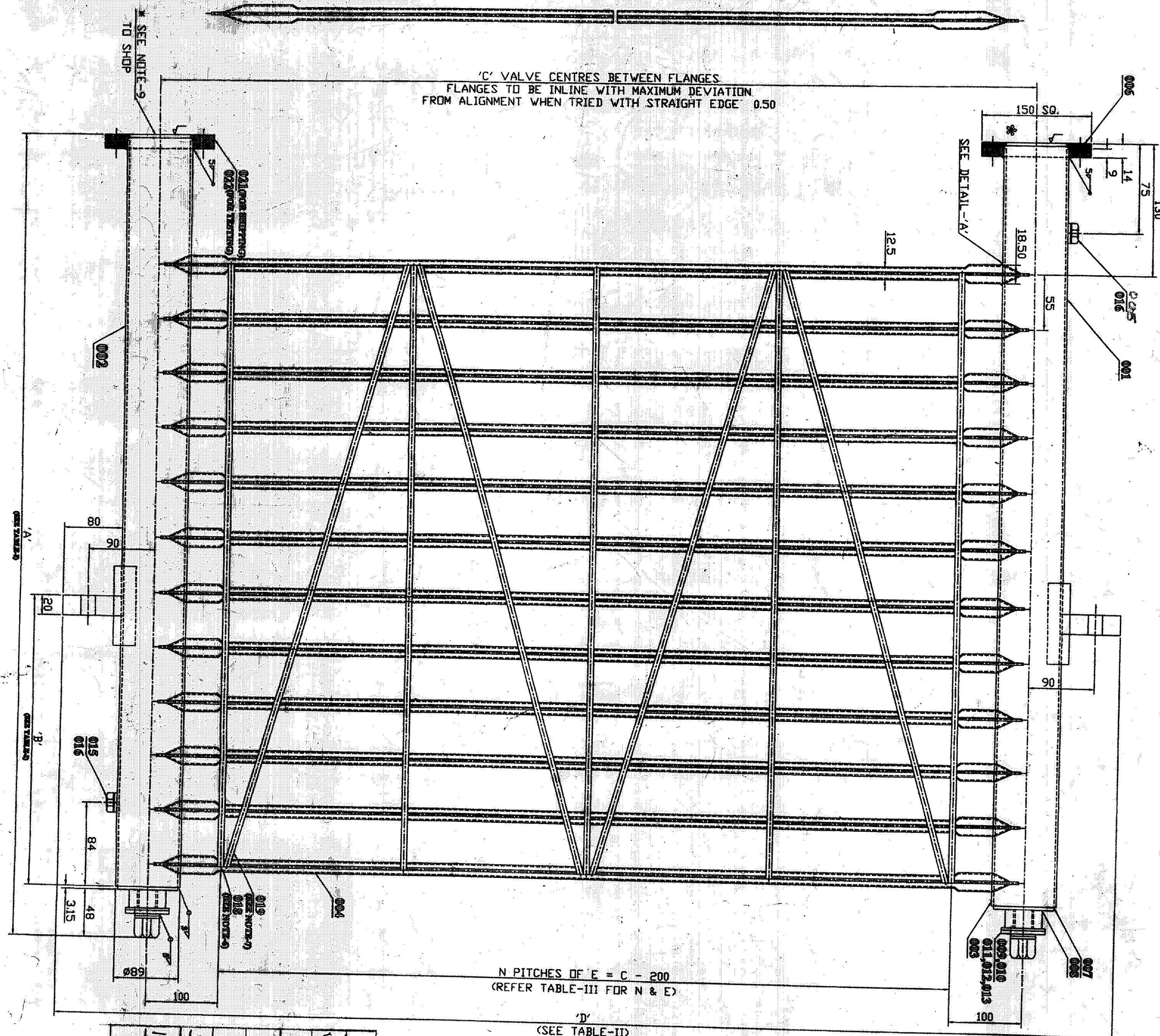
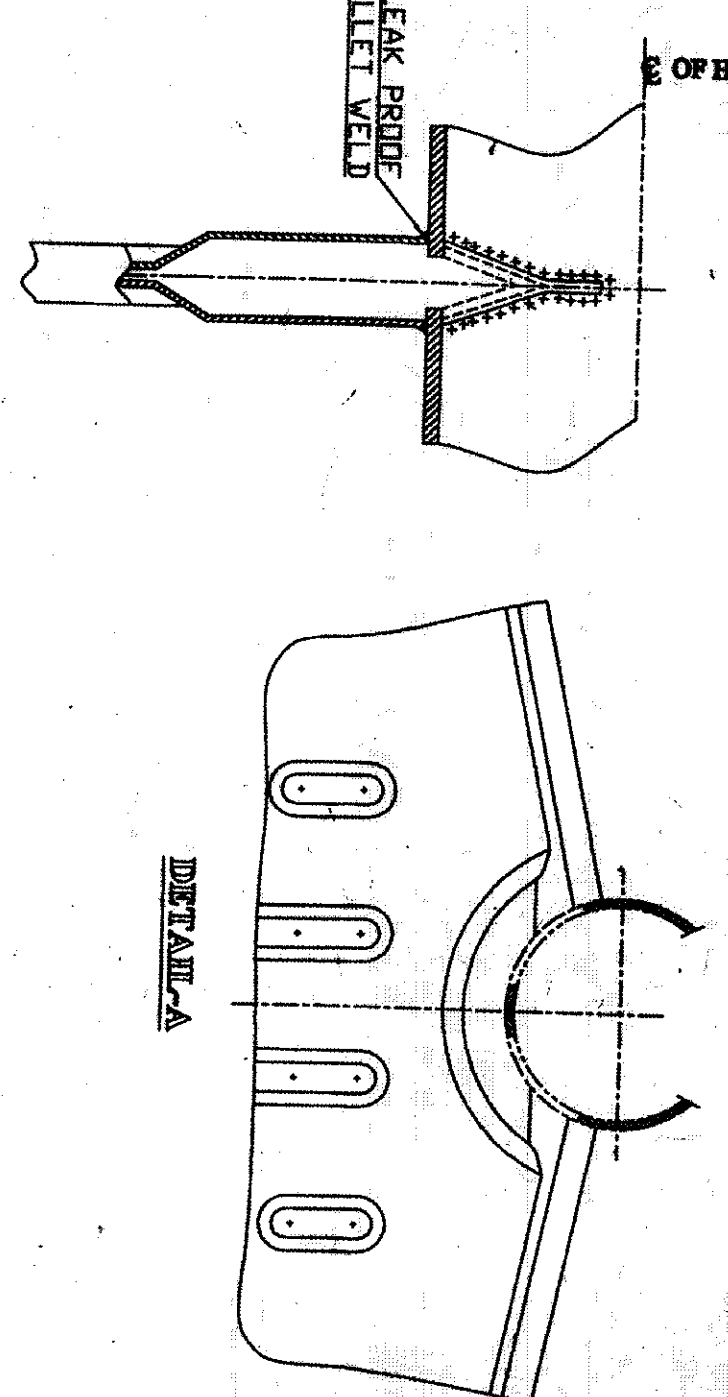




N PITCHES OF E = C - 200
(REFER TABLE-III FOR N & E)

(SEE TABLE-II)

TOOL NO.	DESCRIPTION
144406	3/4" X 1/2" PEX FOR
144407	3/4" LITE PLATE FOR
144408	3/4" PLATE AL. 1800 X
144409	CHECKING PICTURE FOR
144410	3/4" PLATE AL. 2400 X
144411	CHECKING PICTURE FOR
144412	3/4" PLATE AL. 3000 X
144413	3/4" PLATE AL. 3600 X
144414	3/4" PLATE AL. 4200 X
144415	3/4" PLATE AL. 4800 X
144416	3/4" PLATE AL. 5400 X
144417	3/4" PLATE AL. 6000 X
144418	3/4" PLATE AL. 6600 X
144419	3/4" PLATE AL. 7200 X
144420	3/4" PLATE AL. 7800 X
144421	3/4" PLATE AL. 8400 X
144422	3/4" PLATE AL. 9000 X
144423	3/4" PLATE AL. 9600 X
144424	3/4" PLATE AL. 10200 X
144425	3/4" PLATE AL. 10800 X
144426	3/4" PLATE AL. 11400 X
144427	3/4" PLATE AL. 12000 X
144428	3/4" PLATE AL. 12600 X
144429	3/4" PLATE AL. 13200 X
144430	3/4" PLATE AL. 13800 X
144431	3/4" PLATE AL. 14400 X
144432	3/4" PLATE AL. 15000 X
144433	3/4" PLATE AL. 15600 X
144434	3/4" PLATE AL. 16200 X
144435	3/4" PLATE AL. 16800 X
144436	3/4" PLATE AL. 17400 X
144437	3/4" PLATE AL. 18000 X
144438	3/4" PLATE AL. 18600 X
144439	3/4" PLATE AL. 19200 X
144440	3/4" PLATE AL. 19800 X
144441	3/4" PLATE AL. 20400 X
144442	3/4" PLATE AL. 21000 X
144443	3/4" PLATE AL. 21600 X
144444	3/4" PLATE AL. 22200 X
144445	3/4" PLATE AL. 22800 X
144446	3/4" PLATE AL. 23400 X
144447	3/4" PLATE AL. 24000 X
144448	3/4" PLATE AL. 24600 X
144449	3/4" PLATE AL. 25200 X
144450	3/4" PLATE AL. 25800 X
144451	3/4" PLATE AL. 26400 X
144452	3/4" PLATE AL. 27000 X
144453	3/4" PLATE AL. 27600 X
144454	3/4" PLATE AL. 28200 X
144455	3/4" PLATE AL. 28800 X
144456	3/4" PLATE AL. 29400 X
144457	3/4" PLATE AL. 30000 X
144458	3/4" PLATE AL. 30600 X
144459	3/4" PLATE AL. 31200 X
144460	3/4" PLATE AL. 31800 X
144461	3/4" PLATE AL. 32400 X
144462	3/4" PLATE AL. 33000 X
144463	3/4" PLATE AL. 33600 X
144464	3/4" PLATE AL. 34200 X
144465	3/4" PLATE AL. 34800 X
144466	3/4" PLATE AL. 35400 X
144467	3/4" PLATE AL. 36000 X
144468	3/4" PLATE AL. 36600 X
144469	3/4" PLATE AL. 37200 X
144470	3/4" PLATE AL. 37800 X
144471	3/4" PLATE AL. 38400 X
144472	3/4" PLATE AL. 39000 X
144473	3/4" PLATE AL. 39600 X
144474	3/4" PLATE AL. 40200 X
144475	3/4" PLATE AL. 40800 X
144476	3/4" PLATE AL. 41400 X
144477	3/4" PLATE AL. 42000 X
144478	3/4" PLATE AL. 42600 X
144479	3/4" PLATE AL. 43200 X
144480	3/4" PLATE AL. 43800 X
144481	3/4" PLATE AL. 44400 X
144482	3/4" PLATE AL. 45000 X
144483	3/4" PLATE AL. 45600 X
144484	3/4" PLATE AL. 46200 X
144485	3/4" PLATE AL. 46800 X
144486	3/4" PLATE AL. 47400 X
144487	3/4" PLATE AL. 48000 X
144488	3/4" PLATE AL. 48600 X
144489	3/4" PLATE AL. 49200 X
144490	3/4" PLATE AL. 49800 X
144491	3/4" PLATE AL. 50400 X
144492	3/4" PLATE AL. 51000 X
144493	3/4" PLATE AL. 51600 X
144494	3/4" PLATE AL. 52200 X
144495	3/4" PLATE AL. 52800 X
144496	3/4" PLATE AL. 53400 X
144497	3/4" PLATE AL. 54000 X
144498	3/4" PLATE AL. 54600 X
144499	3/4" PLATE AL. 55200 X
144500	3/4" PLATE AL. 55800 X
144501	3/4" PLATE AL. 56400 X
144502	3/4" PLATE AL. 57000 X
144503	3/4" PLATE AL. 57600 X
144504	3/4" PLATE AL. 58200 X
144505	3/4" PLATE AL. 58800 X
144506	3/4" PLATE AL. 59400 X
144507	3/4" PLATE AL. 60000 X
144508	3/4" PLATE AL. 60600 X
144509	3/4" PLATE AL. 61200 X
144510	3/4" PLATE AL. 61800 X
144511	3/4" PLATE AL. 62400 X
144512	3/4" PLATE AL. 63000 X
144513	3/4" PLATE AL. 63600 X
144514	3/4" PLATE AL. 64200 X
144515	3/4" PLATE AL. 64800 X
144516	3/4" PLATE AL. 65400 X</



DETAILS

1. RADIATORS ARE TO BE ATTACHED WITH SHEETING COVER, GASKETS, NUTLON WASHERS ETC.
2. FOR PRESSURE TEST OF RADIATORS REFER TO DING T812048.
3. RADIATORS TO BE PAINTED INLINE WITH INSTRUCTIONS ON DRAWING BUL T812048/ TWO.
4. THE WORD "TOP" TO BE PAINTED WITH IN WHITE LETTERS ON EACH END OF TOP OF EACH SINGLE RADIATOR. ASSY. IS TO BE LIFTED THROUGHOUT LIFTING 15 INCH FROM END FOR THE
5. PERSONNEL. MULTIPLE DO NOT LIFT MORE THAN 5 RADIATORS TOGETHER.
6. RADIATORS ARE TO BE LIFTED BY THE TOP OF THE RADIATOR HOUSING. THE TOP OF THE
7. T109 HOUSING IS THE STRONGEST PART TO BE TACK WELDED ON EDGES OF FLANGE ELEMENT.
8. CITY OF T109 IS 2 INCHES RADIATOR. IT TO BE USED ONLY IN WHEEL TESTING.
9. RADIATORS ARE TO BE TESTED IN LINE WITH INSTRUCTIONS ON DRAWING BUL T812048/ TWO.
10. FIELD OF T109 HOUSING IS MARKED " " THIS ARE TO BE PAINTED WITH OIL RESISTANT PAINT.
11. FOR REMOVAL OF T109 PLANT AS PER S101 OR T812048/ ONEBESIDE PAINTING.
12. FOR SQUARING OF THE PLANT WITH A CUT TO BE MAINTAINED WITHIN + .5mm & -
13. THIS SHOULD BE CHECKED WITH A CUT TO BE MAINTAINED WITHIN + .5mm & -
14. FOR SHIMMING OF RADIATORS TO CUSTOMER WITH A TISSUE HOLDING MATERIAL.
15. HOUSING(T109) 246694004 & FOR VERIFICATION - ASSEMBLY - REFER TO DING T812048/ TWO.
16. GUIDELINE FOR ACCEPTABILITY OF RADIATORS REFER T812048/ TWO.

NOTES TO DRAWING:
THE FOLLOWING PARTICULARS ARE TO BE STATED ON W.O. -

1. VARIANT & FIG. NO. AS PER W.O. (V.N. IS TYPED AS PER NO. OF DRAWINGS & FIGURE NO. IS TYPED AS PER DRG. NO. V.A.L'S CHANGES BETWEEN PLANES)
2. DIM. & % OF PORT CUT OUTS DEPENDENT UPON RAIL, CRATES ON BRACKET, PLANK FOR STRAPPING ADAPTATIONS TOGETHER AT OUTER ENDS AS SHOWN ON DRG. NO. 26954/00019.
3. CITY, POLY FILED & T/O'S AS PER DRG. NO. 26954/00019.

1. THE FOLLOWING INFORMATION IS FOR THE ADVISOR'S REFERENCE ONLY:
2. FOR PRESSURE POINTS OF PLANTING, SEE FIG. 2, TABLE 1.
3. RADIATORS TO BE PLANTED INLINE WITH INTERIOR WALL, 18 INCHES FROM
4. THE WALL TOP TO BE PLANTED WITH 18 INCHES LETTERS OF 3/4 INCH FOR HEAD
5. RADIUS. RADIATOR LASSY IS TO BE LIFTED THROUGH LETTING 1/4 INCH PROVIDED FOR THE
6. LINE RADIATOR. DO NOT LIFT MORE THAN 1 RADIATOR TOGETHER.
7. IF ONE RADIATOR DOES NOT FIT BACK WITHIN ON DOORS OF PLACE IN JUNCTION
8. OF OR IT IS 2 OR MORE RADIATOR, & TO BE WRAPPED ON DOORS OF PLACE IN JUNCTION.
9. FULL OF OTHER WHEN PLANTING PLANTED. THIS IS NOT TO BE PLANTED. TESTING
10. PLANT OF OTHER WHEN PLANTING PLANTED. THIS IS NOT TO BE PLANTED. TESTING
11. FOR REMOVAL OF RADIATORS TO CUSTOMER, REFER TO TABLE 1, SECTION 1. RECORD
12. THE NECESSITY OF THE RADIATOR LASSY TO BE MAINTAINED WITHIN 1/2 INCH &
13. FOR SEPARATION OF PLANTING WITH A PLANTED AND BY KEEPING THE PLANTING VERTICAL.
14. HORIZONTAL, 2009040004 & FOR SEPARATION OF PLANTING WITH A PLANTED AND BY KEEPING THE PLANTING VERTICAL.
15. GUIDELINE FOR ACCEPTABILITY OF RADIATORS REFER TO FIG. 2.

OIL QUANTITY IN LITRES

[illegible]

TABLE-III (FOR ITEMS 018,019)

NO. OF SITES	VAR.01 IT.018	VAR.01 IT.019	VAR.01 IT.018	VAR.01 IT.019	VAR.02 IT.018	VAR.02 IT.019	VAR.03 IT.018	VAR.03 IT.019	VAR.04 IT.018	VAR.04 IT.019	VAR.05 IT.018	VAR.05 IT.019	VAR.06 IT.018	VAR.06 IT.019	VAR.07 IT.018	VAR.08 IT.018	VAR.08 IT.019	QTY OF COPY OF IT.018	QTY OF COPY OF IT.019	QTY OF COPY OF IT.019	NO. OF PITCHES	NO. OF PITCHES
1	1200	608	787	718	875	828	966	938	1063	1048	1162	-	-	-	-	-	-	006	004	002	500	002
2	1800	608	810	718	886	938	986	1080	1048	1177	1158	1276	-	-	-	-	-	008	006	005	534	003
3	2400	-	-	718	905	828	995	958	1080	1048	1185	1158	1283	1268	1383	-	-	010	008	010	570	004
4	3000	-	-	-	828	828	1001	958	1094	1048	1189	1158	1287	1268	1378	1489	1468	012	010	012	500	005
5	1600	608	768	718	838	922	938	1048	1048	1168	1158	1269	-	-	-	-	-	008	008	006	467	003
6	3500	-	-	-	-	-	-	335	1149	1048	1240	1158	1335	1268	1432	1738	1530	012	008	006	460	005

[illegible]

ADDITIONAL INFORMATION	SID	TYPE OF PRODUCT OR NAME OF CUSTOMER/PRODUCT	TRANSPORADER
STATUS OF TRADING	U		
DISTRIBUTION OF PRINTS			
TOTAL FINAL TAXES DEDUCTIBLE			
COUNTRY	BHARATI HEAVY ELECTRICALS LTD.		
DATE			
APPROVAL			

REC'D DATE	FILED IN	BY	EXT.	RE.	SCALE	Vegetable	to	NO.	NO.
09 27 00	27 00	00	00	00	00	00	00	00	00
DRAWING CODE (IF REVERSED)									
DRAWING MODIFIED, TRANS. AT 000 REVERSED, TRANS. AT 000 REVERSED									
9. FILTER RADIATOR ASSY									
/TITLE									
DRAWN									
04									

AVAILABLE IN MEDICAL