



1. HOLE FOR ITEM-04 IN GIRTH GEAR (SEE SECTION G-G) TO BE MACHINED IN ASSEMBLED CONDITION.
2. LENGTH 'X' AND DIA 'Y' FOR THE CENTER PIN HOLE ON THE GIRTH GEAR (SECTION G-G) TO BE MACHINED FIRST FOLLOWED BY THE MCHINING OF CENTER PIN (ITEM-05) TO ENSURE PROPER FIT.

NON-CAST PARTS: (FABRICATED AND /OR MACHINED)	TYPE OF PRODUCT	BOWL MILLS
ALL DIMENSIONS ARE IN MILLIMETERS TO FRACTION UNLESS OTHERWISE NOTED	NAME OF CUSTOMER/PROJECT	

USE BRASS UNLESS OTHERWISE NOTED XXX ±0.40 X. & XX ±1.5 FOR DIM. 0-610 MM X. & XX ±3.8 FOR DIM. 610-2440 MM X. & XX ±6.3 FOR DIM. OVER 2440 MM ANGULAR: ±0°30'	 BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD		NAME	SIGN.	DATE	NO. OF VAR.
		DRN.	SHARIFF		18.02.20	
		CHD.	K.C.MOHAN		18.02.20	
		APPD.	S.GHATGE		18.02.20	

APPROVED	DRILLED HOLES: Ø 2-25MM +0.25/-0.00 DIVER 25 MM +0.50/-0.00	DEPTH 4.460		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	INDG ITEMS
	SURFACE TEXTURE: 25 MICR METERS ROUGHNESS AVERAGE-Ra	PULL V. ENGG.		NCS	26709.24			
	THIS DRAWING IS IN ACCORDANCE WITH ISO 1101 UNLESS OTHERWISE SPECIFIED, THE THREAD PITCH IS STANDARD COARSE.	TITLE GIRTH GEAR Ø56MM				DRAWING NO. 0-62-221-00003		REV. 00
						SHEET NO. 01	NO. OF SHEETS	02

[illegible]