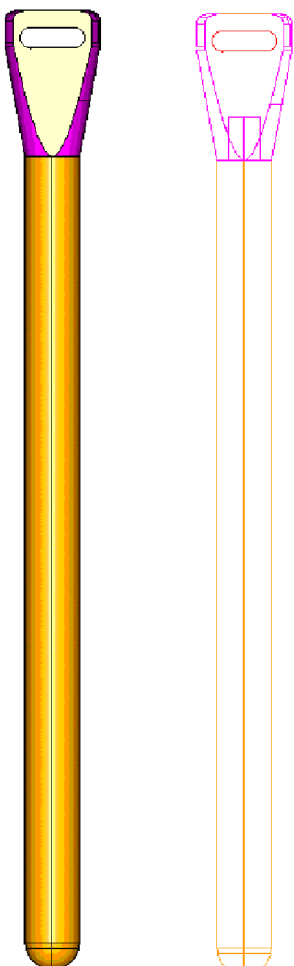
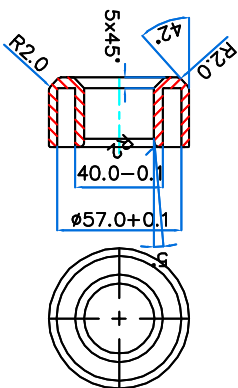
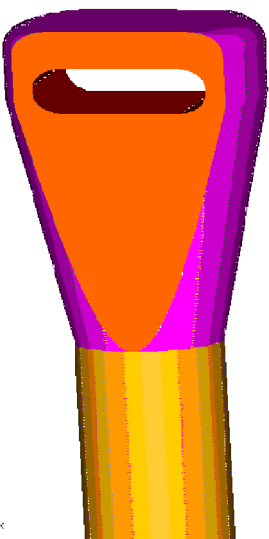
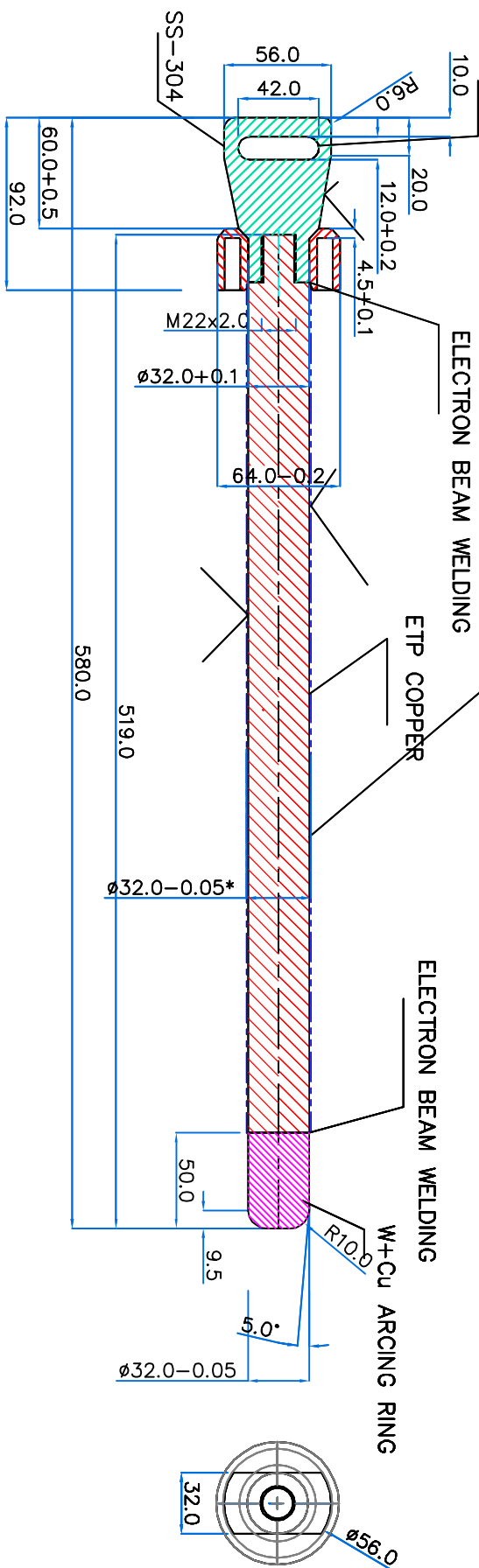


SLOT EDGE SHALL BE PROFILED TO R1

KNURLED SURFACE SHALL BE SILVER PLATED *



NOTE:

ALL SHARP CORNERS MACHINED TO 0.4X45°.

THE ARCING RING IS OF W-Cu IN 70-30 PROPORTION.

KNURLED FACE TO BE GROUND AND POLISHED TO FINAL OD MARKED *
KNURLED PORTION SHALL BE SILVER PLATED TO 10 - 12 MICRONS THK.

SS-304 SHALL BE ELECTRON BEAM WELDED TO HIGH CONDUCTIVITY COPPER

SLOT EDGE SHALL BE PROFILED TO R1

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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