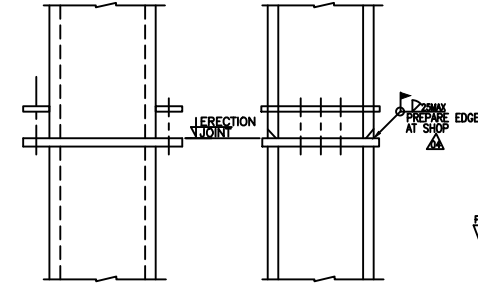


**TYPICAL WELD DETAIL OF GUSSET PLATE
FOR COLUMN BASE**

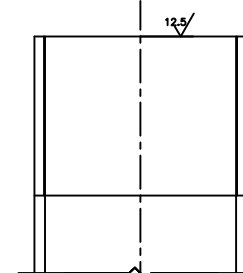


PREPARE EDGE FOR V WELD



P101

1 X LHS
1 X RHS



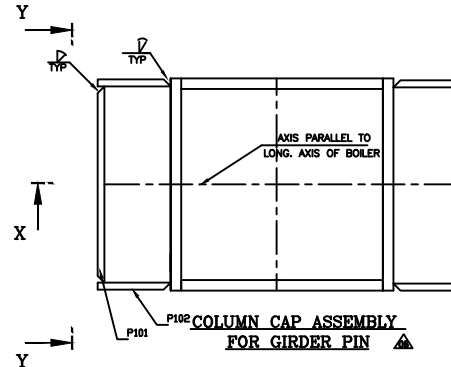
PREPARE EDGE FOR V WELD

P102

2 X LHS

EJNT - ERECTION JOINT
T.O.C - TOP OF COLUMN
B.B.P - BOTTOM OF BASE PLATE

- 1) MATERIALS AND OTHER REQUIREMENTS ARE GIVEN PER COLUMN ONLY
- 2) MANUFACTURING SHALL BE DONE AS PER RELEVANT Q.C.P.
- 3) BOLTS AND NUTS ISSUED IN THIS PGMA ARE
MEANT FOR TRANSPORTATION PURPOSE ONLY
- 4) FOR PRODUCTION NOTES REFER DRG.NO.4-35-110-00347.
- 5) DETAILS GIVEN HERE ARE FOR WELDING AND MATCHING PURPOSE ONLY.
DIMENSIONS AND OTHER DETAILS REFER RELEVANT COLUMN G.A. AND
- 6) USE E7018 ELECTRODE FOR ALL STRUCTURAL WELDING



102 COLUMN CAP ASSEMBLY
FOR GIRDER PIN

CAUTION: The information on this drawing is the PROPERTY OF BHARAT STEEL INDUSTRIES LTD. It is to be used exclusively or restrictedly in any way without the consent of this company.	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
	 Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHERPALLI - 680014						
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