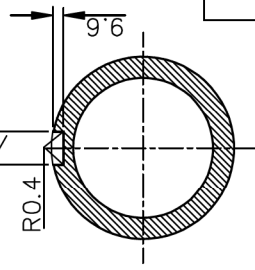


ROUGH MACHINED PART



124.4	H7	+0.040
		0
112	H7	+0.035
		0
28	P9	-0.022
		-0.074
154	j6	+0.014
		-0.011
125	M6	-0.008
		-0.033

M150X2	2	149.962	148.663
THREAD	SPECN	PITCH	PITCHDIA
		max. min.	max. min.
EXTERNAL THREAD			
M135X2	2	133.210	133.951
THREAD	SPECN	PITCH	PITCHDIA
		max. min.	max. min.
INTERNAL THREAD			

ROUGH MACHINED PART
AFTER ROUGH-TURNING HEAT TREAT TO $\sigma_B=70-75Kq/mm^2$

FINISH—MACHINED PART

FOR GEARING DATA SEE 20.ST.115.02.112

GEARING AND DIA 154i6 CASE HARDENED TO 60 HRC

HARDENED DEPTH 1.0–1.4mm

CORE STRENGTH IN DEPENDENDUM $B \geq 0.2 = 85-95 \text{ kg/mm}^2$

NOT

**THIS BEVELGEAR HOUSING IS TO BE MATCHED WITH BEVEL GEAR(20.ST.115.02.188)
MARKING 01)INDICATE THE SET MATCHING**

02)INDICATE THE MATCHING TEETH

SUPPLY TO BE AS PER TDC/TE/MFG-03

* MARK: MATERIAL CODE No.: FIRM'S NAME: P.O.No. & SL.No.

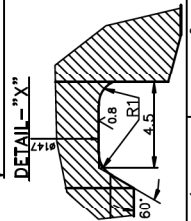
FOR RIGHT HAND SPIRAL 6912510116

FOR LEFT HAND SPIRAL 6912510681

MATERIAL: 17Cr Ni Mo6 DIN-1.6587

CHEMICAL COMPOSITION

	C	Si	Mn	P	S	Cr	Mo	Ni
0.14	0.15	0.40				1.50	0.25	1.40
0.19	0.40	0.60	max.0.035	max.0.035		1.60	0.35	1.70

[illegible]