

**BHARAT HEAVY ELECTRICALS LIMITED**  
**HEEP HARIDWAR INDIA-PIN 249403**  
**FAX NO: 0091 1334 226462/223948**  
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**Sub: Requirement of Structural Steel Weldable Quality Plates**

The Heavy Electricals Equipment Plant (HEEP) located in Haridwar, India is one of the major manufacturing plants of Bharat Heavy Electricals Ltd. The core business of HEEP includes design and manufacture of large steam turbines, turbo generators and so on.

Bids are invited for following items through GeM Portal- <https://gem.gov.in>

Tender No	Item Description	Size (mm)	Qty. (Kg)	Delivery
F/F219/23/2168/K1	<b>HW1017819122</b> STRUCTURAL STEEL WELDABLE QUALITY (PLATES) SPECIFICATION: AA10119 REV 15 SIZE: 100 x 4400 x 4600 DIM: TXWXL GRADE: ST-FE410WB-PLATE	100 x 4400 x 4600	64000	30/06/2024

**Remarks-**

1. Delivery period mentioned in enquiry is indicative, bidders to quote their best possible delivery.
2. Total 04 No. plates are required as per enquiry size only.
3. Plates shall be supplied in normalized or an equivalent condition.
4. Quantity tolerance  $\pm 10\%$  is acceptable in view of dimensional tolerances.
5. **Risk Purchase:** In case of abnormal delays (beyond the maximum late delivery period as per LD clause in supplies / defective supplies or nonfulfillment of any other terms and conditions given in Purchase Order, BHEL may cancel the Purchase Order in full or part thereof, and may also make the purchase of such material from elsewhere / alternative source at the risk and cost of the supplier. BHEL will take all reasonable steps to get the material from alternate source at optimum cost. If bidder does not agree to the above Risk Purchase Clause, BHEL reserves the right to reject the offer.  
In case for compelling reasons BHEL accepts the offer without acceptance of this clause by the bidder and in the eventuality of Risk Purchase, appropriate action will be taken as per BHEL extant rules. This will be without prejudice to any other right of BHEL under the contract or under General Law.

**Action against Bidders / vendor / supplier / contractor in case of default:**

In order to protect the commercial interests of BHEL, BHEL shall take action against supplies / contractors by way of suspension of business dealings, who either fail to perform or are in default without any reasonable cause, cause loss of business/ money/ reputation, indulge in malpractices, cheating, bribery, fraud or any other misconduct or formation of cartels so as to influence the bidding process or influence the price etc.

Suspension of Business Dealings could be in the form of “Hold” or “Banning” a supplier/ contractor or a bidder and shall be as per “Guidelines for Suspension of Business Dealings with Suppliers/ Contractors” available at BHEL’s website “<https://www.bhel.com/guidelines-suspension-business-dealings-supplierscontractors>”

**6. Payment terms shall be as follows:**

<b>Type of Bidder</b>	<b>Payment Terms (Number of days)</b>
Micro & Small Enterprises (MSEs)	45 days
Medium Enterprises	60 days
Non MSME	90 days

**7. EMD will be applicable (Amount as mentioned in bid document), however EMD is waived in following cases-**

- a. Central/ State – PSUs
- b. As per government guidelines, MSE suppliers are exempted for submission of EMD (Valid Documentary proof against MSE must be submitted along with offer to avail the benefits).
- c. The vendors registered with BHEL (HEEP), Haridwar are also exempted from EMD.
- d. Other exemptions on EMD will be as per GeM Terms and conditions.

**Note:** Benefits of MSE (such as EMD Waiver, Tender fee exemption, Price preference, Payment preference etc.) will be given only to those MSE Vendors who are manufacturers of offered items against the NIT. No MSE benefits shall be provided to Agents / Stockists / Dealers / Traders etc. for the items offered but not manufactured by themselves.

**8. “A bidder shall not have conflict of interest with other bidders. Such conflict of interest can lead to anti-competitive practices to the detriment of Procuring Entity’s interests. **The bidder found to have a conflict of interest shall be disqualified.** A bidder may be considered to have a conflict of interest with one or more parties in the bidding process, if”**

- a. They have controlling partner (s) in common; **or**
- b. They receive or have received any direct or indirect subsidy/financial state from any of them; **or**
- c. They have the same legal representative/ agent for purposes of this bid; **or**
- d. They have relationship with each other, directly or through common third parties, that puts them in a position to have access to information about or influence on the bid of another Bidder; **or**

- e. Bidder participates in more than one bid in this bidding process. Participation by a Bidder in more than one Bid will result in the disqualification of all bids in which the parties are involved. However, this does not limit the inclusion of the components / sub-assembly/ Assemblies from one bidding manufacturer in more than one bid; or
  
- f. In cases of agents quoting in offshore procurements, on behalf of their principal manufacturers, one agent cannot represent two manufacturers or quote on their behalf in a particular tender enquiry. One manufacturer can also authorize only one agent / dealer. There can be only one bid from the following:
  - 1. The principal manufacturer directly or through one Indian agent on his behalf; and
  - 2. Indian/ foreign agent on behalf of only one principal;

**or**
  
- g. A Bidder or any of its affiliates participated as a consultant in the preparation of the design or technical specifications of the contract that is the subject of the Bid;  
**or**
  
- h. In case of a holding company having more than one independently manufacturing units, or more than one unit having common business ownership/management, only one unit should quote. Similar restrictions would apply to closely related sister companies. Bidder must proactively declare such sister/ common business/ management units in same/ similar line of business.”

### Pre- Qualification Requirements

<b>PQR Point</b>	<b>Requirements</b>	<b>Vendor to submit / confirm</b>	<b>Vendor's reply</b>
<b>1</b>	<b><u>For Plate manufacturer:</u></b>		
	a	Vendor must be having Bureau of Indian Standard (BIS) approval for manufacturing of carbon steel plates of IS 2062 Grade E250BR.	BIS Certificate / BIS Certification number
	b	Enquiry plate will be supplied as per BHEL enquiry specification and dimension.	Vendor's confirmation required
	c	Plates above 12mm thickness shall be supplied in normalized or an equivalent condition.	Vendor's confirmation required
<b>2</b>	<b><u>For trader / stockist / reseller:</u></b>		
	a	Vendor to submit their past experience for supply of carbon steel / alloy steel plates against at least one purchase order in last seven years on enquiry issue date.	<ul style="list-style-type: none"> <li>➤ At least one purchase order copy and its correlated test certificates.</li> <li>➤ Invoice / dispatch documents of above purchase order.</li> </ul>
	b	Enquiry plates shall be supplied from BIS approved plate manufacturer for IS 2062, Grade E250BR and dimension only.	Vendor's confirmation required
	c	Enquiry plate will be supplied as per BHEL enquiry specification and dimension.	Vendor's confirmation required
	d	Plates above 12mm thickness shall be supplied in normalized or an equivalent condition.	Vendor's confirmation required

<b>Sl. No.</b>	<b>Quality Requirement</b>	<b>Vendor's confirmation (Y/N)</b>
01	Testing and certification as per ordering specification and documents.	
02	Plates to be supplied from manufacturers those are original steel producers only.	

**Signature with stamp**

**Name:**

**Name of Firm:**

**Designation:**

**Date:**

**(Self-Certification for local content)**

In line with Government Public Procurement Order 2017 dated 16.09.2020, we hereby certify that we

.....  
(supplier name) inform that local content is .....% (indicate percentage of local content) and are

**Class- I local supplier** (meeting requirement of)-

**Minimum Local content 50%**

or

**Class- II local supplier** (meeting requirement of)-

**Minimum Local content 20%**

(mark wherever applicable)

defined by Nodal Ministries/ Departments as per above order for the material against Enquiry No.

.....  
Details of location at which local value addition will be made is as follows:

.....  
.....  
.....

We also understand, false declarations will be in breach of the Code of Integrity under Rule 175(1)(i)(h) of the General Financial Rules for which a bidder or its successors can be debarred for up to two years as per Rule 151 (iii) of the General Financial Rules along with such other actions as may be permissible under law.

Seal and Signature of Supplier

**(Specification)**

**AA10119 Rev:15**



# CORPORATE PURCHASING SPECIFICATION

AA10119

Rev No. 15

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## STRUCTURAL STEEL - WELDABLE QUALITY (PLATES, SECTIONS, STRIPS, FLATS AND BARS)

### ORDERING DESCRIPTION

#### 1.0 GENERAL:

The material shall conform to IS 2062 - 2011, E250-Gr.BR (with mandatory Impact Test) or DIN EN 10025-2:2005, Gr. S275JR and comply with following additional requirements.

#### 2.0 APPLICATION:

For general engineering purposes, suitable for welding.

#### 3.0 CONDITION OF DELIVERY:

3.1 Bars & Sections shall be supplied in Hot rolled in straight lengths without twists and bends.

3.2 The material shall be supplied as per IS: 2062 - 2011, E250 Gr.BR (with mandatory Impact Test) or as per DIN EN 10025-2:2005 Gr. 275JR.

3.3 Any other additional requirement as per BHEL Purchase order.

#### 4.0 DIMENSIONS AND TOLERANCES:

##### 4.1 Sizes:

Material shall be supplied to the dimensions specified in BHEL Order.

##### 4.2 Tolerances:

The tolerances on hot rolled material shall comply with IS: 1852 or any other equivalent national standard.

##### 4.3 Straightness for hot rolled bars:

Unless otherwise specified, the permissible deviation in straightness shall not exceed 5 mm in any 1000 mm length.

#### 5.0 TEST SAMPLES:

The selection of test pieces for all tests like Chemical, Mechanical etc. shall be as per IS: 2062, E250-Gr.BR or DIN EN 10025-2, Gr. S275JR.

#### Revisions:

Clause No. 1, 3, 5 & 8 revised (as per MOM of 38th MRC meeting), Clause 10 added

#### APPROVED:

INTERPLANT MATERIAL RATIONALISATION  
COMMITTEE - MRC(S&GPS)

Rev No.15	Amd No.	Reaffirmed	Prepared	Issued	Dt. of 1 <sup>st</sup> Issue
Dt:11-03-2014	Dt:	Year:	HPEP, Hyderabad	Corp.R&D	June, 1976

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# CORPORATE PURCHASING SPECIFICATION



## 6.0 ULTRASONIC EXAMINATION:

Plates shall be ultrasonically examined in accordance with BHEL standard AA0850120 (or ASTM-A435) as detailed below and shall comply with the acceptance standards specified therein.

### 6.1 For plates above 40 mm thick:

Shall be ultrasonically examined unless when otherwise specified in order.

## 7.0 TEST CERTIFICATES:

Unless otherwise specified, three copies of test certificates shall be supplied.

In addition, the supplier shall ensure to enclose one copy of the test certificate along with their dispatch documents to facilitate quick clearance of the material.

The test certificate shall bear the following information:

AA10119 - Rev.No.15/ IS: 2062-Gr: BR (with mandatory Impact test) or DIN EN 10025-2, Gr. S275JR,

BHEL order No.

Melt No, Size & Quantity, Batch No with heat treatment details, Results of Chemical analysis,

Mechanical tests & NDT, Supplier's name, Identification No, TC No, Signature of Competent Authority, etc.

## 8.0 PACKING AND MARKING:

Plates shall be transported suitably to avoid damage during transit.

Each plate shall be marked with Melt No. Material grade and specification, BHEL Order No, Supplier's Name Identification No, Size & weight, on any one corner and encircled with paint preferably of white colour.

## 9.0 REJECTION AND REPLACEMENT

If the material does not comply with the requirements of this specification during receipt inspection at BHEL or if any defect is found during further processing of material, BHEL reserves the right to reject the whole consignment and the supplier shall replace the material free of cost. The rejected material shall be taken back by the supplier after fulfilling the commercial terms and conditions.

## 10.0 REFERRED STANDARDS (Latest publications including amendments):

1) IS: 1852

2) ASTM - A435

3) AA0850120

26/6/14

CS-721