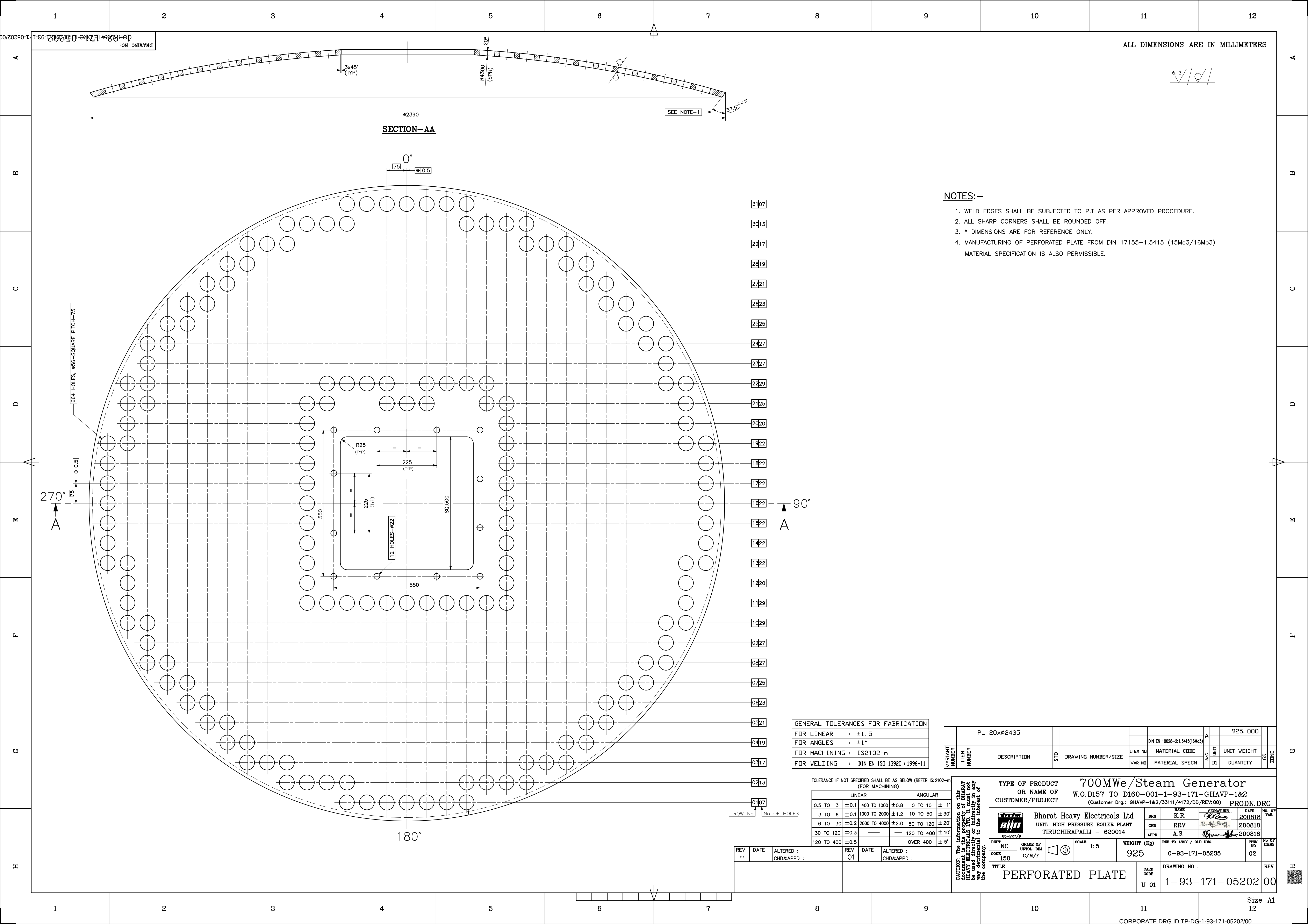




1 2 3 4 5 6 7 8 9 10 11 12

DRAWING NO. 171-05202-00

ALL DIMENSIONS ARE IN MILLIMETERS

6.3

SECTION-AA

NOTES:-

- 1. WELD EDGES SHALL BE SUBJECTED TO P.T AS PER APPROVED PROCEDURE.
 - 2. ALL SHARP CORNERS SHALL BE ROUNDED OFF.
 - 3. * DIMENSIONS ARE FOR REFERENCE ONLY.
 - 4. MANUFACTURING OF PERFORATED PLATE FROM DIN 17155-1.5415 (15Mo3/16Mo3)
- MATERIAL SPECIFICATION IS ALSO PERMISSIBLE.

GENERAL TOLERANCES FOR FABRICATION			
FOR LINEAR	:	±1.5	
FOR ANGLES	:	±1°	
FOR MACHINING	:	IS2102-m	
FOR WELDING	:	DIN EN ISO 13920 : 1996-11	

TOLERANCE IF NOT SPECIFIED SHALL BE AS BELOW (REFER IS:2102-m) (FOR MACHINING)			
LINEAR		ANGULAR	
0.5 TO 3	±0.1	400 TO 1000	±0.8
3 TO 6	±0.1	1000 TO 2000	±1.2
6 TO 30	±0.2	2000 TO 4000	±2.0
30 TO 120	±0.3	120 TO 400	±10'
120 TO 400	±0.5	OVER 400	±5'

VARIANT NUMBER	PL 20xØ2435	STD	DRAWING NUMBER/SIZE	ITEM NO	MATERIAL CODE	A/C	UNIT	UNIT WEIGHT	CS	ZONE
ITEM NUMBER	DESCRIPTION			VAR NO	MATERIAL SPECN	DI	QUANTITY			

DEPT	NC	GRADE OF UNTOOL DIM	C/M/F	SCALE	1:5	WEIGHT (Kg)	925	REF TO ASSY / OLD DWG	0-93-171-05235	ITEM NO	02	NO OF ITEMS	00
CODE	150												

TITLE	PERFORATED PLATE	CARD CODE	U 01	DRAWING NO :	1-93-171-05202	REV	00
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TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	700MWe/Steam Generator W.O.D157 TO D160-001-1-93-171-GHAVP-1&2 (Customer Drg.: GHAVP-1&2/33111/4172/DD/REV:00)	DRN	K.R.	SIGNATURE	DATE	NO. OF VAR	200818
		CHD	RRV				200818
		APPD	A.S.				200818

DEPT	NC	GRADE OF UNTOOL DIM	C/M/F	SCALE	1:5	WEIGHT (Kg)	925	REF TO ASSY / OLD DWG	0-93-171-05235	ITEM NO	02	NO OF ITEMS	00
CODE	150												

TITLE	PERFORATED PLATE	CARD CODE	U 01	DRAWING NO :	1-93-171-05202	REV	00
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REV	DATE	ALTERED :	REV	DATE	ALTERED :
01	01	CHD&APPD :	01	01	CHD&APPD :

ROW No. No. OF HOLES