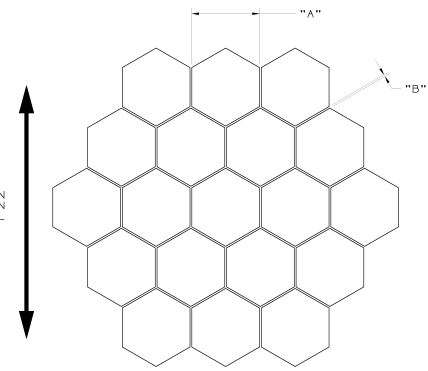
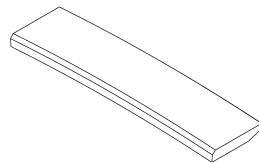


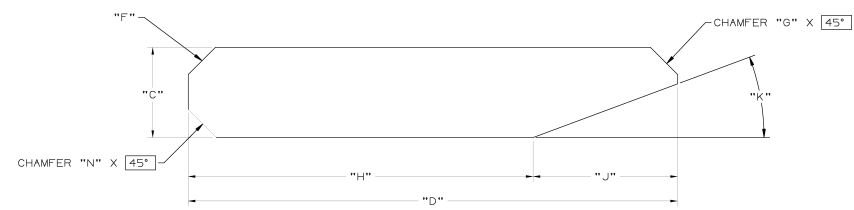
- NOTES:
- HOLES MUST EXTEND THRU HONEYCOMB.
 - COAT HONEYCOMB PER ITEM 3, CLASS A PARAGRAPH 6.3.2, TIME 4 HOURS, TEMPERATURE 2000° ±15° F [1093° ±8° C], COATING THICKNESS OF 0.028-0.041 PER SIDE OF FOIL.
 - WELD REQUIREMENTS ARE THREE TACKS PER NODE-FIRST APPROXIMATELY 1.27 FROM THE TOP, ONE IN THE MIDDLE AND LAST APPROXIMATELY 1.27 FROM THE BOTTOM.
 - DIMENSIONS APPLY TO BARE HONEYCOMB.



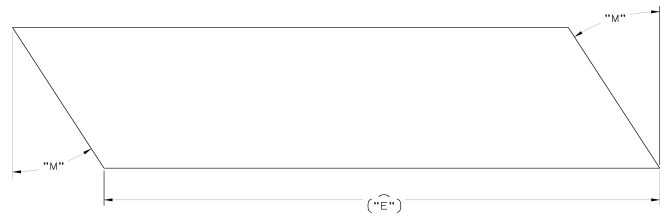
VIEWING SHOWING HONEYCOMB



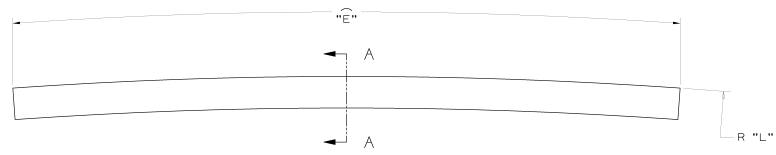
ISOMETRIC VIEW



SECTION A-A
CROSS SECTION PROFILE



TOP VIEW



FRONT VIEW

VAR NO.	MATERIAL	CELL FLAT "A"	MATL THCK ± 0.012 "B"	THICKNESS "C" ± 0.12	WIDTH "D" ± 0.25	OSW ARCLNGTH "E"	OSW FEATURE "F"	OSW CHAMFER "G"	ISW CHAMFER LENGTH "H" ± 0.25	ISW CHAMFER LENGTH "J" ± 0.25	ISW CHAMFER ANGLE "K" ± 1.0°	OSW RADIUS "L" ± 0.12	ANGLE "M" ± 1.0°	ID CHAMFER "N"	COATING /WELD
40	B50A913 CL-A (HAYNES 214)	3.18 ± 0.23	0.127	8.03	27.43	169.04 ± 0.50	1.02 ± 0.25 X 45°	1.02 ± 0.25	---	---	---	1311.12	---	---	N/A
41	B50A913 CL-A (HAYNES 214)	3.18 ± 0.23	0.127	8.03	24.00	169.04 ± 0.50	1.02 ± 0.25 X 45°	1.02 ± 0.25	---	---	---	1311.12	---	---	N/A
42	B50A913 CL-A (HAYNES 214)	3.18 ± 0.23	0.127	8.28	27.43	272.26 ± 0.50	1.02 ± 0.25 X 45°	1.02 ± 0.25	---	---	---	1311.12	---	---	N/A

3	DIFFUSION ALUMINIDE COATING	P16C-AG15	GT11200
2	ACCEPTANCE REGT HNYCOMB	P29A-AG344	GT11223
1	APPLD PRAC, GENL MACH	348A9200	GT11224
1	NOMENCLATURE	IDENT	BHIL

LIST OF COMPLEMENTARY DOCUMENTS

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

HYDREX

HYDRABAD

DATE: 03/03/21

BY: 423

SCALE: 1:1

WEIGHT: 0.000

REF TO ASSEMBLY: 00

ITEM NO: 00

REV: 1

0016-12-1930-00

00

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF HYDREX (PVT) LIMITED. IT MUST NOT BE USED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF HYDREX (PVT) LIMITED.