Batch					Foundry TC	✓	P	V	V	
		Heat Treatment (Only For Casting)	Critical	Heat treatment	100%	100%				Report	✓	P	V	V	
		Surface Defects	Major	Visual	100%	100%	MSS-SP-55	MSS-SP-55	Inspection report	✓	P	V	V		
1.2	HINGE PIN (BAR STOCK)	Chemical Composition	Critical	Chemical Testing	One / Heat	One / Heat	ASTM STD	ASTM STD	Foundry TC & Lab Reports	✓	P	V	V		
		Mechanical Properties	Critical	Mechanical Testing	One / Heat / Batch	One / Heat / Batch	ASTM STD	ASTM STD	Foundry TC & Lab Reports	✓	P	V	V		
	HINGE PIN	Ultrasonic Test for Stern	Critical	Ultrasonic Test	100%	100%	ASTM B 16.34	ASTM B 16.34 & ASME B 16.34 ANNEXURE E	UT REPORT	✓	P	V	V	For dia>50mm above only.	
2.0 INPROCESS INSPECTION															
2.1	MACHINING OF BODY, COVER, DISC	Dimension	Major	Measument	100%	100%	Mfg Drgs	Mfg Drgs	Inspection report	✓	P	V	V		
2.2	DISC & SEATRING	Blue Matching (For Metal Seat)	Critical	Visual	100%	100%	The Surface shall be smooth and shall have uniform contact with seating surface.		IR	✓	-	P	-		
3.0	ASSEMBLY	Dimension	Major	Measument	10%	10%	Appd Drgs	Appd Drgs		✓	P	V	V		
4.0 TESTING															
4.1	SHELL	Leakage	Critical	Hydrostatic Pressure	100%	10%	Approved Drawings / DS/ Ref.standard	No Leakage	Test Certificate	✓	P	W	V		
4.2	HYDRO SEAT	Leakage	Critical	Hydrostatic Pressure	100%	10%	Approved Drawings / DS/ Ref.standard	No Leakage	Test Certificate	✓	P	W	V		
5.0	FINAL INSPECTION	Cleanliness Completeness &	Major	Visual	100%	10%	As per Drg/ Tech Spec.	As per Drg/ Tech Spec.	Inspection report	✓	P	V	V		
5.1	PAINTING	DFT CHECK	Major	Visual	100%	10%	As per Drg/ Tech Spec.	As per Drg/ Tech Spec.	Inspection report	✓	P	V	V		
6.0	PROVISION OF NAME PLATE	As Per Spec	Major	Visual	As per Specification	As per Specification	As per Specification	As per Specification	Inspection report	✓	P	V	V		
NOTE:- SS PARTS SHALL BE CHECKED AT 10% POSITIVE MATERIAL IDENTIFICATION (PMI) GRADE ANALYSER															
MANUFACTURER/SUB-SUPPLIER		MAIN SUPPLIER		LEGEND: *RECORDS IDENTIFIED WITH TICK(*) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION. M : MANUFACTURER / SUB-SUPPLIER C : MAIN SUPPLIER N : END USER & BHEL P : PERFORMANCE W : WITNESS V : VERIFICATION AS APPROPRIATE				DOC. NO. :							
SIGNATURE								REVIEWED BY			APPROVED BY			APPROVAL SEAL	