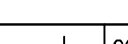
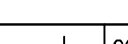
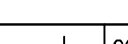


NOTES:-

1. ALL SHARP EDGES AND CORNERS TO BE ROUNDED OFF.
2. TANK ADD-ON PIECES ARE TO BE WELDED ON TANK ASSY. TO DRG. NO. 0 466 15 50 037 BEFORE PAINTING.
3. ANY CLERIFICATION REGARDING DIMNS. & LOCATION TO BE RECEIVED FROM DESIGN DEPTT.
4. FINISH - NATURAL
5. ADD-ON PIECES ARE TO BE COATED WITH RUST PROOF OIL AND THREADS ARE TO BE PROTECTED.
6. FOR FINAL PAINTING SEE WO.
7. FOR WELDING ASSY. TOLERANCE SHALL BE CLASS B OF CPS AA0621104 AND CLASS F OF CPS AA0621105.
8. LOCATION DIMNS. ARE GENERALLY GIVEN FROM OUTER EDGE OF HOLLOW SECTION.
9. REFER E-BOM DRG. NO. 04661950009.

ADDITIONAL INFORMATION W.D. NO. 72067181400 STATUS OF DRAWING										CARD TYPE - 2 TYPE OF PRODUCT OR IGBT EMU TRFR. NAME OF CUSTOMER/PROJECT INDIAN RAILWAY  BHARAT HEAVY ELECTRICALS LTD. JHANSI										CARD TYPE - 2 <table><tr><th colspan="2">NAME</th><th>SIGN</th><th>DATE</th><th>NO. OF</th></tr><tr><td>DES</td><td>KALYAN SINGH</td><td>-sdt</td><td>20/10/2018</td><td>VAR</td></tr><tr><td>DES</td><td>A.K.SRIVASTAVA</td><td>-sdt</td><td></td><td></td></tr><tr><td>APP</td><td>N. VARSHNEY</td><td>-sdt</td><td></td><td></td></tr></table>										NAME		SIGN	DATE	NO. OF	DES	KALYAN SINGH	-sdt	20/10/2018	VAR	DES	A.K.SRIVASTAVA	-sdt			APP	N. VARSHNEY	-sdt						
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REV 04 DATE 12/06/19 APPROVED ZONE IN ZONE 4-12 DIM. 87 WAS 72 IN ZONE 8-11, 01.002 DIM 15 ADDED SECTION 10P-MODIFIED IN ZONE 4-12 DIM. 15 WAS 31 & SECTION -AA-MODIFIED										TITLE PAD WELDING DRAWING NO. 04661950009 SHT NO. NO. OF SHT REV 04																																											

[illegible]