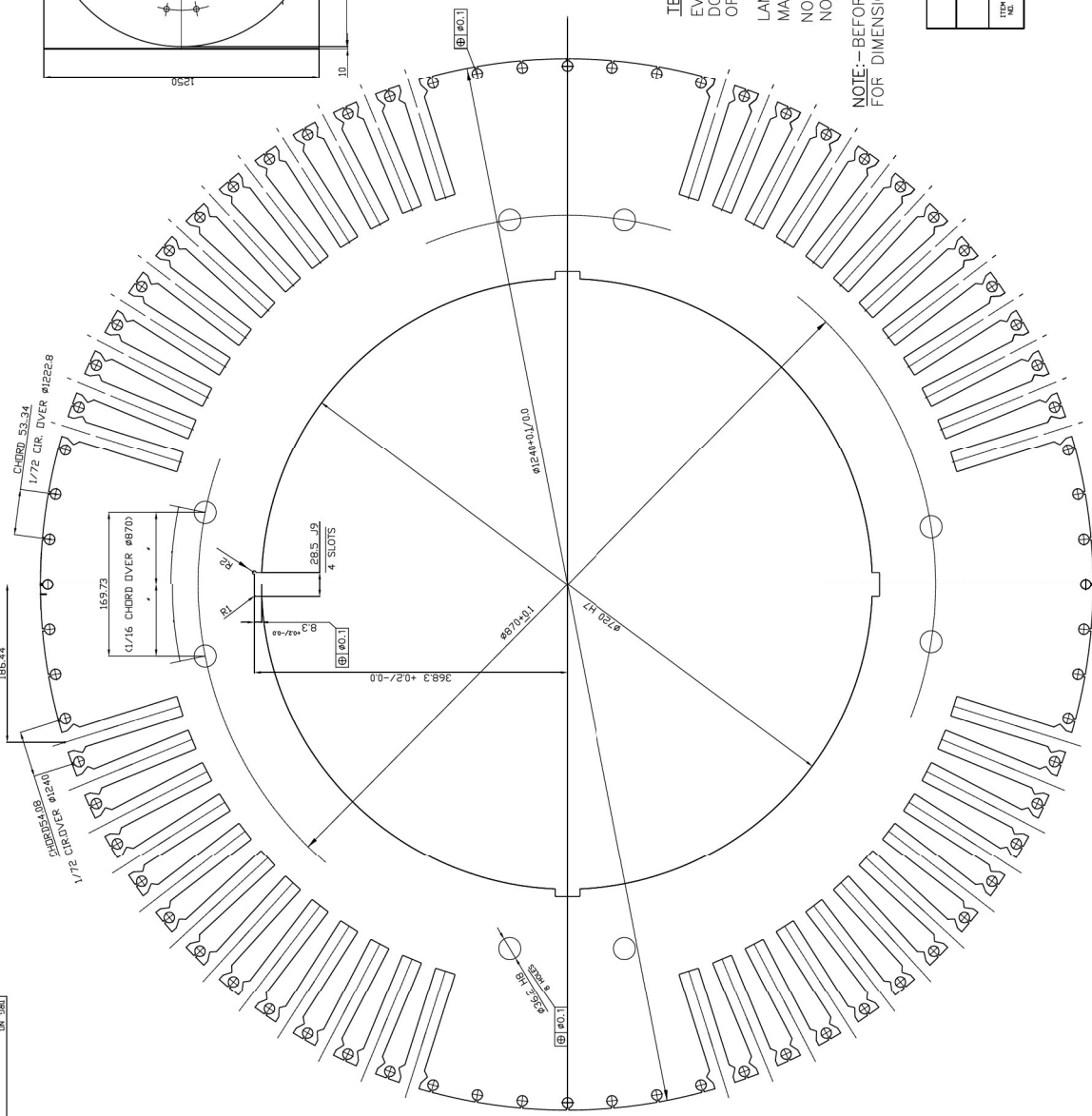
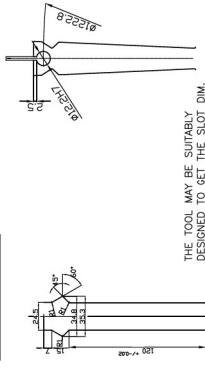




DETAIL OF SLOT



THE TOOL MAY BE SUITABLY
DESIGNED TO GET THE SLOT DIM.

EVERY SUCCESSIVE (LAM) LAYER TO BE ROTATED BY 90° BEFORE DO/DI PUNCHING. DURING FURTHER PROCESSING THE LOCATION OF SEGMENTS WITH ONE ANOTHER SHOULD NOT BE DISTURBED. LAMINATIONS AFTER STAMPING TO BE CAREFULLY DEBURR MAXIMUM BURR LEVEL 5 MICRONS.

NO. OF SLOTS : 48
NO. OF CAMPER SLOTS : 72

NOTE:-BEFORE MANUFACTURE OF STAMPINGS, SAMPLES ARE TO BE CHECKED FOR DIMENSIONS IMMEDIATELY AFTER GETTING THE PRESS TOOL.

ITEM NO.	DESCRIPTION	DRAWING NO.	VARE	RAW MATERIAL SIZE OR CHARACTERISTICS FOR FORMING PROC. NO.	MATERIAL SPECN	MATERIAL CODE	NET WT.	GROSS WT.
							QUANTITY	
					0.65x1.250			
						AA108917		3.06
						HY10891716835		
					0.5x1.250			
						AA108907		2.355
						HY10891707880		

THE FOLLOWING CONDITIONS APPLY EXCEPT WHERE SHOWN OTHERWISE		TYPE OF PRODUCT		NAME OF CUSTOMER/PROJECT		TAIL 1240 SERIES	
1. REF. TO HYDRAFORM FOR UNFOLDABLES TOLERANCES.		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
2. CHAMFER M/C'S SHARP EDGES.		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
3. INTERNAL M/C'S CORNER RADIUS 1 TO 0.7		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
4. SHOWN S/L'S ARE TAKEN FROM THE SURFACE		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
5. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
6. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
7. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
8. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
9. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
10. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
11. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
12. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
13. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
14. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
15. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
16. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
17. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
18. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
19. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
20. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
21. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
22. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
23. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
24. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
25. CORNER RADIUS 0.020 IN. AT 130° MAXIMUM		CONTAINER	HYDRAFORM	NAME	DATE	NEW	YEAR
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