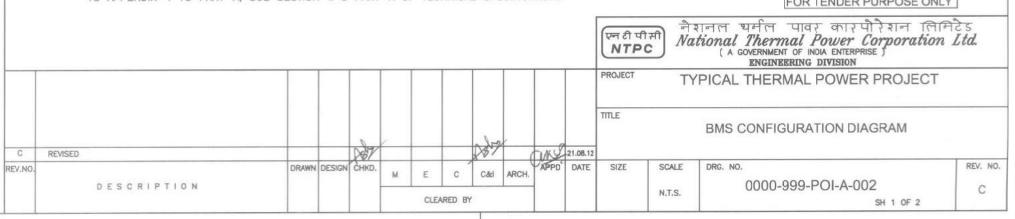


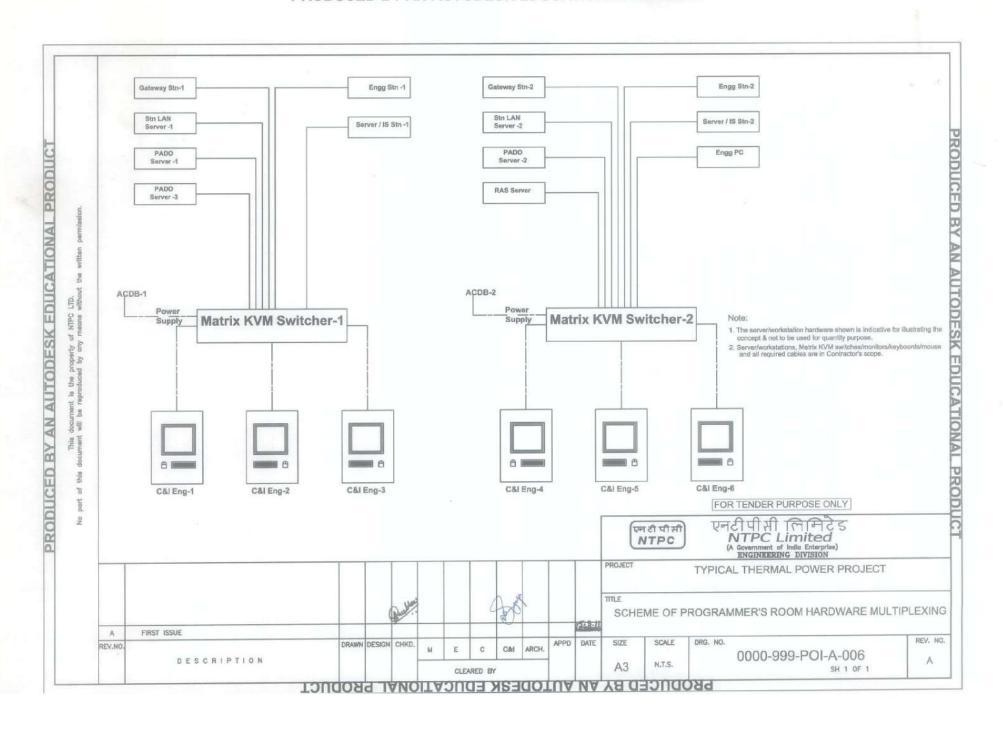
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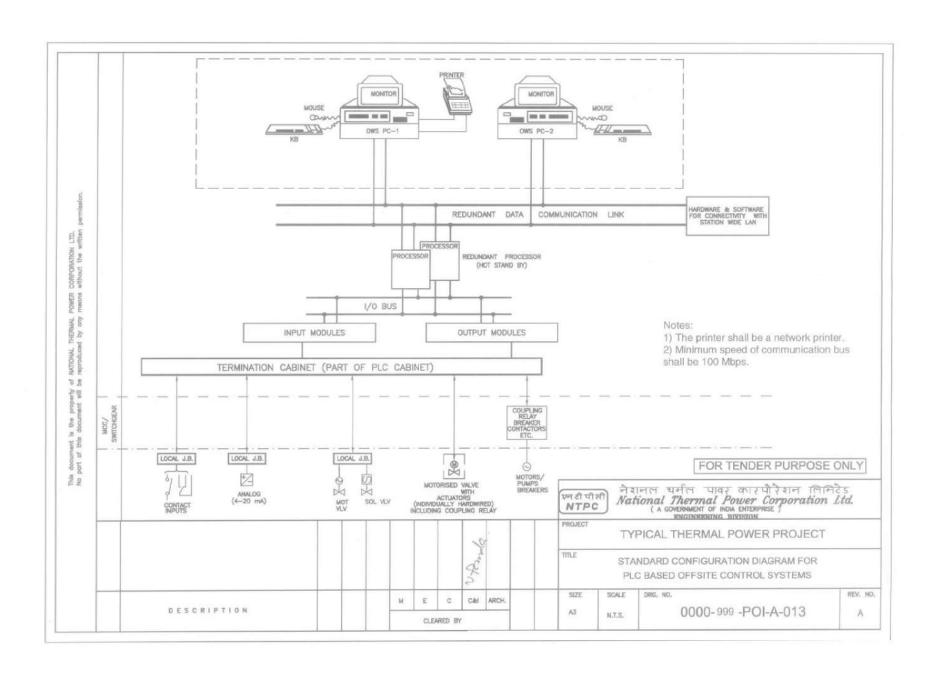
- THE HARDWARE BLOCKS SHOWN ABOVE ARE TYPICAL FOR THE SYSTEM MENTIONED AND ARE MINIMUM REQUIRED. BIDDER SHALL PROVIDED REQUISITE HARDWARE / SOFTWARE INCLUDING NO. OF FG AS DETAILED IN SCOPE OF SUPPLY & SERVICES. PART-A, SECTION-VI OF TECHNICAL SPECIFICATION.
- REFER DRG. BURNER MANAGEMENT SYSTEM (MFT SUBGROUP) CONFIGURATION DIAGRAM × 2.
- THE NO. OF FGS SHALL DEPEND ON NO. MILLS & RESPECTIVE OIL ELEVATIONS PROVIDED BY THE CONTRACTOR. ** 3.
 - FOR COMMON STREAM-1 AND COMMON STREAM-2 UNDER BOILER COMMON FUNCTION BLOCK REFER ANNEXURE-III TO APPENDIX-1 TO PART-A, SUB SECTION-II C PART-A OF TECHNICAL SPECIFICATION.

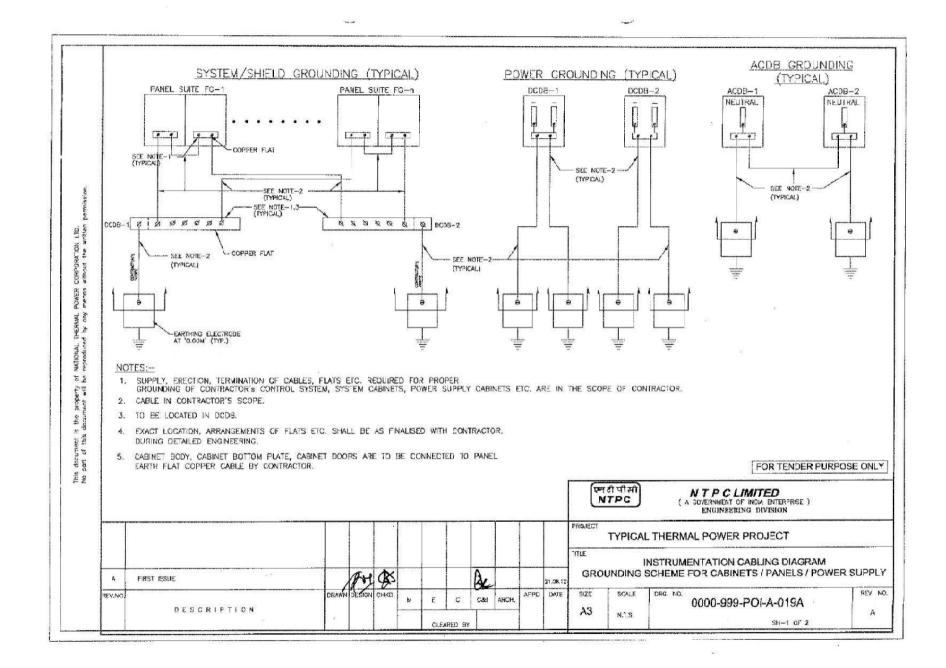
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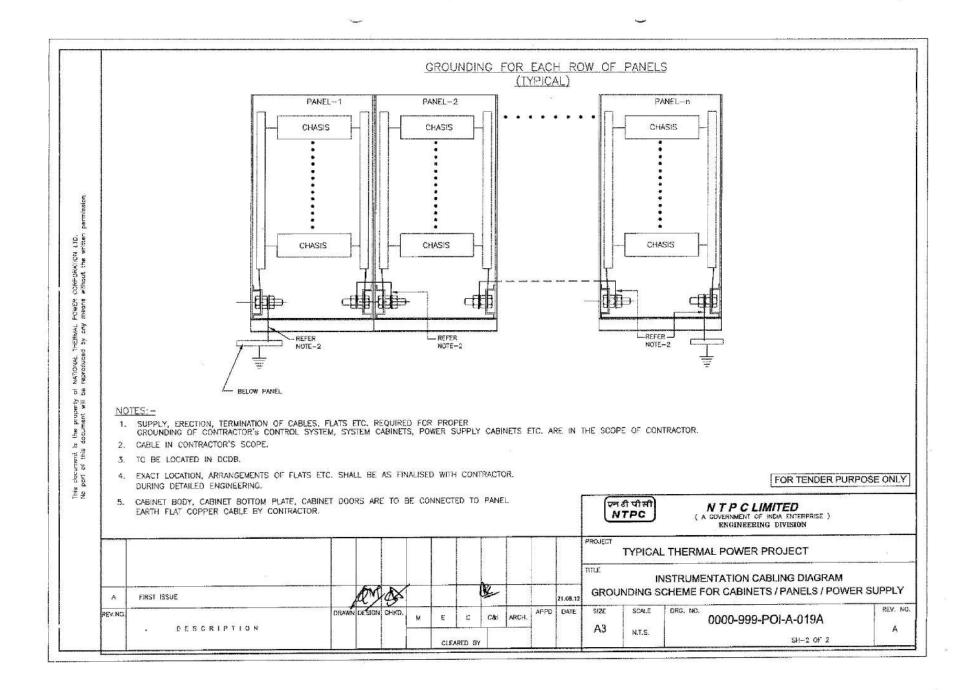


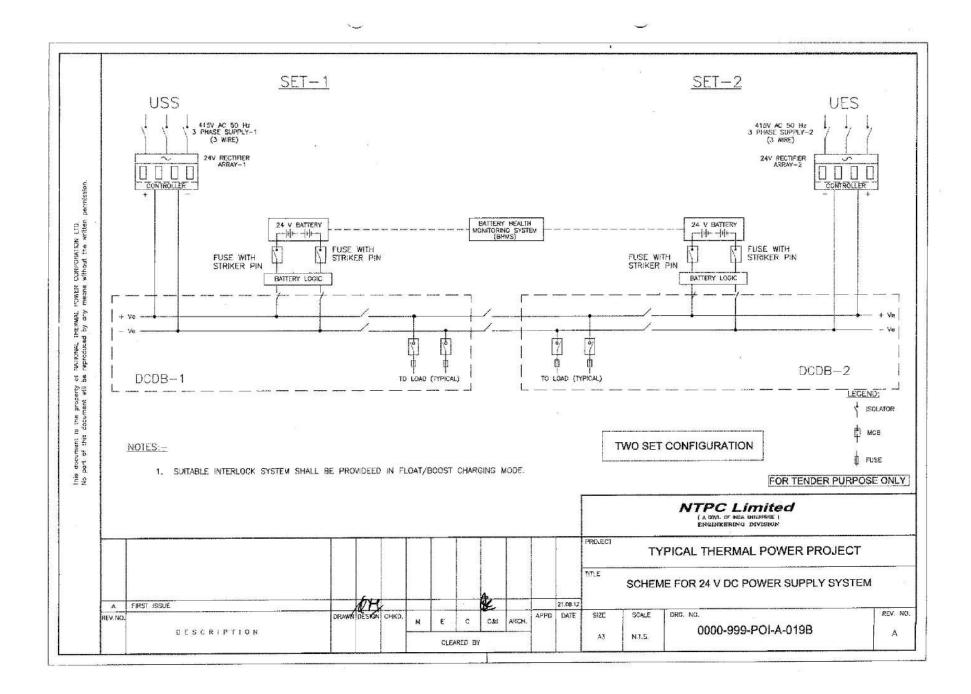
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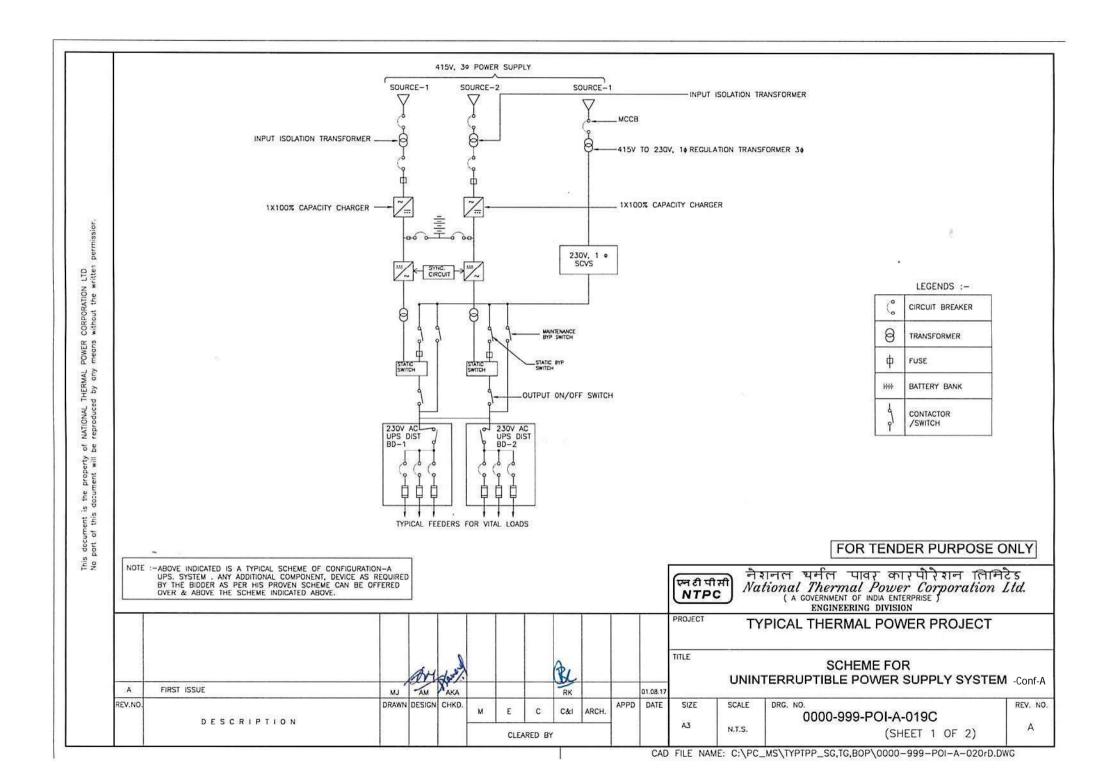


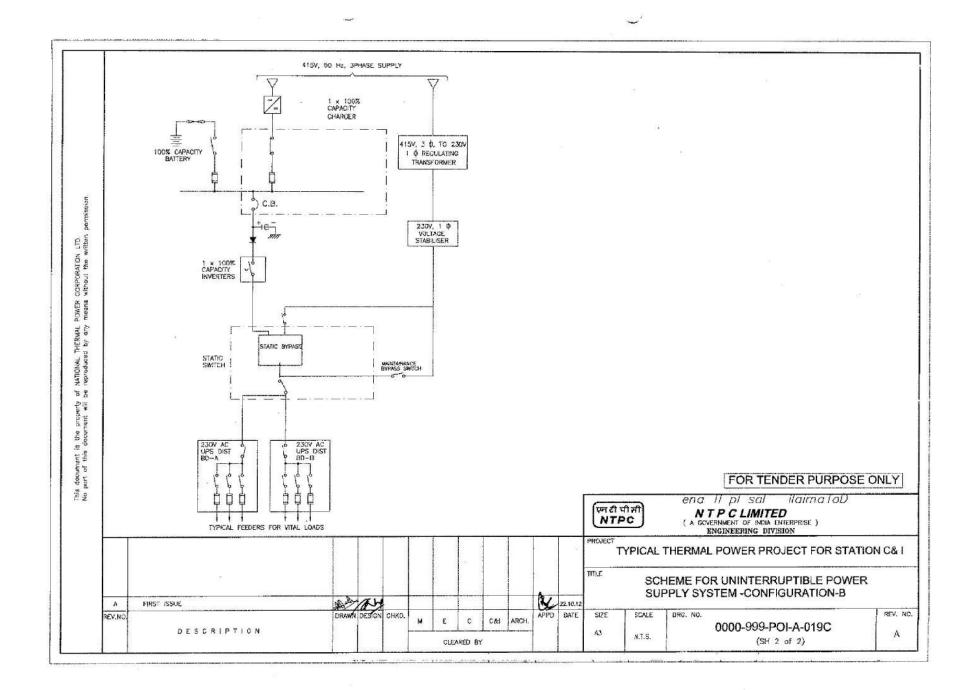


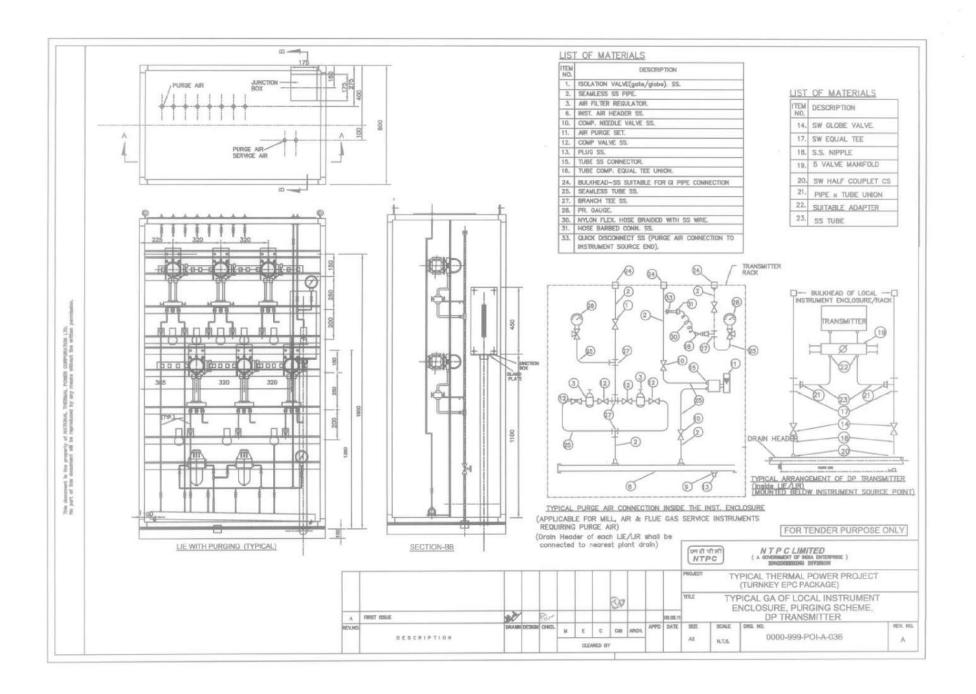


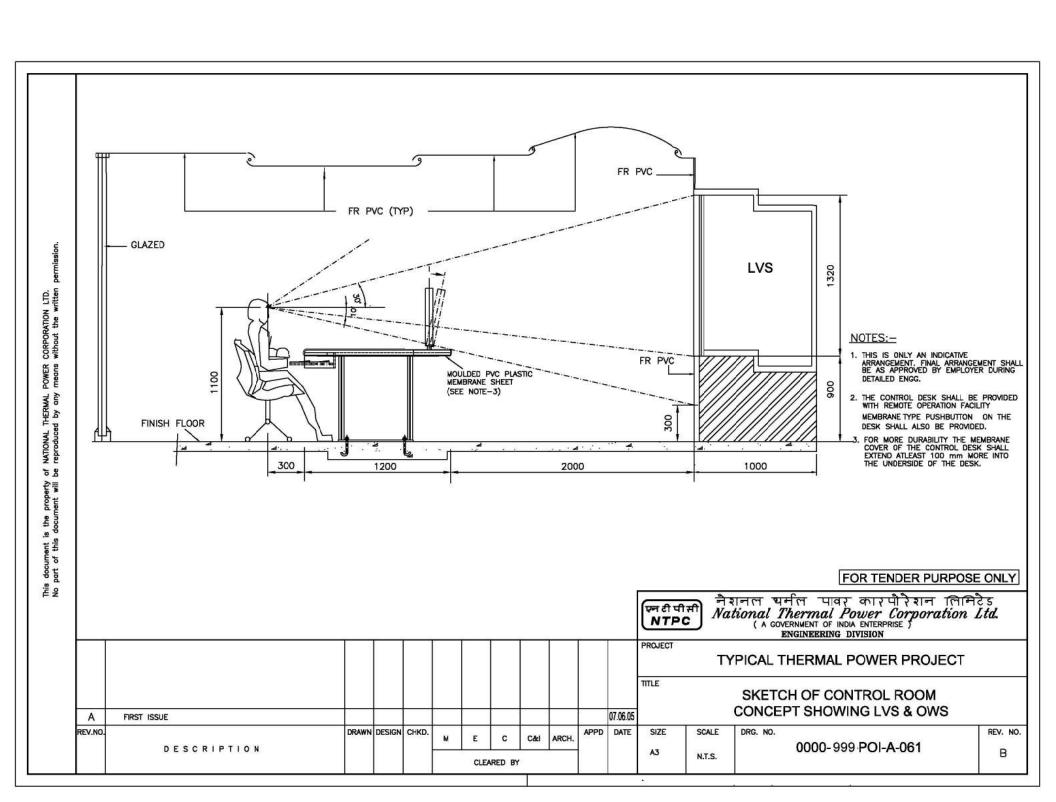


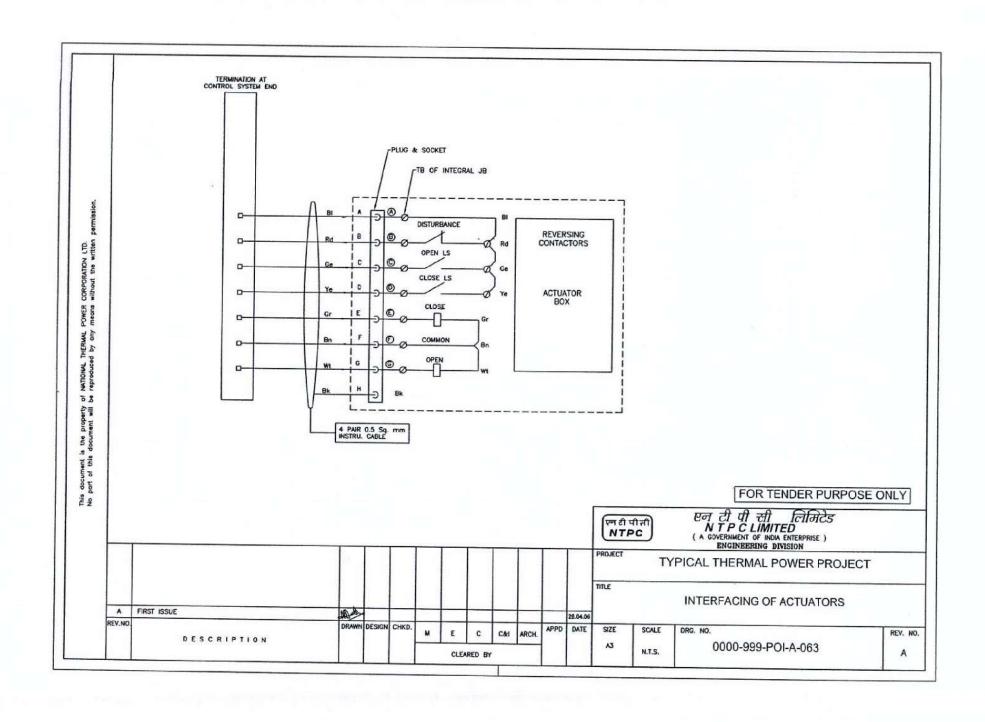


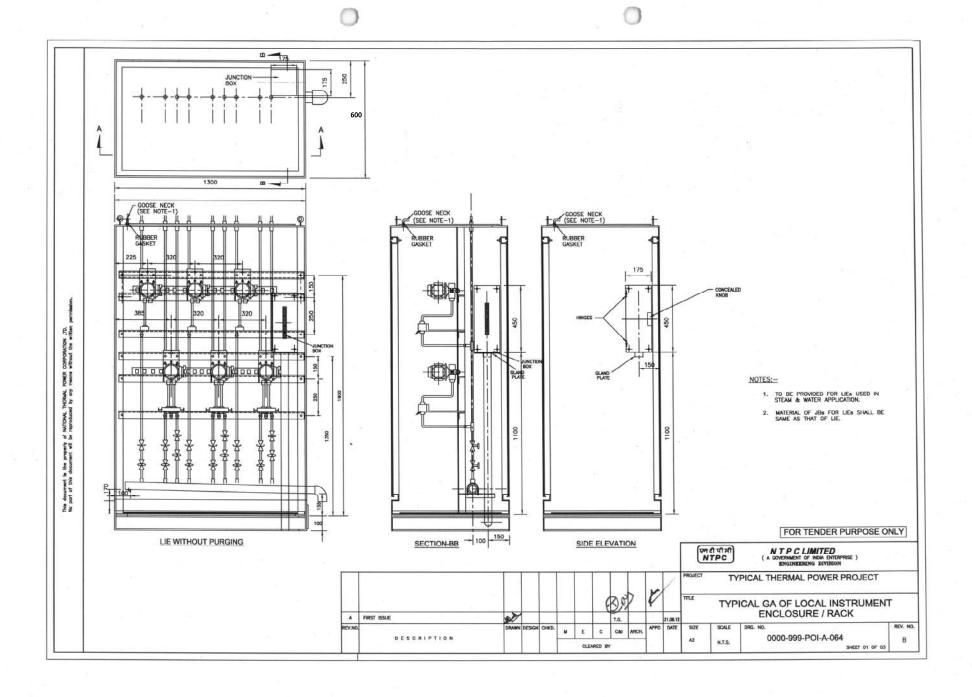


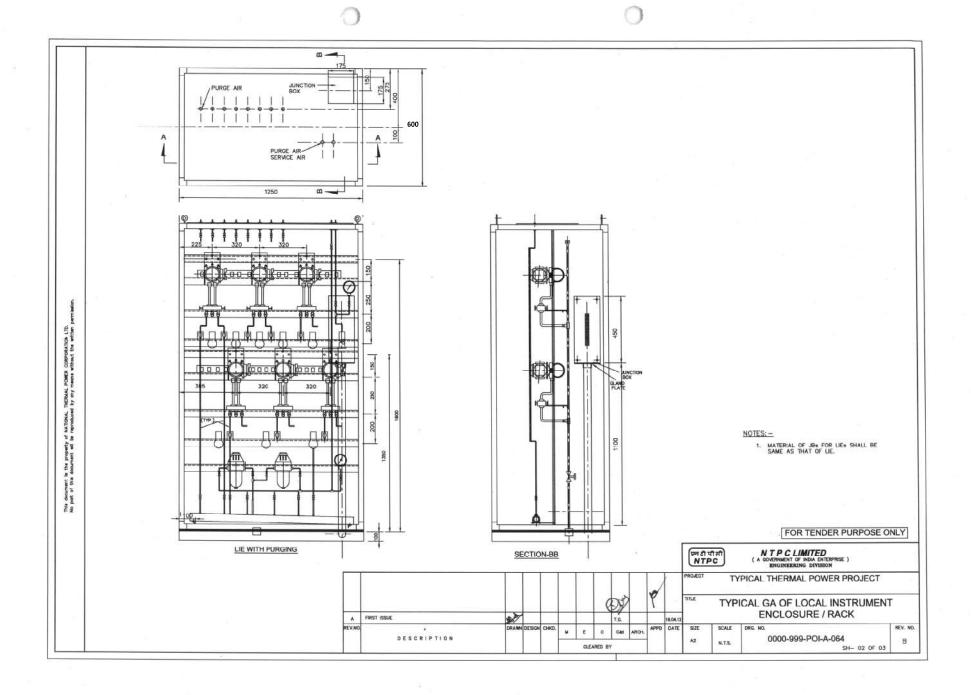


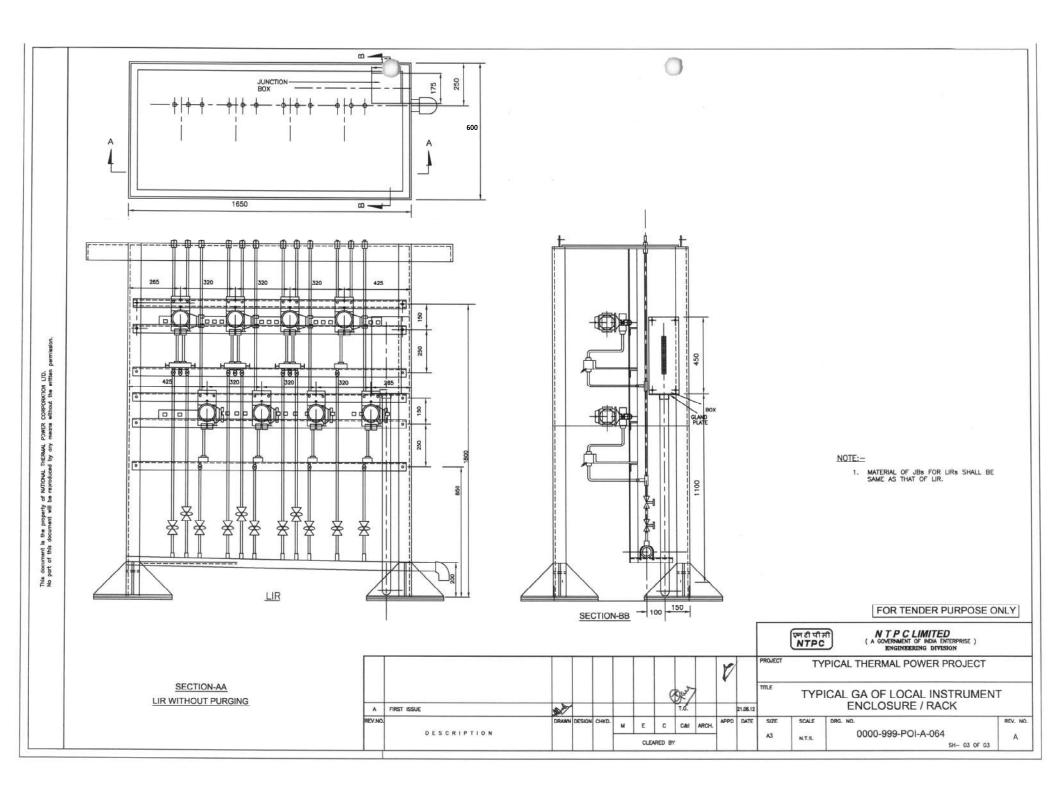


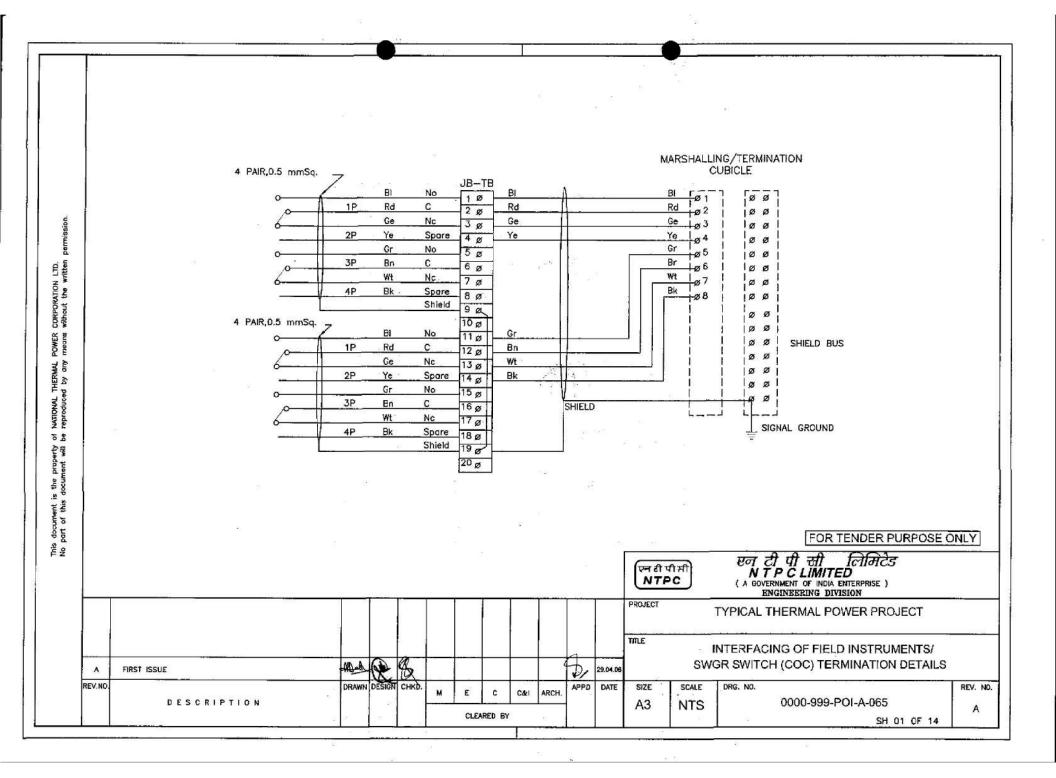


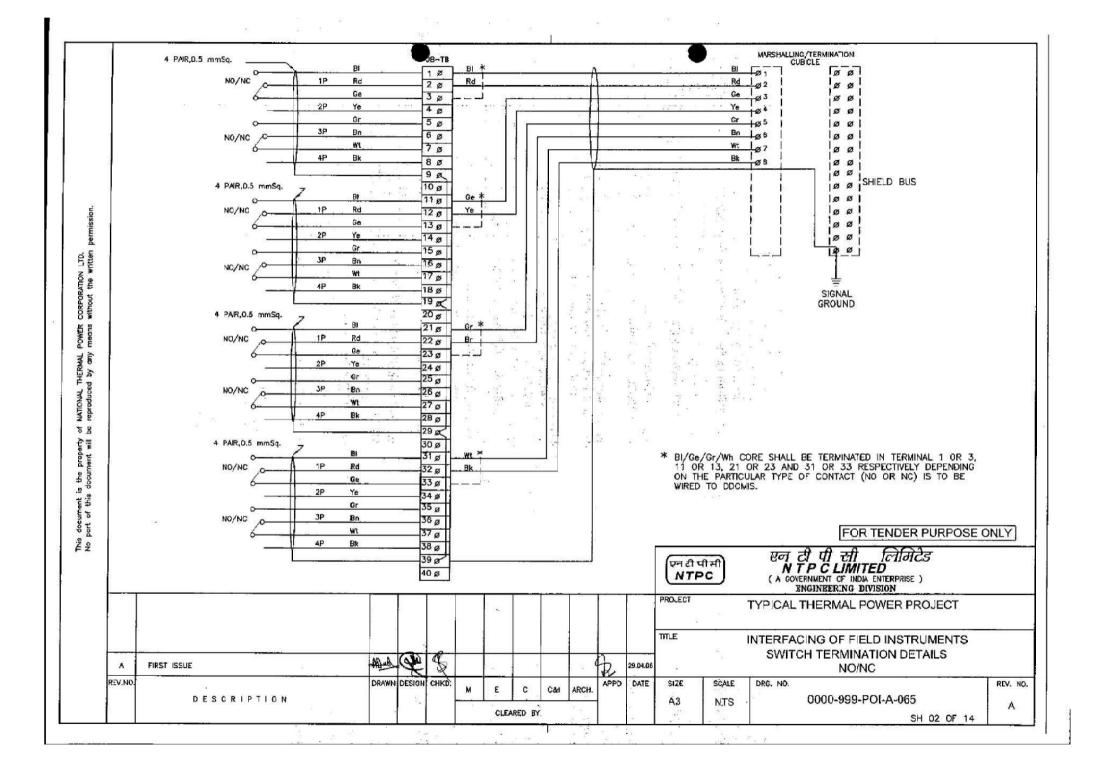


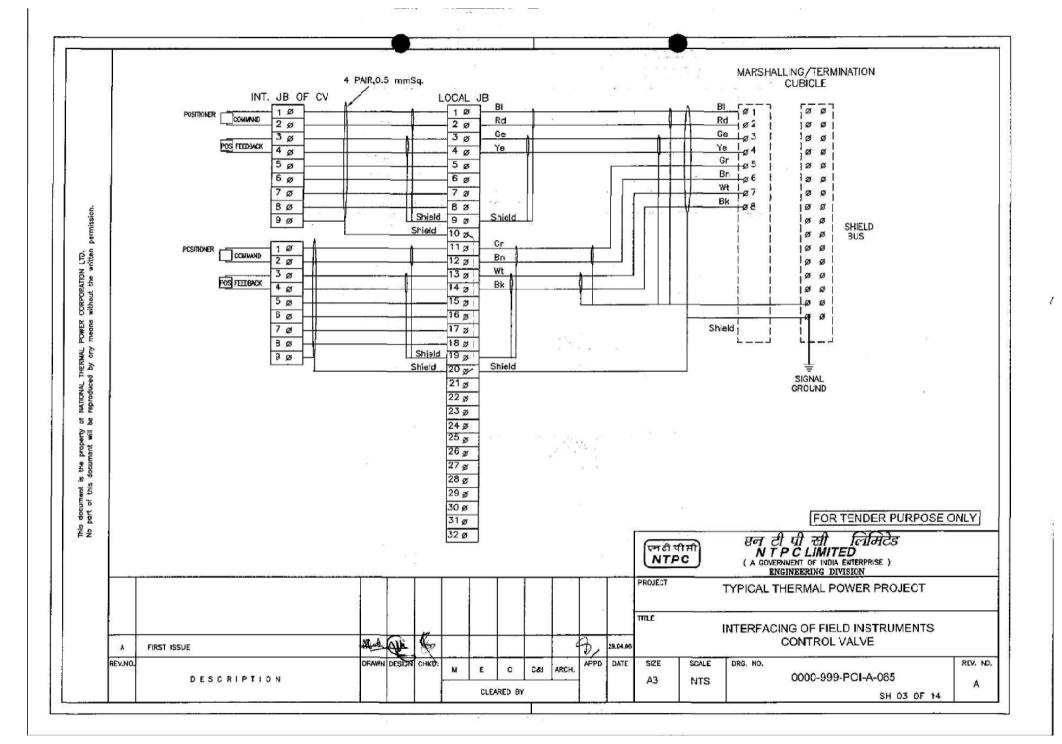


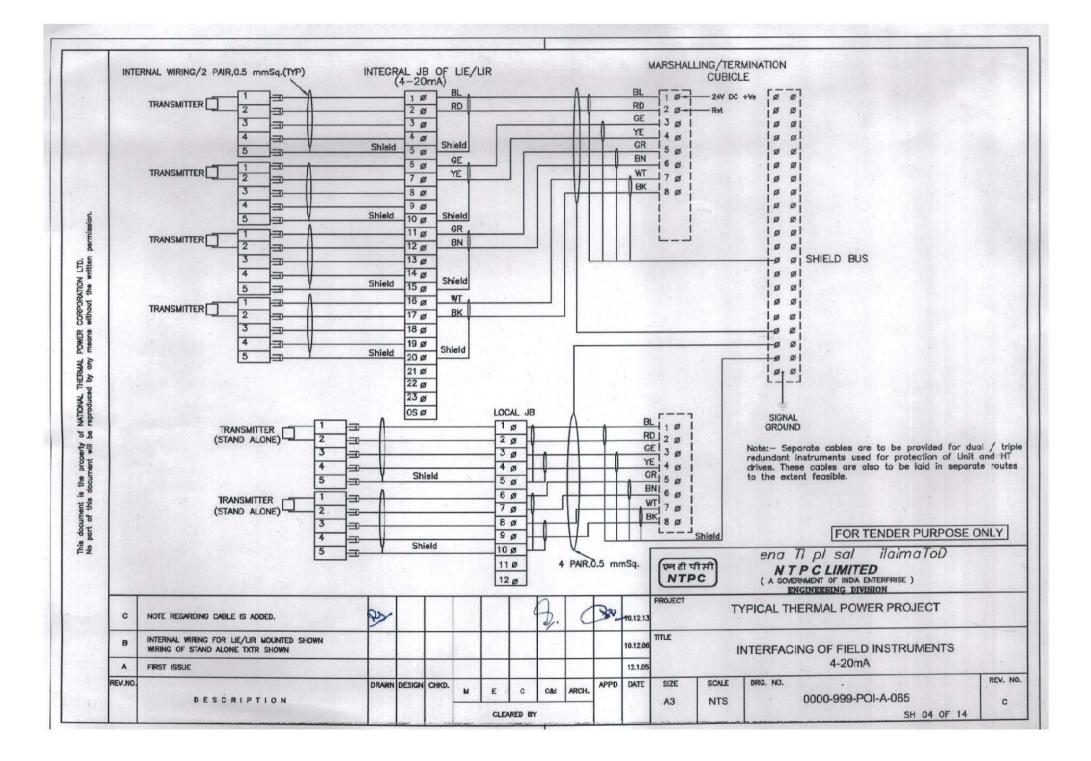


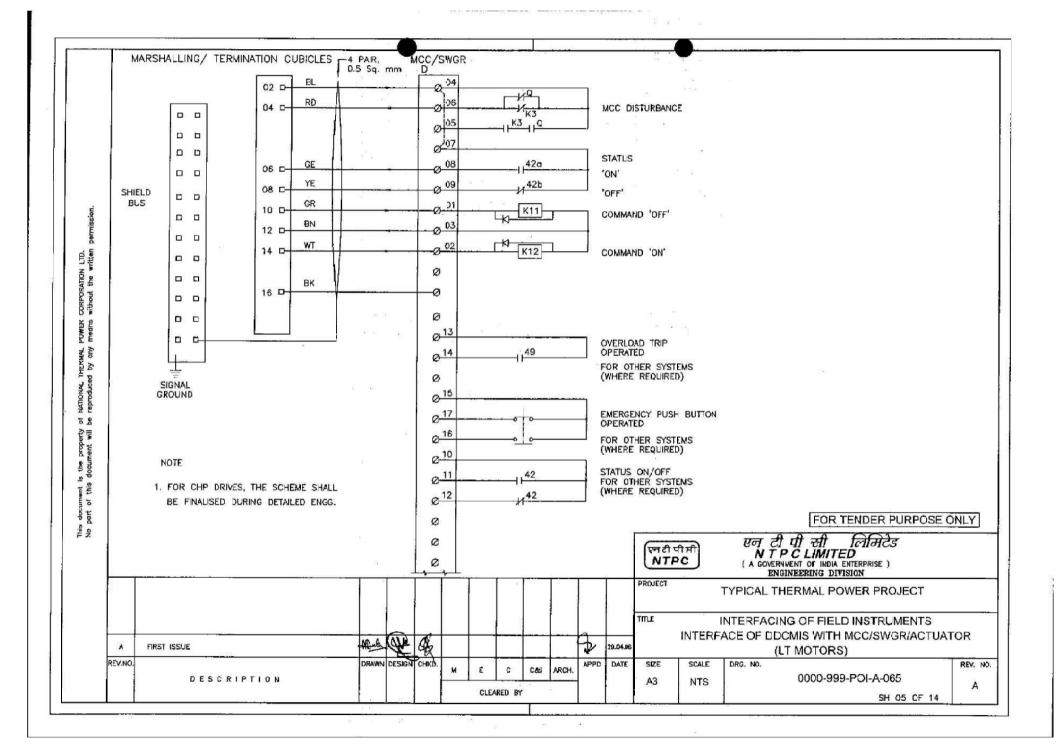


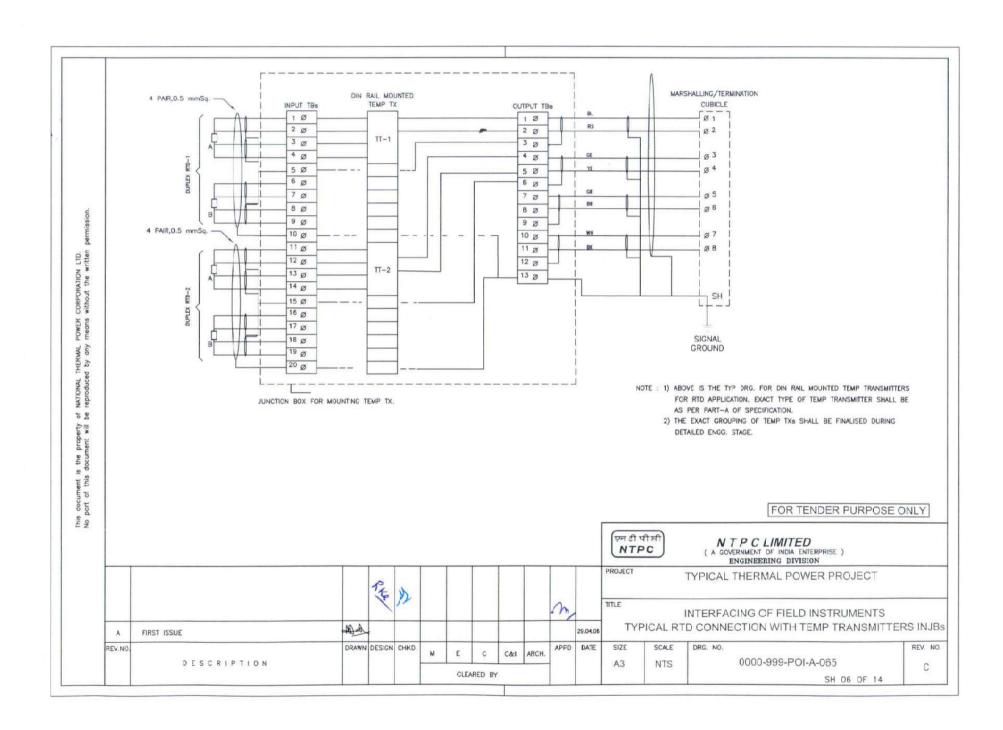


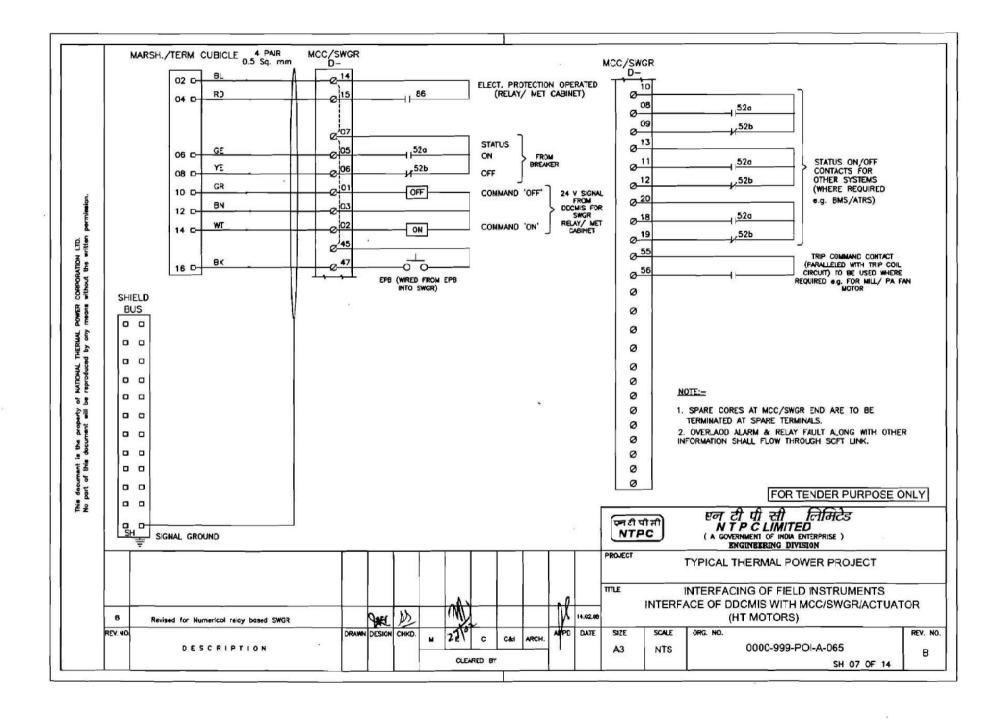


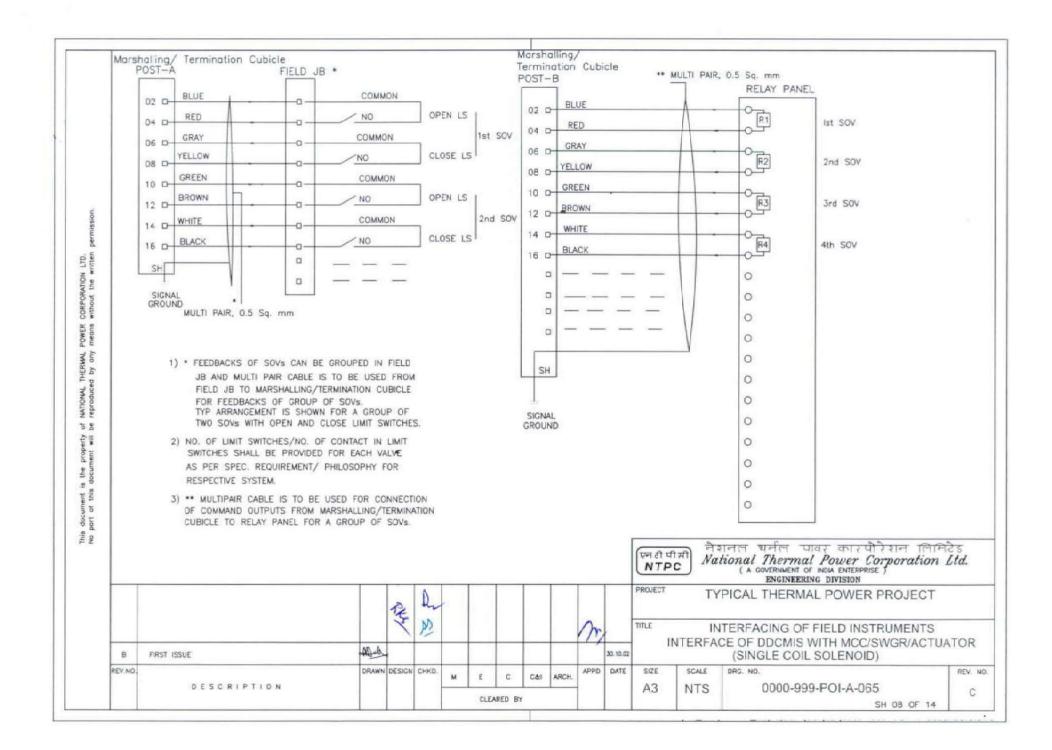


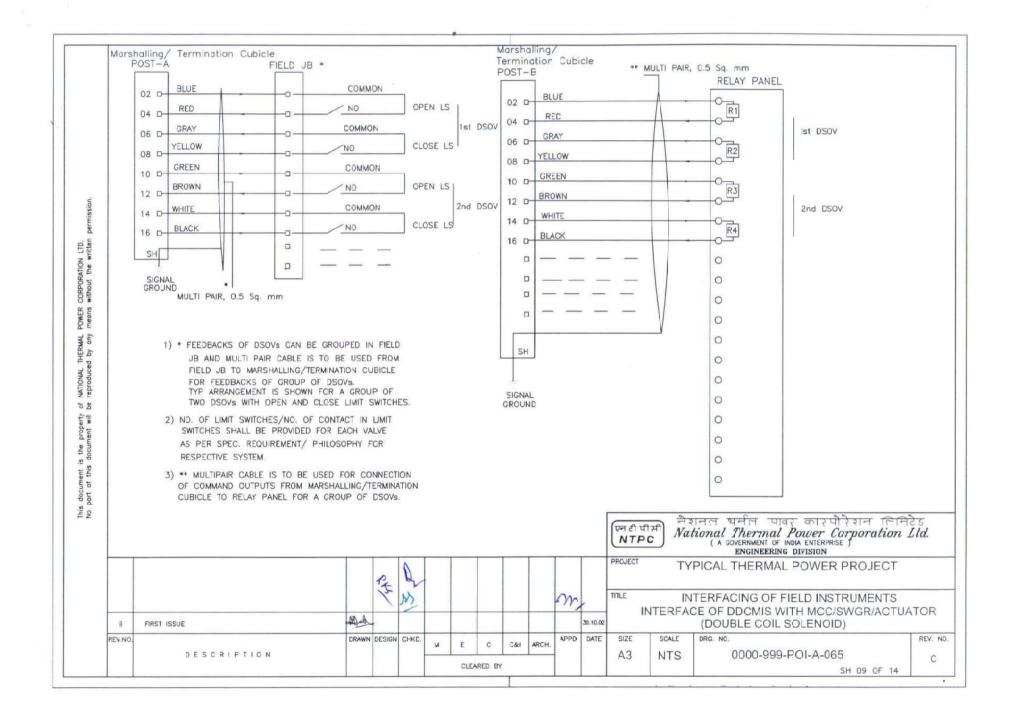


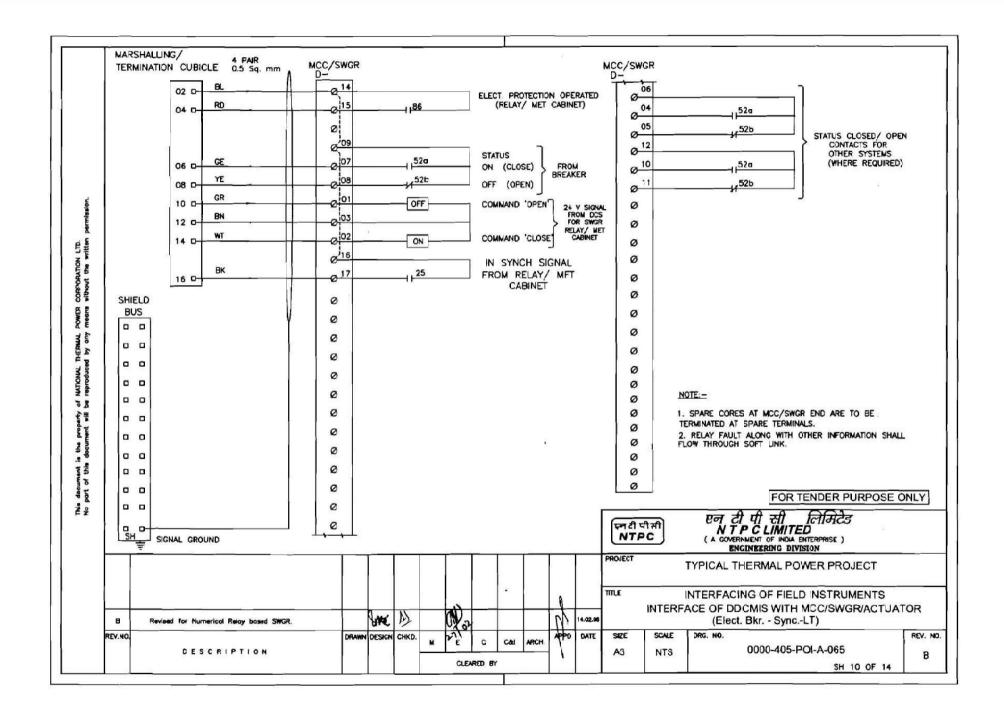


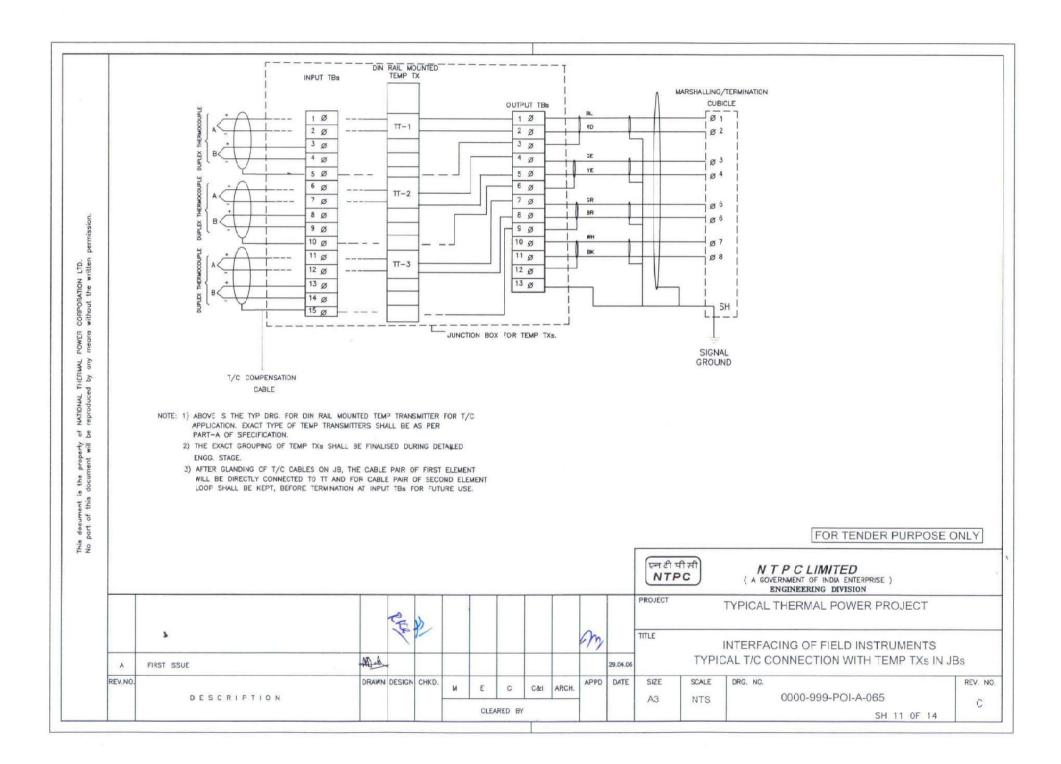


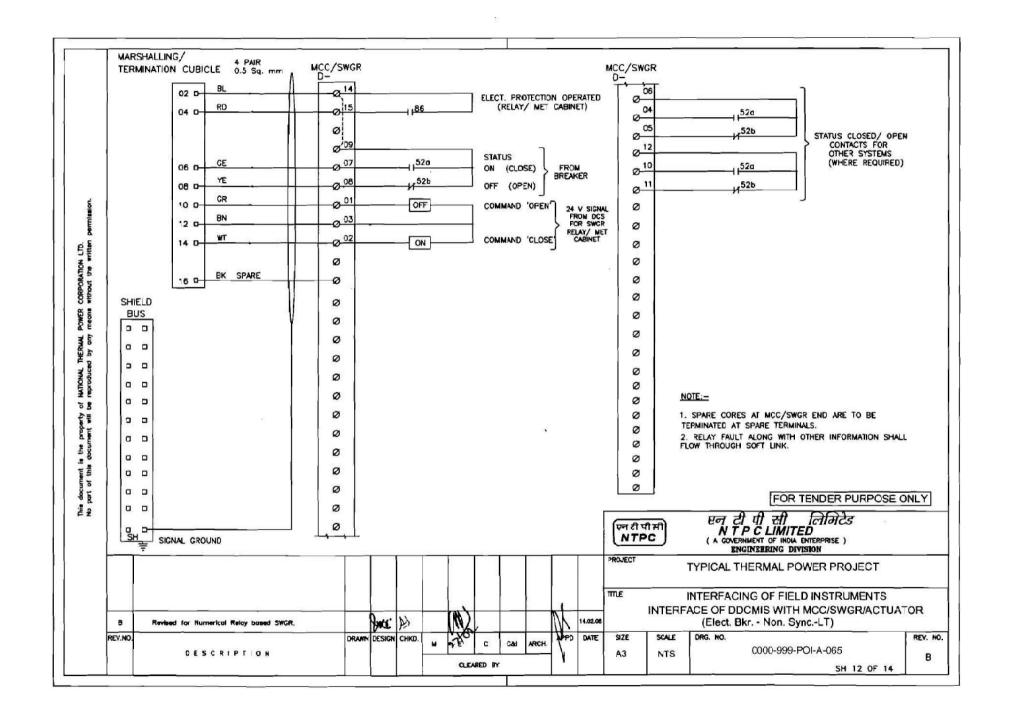


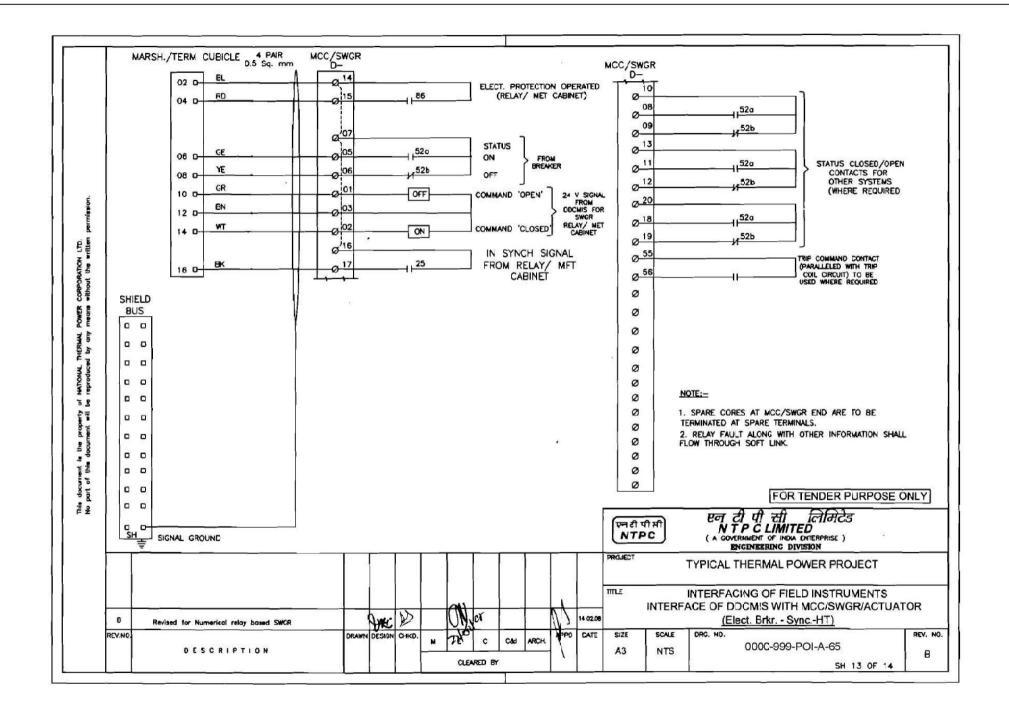


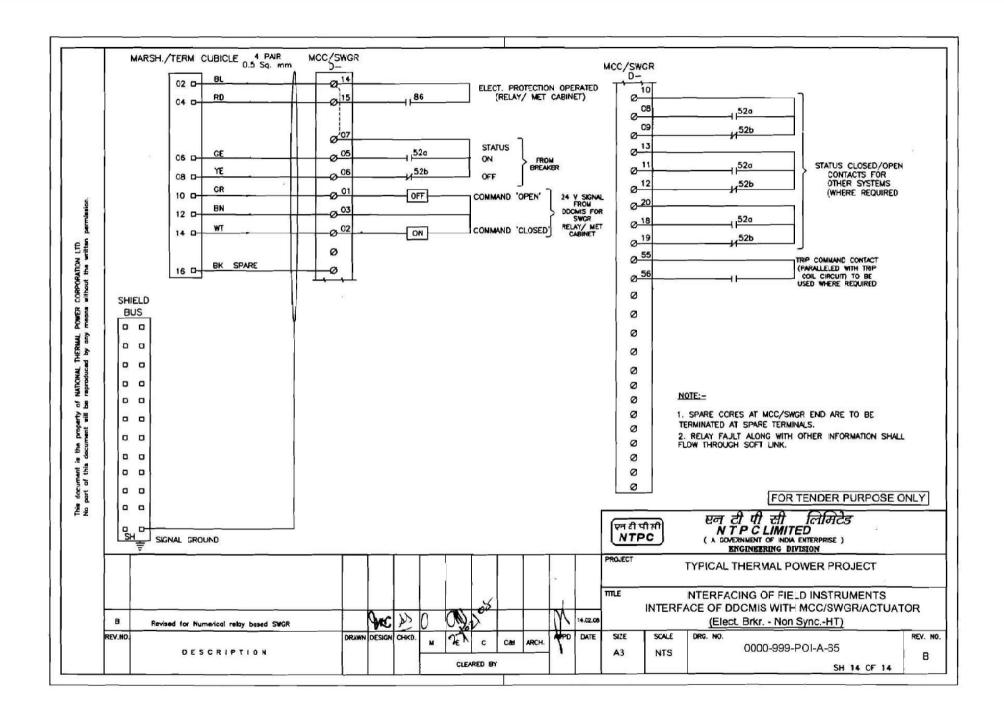


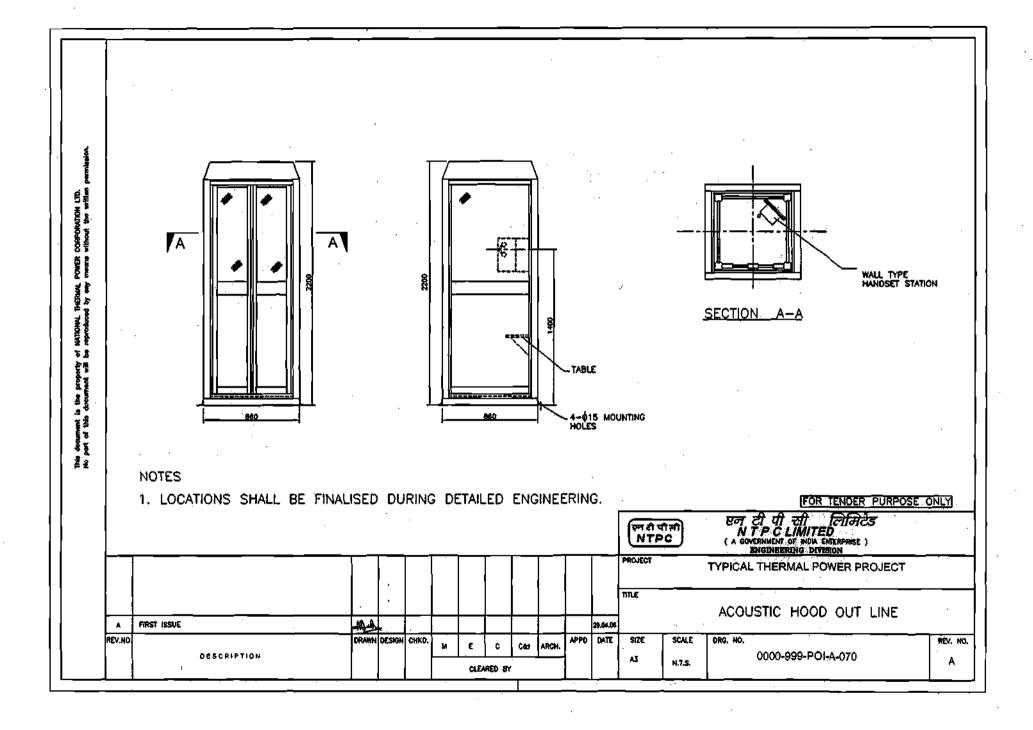


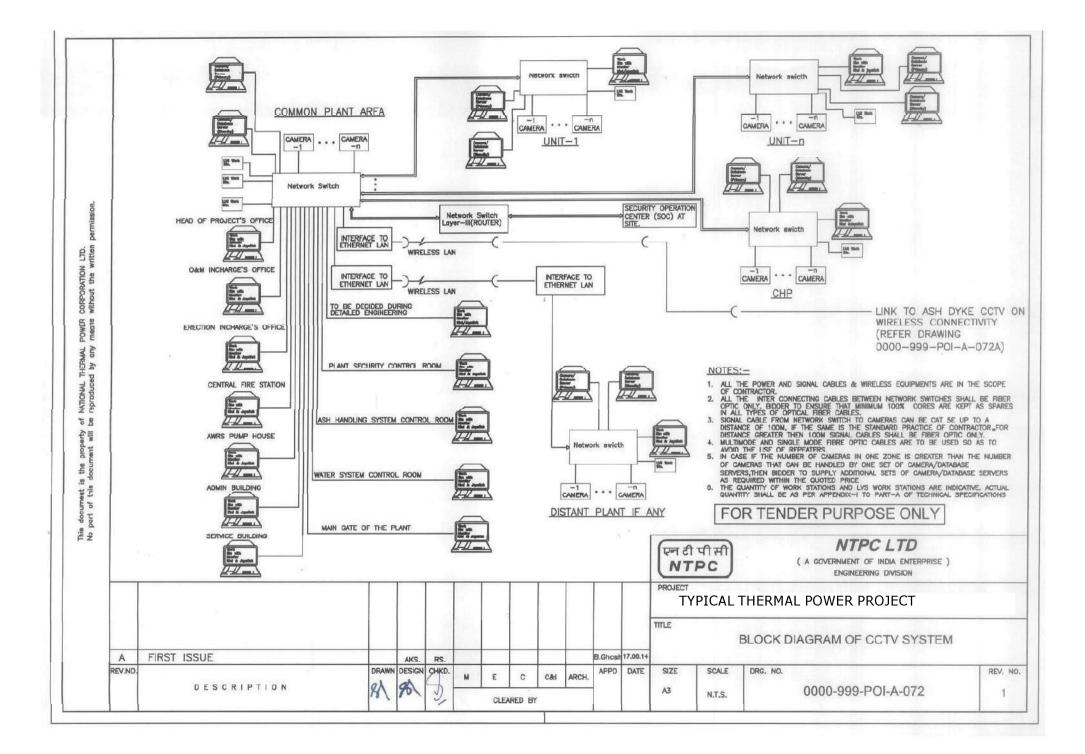












Annexure-I

(A)

Drives: Various equipments of CHP to be controlled from DDCMIS shall be grouped in following types of drives. Each type of drive shall have standard no. of inputs/outputs and predefined type of operation. The type of cable to be used for connecting each type of drive to DDCMIS shall be as indicated below.

(i) MCC/ SWGR/ LCP Type

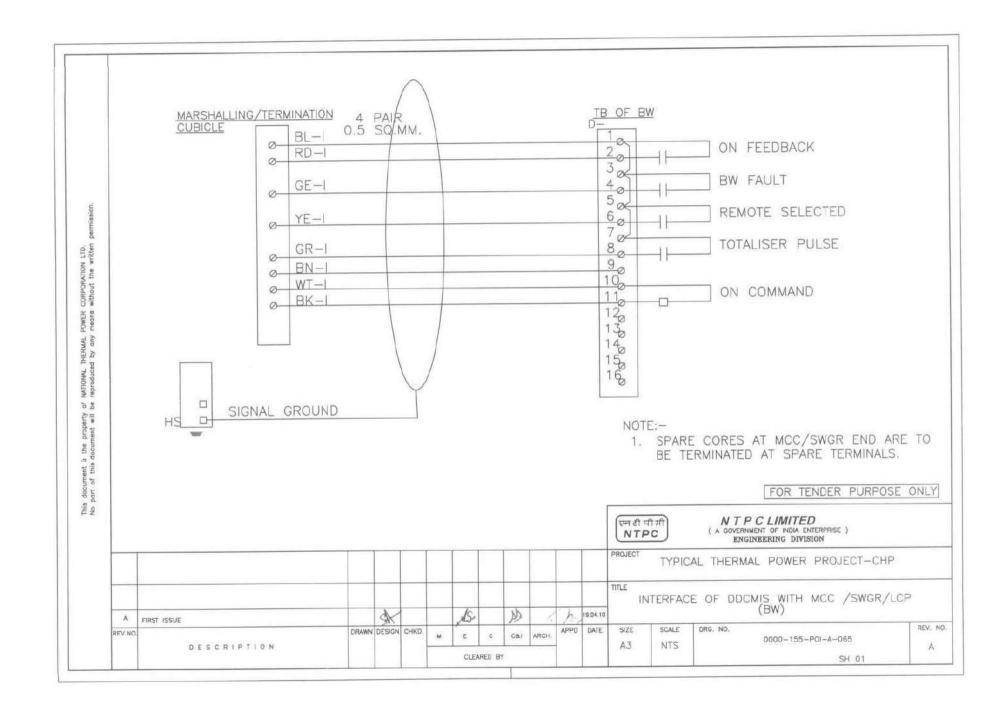
TYPE OF SIGNAL FROM / S.No DESCRIPTION CABLE TYPE TYPE OF COMMAND(PULSE/HOLDING) KKS CODE ANN TYPICAL APPLICATION REMARKS LT CHP (DOL) ON Feedback DI NO XB11 LT Conveyor, Brake, Pumps, Fans etc ANN-1 DI Feeder not healthy NC XB46 ANN-1 NO Overload Trip DO On Command 24V DC Holding (no cut off from feedback) XB91 BW (Belt Weigher) DI Belt Weigher ON Feedback NO KB11 DI lelt Weigher Panel Fault NO (B46 NO KB33 DO ON Command From DDCMIS 24 V DC KB91 ON Feedback DI NO XB11 Under Current Relay Trip NO XB29 ANN-2 Control Supply Not healthy XB46 ANN-2 NO XB47 DI Suspended Magnet Trip NO KB25 DI Oil Temperature High NO XB63 DO On Command 24 V D C Holding (no cut off from feedback) XB91 DO ocal Mode Permissive 24V DC KB60 lolding (no cut off from feedback) MD (Metal Detector) DI Metal Detector Fault NO XB46 DI Metal Detected NO XB30 NN-1 DI Metal Detector Bypass NO XB31 DI emote Selected NO XB47 NO DI Local Stop operated YB12 ANN-3 DI NO KB34 DI Fault in MD search Coil NO XB95 DO Start Command 24V DC Holding (no cut off from feedback) DO Local Mode permissive 24 V D C Holding (no cut off from feedback) XB60 ILMS (Inline Magnetic Control Supply Not Healthy DI KB46 DI leated Belt Trip NO XB28 DI Under Current Relay Trip NO XB29 ANN-1 XB47 Remote Selected line Magnetic Seperat Oil Temperatuer High DI NO XB63 ANN-1 ILMS Faulty NO KB56 NN-1 DO On Command 24V DC DO Conveyor System Trip Command 24 V D.C. Holding (no cut off from feedback) XB49 DO Local Mode permissive 24V DC Holding (no cut off from feedback) XB60 REV-I New Drive Type is added NO DI Overload Trip ANN-1 Limit Switches and torque switches will be connected to MCC and after multiplying through relay limit switches and Control Supply not healthy XB46 DI NΩ XR07 FWD Limit Switch Feedback from Relay In MCC FWD Torque Switch Feedback from Relay in MCC FWD Torque Switch Feedback from Relay in MCC G-8 PAIR DI NO XB08 DI NO XB96 torque switches shall be wired to DCS tch Feedback REV Torque S NO from Relay in MCC DO 24V DC XB93 ding but cut off from LS DO Reverse Command 24V DC Holding but cut off from LS XB94 ve Name & I/Os REV-II changed DI Overload Trip NO XB36 ANN-1 torque switched will be wired to G-4 PAIR DI XB46 Flap Gate, RPG Control Supply not healthy NC DCS from field an Forward Command ling but cut off from LS Wired to DO DDCMIS from Field

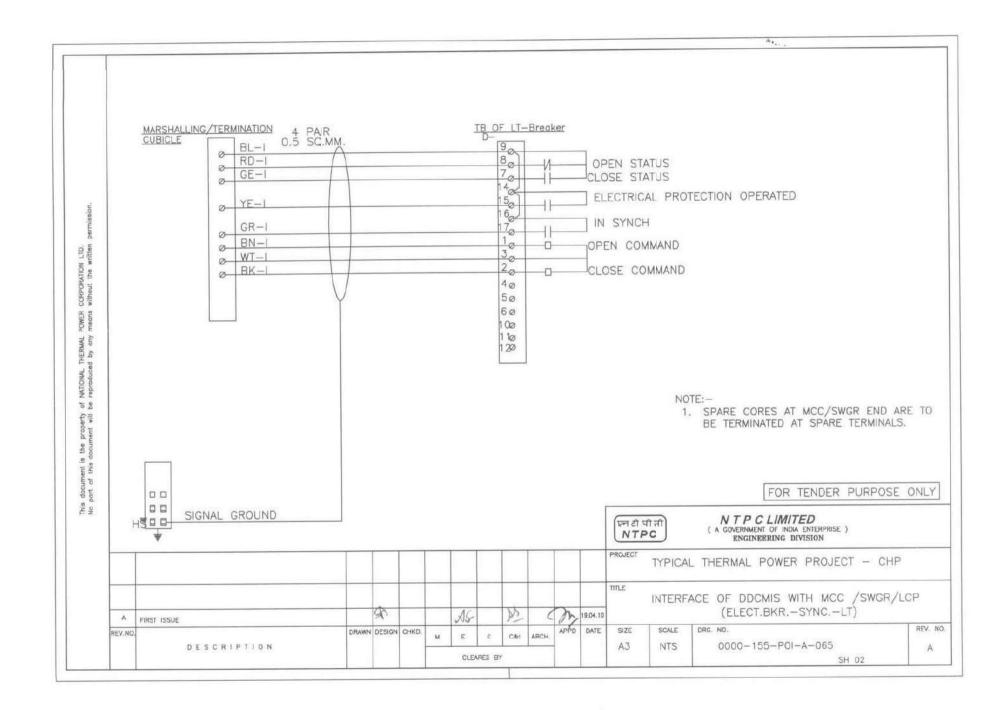
Holding but cut off from LS Wired to
DDCMIS from Field DO verse Command

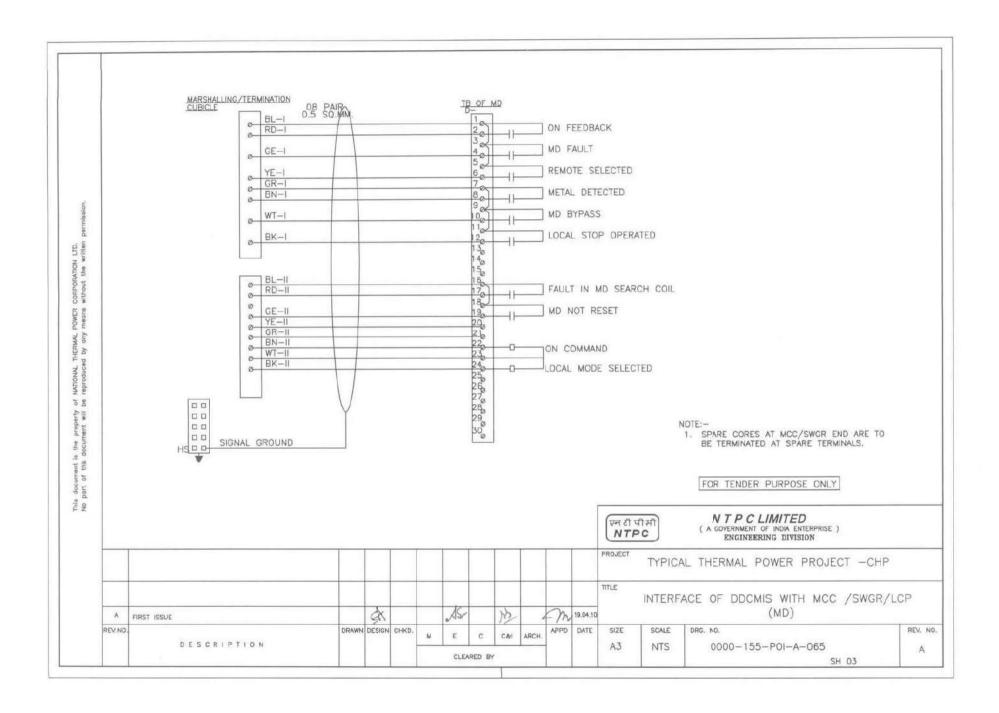
Drives: Various equipments of CHP to be controlled from DDCMIS shall be grouped in following types of drives. Each type of drive shall have standard no. of inputs/outputs and predefined type of operation. The type of cable to be used for connecting each type of drive to DDCMIS shall be as indicated below. 8 LT BREAKER-Synch DI Open Status NC XB11 ANN-1 DI NO (B12 Close Status LT Breakers-Incomer Buscoupler DI lectrical protection operated NO B32 DI NO DO REAKER OPEN COMMAND 24V DC B92 DO 24V DC XB91 BREAKER CLOSE COMMAND VVVF (if applicable) (Other Signals Related to VVVF shall be covered in Process IO On / Off Feedback DI Fwd/Rev Feedback NO XB47 G-4 PAIR DI VVVF Drive Fault NO XB56 ANN-1 DO On / Off Command 24 V D C XB91 HOLDING(NOT CUTOFF ON F/B) DO Fwd/Rev Command 24V DC XB92 HOLDING(NOT CUTOFF ON F/B) G-4 PAIR XB32 HT Conveyor,Crusher ANN-1 DO 24V DC HT BREAKER-Synch DI Close Status NC XB11 HT Breakers-Inc Buscoupler DI Electrical Protection Operated G-4 PAIR NO XB32 DI NO XB57 DO Open Command 24V DC KB92 DO 24 V D C Close Command HTBRK- Non Synch XB12 DI Close Status NC XB11 G-4 PAIR HT Breakers- Non synchronisation type NO XB32 Electrical Protection Operated DO Open Command 24V DC XB92 DO Close Command 24 V D C KB91 2. The interface drawings for various types of drives including cabling / TB nos to be followed shall be as indicated in the drawings 0000-155-POI-A-065. (ii) Solenoids Solenoid Valve (All are 110 V AC type) SOV 1 Flow Control Unit (FCU)/Solenoi Box (SB) Operation DO B92 low Control Unit FCU / Solenoid Box SB DO DRY 1. Local control panels for power supply distribution for solenoids at respective locations shall be provided by the contractor. Interposing relays for SOVs shall be mounted in DDCMIS panels and potential free contacts will be wired to these local cabinets and generation of power supply / distribution will be taken care by the contractor in local panels. NOTE (B) Process I/Os For Analog signals F type shall be used

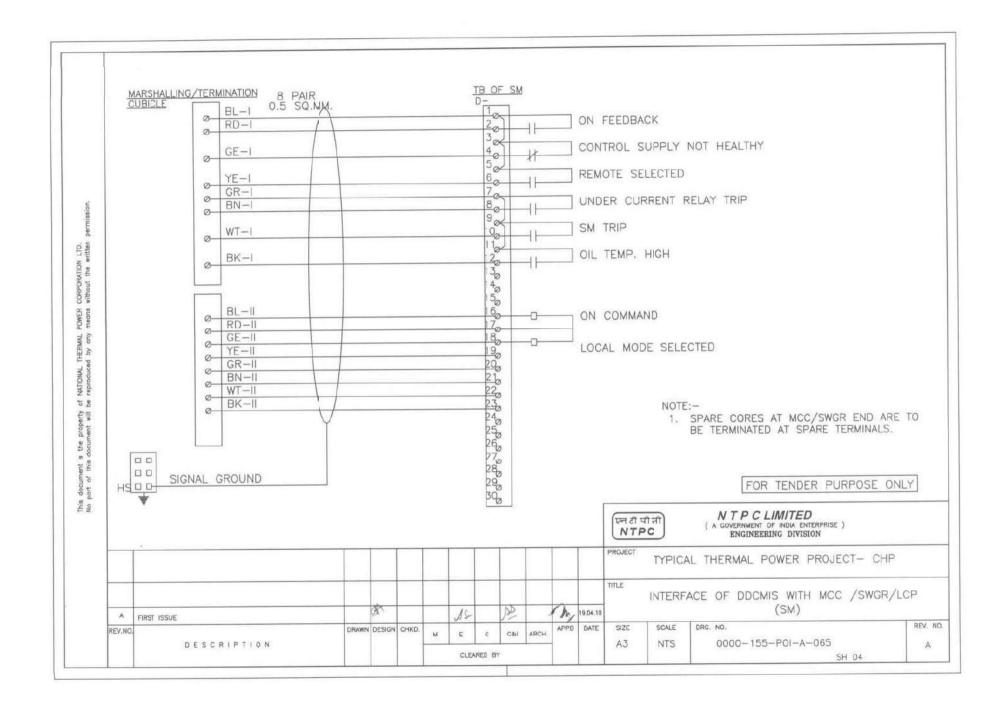
For Digital signals G type shall be used

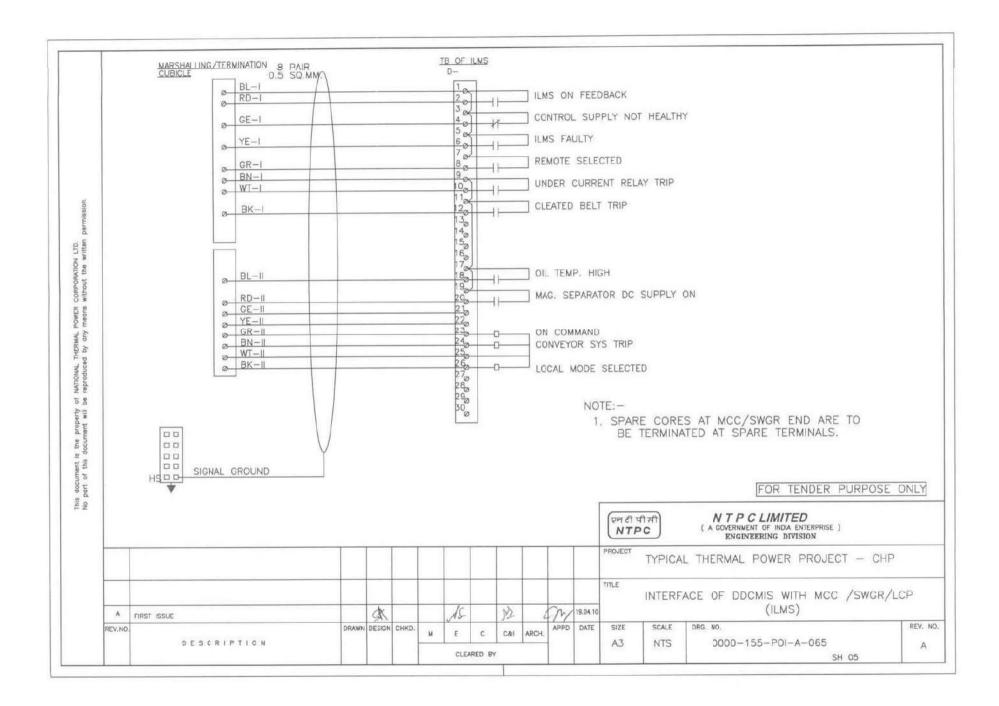
Minimum 4 pair , 0.5 sq mm instrumentation cable (G Type/ F Type) shall be used from JB to DDCMIS marshalling panel.

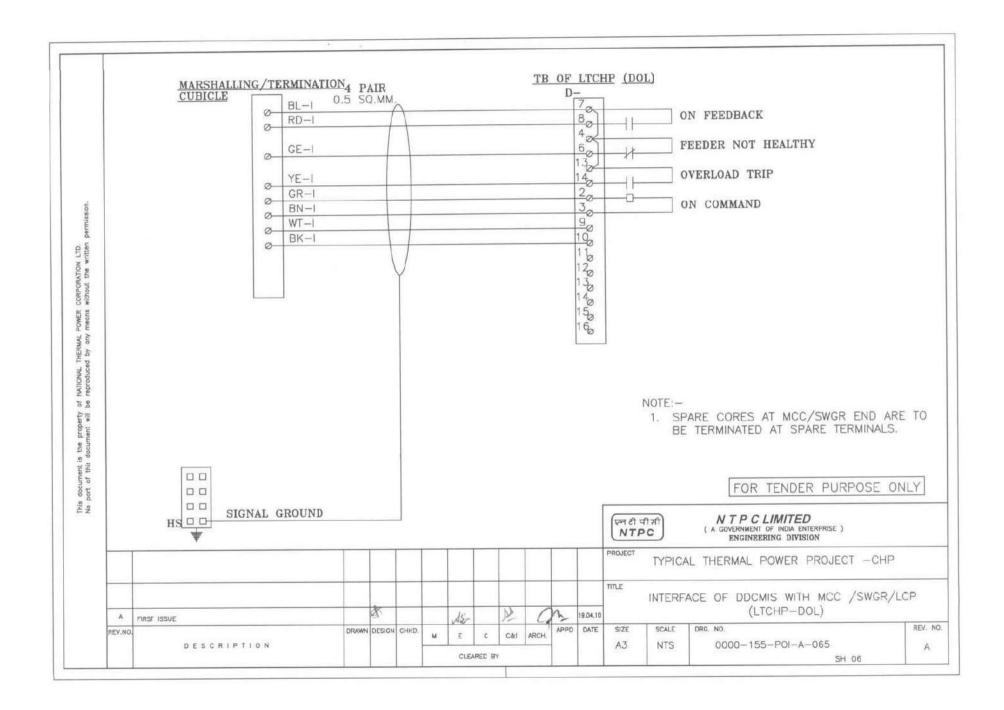


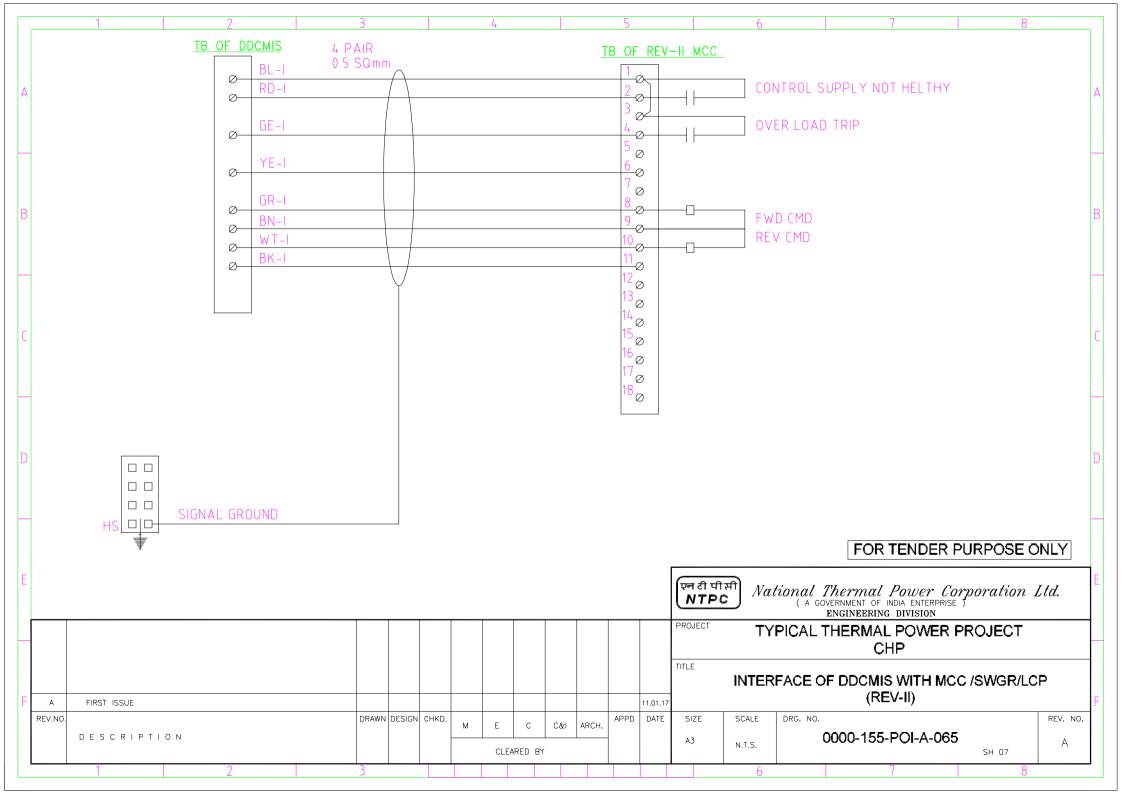


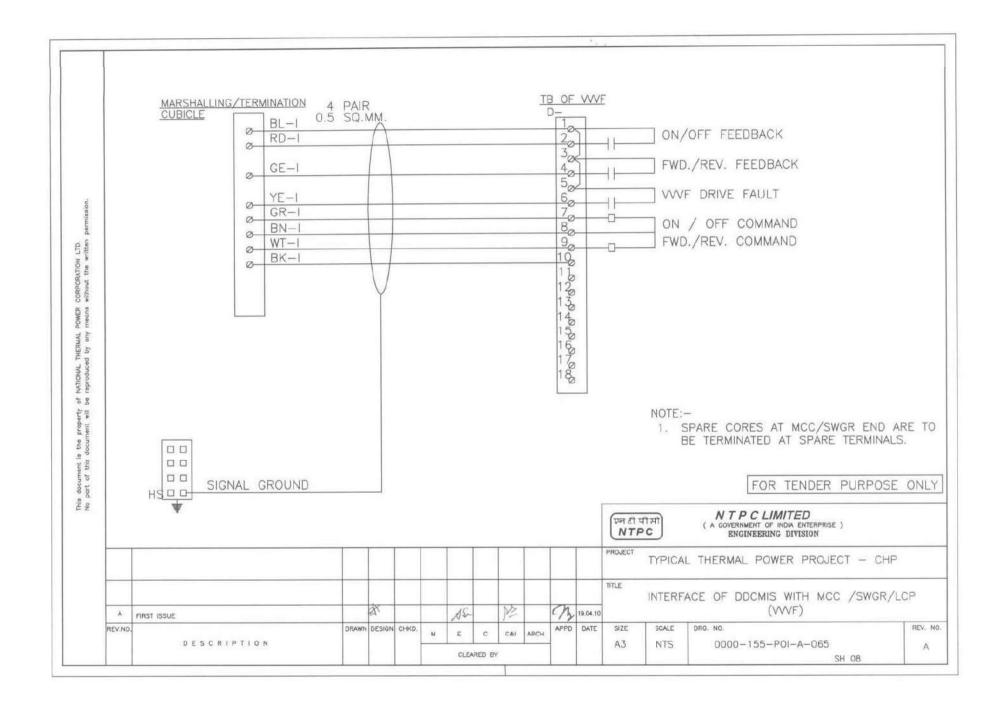


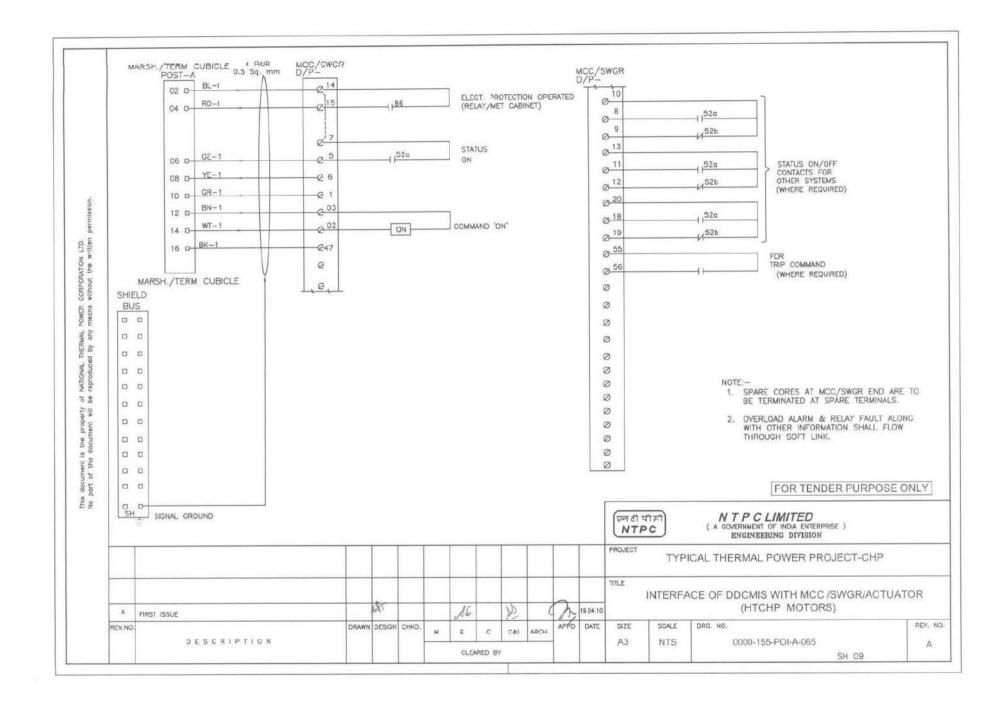


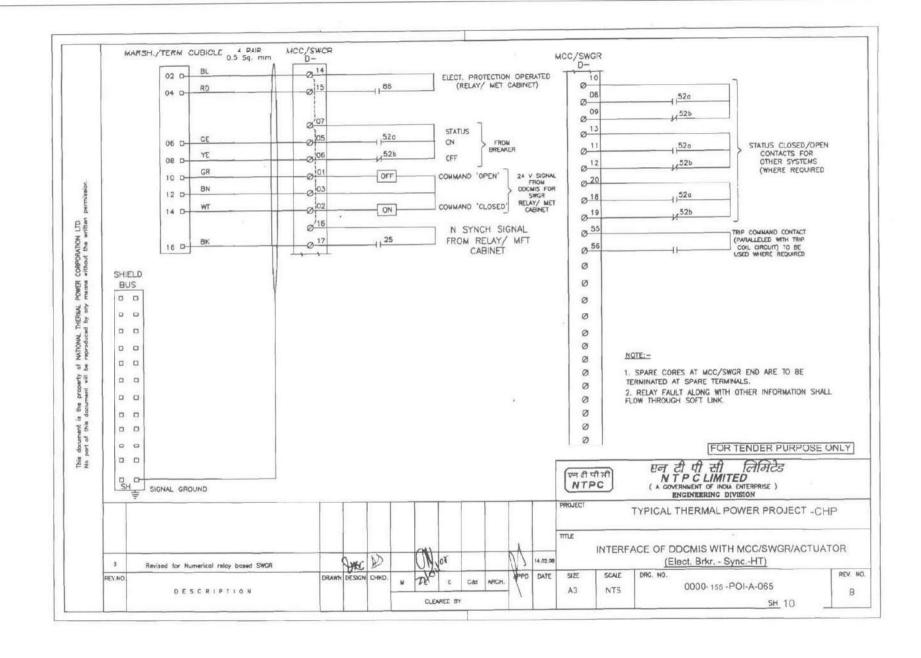


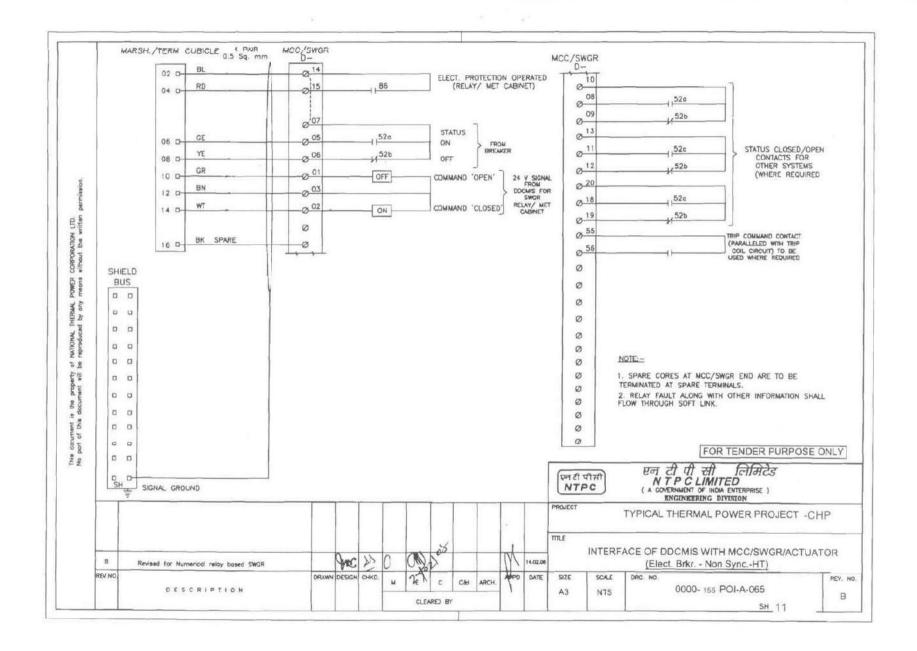


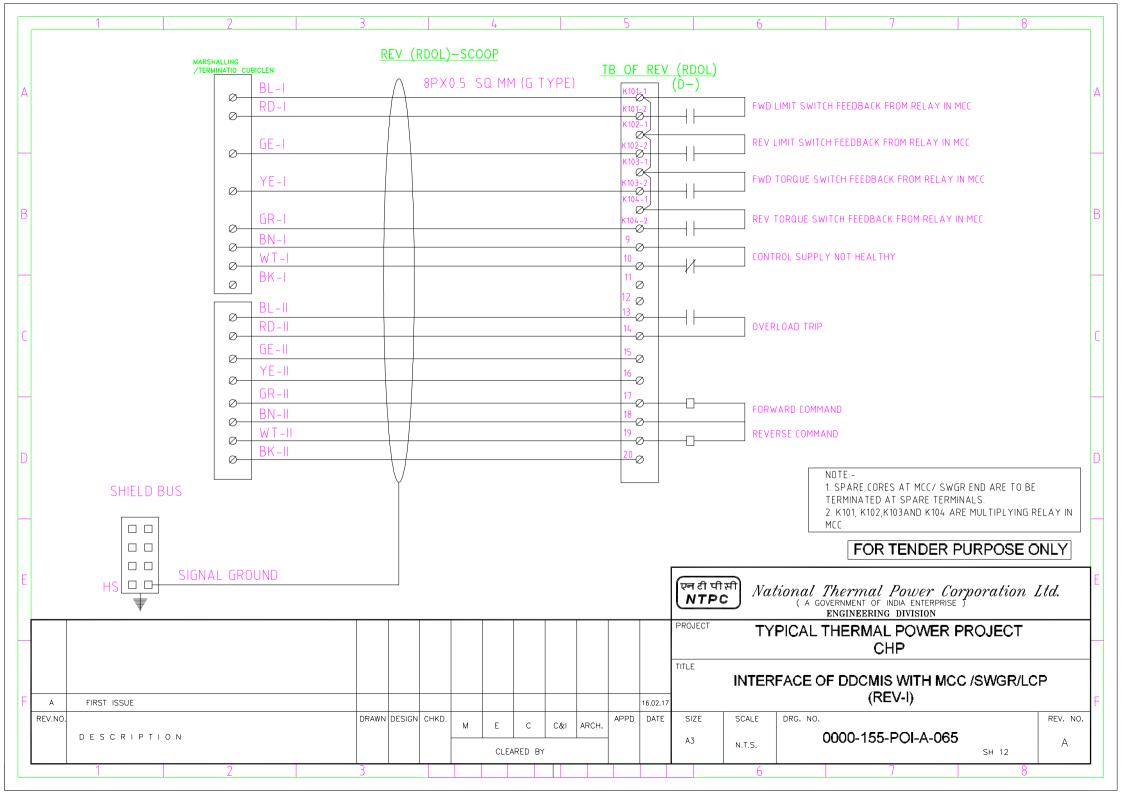


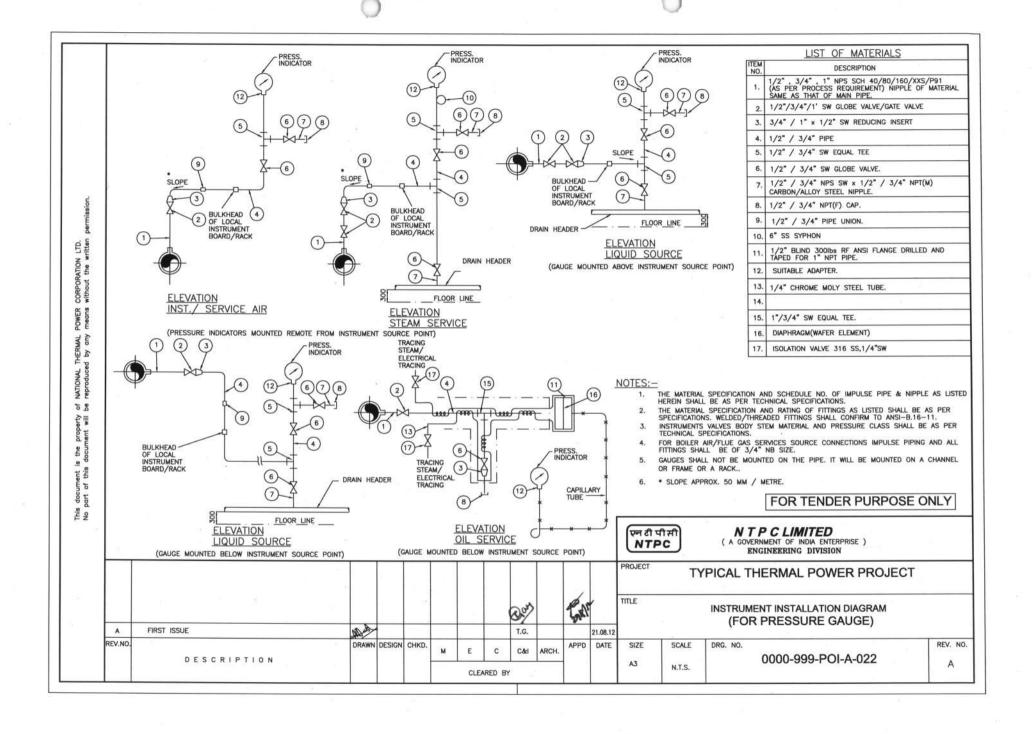


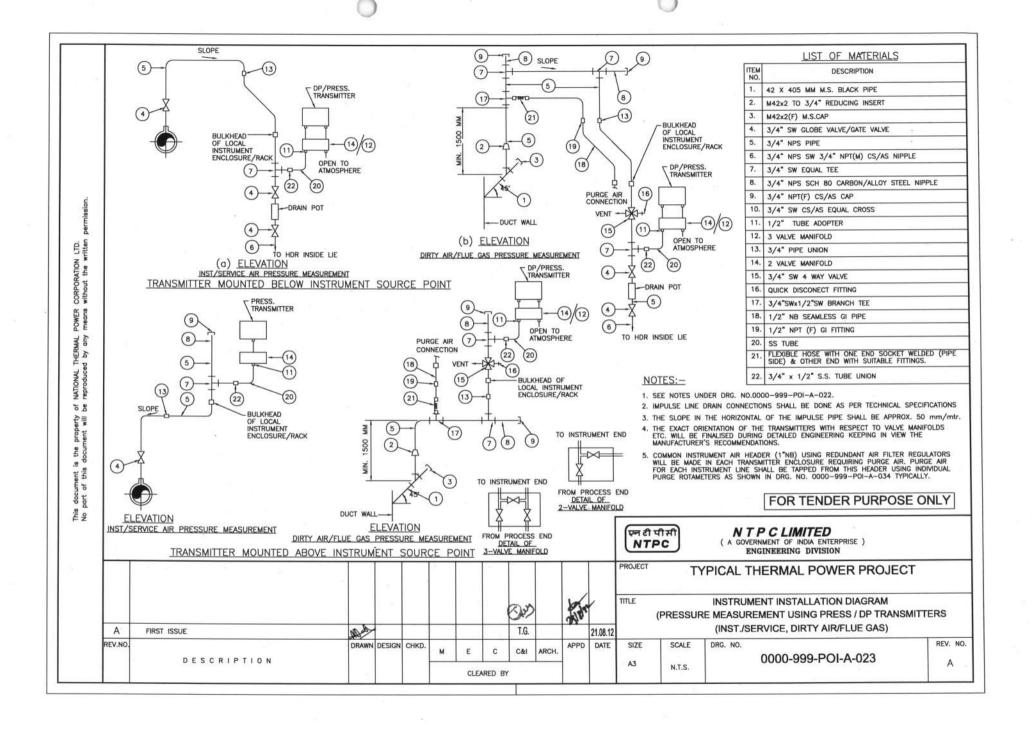


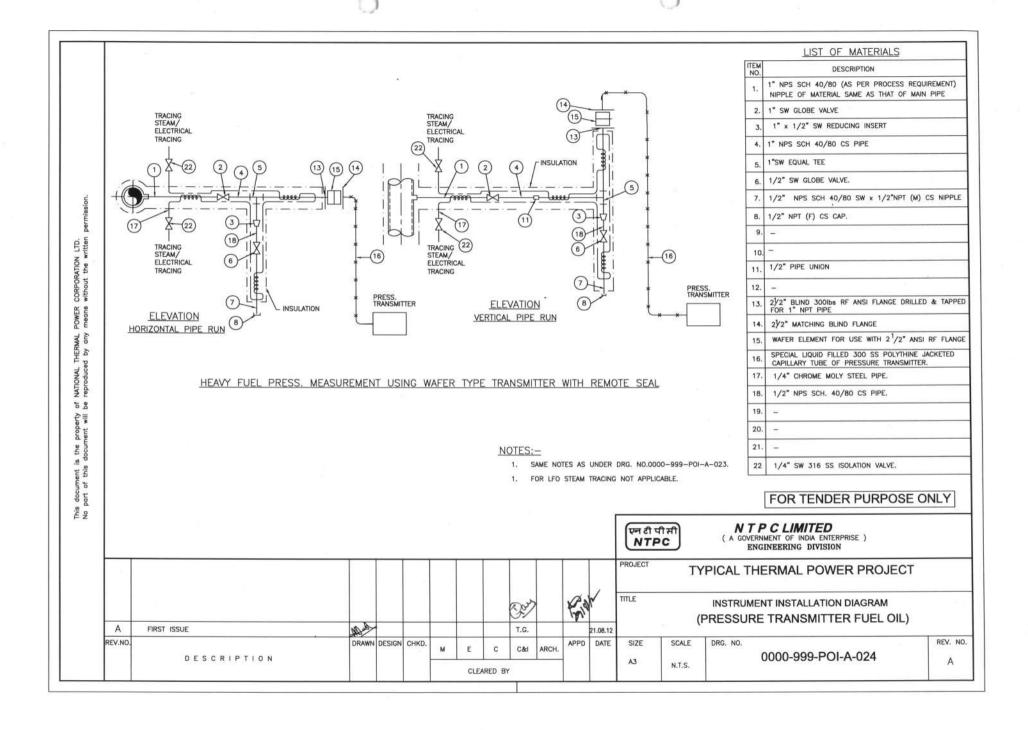


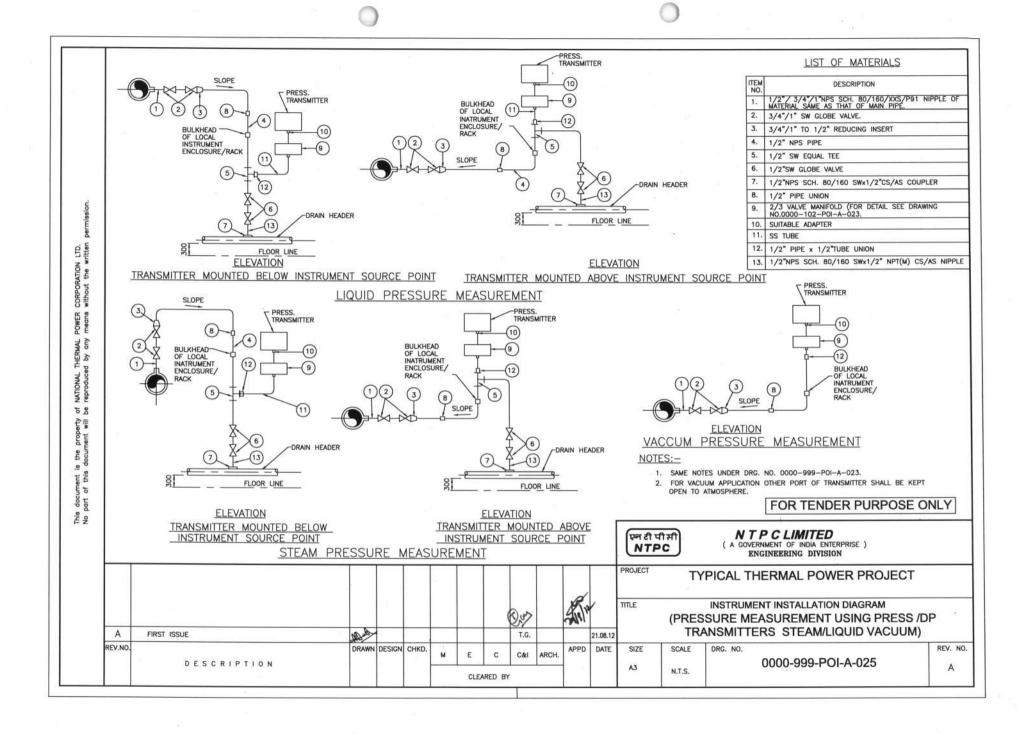


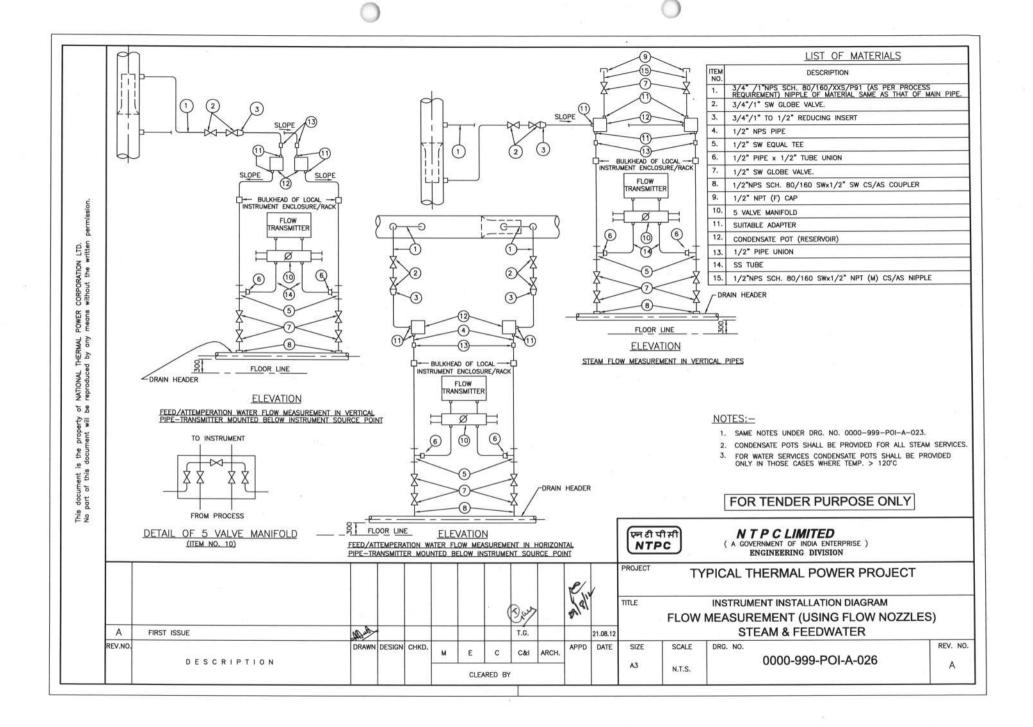


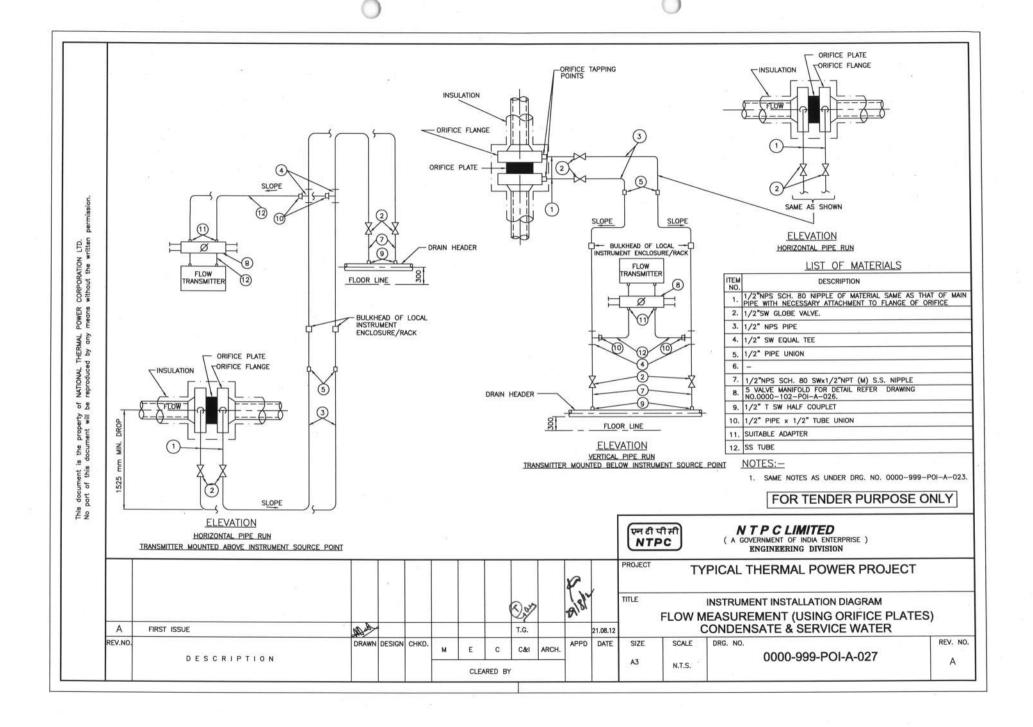


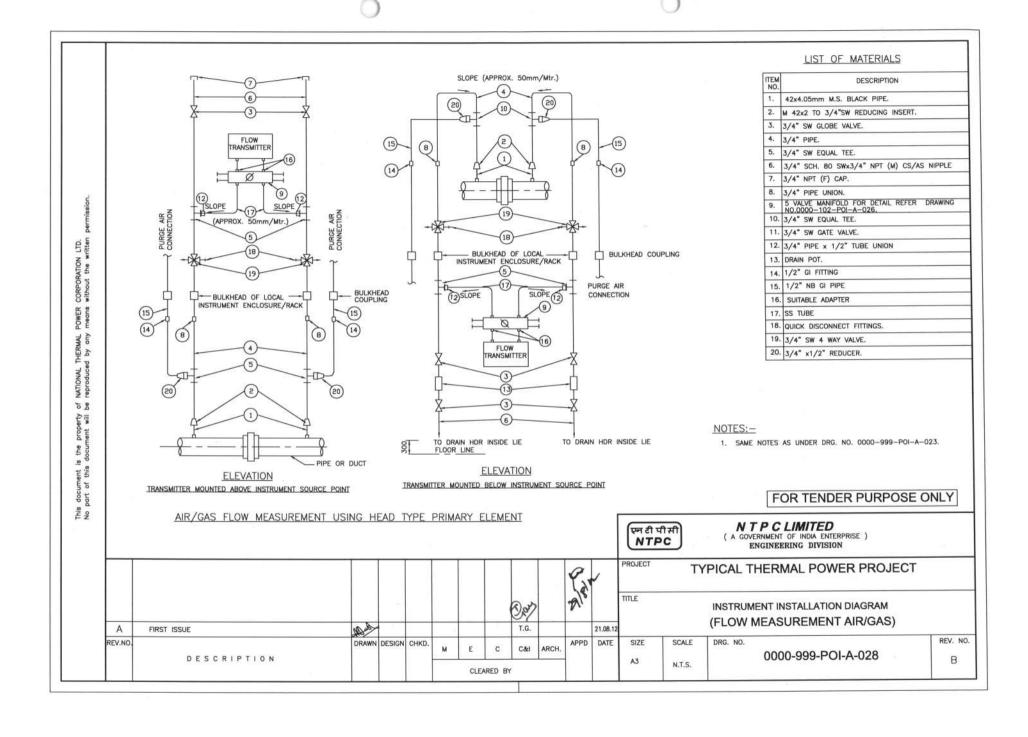


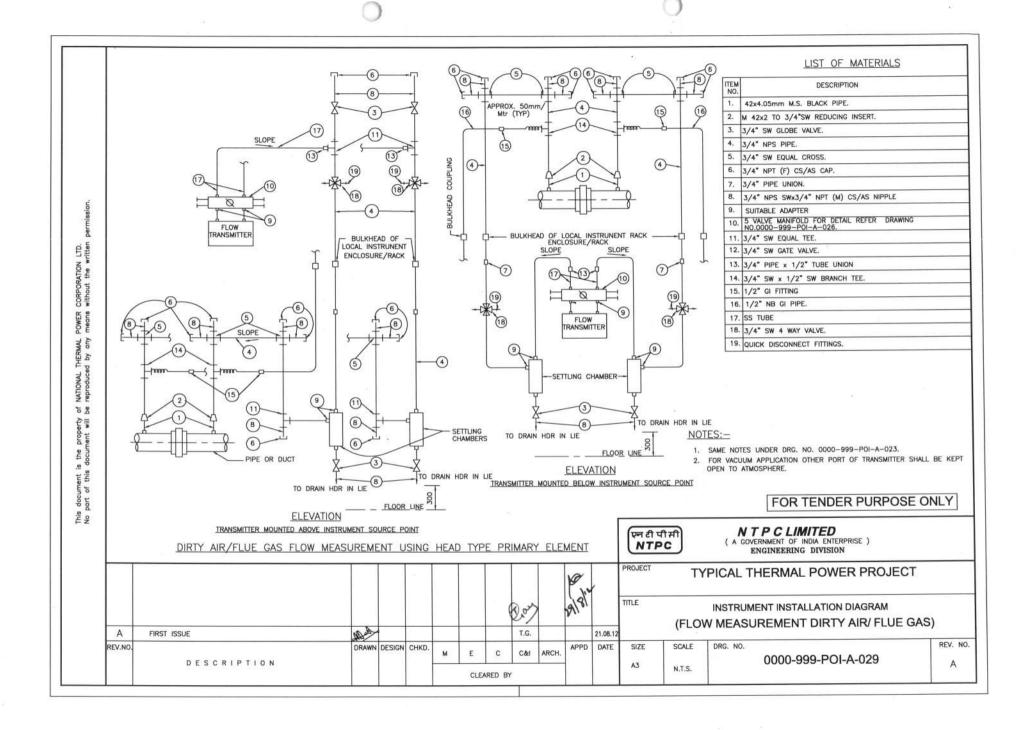


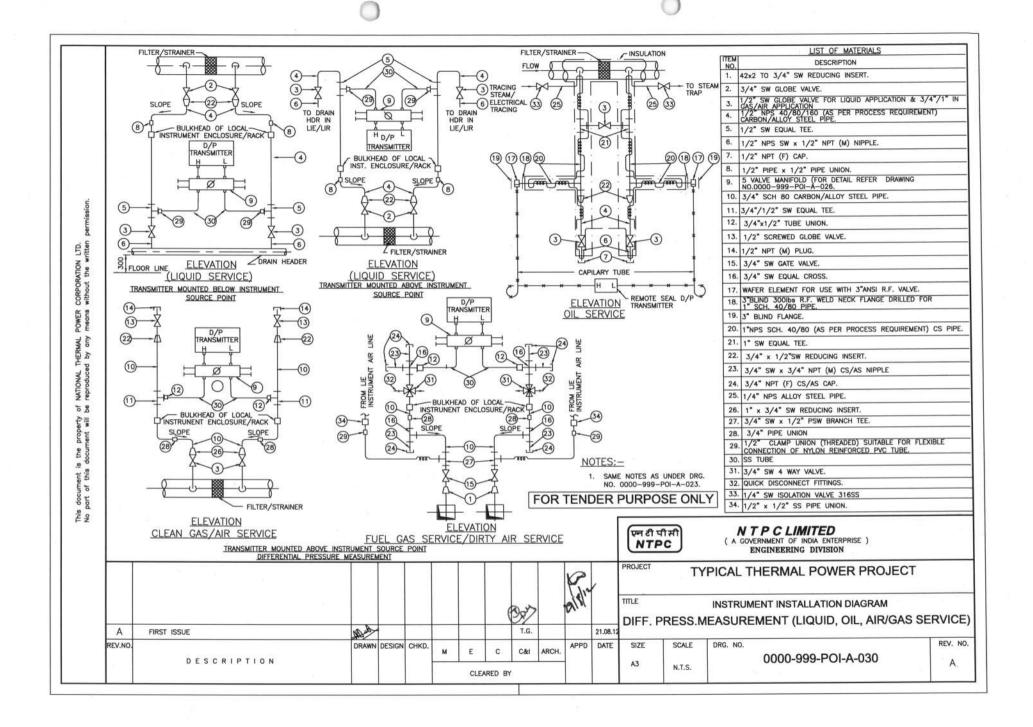


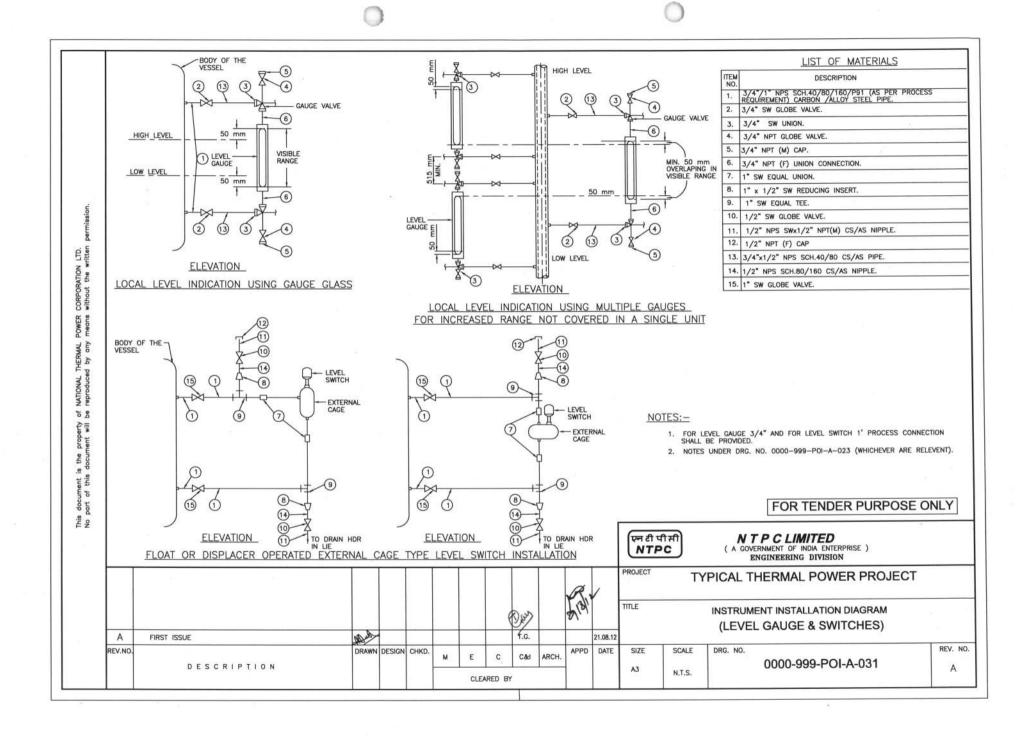


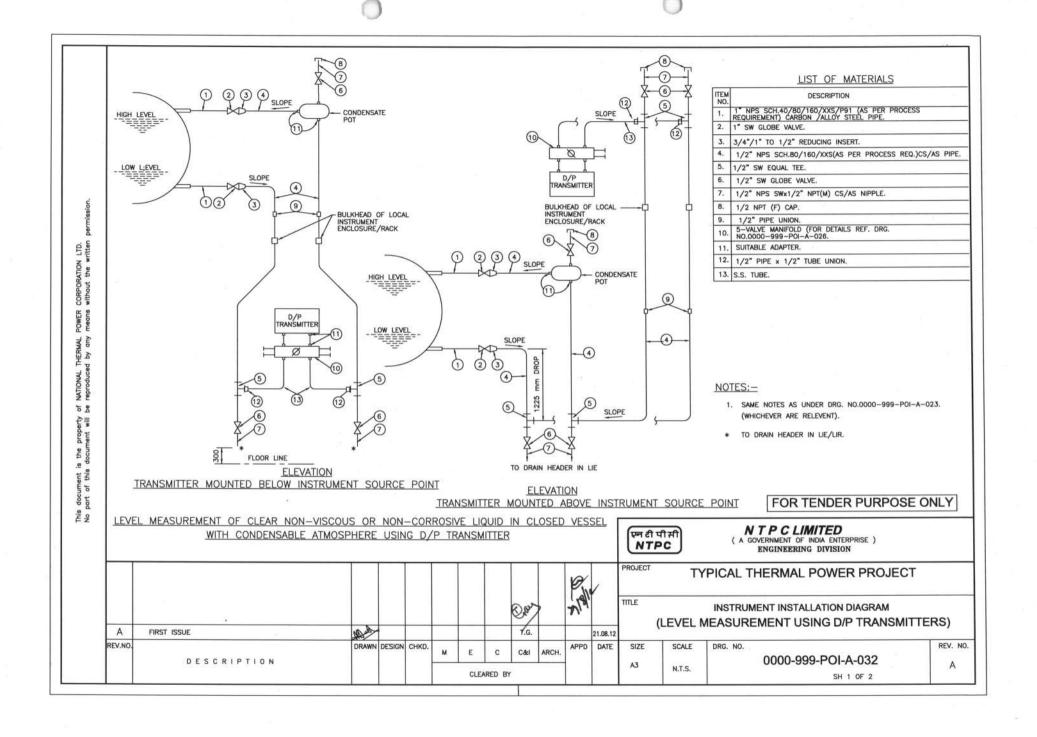


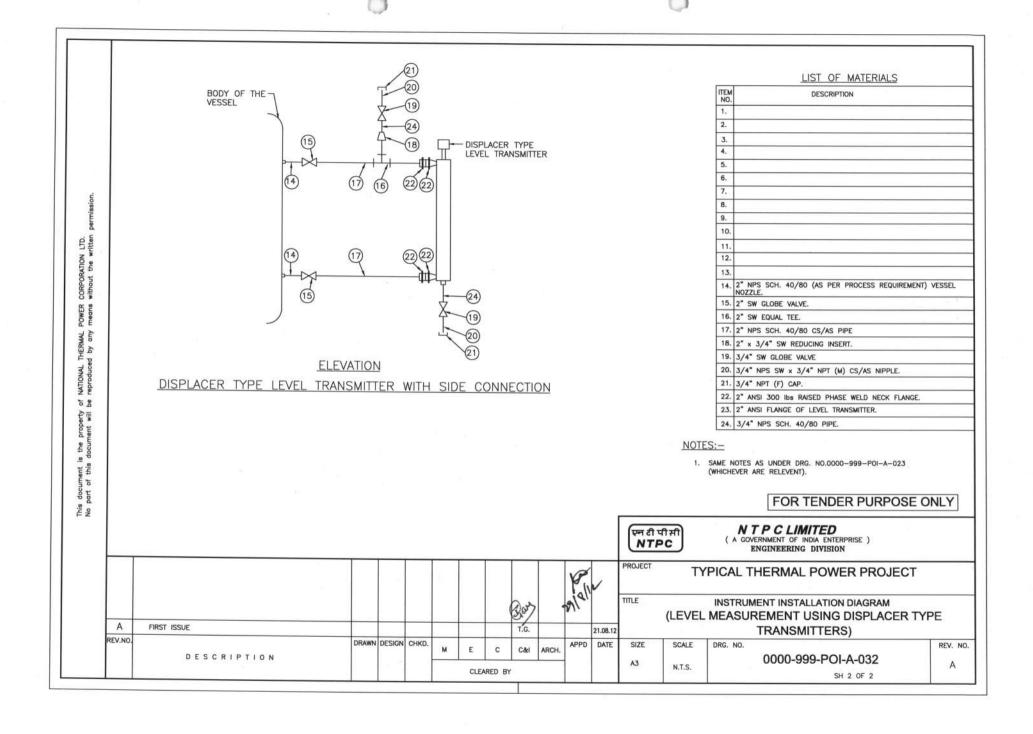


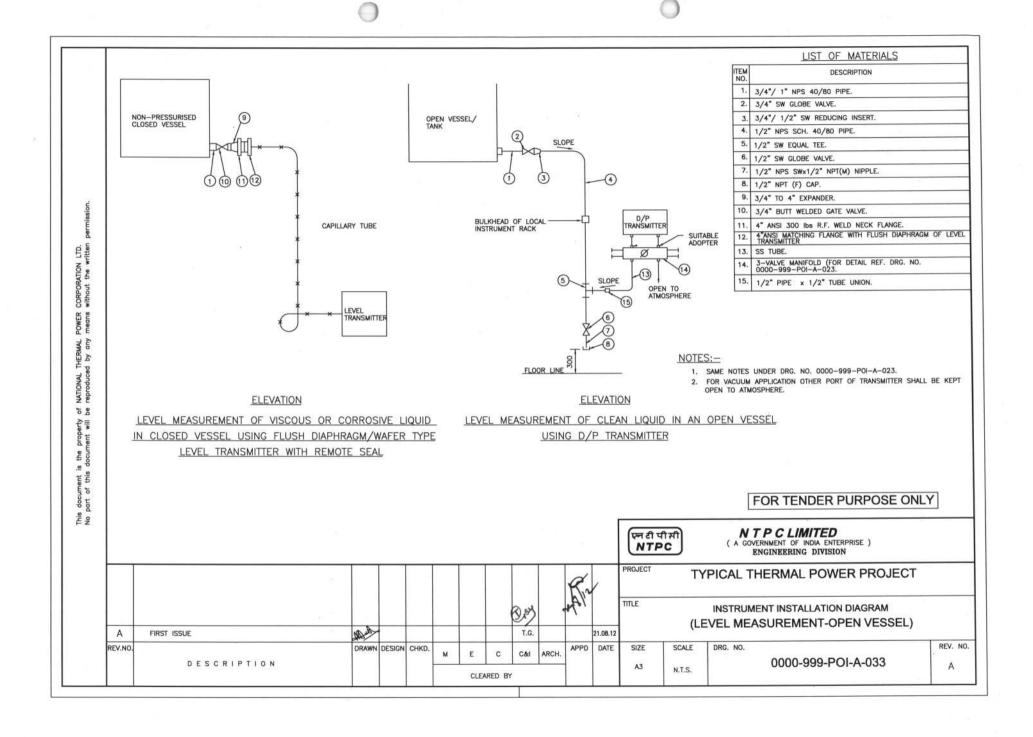


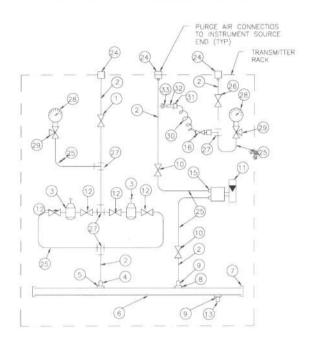












TYPICAL PURGE AIR CONNECTION INSIDE THE INST. ENCLOSURE

(APPLICABLE FOR AIR & FLUE GAS SERVICE INSTRUMENTS REQUIRING PURGE AIR)

NOTE:-

- *1. DRAIN SHALL BE CONNECTED BY THE BIDDER TO THE NEAREST PLANT DRAIN THROUGH OPEN FUNNEL USING 2" CS PIPE FROM FUNNEL TO PLANT DRAIN.
- **2. FOR AIR/FLUE GAS LIES FOR DRAINING THE IMPULSE LINE BETWEEN ITEM 17 DRAIN POT 10 BE PROVIDED ALONGWITH DRAIN HEADER, 3/4" SW HALF COUPLET, ITEM 19,20,22,23 & FUNNEL ALONGWITH 1/2" PIPING TO PLANT DRAIN HEADER SHALL BE PROVIDED FOR STM/WATER, ALL ITEMS EXCEPT DRAIN POT 10 BE PROVIDED.
- 3. GI PIPES SHALL BE PROVIDED FOR PURGE AIR CONNECTION OUTSIDE LIE/LIR.

TYPICAL BLOW DOWN HEADER CONNECTION INSIDE THE INSTRUMENT RACK/ENCLOSURE

BLOW DOWN LINE (TYPICAL)

INSTRUMENT RACK

LIST OF MATERIALS

NO.	DESCRIPTION
1.	ISOLATION VALVE(gate/globe). SS.
2.	1/2" O.D. SEAMLESS SS PIPE.
3.	1/2" NPT (F) AIR FILTER REGULATOR.
4.	1/2" NPT * 1/2" O.D. (M) CONNECTOR SS.
5.	1/2" NPT (F) COUPLET SS.
6.	1" NB INST. AIR HEADER SS.
7.	1" PSB END CAP SS.
8.	1/2" NPT (F) COUPLET SS.
9.	1/2" NPT x 1/2" O.D. (M) CONNECTOR SS.
10.	1/2" COMP. NEEDLE VALVE SS.
11.	1/2" NPT (F) AIR PURGE SET.
12.	1/2" NPT (M) x 1/2" COMP VALVE SS.
1.3.	1/2" NPT PLUG SS.
14.	
15.	1/2" TUBE SS CONNECTOR
16.	1/2" TUBE COMP. EQUAL TEE UNION.
17.	DRAIN VALVE 1/2" SW FOR WTR/STM/COND & 3/4" FOR AIR/FLUE GAS.
18.	1/2" SW HALF COUPLET
19.	2" SW CAP SS.
20.	2" NB ASTMA 105 GR. B SCH.80 BLOWDOWN HEADER
21.	2" PSW x 1" NPT (F) COUPLING.
22.	1" NPT x 1" BSP HEX NIPPLE.
23.	1" BSP ELBOW.
24.	BULKHEAD-SS 1/2" SWx1/2"NB THREADED, SUITABLE FOR GI PIPE CONNECTION
25.	1/2" O.D. SEAMLESS TUBE SS.
26.	1/2" SW PRESS, GAUGE ISOLATION VALVE SS.
27.	1/2" TUBE x 1/2" NPT (F) BRANCH TEE SS.
28.	4" DIAL x 1/2" NPT PR. GAUGE.
29.	1/2" SW x 1/2" NPT (F) PR. GAUGE VALVE SS.
30.	1/2" I.D. NYLON FLEX. HOSE BRAIDED WITH SS WIRE.
31.	1/2" NPT (M) x 1/2" HOSE BARBED CONN. 5S.
32.	1/2" NPT (F) QUICK DISCONNECT SS.
33.	1/2" NPT (M) QUICKDISCONNECT SS.

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TO PLANT

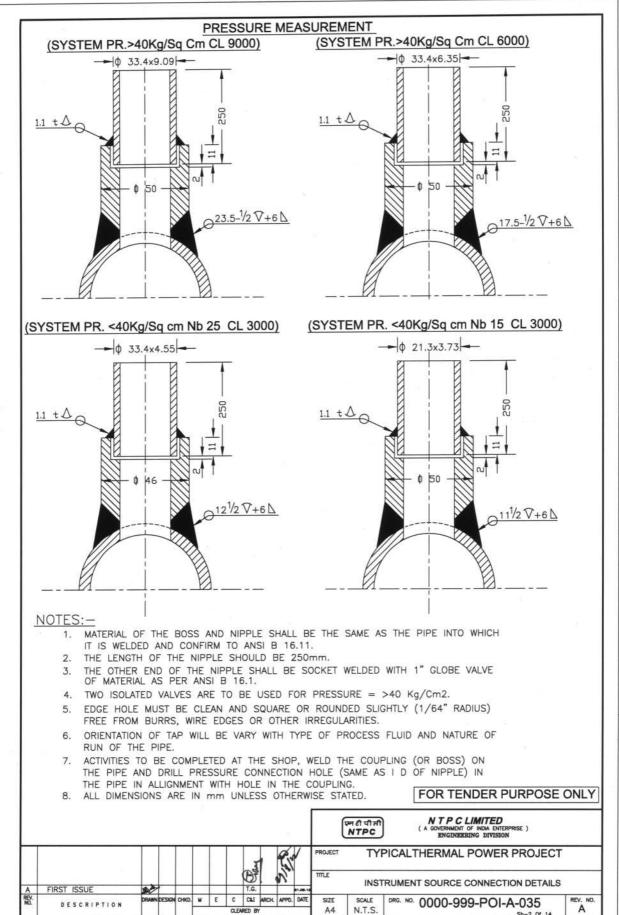
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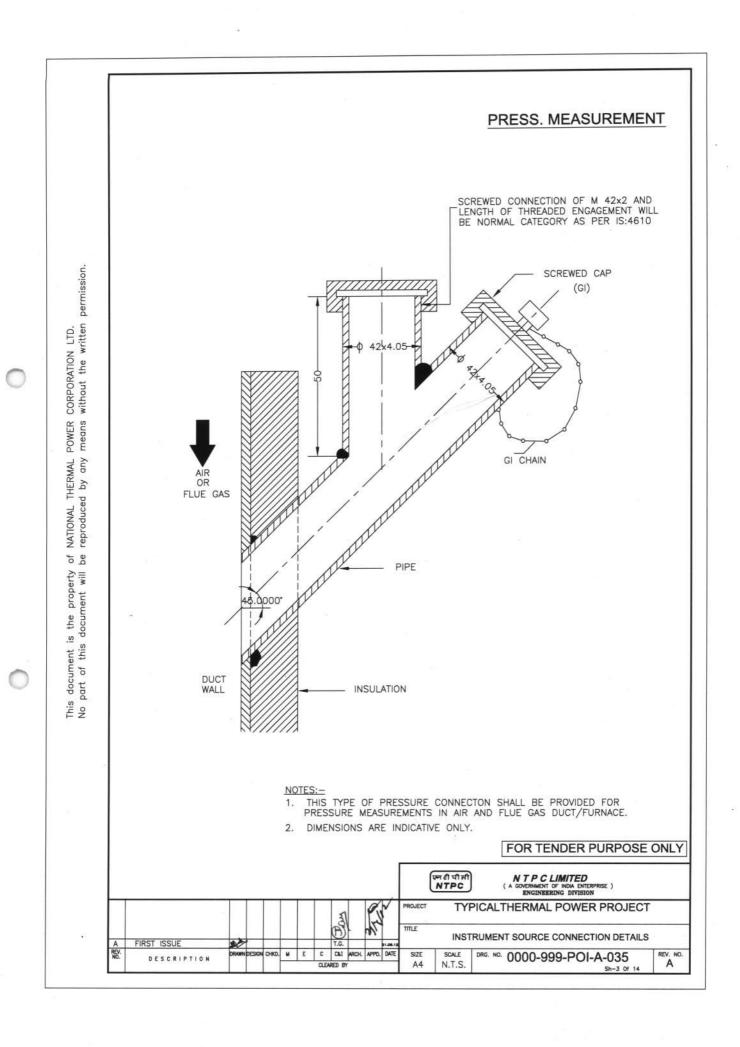
NTPCLIMITED (A GOVERNMENT OF INDIA ENTERPRISE) ENGINEERING DIVISION

											TYPICAL THERMAL POWER PROJECT				
								(S)		(B)		l		INSTRUMENT INSTALLATION DIAGRAM RGE AIR CONNECTION & BLOWDOWN HEADER NNECTION INSIDE INSTRUMENT RACK	
A	FIRST ISSUE							E+10.+		Problem.	02.05.14				
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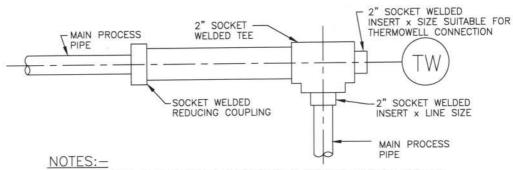
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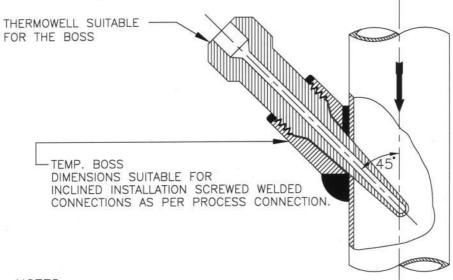




TEMP. MEASUREMENT

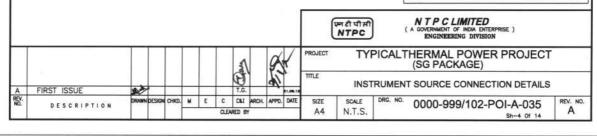


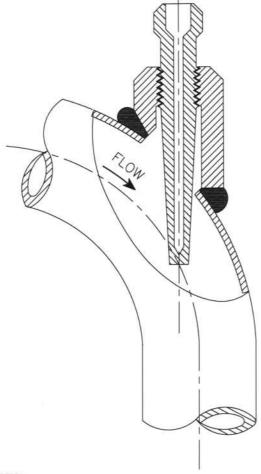
- THIS TYPE OF THERMOWELL INSTALLATION IS SUITABLE FOR THE PROCESS PIPE OF 2" NPS AND SMALLER.
- 2. FOR STEAM SERVICE THIS TYPE OF THERMOWELL INSTALLATION 90° BEND MAY BE USED ONLY IN VERTICAL PLANE.
- THE LENGTH OF THE LARGER PIPE SECTION SHALL BE MINIMUM 150mm (IT MUST BE GREATER THAN THERMOWELL LENGTH).



NOTES:-

- INCLINED INSTALLATION OF THERMOWELL SHALL BE APPLICABLE FOR 4" AND SMALLER LINE SIZE BUT LIMITED TO MIN. 3" LINE SIZE.
- FOR 2" AND SMALLER LINE SIZE NECESSARY EXPANDER OF MIN. 3" SIZE OF MAIN PIPING SPECIFICATION SHALL BE USED.
- THIS TYPE OF INSTALLATION IS APPLICABLE FOR HORIZONTAL AND VERTICAL PIPE SECTION.
- 4. FOR STEAM SERVICES EXPANDER SECTION MAY BE USED ONLY IN VERTICAL RUN.
- 5. THE EXPANDER SECTION SHALL BE OF ADEQUATE LENGTH (ATLEAST 3-4 TIMES DIA OF THE MAIN PROCESS PIPE AT BOTH SIDE OF THE INSTALLED THERMOWELL).





NOTES:-

- FLOW INSTALLATION OF THERMOWELL SHALL BE APPLICABLE FOR 4" AND SMALLER LINE SIZE BUT LIMITED TO MINIMUM 3" LINE SIZE.
- FOR 2" AND SMALLER LINE SIZE NECESSARY EXPANDER OF ELBOW FORM (AS SHOWN) OF MINIMUM 3" SIZE SHALL BE USED.
- ELBOW EXPANDER SECTION IN HORIZONTAL PLANE MAY BE USED FOR LIQUID SERVICES. ONLY STEAM SERVICES EXPANDER SECTION MAY BE USED IN VERTICAL PLAN.

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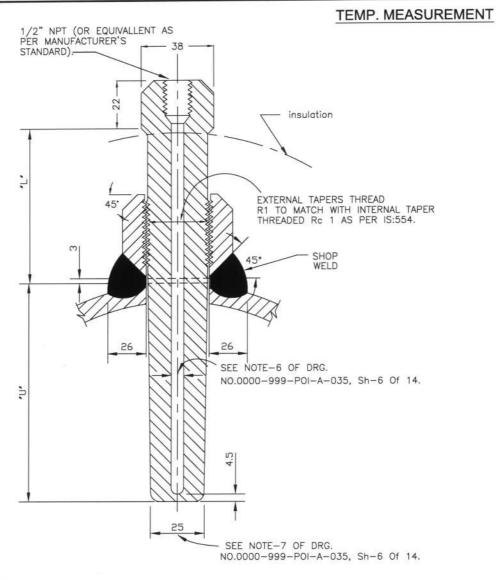
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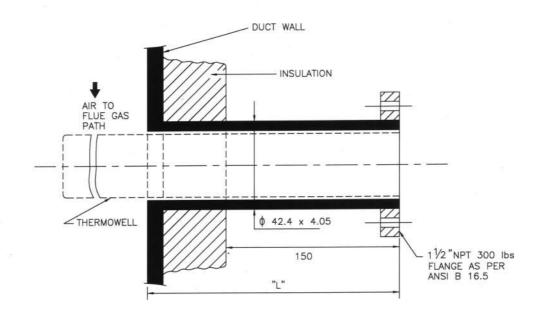


NOTES:-

- THIS TYPE OF TEMPERATURE BOSS IS APPLICABLE FOR THE PROCESS PRESSURE/TEMPERATURE BELOW 40 Kg/Cm2(g)/400°C
- FOR PRESSURE TIGHT JOINTS THE BOSS SHOULD HAVE INTERNAL TAPERED PIPE THREAD Rc 1 AS PER IS:554. THE LENGTH OF THREAD ENGAGEMENT SHOULD BE AS PER ABOVE STANDARD.
 PIPES HAVING PROBABILITY OF PROLONGED VIBRATION SEAL WELDING
- PIPES HAVING PROBABILITY OF PROLONGED VIBRATION SEAL WELDING MAY BE DONE ALL AROUND AFTER TIGHTENING THERMOWELL WITHIN THE BOSS.
- 4. SEE NOTES-2 TO 14 OF DRG. NO. 0000-999-POI-A-035, Sh-6 Of 14.

FOR TENDER PURPOSE ONLY NTPCLIMITED (A GOVERNMENT OF INDIA ENTERPRISE) ENGINEERING DIVISION एन टी पी सी NTPC PROJECT TYPICALTHERMAL POWER PROJECT TITLE INSTRUMENT SOURCE CONNECTION DETAILS FIRST ISSUE C&I ARCH. APPD. DRG. NO. 0000-999-POI-A-035 SIZE SCALE REV. NO. DESCRIPTION A A4 N.T.S.

TEMP. MEASUREMENT



NOTES:-

- THIS TYPE OF TEMPERATURE CONNECTIONS SHALL BE PROVIDED FOR TEMPERATURE MEASUREMENT IN AIR AND FLUE GAS DUCT.
- 2. MATERIAL OF THERMOWELL SHALL BE OF 316SS.
- EXTERNAL CONNECTION SHALL BE OF SLIP ON FLANGED TYPE AND THERMOWELL DESIGN SHALL BE AS PER ASME.PTC-19.3 (REFER NOTES 9&10 OF DRG.NO. 0000-999-POI-A-035, Sh-6 Of 14).
- BIDDER TO SUPPLY AND INSTALL THE COUNTER FLANGED AND THERMOWELL (ALONG WITH TEMP. ELEMENT).
- 5. ALL DIMENSIONS ARE INDICATIVE ONLY.

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PROJECT TYPICALTHERMAL POWER PROJECT

TITLE

INSTRUMENT SOURCE CONNECTION DETAILS

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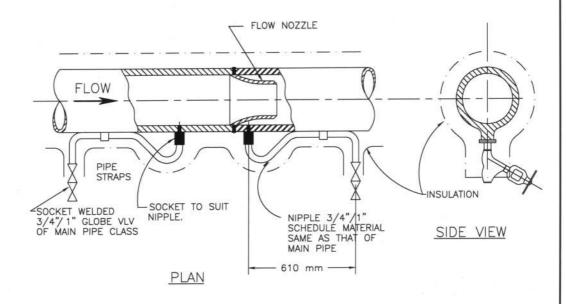
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FLOW MEASUREMENT



NOTES:-

- 1. THIS METHOD OF CONNECTING NIPPLES AND VALVES ON THE HORIZONTAL PIPE IS APPLICABLE FOR MEASUREMENT OF STEAM AT TEMP. ABOVE 455°C .
- 2. FOR STEAM SERVICE IN HORIZONTAL PIPE THE PRESSURE HOLES AND CONNECTING NIPPLES SHOULD BE IN THE HORIZONTAL PLANE OF THE PIPE CENTRE LINE.
- 3. THE ENTIRE LENGTH OF THESE NIPPLES AS WELL AS SHUT OFF VALVES SHOULD BE LAGGED IN WITH STEAM LINE AS SHOWN IN THE DRAWING.
- 4. FLOW ELEMENTS SHALL BE PROVIDED WITH 3 PAIRS OF TAPPING POINTS.

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PROJECT TYPICALTHERMAL POWER PROJECT

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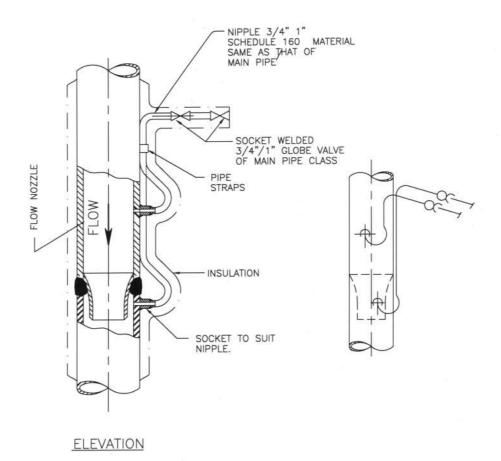
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TITLE

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REV. NO. APPD. DATE SIZE SCALE N.T.S. DRG. NO. 0000-999-POI-A-035 N.T.S. Sh-9 of 14

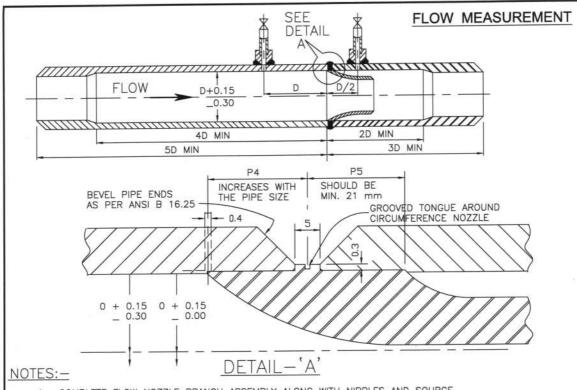
FLOW MEASUREMENT



NOTES:-

- THIS METHOD OF CONNECTING NIPPLES AND VALVES ON THE VERTICAL STEAM PIPE IS APPLICABLE FOR MEASUREMENT OF STEAM AT TEMP. ABOVE 455°C
 THE ENTIRE LENGTH OF THESE NIPPLES AS WELL AS SHUT OFF VALVES SHOULD BE LAGGED IN WITH STEAM LINE AS SHOWN IN THE DRAWING.
- ON VERTICAL STEAM PIPE BOTH HIGH TEMPERATURE (SPECIAL VENTS) NIPPLES WILL BE LONG ENOUGH SO THAT HIGH AND LOW PRESSURE CONNECTION NIPPLES WILL BE AT SAME LEVEL.
- UP STREAM AND DOWN STREAM PRESSURE CONNECTIONS MUST BE INSTALLED IN DIFFERENT PLANES PASSING THROUGH THE CENTRE OF THE PIPE.
- FLOW ELEMENTS SHALL BE PROVIDED WITH 3 PAIRS OF TAPPING POINTS.

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COMPLETE FLOW NOZZLE BRANCH ASSEMBLY ALONG WITH NIPPLES AND SOURCE ISOLATION VALVES SHALL BE SUPPLIED BY THE BIDDER. THE BIDDER ALSO TO INSTALL FLOW NOZZLE WITHIN THE MACHINED BRANCH, PRESSURE STUBS ON THE BRANCH PIPE (FOR ORIENTATION OF PRESSURE TAP REF. NOTE—3) ALONG WITH NIPPLE AND SOURCE ISOLATION VALVES.

THE MACHINING OF BRANCH PIPE SHOULD BE DONE AFTER PRESSURE CONNECTIONS THE MACHINING OF BRANCH PIPE SHOULD BE DONE AFTER PRESSURE CONNECTIONS HAVE BEEN WELDED TO PIPE AND ALSO EXTEND FOR ATLEAST 4D IN THE INLET SECTION, 2D IN THE OUTLET SECTION, MEASURED FROM THE INLET FACE OF FLOW NOZZLE. TOTAL BRANCH PIPE ASSEMBLY SHOULD BE ATLEAST A LENGTH OF 8D/5D IN THE INLET SECTION AND 3D IN THE OUTLET SECTION, MEASURED FROM THE INLET FACE OF THE FLOW NOZZLE AS SHOWN ABOVE.

ON HORIZONTAL PIPE RUN PRESSURE CONNECTIONS ARE TO BE LOCATED ON SIDES OF THE PIPE FOR LIQUID AND STEAM SERVICE AND ON THE TOP FOR DRY GAS SERVICE FOR PROCESS LIQUIDS, INSTALLATION OF PRESS. TAPS MAY BE ALLOWED WITHIN AN ANGLE OF 45' ELBOW HORIZONTAL FOR SPECIAL CASES BUT NO BOTTOM CONNECTIONS ARE ALLOWED.

BOTTOM CONNECTIONS ARE ALLOWED.

BOTTOM CONNECTIONS ARE ALLOWED.

THE LOCATION OF PRESSURE TAPS MUST BE WITHIN 1.5 mm(1/16") OF DISTANCE SPECIFIED AND NUMBER OF PAIRS OF PRESSURE TAPS TO BE PROVIDED WILL BE AS PER FLOW MEASUREMENT DATA SHEET.

PRESSURE TAPS SHOULD BE DRILLED RADIALLY WITH RESPECT TO PIPE AND THIS DRILLING SHOULD BE DONE AFTER ANY COUPLING FOR ATTACHING THE PRESSURE TUBING HAS BEEN WELDED TO THE PIPE. THE HOLE WHERE IT BREAKS THROUGH THE INNER SURFACE OF THE PIPE MUST BE FREE OF BURRS OR WIRE EDGE AND CORNER OF EDGE HOLE LEFT ROUNDED VERY SLIGHTLY (1/64" RADIOUS). RECOMMENDED MAXIMUM DIAMETERS OF PRESSURE TAP HOLES IN THE BRANCH PIPES WILL BE AS PER EN ISO 5167:2003. THE DIAMETER FOR HOLE SHOULD REMAIN SAME FOR DISTANCE NOT LESS THAN 2.5 TIME OF DIA FROM THE INNER SURFACE OF THE PIPE.

FLOW NOZZLE SHALL BE CENTRED IN THE PIPE WITHIN 0.8 mm (1/32") OF THE

SURFACE OF THE PIPE.
FLOW NOZZLE SHALL BE CENTRED IN THE PIPE WITHIN 0.8 mm (1/32") OF THE
PIPE AXIS. INSIDE DIAMETER MEASURED AT FOUR POINTS AT ANY CROSS SECTION
SHALL NOT DIFFER BY MORE THAN 1%.
BRANCH PIPE SHALL BE AS PER MAIN PIPING MATERIAL SPECIFICATION. INTERNAL
SURFACE OF BORED SECTIONS MUST BE SMOOTH AND STRAIGHT, FREE FROM
SCALES, PITS, BURRS OR ANY IRREGULARTIES.
FLOW NOZZLE MATERIAL SHALL BE 316 SS AND THE DESIGN AS PER ASME.
MAXIMUM UPSTREAM AND DOWN STREAM STRAIGHT LENGTH REQUIRED FROM
INLET FACE OF FLOW NOZZLE SHALL BE AS PER EN ISO 5167:2003.

10.

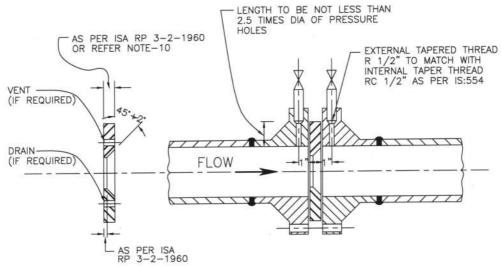
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N.T.S.

FLOW MEASUREMENT



NOTES:-

ORIFICE PLATE MOUNTED BETWEEN FLANGES WITH FLANGE TAPPING (AS SHOWN ABOVE) SHOULD BE LIMITED TO PIPE SIZES OF 2" OR LARGER.
ORIFICE PLATE SHALL BE MOUNTED BETWEEN PIPING FLANGES WITH THE SHARP EDGE FACING UPSTREAM SUCH THAT CENTRE OF THE CONCENTRIC ORIFICE SHOULD BE WITHIN 0.79 mm (1/32") OF THE AXIS OF THE PIPE.
TWO GASKETS SHALL BE INSERTED BETWEEN THE PLATE AND THE FLANGES AND INSIDE DIAMETER OF THE GASKETS SHOULD BE ATLEAST 1.5 mm (1/16") GREATER THAN THE INSIDE DIAMETER OF THE PIPE SO THAT THEY DO NOT PROTRUDE INTO THE PIPE. PIPING FLANGES SHALL BE ANSI WELD NECK, RAISED FACE TYPE. THE FLANGE IS TO BE ALIGNED WITH THE FACE PERPENDICULAR TO THE FLOW AXIS.
BIDDER TO SUPPLY ORIFICE PLATE SPECIAL TYPE (HAVING PRESS. CONNECTIONS) OF FLANGES ALONG WITH GASKETS, NIPPLES AND SOURCE VALVES.
ON HORIZONTAL PIPE RUN PRESSURE CONNECTIONS ARE TO BE TAKEN FROM SIDES FOR LIQUID AND STEAM SERVICE AND FROM TOP FOR DRY GAS SERVICE. FOR PROCESS LIQUIDS INSTALLATION OF PRESSURE TAPS MAY BE ALLOWED WITHIN AN ANGLE OF 45' ELBOW THE HORIZONTAL IN SPECIAL CASES BUT NO BOTTOM CONNECTIONS ARE ALLOWED. THE LOCATION OF PRESSURE TAPS MUST BE WITHIN 1.5 mm (1/16") OF THE DISTANCE SPECIFIED.

SPECIFIED.

MAXIMUM DIAMETER OF PRESS. CONNECTION HOLES SHALL BE AS PER RECOMMENDATIONS OF ASME PTC 19.5. THE DIAMETER OF THE HOLE SHOULD REMAIN THE SAME FOR A DISTANCE NOT LESS THAN 2.5 TIMES OF THE DIAMETER BEFORE EXPANDING INTO THE PRESSURE PIPE.

PRESSURE PIPE.

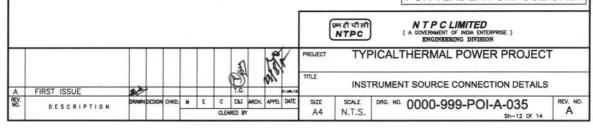
THERE MUST BE NO BURRS WIRE EDGES OR OTHER IRREGULARTIES ALONG THE EDGE OF THE HOLE AND IT MUST BE SQUARE AND ROUNDED SLIGHTLY (1/64" RADIUS). ORIFICE PLATE SHOULD BE FLAT WITHIN 0.02 mm (0.001") AND THE SURFACE ROUGHNESS SHOULD NOT EXCEED 20 MICRO INCH. THE THICKNESS OF THE ORIFICE PLATE SHOULD BE AS PER EN ISO 5167:2003.

FOR HORIZONTAL PIPE RUN DRAIN HOLES IN ORIFICE PLATES ARE AT THE BOTTOM (APPROX. TANGENT TO INSIDE DIA OF PIPE) FOR STEAM OR GAS SERVICE. VENT HOLES SHOULD BE LOCATED ON UPPER SIDE FOR INCOMPRESSIBLE FLUID.

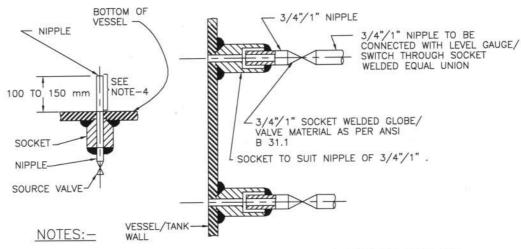
ORIFICE PLATE SHOULD BE OF 316 SS (ASTM A167-54 GRADE-II). RECOMMENDED MINIMUM LENGTHS OF STRAIGHT PIPE PRECEDING AND FOLLOWING ORIFICES SHALL BE AS PER EN ISO 5167:2003.

THREE PAIRS OF PRESSURE TAPS SHALL BE PROVIDED WITH NIPPLES OF REQUIRED LENGTH AND SOURCE VALVES AND THE UN-USED TAPS ARE PLUGGED.

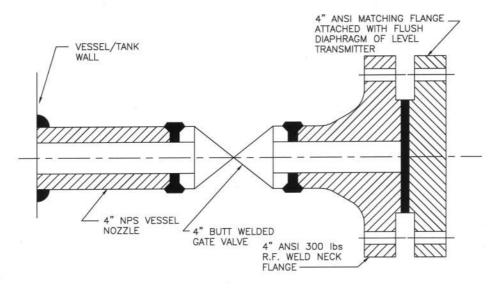
THE INTERNAL TAPERED CONNECTION WITHIN THE FLANGE FOR PRESSURE TAPS SHOULD BE RC 1/2" AND THE NIPPLE SHOULD ALSO OF EXTERNAL THREADED R 1/2" AS PER IS:554. THE LENGTH OF THREADED ENGAGEMENT SHALL BE AS PER ABOVE STANDARD.



LEVEL MEASUREMENT

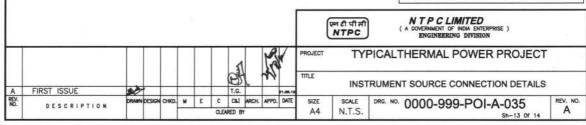


- THIS TYPE OF PROCESS CONNECTION SHALL BE USED FOR LEVEL GAUGE AND EXTERNAL CAGE TYPE FLOAT OR DISPLACER OPERATED LEVEL SWITCH.
- FOR GAUGES 3/4" NIPPLE ALONG WITH 3/4" SW SOURCE VALVE AND FOR SWITCHES 1" NIPPLE ALONG WITH 1" SW SOURCE VALVE SHALL BE PROVIDED AS PROCESS CONNECTION.
- SOURCE CONNECTION ON VESSEL SHOULD NOT BE LOCATED AT PLACES SUBJECTED TO INTERFACE AND TURBULENCE FROM INLETS AND OUTLETS.
- 4. IF LOWER CONNECTION IS TAKEN FROM BOTTOM OF THE VESSEL THEN THE NIPPLE MUST BE 100 mm TO 150 mm ABOVE THE BOTTOM OF THE VESSEL.

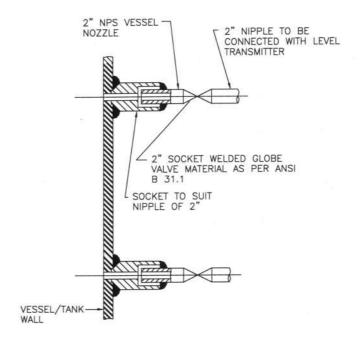


NOTES:-

- THIS TYPE OF PROCESS CONNECTION SHALL BE PROVIDED FOR TANK LEVEL MEASUREMENT OF VISCOUS OR CORROSIVE LIQUID USING FLUSH DIAPHRAGM/WAFER TYPE LEVEL TRANSMITTER.
- 2. WELDING OF MATCHING FLANGE TO GATE VALVE SHALL BE DONE BY BIDDER.



LEVEL MEASUREMENT



NOTES:-

- THIS TYPE OF PROCESS CONNECTION SHALL BE USED FOR DISPLACER TYPE LEVEL TRANSMITTER.
- SOURCE CONNECTION ON VESSEL SHOULD NOT BE LOCATED AT PLACES SUBJECTED TO INTERFACE AND TURBULENCE FROM INLETS AND OUTLETS.
- 3. IF LOWER CONNECTION IS TAKEN FROM BOTTOM OF THE VESSEL THEN THE NIPPLE MUST BE 100 mm TO 150 mm ABOVE THE BOTTOM OF THE VESSEL.

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NTPC LIMITED
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ENGINEERING DIVISION

TYPICALTHERMAL POWER PROJECT

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INSTRUMENT SOURCE CONNECTION DETAILS

REV. NO. DESCRIPTION

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