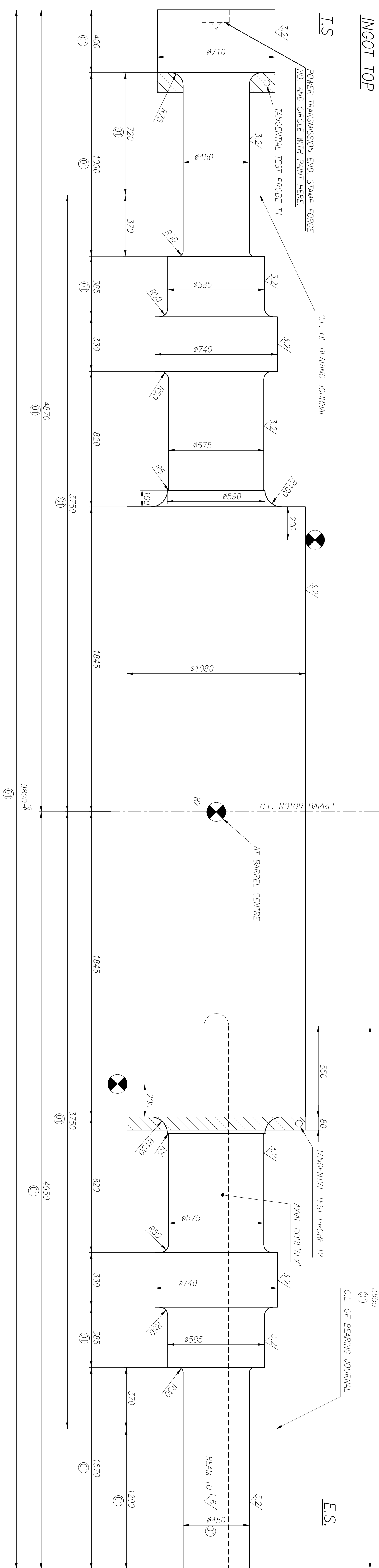
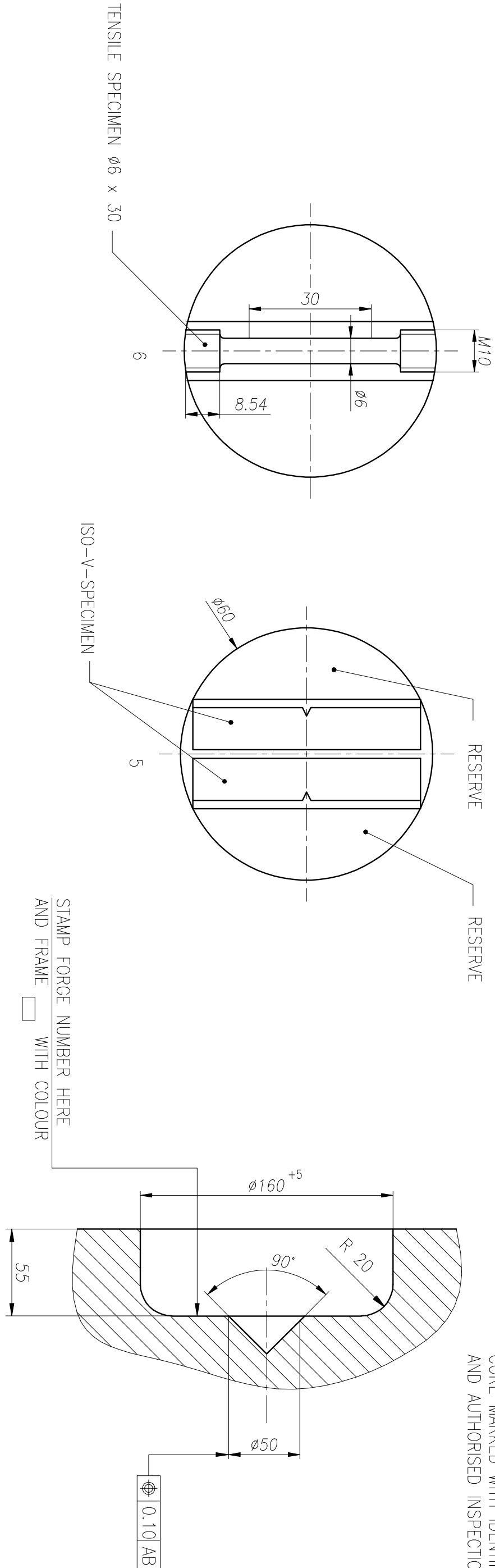




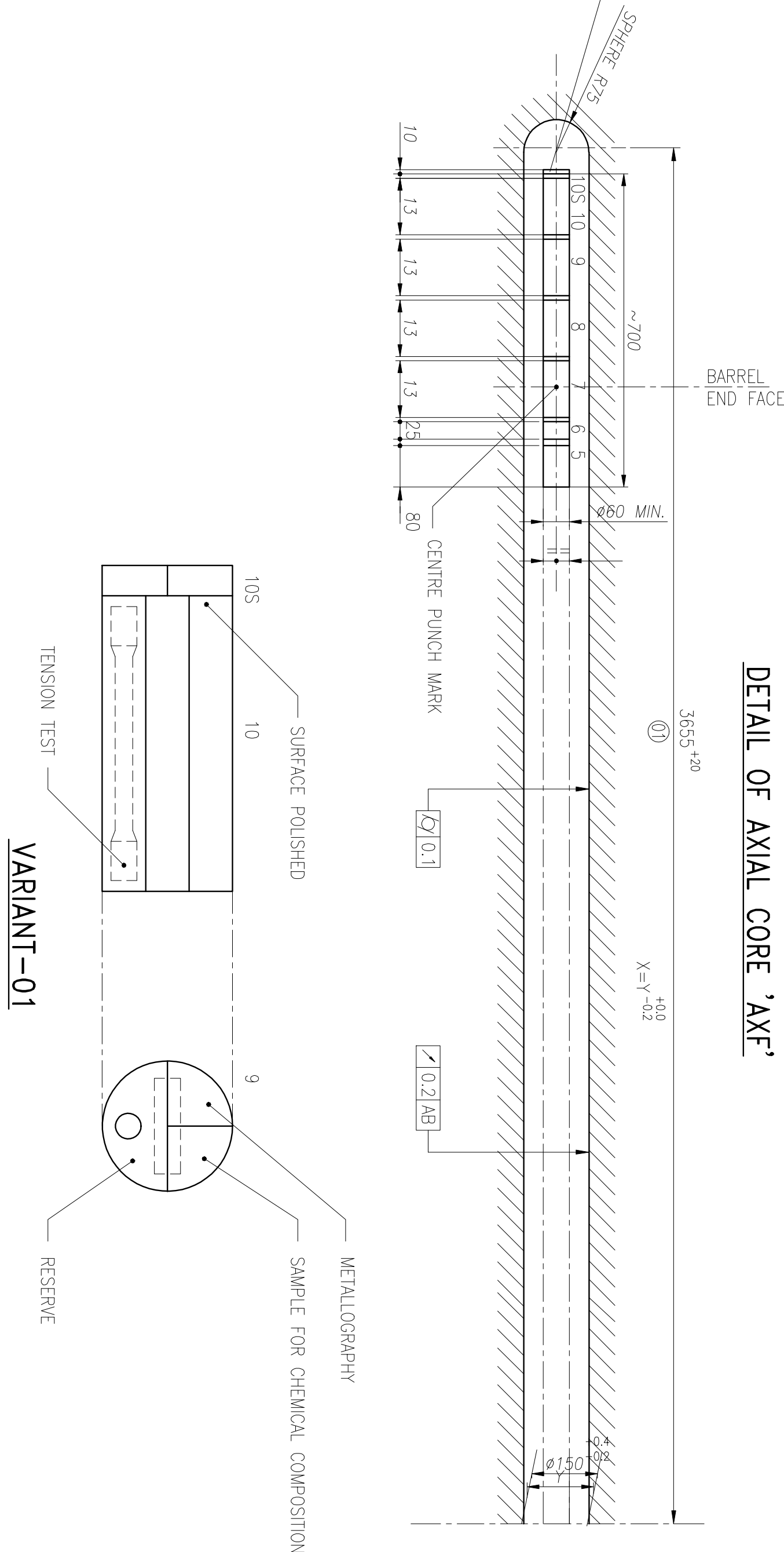
MATERIAL: 26 Ni Cr Mo V145

SPECIFICATION: HY 19471

DETAIL-Z



DETAIL OF AXIAL CORE 'AXF'



ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
1	ROTOR FORGING	11360130624	NA		HY 19471		37800

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CO. SHARP EDGES 1:2 TO 1:0 AT 45°.
- INTERNAL M/CO. CORNER RADIUS 1 TO 0.7 AT 45°.
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT: TARI 1080-36Q
NAME OF CUSTOMER/PROJECT: 190 MMA/ 150 MMA COMMON FORGING

DEPT.	INDU. DMS. OR C/M/F	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
CHD.	SHAIKAT	SD	30.8.07		NA	NA

DATE	SIGN.	DATE	SIGN.	DATE	SIGN.
11/11/21	AK.SIMHA	11/11/21	SD	11/11/21	SD

BHARAT HEAVY ELECTRICALS LIMITED	DRN.	NAME	SIGN.	DATE	NO.OF
		A.K.SINHA	Sd	30.8.07	VAR.

TITLE	CAD CODE	DRAWING NO.	SHEET NO.	NO. OF SHEETS
ROTOR FORGING	1-13601-30624	01	01	01

REV.	DATE	CHD./APPD.	ZONE	REV.	DATE	CHD./APPD.	ZONE
1	11/11/21	CHD./APPD.	1	1	11/11/21	CHD./APPD.	1